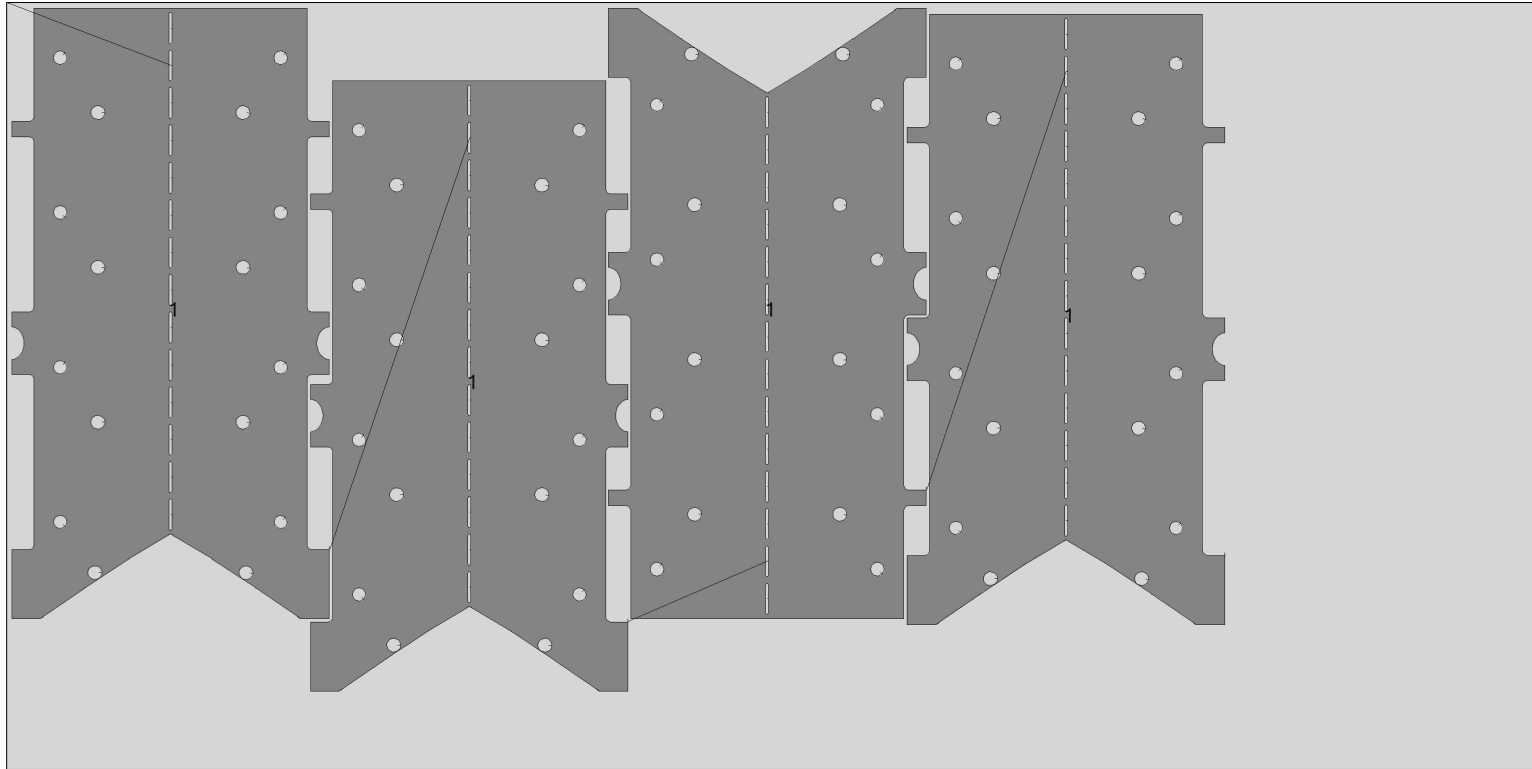


Plan information			
Job:		Machine:	PowerMax 105 mgc
Programmer:		Process:	PowerMAX105_MS_45
Customer:		Process material:	S235JR



1 : 14.8

Plate information		Production statistics	
Plate material:	S235JR	Production time:	00:14:48
Thickness:	3.0 mm	Cutting length:	29.669 m
Plate dimension:	3000 x 1500 mm	Marking length:	0.000 m
Min required plate dimension:	2375 x 1336 mm	Rapid traverse length:	40.583 m
Rectangular plate utilization:	3.171 m²	Number of piercings:	124

vange 4

10-10-2019 08:40

Part ID	Part name	Quantity (nested)	Part size	Part weight	Cutting time
1	vange top	4	1194 x 621 mm	14.201 kg	00:03:31