Phase 1: Research & Planning (1-20)

- **1. Understand CAPTCHA Limitations** Analyze issues with existing CAPTCHA systems like reCAPTCHA, hCaptcha, and FunCAPTCHA, focusing on security vulnerabilities, user friction, and accessibility concerns.
- **2. Study Automated Bot Behavior** Research bot frameworks (e.g., Puppeteer, Selenium, Playwright, PhantomJS) and how they attempt to bypass existing CAPTCHA mechanisms.
- **3. Define Key Performance Metrics** Establish clear success benchmarks, including false positive/negative rates, response time, bypass success rate, and user experience impact.
- **4. Identify Passive Signal Categories** Determine which behavioral signals to monitor, including mouse dynamics, scroll patterns, keystroke timing, and device fingerprinting.
- **5.** Create an Attack Model Develop a comprehensive catalog of bot attack techniques (e.g., script automation, human-assisted botting, adversarial ML attacks).
- **6. Select the Machine Learning (ML) Approach** Choose between supervised, unsupervised, semi-supervised, or hybrid learning models based on data availability and adaptability.
- **7. Evaluate Privacy & Legal Compliance** Ensure compliance with GDPR, CCPA, and other privacy laws by anonymizing sensitive user data and allowing opt-out options.
- **8. Benchmark Against reCAPTCHA** Compare proposed models against existing CAPTCHA services in terms of accuracy, performance, and bot detection capability.
- **9. Design Initial System Architecture** Define data pipelines, real-time inference models, and decision-making processes for classifying humans vs. bots.
- **10. Plan Data Storage & Security** Implement encrypted databases and secure storage for interaction logs, ensuring minimal data retention.
- **11. Define API and Integration Methods** Plan how websites and applications will integrate the passive CAPTCHA system (e.g., JavaScript SDKs, backend APIs).
- **12. Investigate Edge Computing Feasibility** Explore client-side AI processing for reduced latency and improved scalability.
- **13. Study Adversarial ML Risks** Research adversarial attack vectors that could manipulate the model and devise countermeasures.
- **14.** Choose Development Technologies Select appropriate programming languages (Python, TensorFlow/PyTorch for ML, Flask/FastAPI for backend, JS for frontend).
- **15. Develop a Prototyping Roadmap** Establish iterative development phases for building and testing each module of the system.
- **16. Prepare Test Environments** Set up local, cloud, and edge-based testing environments for controlled experiments.
- **17. Gather Sample Datasets** Collect real user behavior data from open datasets, simulations, or voluntary participants.
- **18. Plan Data Annotation Strategy** Design a semi-automated labeling system to differentiate human and bot behaviors.
- **19. Establish Model Evaluation Criteria** Define metrics for precision, recall, F1-score, and AUC-ROC to compare different models.
- **20. Draft Initial Documentation** Prepare technical documentation covering system architecture, data flow, and compliance considerations.

Phase 2: Data Collection & Feature Engineering (21-40)

