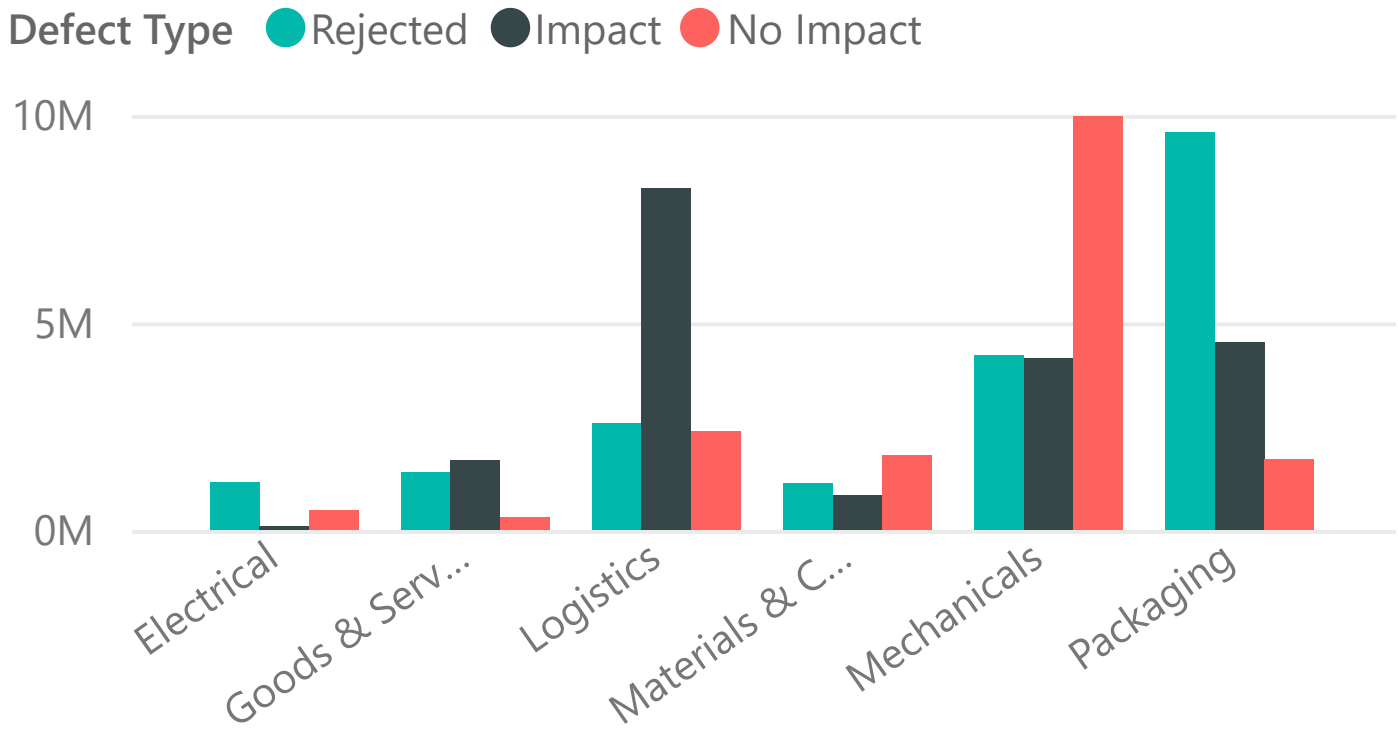
