### **Plant-Powered Indulgence**

From Deficiencies to Delight, Deliciously Addressing Nutritional Gaps in Vegetarian Diets

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### **Abstract**

Vegetarian diets frequently lack critical nutrients present in meat, fish, and dairy, which can lead to shortages and health problems. This research intends to fill that void by creating enjoyable and practical plant-based alternatives to junk food that are high in critical vitamins, proteins, and minerals. We will design "veggie food" that challenges the flavour and convenience of typical alternatives while encouraging appropriate nutrition through formulation optimisation, sensory evaluation, and accessibility concerns. By effectively addressing this need, we intend to increase vegetarians' nutritional intake and health outcomes while also encouraging better snacking choices for everyone. Our findings open the path for a future in which plant-based alternatives provide both enjoyment and sustenance, transforming the food sector and encouraging health.

**Keywords**: Vegetarian Food, Nutrition, Junk Food Alternatives, Plant-Based, Health, Convenience, Sensory Evaluation, Snacking.

#### Introduction

Nutritional gaps in vegetarian diets are no laughing matter, resulting in deficits and possible health problems. But what if the answer tasted like your favourite guilty pleasure? Vegetarian diets frequently lack essential nutrients that are normally obtained from meat, fish, and dairy. There are many essential elements, minerals, vitamins required by human body. Non vegetarians get these necessary vitamins and elements as they are present in meat, sea food etc. But vegetarians and vegans lack all these necessary elements ,making them more prone to viruses and diseases. This study takes on the problem hard on, methodically developing plant-based alternatives to "junk food" that maximise both palatability and nutritious value. We seek to bridge the gap between exquisite enjoyment and optimal health via thorough formulation, sensory evaluation, and accessibility concerns, driving a paradigm change in the food business.

#### **Problem Statement**

To find ways that effectively address common nutritional deficiencies in vegans and vegetarians while maintaining palatability and accessibility.

#### **Rationale:**

- Vegetarians and vegans frequently struggle to achieve their daily requirements for key vitamins, proteins, and minerals found in meat, fish, and dairy products.
- These deficiencies can cause a variety of health problems, such as anaemia, weariness, damaged bones, and reduced immunological function.
- Existing vegetarian alternatives to junk food frequently lack nutrients, prioritise flavour above health.

# Research objectives

- Determine the most common nutritional deficits among vegetarians.
- Create novel food formulations using widely available plant-based components that are high in the indicated key elements.
- Improve recipes for palatability and sensory appeal to compete with the flavour and satisfaction of traditional junk food.
- Investigate ways for quick preparation and consumption to accommodate busy lives.
- Assess the efficacy of proposed food alternatives in treating nutritional deficits in vegetarian communities.

# **Expected Outcomes**

- A collection of delectable and nutritious vegetarian "food" choices that fill frequent nutritional gaps.
- Increased attraction and adoption of healthy eating habits among vegetarians and non-vegetarians equally.
- Contribution to the progress of the food sector by highlighting the possibilities of plant-based alternatives to unhealthy foods.
- Increased nutritional intake of important nutrients in Vegetarians resulting in improved health and well-being.

#### **Research Scope**

The research will primarily focus on finding out the necessary elements: nutrients, vitamins, minerals etc. present in sea food and other non-veg food that lacks in the body of vegetarians and vegans. Also, finding out plant-based sources that provide these essential nutrients, to develop healthy food for vegans and vegetarians that not only provide all these elements but also is tasty. The target audience will be vegetarians and vegans seeking healthier plant-based sources to fulfil their dietary as well as nutritional needs.

#### **Industry**

**Size:** The global market was valued at \$36.7 billion in 2023, and it is expected to grow to \$50.5 billion by 2028 (GMI, 2023).

**Growth drivers include:** Rising health consciousness, environmental concerns, animal welfare issues, and protein diversification trends are all factors to consider.

**Plant-based meat, dairy, and egg substitutes**: Plant-based snacks and convenience foods; functional foods packed with important nutrients.

#### **Economics**

**Profitability:** The market is highly competitive, with profit margins fluctuating based on product category, brand awareness, and distribution methods.

Raw material inputs, R&D for product creation, marketing and advertising, production, and packaging are all cost variables.

Growing investment from venture capitalists and private equity companies drawn by the industry's potential.

- GMI (2023). Global Vegetarian and Vegan Food Market Forecast to 2028. https://www.grandviewresearch.com/press-release/global-vegan-food-market
- Plant Based Foods Association (2023). State of the Industry Report. https://www.plantbasedfoods.org/

### **Market Dynamics**

- There is a high need for quick and tasty vegetarian/vegan alternatives to junk food.
- Growing concern about nutritional deficits in vegetarian diets, notably critical vitamins, minerals, and protein.
- Premium price potential for items that successfully mix flavour, health, and convenience.
- Growing competition in the plant-based snack market necessitates significant differentiation and branding.
- Consumers' interest in sustainability and ethical ingredient sourcing is growing.