- **21. Set Up a Data Pipeline** Develop a real-time data collection system to record user interactions securely.
- **22. Implement Data Logging Mechanisms** Store session data, user interactions, and network requests for analysis.
- **23.** Collect Human Interaction Data Record real user behavior, including typing speed, scrolling tendencies, and movement fluency.
- **24. Simulate Automated Bot Interactions** Use scripted bots to generate synthetic attack traffic for training and validation.
- **25.** Extract Mouse Movement Features Capture velocity, acceleration, and jitter in mouse movements to differentiate between humans and bots.
- **26. Analyze Click Timing Variance** Study how users click elements to detect unnatural patterns.
- **27. Monitor Keystroke Dynamics** Capture key press durations and transitions to build passive biometric authentication layers.
- **28. Evaluate Scroll & Touch Behavior** Track scrolling speed, touch pressure, and trajectory to identify human-like fluidity.
- **29. Implement Browser Fingerprinting** Collect non-invasive fingerprinting data such as WebGL, timezone, installed fonts, and CPU/GPU configurations.
- **30. Analyze Sensor Data on Mobile Devices** Utilize accelerometer and gyroscope readings to measure natural device movements.
- **31. Monitor API Call Patterns** Detect abnormal request frequency indicative of scripted automation.
- **32. Analyze Network & IP Data** Use IP reputation scoring, ASN identification, and geolocation consistency checks.
- **33. Study Session Timing Distributions** Compare time spent on different pages to distinguish between human and automated navigation.
- **34. Implement TLS Fingerprinting** Track SSL handshake variations between browsers and bots.
- **35.** Capture Passive Audio Cues (Optional) Research subtle environmental audio patterns for additional human verification.
- **36.** Label Data for Model Training Establish ground truth for supervised learning by correctly labeling collected data.
- **37. Normalize & Augment Data** Preprocess interaction data for consistency and improve model robustness with synthetic data augmentation.
- **38. Implement Feature Selection** Use feature importance techniques (e.g., SHAP values) to identify the most effective classification signals.
- **39. Prepare Data for ML Models** Split data into training, validation, and test sets for iterative model improvements.
- **40. Develop a Data Security Plan** Ensure proper encryption, pseudonymization, and access controls.

Phase 3: Model Development & Training (41-60)

- **41. Select Initial ML Models** Experiment with decision trees, random forests, and logistic regression for baseline comparisons.
- **42. Train on Small Datasets** Perform quick iterations on small datasets for faster feedback.
- **43.** Validate Model Performance on Live Traffic Test real-world data for accuracy and false positive rates.
- **44. Introduce Deep Learning Models** Implement CNNs/RNNs to detect sequential interaction patterns.
- **45. Apply Unsupervised Anomaly Detection** Train Isolation Forests and autoencoders to detect outliers.
- **46. Develop an Adaptive Learning Pipeline** Automate model updates as new threats emerge.
- **47. Fine-Tune Hyperparameters** Optimize learning rate, dropout, and regularization.
- **48. Implement Real-Time Model Deployment** Set up low-latency inference engines.
- **49. Benchmark Against Human Users** Compare detection rates on verified human testers.
- **50. Train with Adversarial Bots** Introduce adversarial training to defend against evolving bot strategies.

Phase 4: Advanced Feature Engineering & Security Enhancements (61-80)

- **51. Introduce Temporal Analysis** Study session behaviors over time.
- **52. Implement Graph-Based Detection** Model relationships between interactions.
- **53. Detect Low-Interaction Bots** Identify bots with minimal interaction footprints.
- **54. Develop Real-Time Bypass Detection** Monitor and flag sudden success rate drops.
- **55.** Enhance Edge AI Processing Deploy lightweight AI models on clients.
- **56.** Optimize Model for IoT & Smart Devices Adapt detection to non-traditional devices.
- **57. Simulate AI-Powered Bot Attacks** Train against state-of-the-art AI-driven bot behaviors.
- **58. Introduce Self-Healing Models** Automate retraining without manual intervention.
- **59. Monitor Botnet Network Activity** Track correlated logins across multiple devices.
- **60. Implement Multi-Factor Adaptations** Adjust challenge levels based on risk scores.

Phase 5: Deployment & Continuous Improvement (81-100)

- **81. Deploy in Controlled Environments** Test on small-scale production.
- **82. Develop a Rollback Mechanism** Ensure safe updates.
- **83. Monitor Latency & Performance** Optimize real-time classification.
- **84.** Implement Auto-Scaling Infrastructure Handle high traffic loads dynamically.
- **85. Set Up Continuous Security Audits** Identify new attack patterns.
- **86.** Collect User Feedback Optimize UX for seamless experience.

- 87. Refine Detection for Zero-Day Bots Improve adaptability.
 88. Optimize for Mobile Browsers Adjust for mobile UI/UX.
 89. Ensure Minimal False Positives Prevent user lockouts.

- 90-100. Continuous Model Refinement & Threat Adaptation Maintain long-term efficiency.