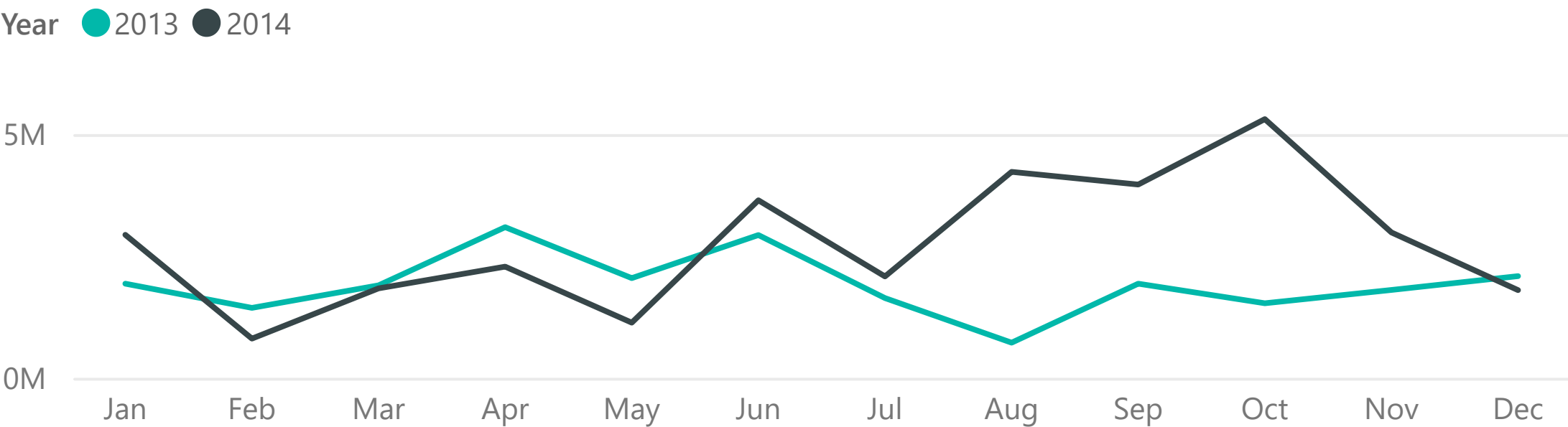