## Challenges

- Creating tasty and enjoyable plant-based goods that compete with typical junk food's sensory experience.
- Creating goods with high quantities of critical nutrients while keeping flavour and texture intact.
- In an increasingly saturated market, maintaining affordability and price competitiveness.
- Scaling production and delivery to efficiently meet anticipated demand.
- Overcoming consumer scepticism about plant-based alternatives' flavour and nutritional value.

International Journal of Food Science & Technology - Special Issue on "Plant-Based Meat Analogues" (Vol. 57, No. 5, 2022).

Journal of the Academy of Nutrition and Dietetics - "Nutrient Considerations for Vegetarian and Vegan Diets" (Vol. 116, No. 2, 2016).

Euromonitor International - "Plant-Based Meat in the US 2023" report.

## **Literature Review: Secondary Research**

Vegetarian and vegan diets have many health benefits, however they might be difficult to satisfy daily nutritional requirements. This study evaluates existing studies on common nutritional deficits among vegetarians and investigates novel remedies, with a special emphasis on the creation of tasty and practical plant-based alternatives to "junk food" that are high in critical vitamins, proteins, and minerals.

Although vegetarian and vegan diets are becoming more popular, their prevalence remains modest (3%). Vegans do not consume or use any animal-derived goods, whereas vegetarians consume dairy and eggs. Except for iron insufficiency with anaemia in premenopausal women, vegetarians have a minimal incidence of deficiency. Vegans should be provided with a required vitamin B12 substitute due to the high risk of insufficiency. Furthermore, vegans are more likely to suffer from iron and calcium deficiencies, as well as osteoporotic fractures and iron deficiency anaemia. Even though there are no clear guidelines in the literature, dietary guidance is advised, particularly for vegans. These diets appear to be linked to a reduction in cardio-vascular risk factors, however this link has yet to be validated.

Vegan diets, which omit all animal products and byproducts, have grown in popularity, particularly in the last decade. However, the scientific literature has not adequately addressed the evaluation of this sort of diet.

#### **Results**

In terms of macronutrients, vegan diets consume less protein than any other diet patterns. Veganism is also linked to a deficiency in vitamins B2, Niacin (B3), B12, D, iodine, zinc, calcium, potassium, and selenium. Vegans have much lower vitamin B12 consumption (0.24-0.49 g, although guidelines are 2.4 g), and the majority of vegans have lower calcium intake (750 mg/d). There were no significant variations in fat intake found.

### **Vegan and Vegetarian Diets**

Vegetarian diets are classified into six kinds, as illustrated in Table 1. The addition and deletion of dietary sources determines the various kinds. Vegan diets vary greatly, with the omission of non-rooted vegetables being a common variation. However, no scientific data exist to our knowledge that reveal changes in nutritional characteristics of these variants and their influence on health or performance.

Source: [PMC free article] [PubMed] [CrossRef] [Google Scholar], [PubMed] [CrossRef] [Google Scholar]

Table 1.

Omnivorous	Eats red meat, poultry, fish, dairy and eggs		
Semi vegetarian	Eats dairy, eggs and some red meat, poultry and fish ≥1 time/month but <1 time/week		
Lacto-vegetarian	Eats dairy, but no red meat, poultry, fish or eggs		
Ovo-vegetarian	Eats eggs but no red meat, poultry, fish or dairy		
Pesco-vegetarian	Eats fish, but no red meat, poultry, dairy or eggs		
Lacto-ovo-vegetarian	Eats dairy and eggs but no red meat, poultry or fish		
Pesco-lacto-ovo- vegetarian	Eats fish, dairy and eggs but no red meat or poultry		
Vegan	Eats only plant-based foods (no red meat, poultry, fish, dairy or eggs)		

The most current assessment of UK adult diets (Henderson et al. 2003a, 2003b) revealed that meat and meat products contribute significantly to a variety of nutrients (Table 2).

**Table 2.** Contribution of meat and meat products to daily average intakes of selected nutrients

Nutrient	Contribution made by meat and meat products (%)			
	Males $(n = 8)$	Females $(n = 891)$		
Energy	17	14		
Protein	38	33		
Total fat	25	20		
Saturated fatty acids	25	19		
Monounsaturated fatty acids	30	24		
<i>n</i> -3 polyunsaturated fatty acids	19	14		
Sodium	28	23		
Iron (total)	19	15		
Haem iron	87	82		
Non-haem iron	15	11		
Zinc	36	30		
Copper	17	12		
Vitamin A (retinol equivalents)	34	22		
Niacin	36	33		
Vitamin B <sub>12</sub>	34	24		
Vitamin D	24	18		

• Source: Material reproduced from <u>Henderson et al.</u> (2003a, 2003b) is Crown copyright and is reproduced with the permission of the Controller of HMSO

When meat and meat products, as well as other animal-derived foods like fish, dairy products, and eggs, are not consumed, the nutrients they contain must be obtained from alternative sources that are either naturally high in those nutrients or fortified. The total effect of omitting certain items on the diet might result in considerable disparities in the nutritional intakes of vegetarians and omnivores. Some people have expressed worry about nutritional inadequacies caused by increasingly limited vegetarian diets. The most liberal macrobiotic diets, for example, may include a wide range of nutrients yet are deficient in calcium.

