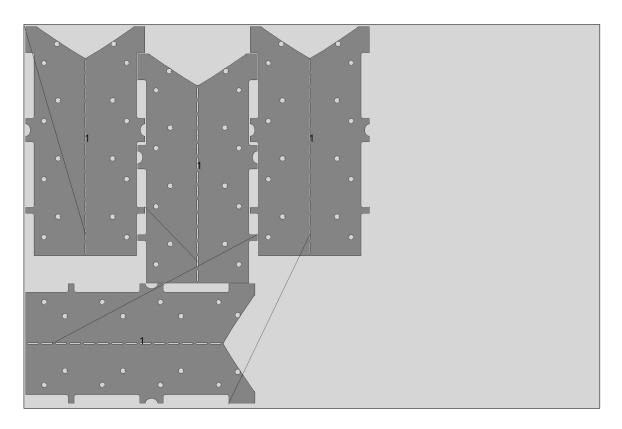


vanger 3

09-10-2019 12:35

Plan information					
Job:	Machine:	PowerMax 105 mgc			
Programmer:	Process:	PowerMAX105_MS_45			
Customer:	Process material:	S235JR			



1:19.7

Plate information			Production statistics		
Plate material:	S235JR	Production time:	00:14:49		
Thickness:	3.0 mm	Cutting length:	29.716 m		
Plate dimension:	3000 × 2000 mm	Marking length:	0.000 m		
Min required plate dimension:	1792 × 1967 mm	Rapid traverse length:	39.977 m		
Rectangular plate utilization:	3.524 m²	Number of piercings:	124		

vanger 3 1/2



vanger 3

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Part ID	Part name	Quantity (nested)	Part size	Part weight	Cutting time
1	vange top	4	1194 × 621 mm	14.201 kg	00:03:32

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