Total Defect Qty by Category and Defect Type

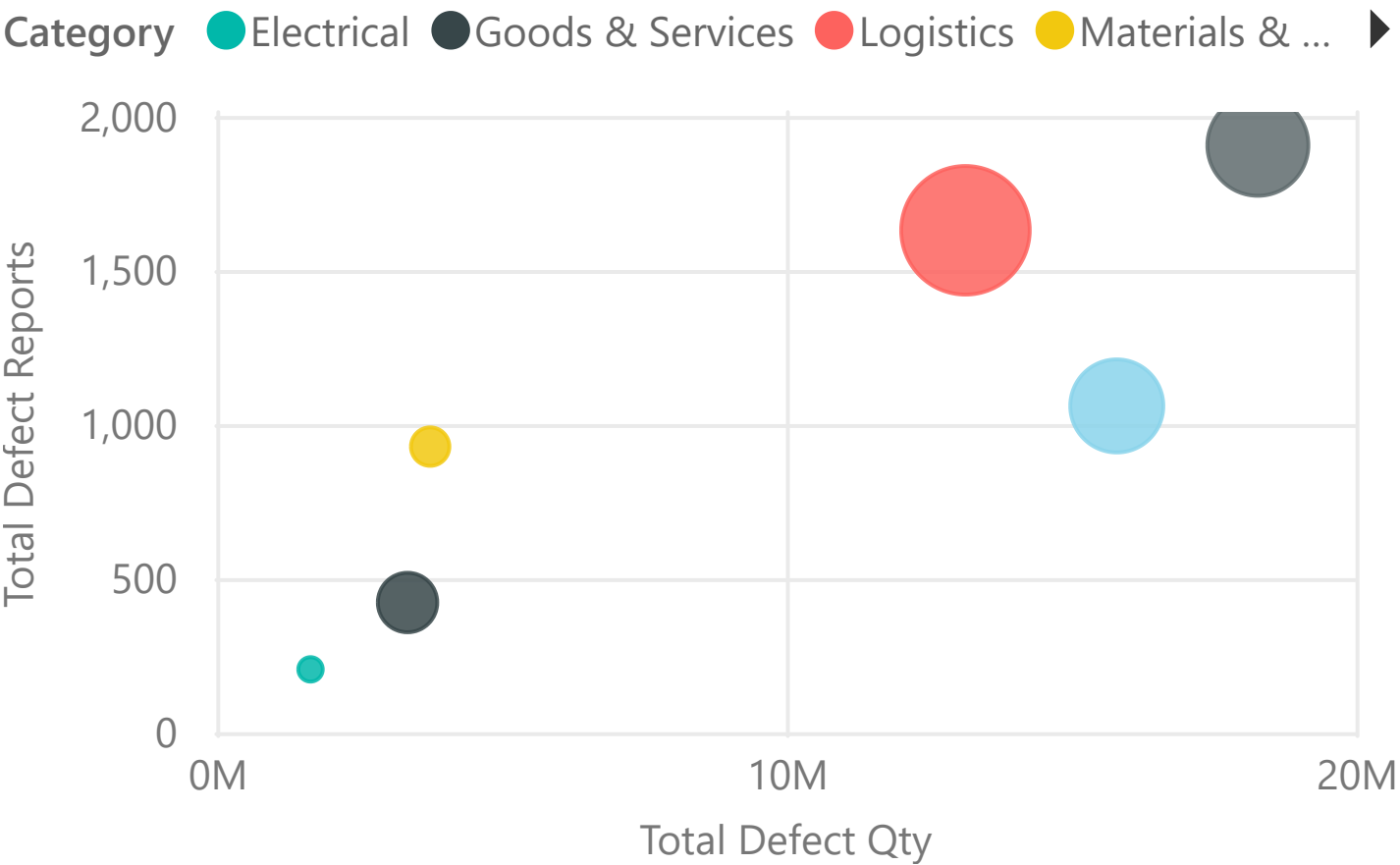


Supplier Quality

Total Defect Qty by Month and Year



Total Defect Qty, Total Defect Reports and Total Downtime Minute...



Total Defect Reports by Plant and Defect Type



- Category
- Packaging
 - Mechanicals
 - Materials & Com...
 - Logistics
 - Goods & Services
 - Electrical

- Defect Ty...
- Rejected
 - Impact
 - No Imp...

- Year
- 2013
 - 2014

Material Type	Total Defect Qty	Total Downtime Minutes
Batteries	1,162,309	8,354
Carton	7,926,699	12,869
Composites	1,258,627	758
Controllers	4,174,920	8,570
Corrugate	2,211,234	53,036
Crates	49,078	0
Drives	539,076	390
Electrolytes	3,043,038	6,005
Total	56,010,955	139,288