More stringent macrobiotic diets, which its adherents believe are superior, are typically low in calories, protein, and other nutrients, and may even be harmful to children (Zmora et al. 1979; Dagnelie et al. 1990). The main nutritional challenge for vegetarians and vegans is whether the nutrients given by meat and fish in an omnivorous diet can be delivered in enough levels in foods appropriate and acceptable to vegetarians and vegans. Plant-based diets, on the other hand, are believed to include less saturated fatty acids, animal protein, and cholesterol, as well as more folate, fibre, antioxidants, phytochemicals, and carotenoids (Bingham 1999; American Dietetic Association and Dietitians Canada 2003). Vegans, on the other hand, may have low levels of vitamin B12, vitamin D, calcium, and iodine.

The EPIC-Oxford cohort, which includes 33 883 meat eaters and 31 546 non-meat eaters, has the most recent data in the UK comparing nutritional intakes of vegetarians and meat eaters. Table 3 shows a sampling of some of the nutritional intakes of meat eaters, fish eaters, vegetarians, and vegans in the EPIC-Oxford cohort (Davey et al. 2003).

More information on the EPIC-Oxford cohort, including early findings on the impact of varied diets on death rates, may be found here.

Table 3:

Mean daily nutrient intakes from the EPIC-Oxford cohort

racan dairy natrient intakes from the			Vegetarians*	Vegans
Males $(n = 12 969)$	6 951	1500	3 748	770
Energy (MJ)	9.18	8.90	8.78	8.01
Energy as protein (%)	16.0	13.9	13.1	12.9
Energy as total fat (%)	31.9	31.1	31.1	28.2
Energy as saturates (%)	10.7	9.36	9.37	4.99
Non-starch polysaccharide (g)	18.7	22.1	22.7	27.7

	Meat-eaters	Fish-eaters	Vegetarians*	Vegans
Retinol (µg)	740	337	306	74.2
Vitamin D (µg)	3.39	2.90	1.56	0.88
Vitamin B <sub>12</sub> (μg)	7.25	5.01	2.57	0.41
Folate (µg)	329	358	367	431
Calcium (mg)	1057	1081	1087	610
Iron (mg)	13.4	14.0	13.9	15.3
Zinc (mg)	9.78	8.59	8.44	7.99
Females $(n = 43582)$	22962	6931	12347	1342
Energy (MJ)	8.02	7.75	7.60	6.97
Energy as protein (%)	17.3	14.9	13.8	13.5
Energy as total fat (%)	31.5	30.7	30.4	27.8
Energy as saturates (%)	10.4	9.33	9.33	5.11
Non-starch polysaccharide (g)	18.9	21.6	21.8	26.4
Retinol (µg)	654	308	277	76.6
Vitamin D (µg)	3.32	2.78	1.51	1.00
Vitamin B <sub>12</sub> (μg)	6.98	4.93	2.51	0.49
Folate (µg)	321	346	350	412
Calcium (mg)	989	1021	1012	582
Iron (mg)	12.6	12.8	12.6	14.1

	Meat-eaters	Fish-eaters	Vegetarians*	Vegans
Zinc (mg)	9.16	7.94	7.67	7.22

- Source: Modified from <u>Davey et al. (2003</u>).
- \* Vegetarians ate no meat or fish but did eat dairy products and/or eggs.

The average nutritional intakes for the entire cohort, including meat eaters and non-meat eaters, are close to current guidelines, although there are significant differences across dietary categories for numerous nutrients, most notably saturates and fibre consumption.

In simple terms, we can summarise these deficiencies in following terms:

**Iron:** According to a 2015 comprehensive study (Beard et al.), iron deficiency anaemia affects 8-17% of vegetarians and 31% of vegans. Consuming high-bioavailability plant sources including lentils, beans, and tofu, together with vitamin C for improved absorption, are strategies for adequate iron consumption (Hunt, 2021).

**Vitamin B12** is mostly found in animal sources. Craig and Mangels' 2016 study indicated that vitamin B12 supplementation is required for all vegetarians and vegans.

Omega-3 fatty acids: Vegetarian diets may be deficient in omega-3 fatty acids. Derbyshire et al.'s 2014 study suggests including flaxseeds, chia seeds, and algae-based sources into vegetarian diets.

**Zinc**: Some vegetarian diets are deficient in zinc. According to a 2017 study by Chang et al., fortified cereals, legumes and whole grains should be included.