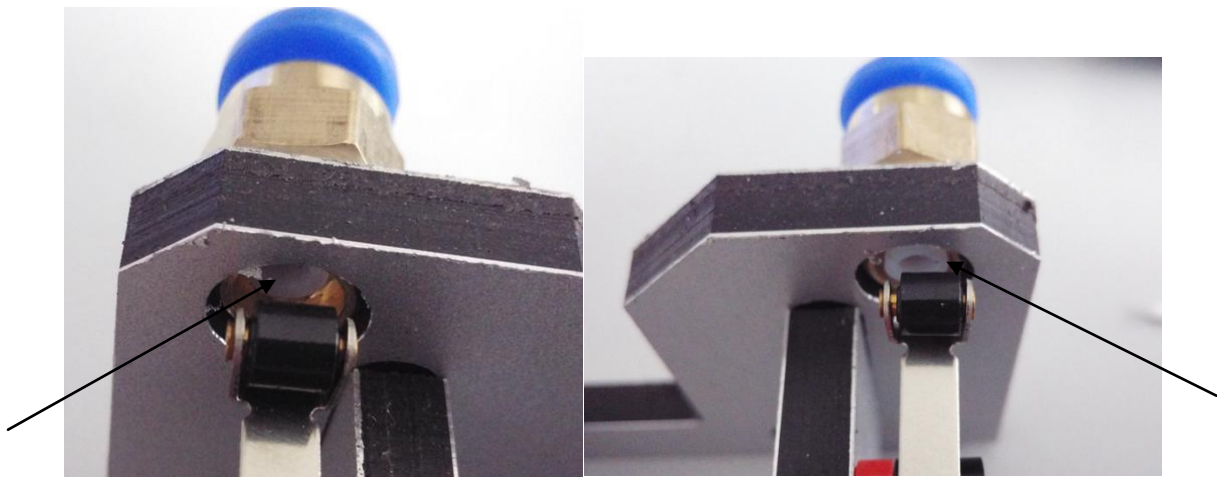


Can not print with beeping

This is because of filament run out detection function. You should upload the filament to two extruders, then you can print it. Please kindly check the details on page 8 in the operation manual. Please also check whether filament fall off from the filament detection limit switch on the back of the printer. If so, please insert the filament guide tube to the coupler bottom to let the small tube be down as the photo below



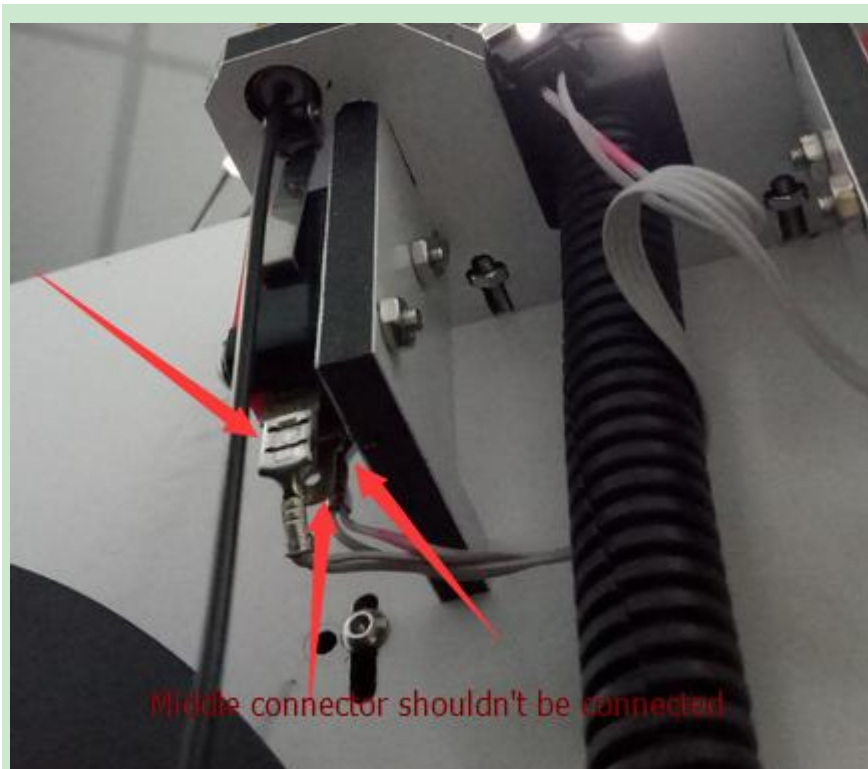
Wrong position

Correct position

If the filament is easily fall off from the limit switch, We can also print this to help hold the filament: <https://www.thingiverse.com/thing:2628005>

Another cause is this:

Maybe we connect the wire wrong on the limit switch. Please kindly check the correct connection picture as below. We can use pliers to pull out the metal connector and plug it at the correct position.



If not solved,

please disconnect the filament run out detection wire connector on the back of the printer .