Top/Bottom Analysis

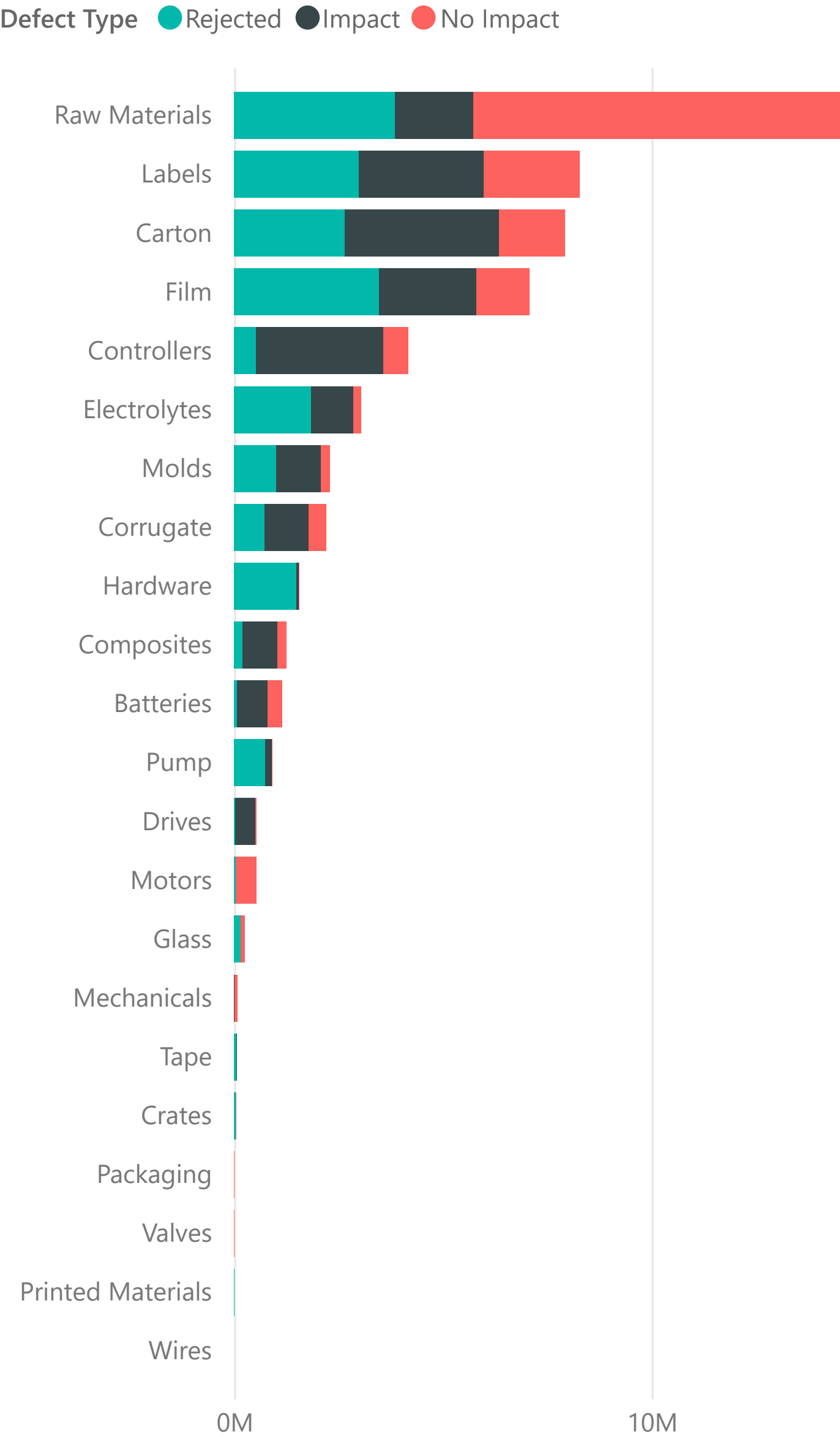
Category

- ☐ Electrical
- ☐ Goods & Services
- ☐ Logistics
- ☐ Materials & Compo...
- ☐ Mechanicals
- ☐ Packaging

