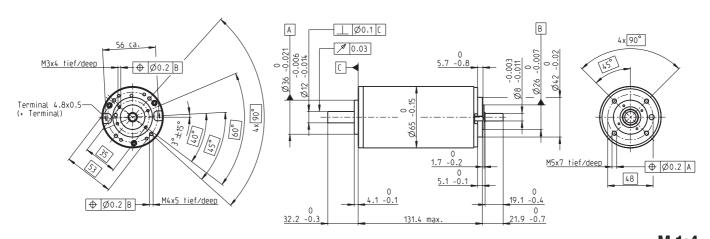
## RE 65 Ø65 mm, Graphite Brushes, 250 Watt



M 1:4

Stock program Standard program Special program (on request)		Part Nu	umbers							
		353294	353295	353296	353297	353298	353299	353300	353301	
Industrial Ve	rsion IP54*	388984	388985	388986	388987	388988	388989	388990	388991	
Motor Data										
Values at nominal voltage										
1 Nominal voltage	V	18	24	36	48	60	70	70	70	
2 No load speed	rpm	3420	3960	3850	3560	3570	3340	3090	2610	
3 No load current	mA	721	665	417	276	221	171	153	120	
4 Nominal speed	rpm	3150	3710	3630	3340	3360	3130	2880	2410	
5 Nominal torque (max. continuous torque)	mNm	442	485	628	722	758	796	809	865	
6 Nominal current (max. continuous current)	) A	10	9.4	7.62	5.97	5.01	4.19	3.93	3.54	
7 Stall torque	mNm	14000	16200	18000	16600	16700	15500	14100	12600	
8 Starting current	Α	296	292	207	131	106	78.6	66.1	49.7	
9 Max. efficiency	%	80	83	87	88	89	89	89	89	
Characteristics										
10 Terminal resistance	Ω	0.0609	0.0821	0.174	0.365	0.568	0.891	1.06	1.41	
11 Terminal inductance	mH	0.0226	0.0308	0.076	0.161	0.251	0.393	0.458	0.643	
12 Torque constant	mNm/A	47.5	55.4	87	127	158	198	214	253	
13 Speed constant	rpm/V	201	172	110	75.4	60.4	48.3	44.7	37.7	
14 Speed / torque gradient	rpm/mNm	0.258	0.256	0.22	0.218	0.217	0.218	0.222	0.21	
15 Mechanical time constant	ms	3.74	3.46	3.18	3.05	3	2.97	2.97	2.94	
16 Rotor inertia	gcm <sup>2</sup>	1380	1290	1380	1340	1320	1310	1280	1340	

## **Specifications Operating Range** Thermal data n [rpm] 1.3 K/W Thermal resistance housing-ambient 250 W Thermal resistance winding-housing 1.9 K/W 6000 19 Thermal time constant winding 123 s 20 Thermal time constant motor 960 s 4500 Ambient temperature -30...+100°C Max. permissible winding temperature +125°C 3000 Mechanical data (preloaded ball bearings) 1500 Max. permissible speed 5500 rpm 24 Axial play at axial load < 25 N 0 mm 0.1 mm > 25 N 150 300 450 600 750 M [mNm] 25 Radial play 26 Max. axial load (dynamic) 27 Max. force for press fits (static) preloaded 3.0 4.5 70 N 420 N (static, shaft supported) 12000 N Max. radial load, 15 mm from flange 350 N maxon Modular System Other specifications Planetary Gearhead 29 Number of pole pairs30 Number of commutator segments Ø81 mm 26 2100 g 31 Weight of motor

## Comments Continuous operation In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient. = Thermal limit. Short term operation The motor may be briefly overloaded (recurring).

Assigned power rating

## Overview on page 20-25 **Encoder HEDS 5540** 500 CPT, 20 - 120 Nm Page 290 3 channels Page 326 Encoder HEDL 5540 500 CPT, 3 channels Page 328 Industrial Version IP54\* Encoder HEDL 9140 Recommended Electronics: ESCON Mod. 50/5 Page 34 Page 332 Brake AB 44 Page 343 ESCON 50/5 344 344 351 Page 376 ESCON 70/10 EPOS2 50/5 End cap EPOS2 70/10 EPOS3 70/10 EtherCAT MAXPOS 50/5 351 Page 377 357 360 Notes

\* Industrial version with radial shaft seal ring (resulting in increased no load current). IP54 protection only if mounted on brush side, in compliance with maxon modular system.