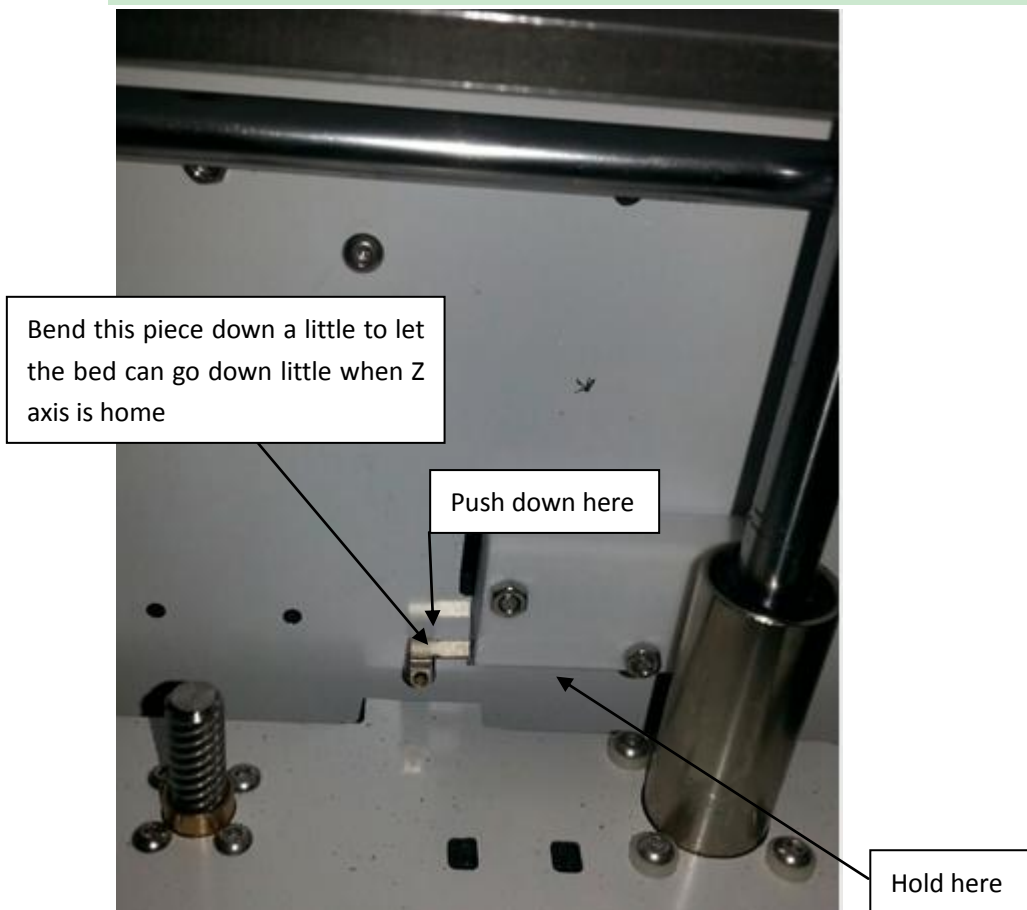


Bend and move the Z axis limit switch

For leveling the bed, first we have to check the glass bed is well pushed down to contact the aluminum heated bed.

Then we should put the paper first on the glass bed, finally move the extruders on the paper to check whether paper can be pulled through.

If the glass bed is well fixed and paper can't be pulled through and the spring can't be tightened any more, you can go to the steps as below:



If the spring under the bed is not tight after leveling, we can add the spare nut which is sent with the printer below spring. So the spring will be tight after leveling, and tight spring will keep the bed be leveled for long time.

If the way above is not useful, you can go to the next step.