Year

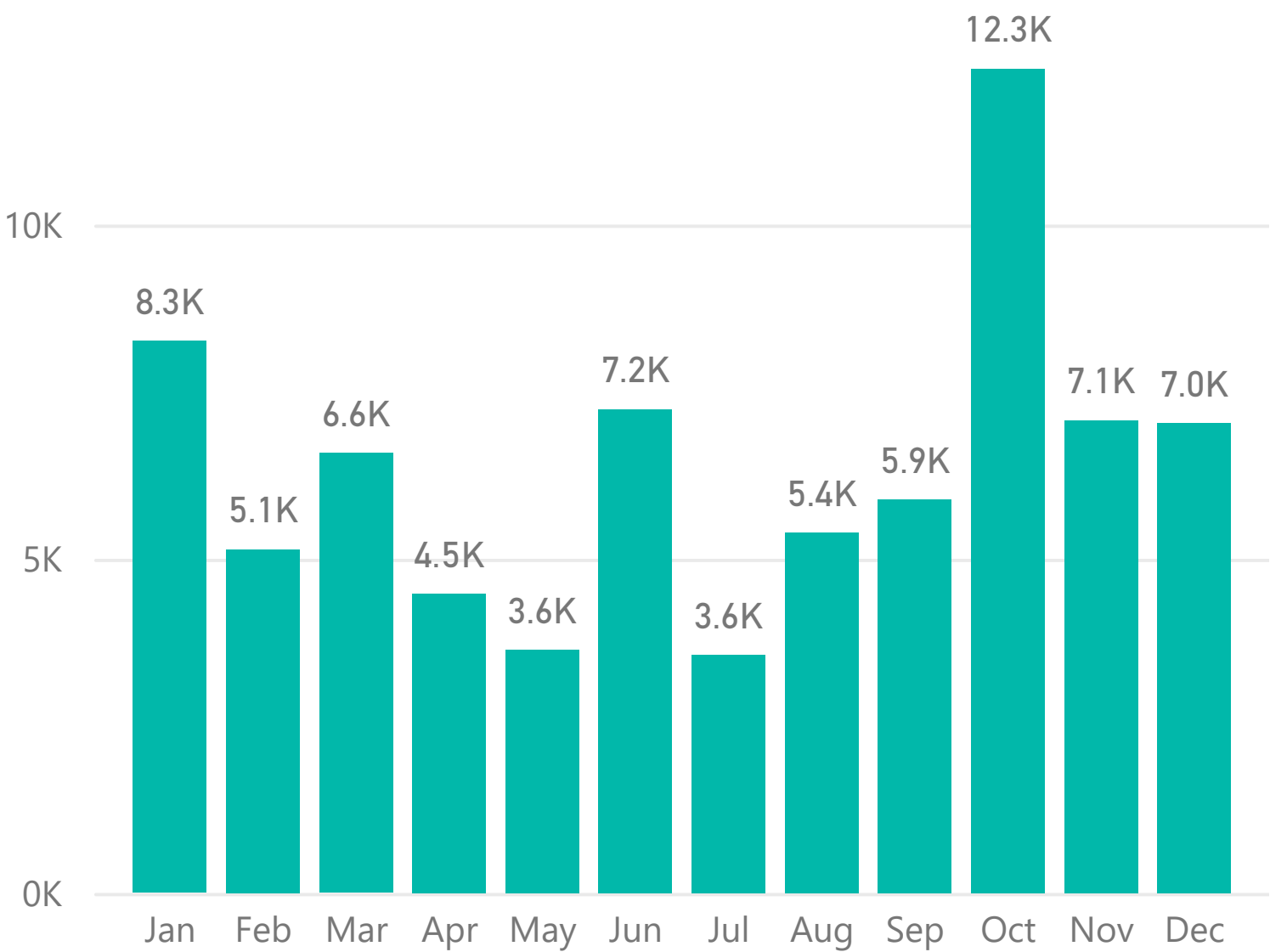
- ☐ 2013
- ☐ 2014

Total Defect Qty by Material Type and Defect Type



Vendor	Total Defect Qty	Total Downtime Minutes
Solholdings	3,988,201	2,300
Plustax	3,838,867	10,405
Quotelane	3,169,402	5,978
Dentocity	2,982,348	3,088
Recode	2,589,319	4,215
ontotam	2,005,374	3,327
Instrip	1,828,614	3,088
Bamtechnology	1,810,404	1,030
Planethouse	1,681,683	3,382
Subdrill	1,274,282	2,221
Zunice	1,168,349	0
Yearlex	1,068,642	1,650
Zentrax	1,040,221	764
Sanin	1,031,887	3,658
Ganjazone	1,026,910	1,419
J-lax	1,024,840	3,318
Saozoomtex	999,652	0
Whitefan	986,031	0
Vaiazozice	919,642	370
Strongtechnology	849,338	540
ganz-is	845,235	0
Keyzunbase	838,151	2,044
xx-way	735,527	10,006
tampquote	728,944	528
Blueit	611,199	1,726
Gravemedia	587,989	1,393
Singleholdings	585,750	1,299
Sunjob	560,996	360
Sanlab	513,653	10,275
Plextechi	484,605	0
Reddoit	484,594	26,185
Striplane	436,010	0
Ventocore	428,994	1,312
Opebase	428,643	0
zoofan	411,243	1,200
Labdox	409,540	240
Fax-ex	359,013	2,163
O-iah	358,570	75
Total	56,010,955	139,288

