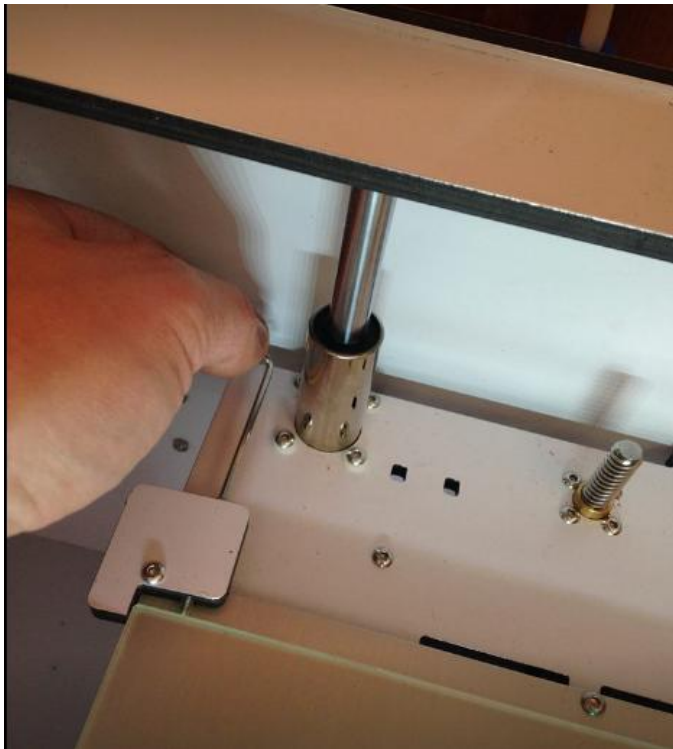
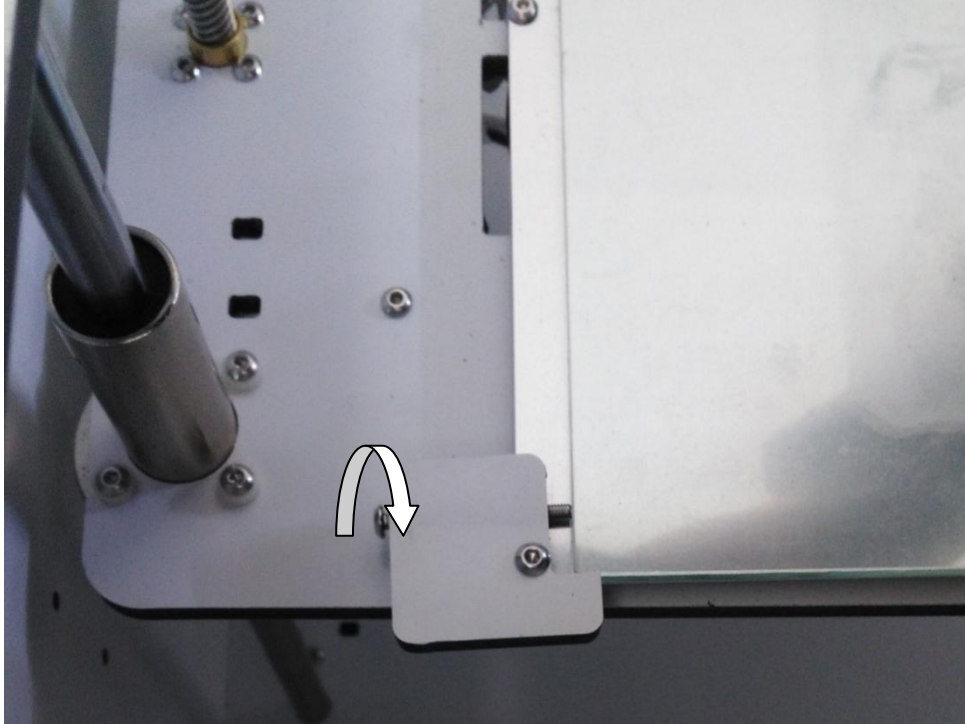


