Type	Data Type	Name	
	Bool	Emergency button	Stop both conveyors
Input	Bool	Item ready	
Input	Bool	At exit	
Input	Bool	At entry	
Input	Bool	Start Button	
Output	Bool	Buffer conveyor	
Output	Bool	Emitter	
Output	Bool	Entry conveyor	
Output	Bool	Remover	
Output	Bool	Start Button (Light)	
Output	Bool	Reset Counter	Resets counter
Output	Int	Pallet Counter	

	ShortCut
top border	up
right border	right
bottom bor	down
left border	left
Remove bor	1
Disable Key	2
Enable Key	3