Monthly Downtime (min)



Downtime

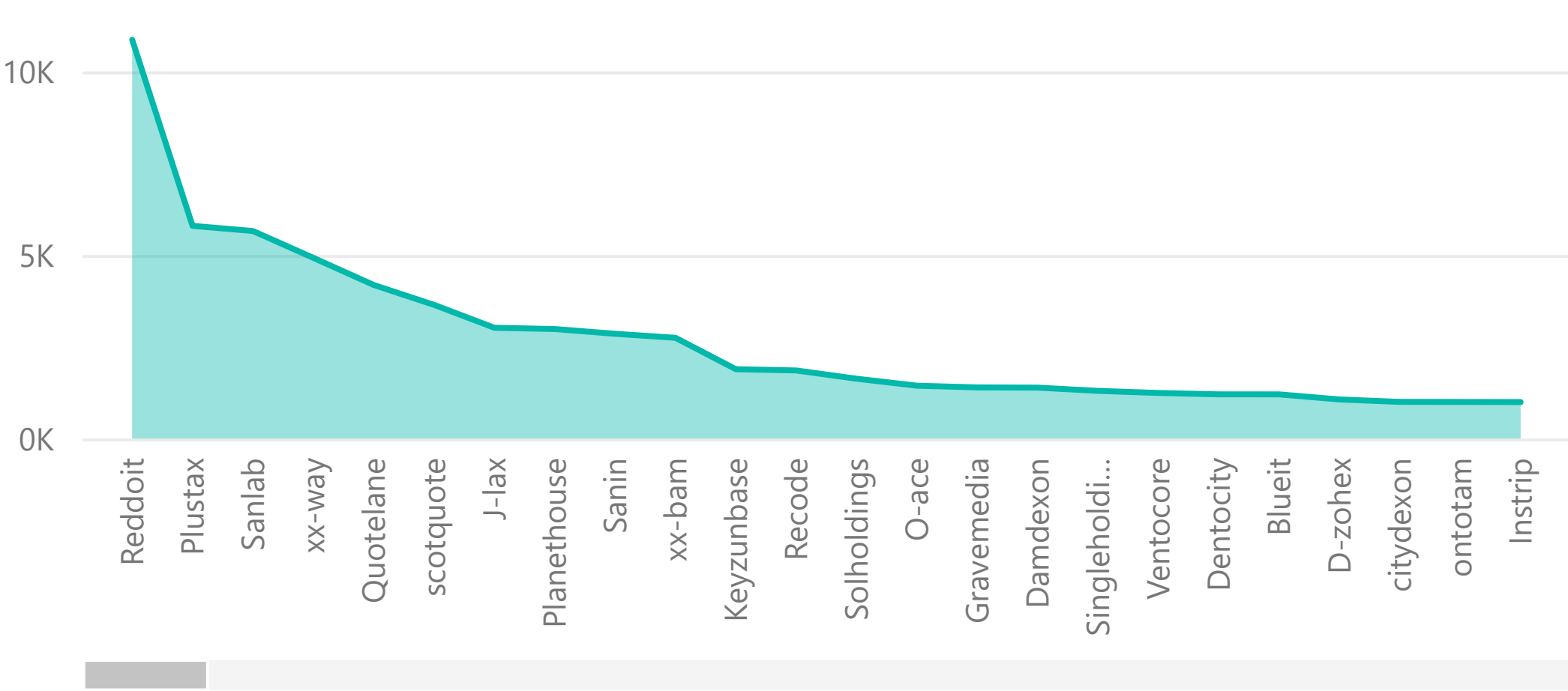
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Total Defect Qty