Layer shift because of glass bed shifting

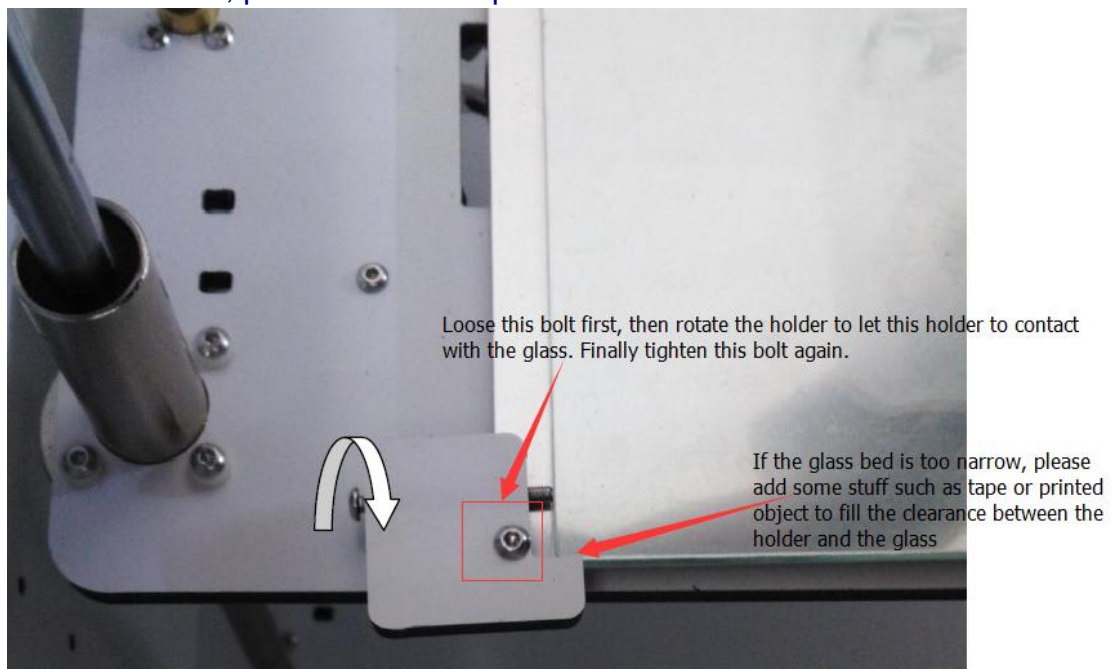
Sometimes the two bolts to fix the glass bed will get loose, and cause the glass bed shifting. So your printing will have shifting lines.

To hold the glass bed, you can screw the bolt to fix the glass, but not too tight, just a little contact with the glass as the photo below.

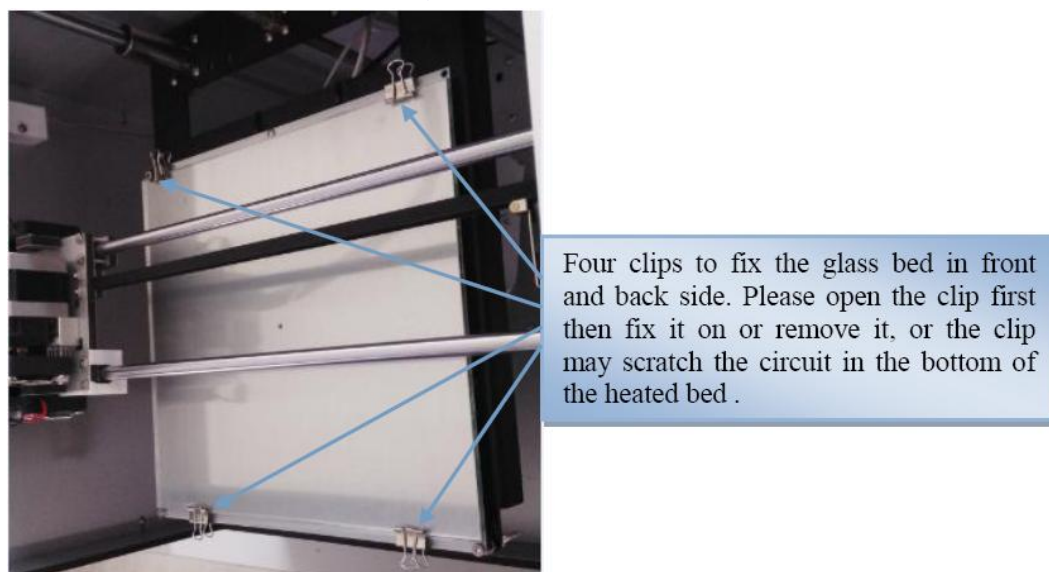


Meanwhile if the bolt is above the glass, this is usually caused by the aluminum heated bed corner is bent. Please bend it back to be flat, so the bolt can fix the glass bed well.

If this not works, please check the photo below:



Or use clips or tape to fix the glass bed:



Layer shift can also be caused by loose belt or set screw. please kindly check the other two files in troubleshooting folder named “X axis not moving properly” or “Y axis not moving properly”