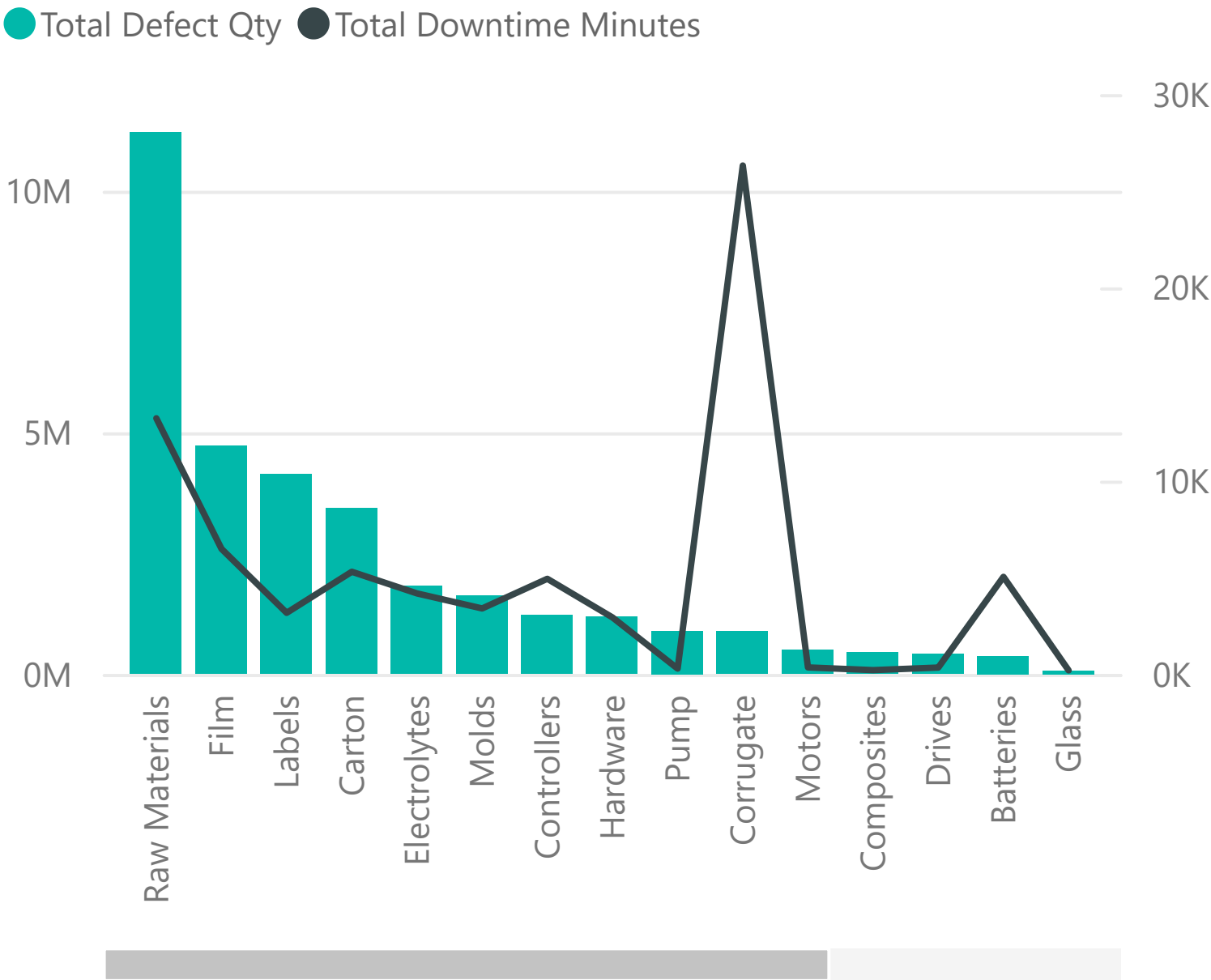
77K

Total Downtime ...

Downtime (min) by Vendor



Defects and Downtime (min) by Material Type



Downtime (min) by Plant

