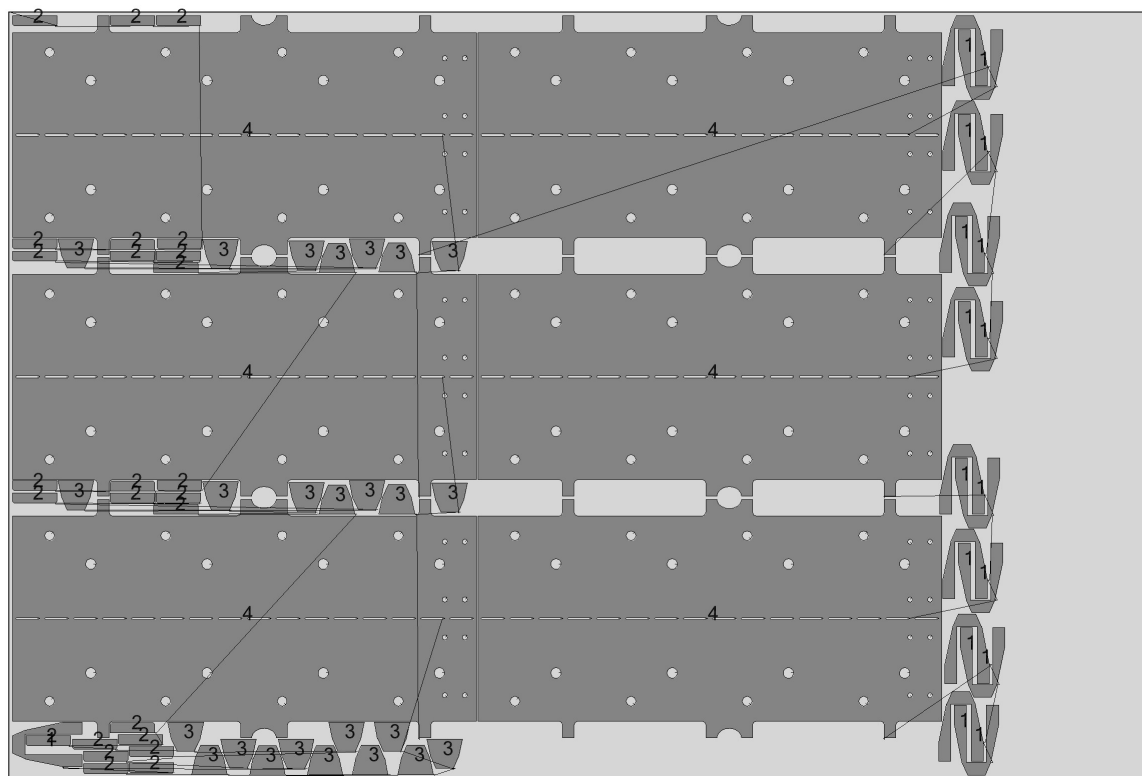


Plan information		
Job:	Machine:	PowerMax 105 mgc
Programmer:	Process:	PowerMAX105_MS_45
Customer:	Process material:	S235JR



1 : 19.7

Plate information		Production statistics	
Plate material:	S235JR	Production time:	00:35:46
Thickness:	3.0 mm	Cutting length:	77.804 m
Plate dimension:	3000 x 2000 mm	Marking length:	0.000 m
Min required plate dimension:	2585 x 1979 mm	Rapid traverse length:	87.069 m
Rectangular plate utilization:	5.117 m²	Number of piercings:	313

vanger 1

09-10-2019 12:34

Part ID	Part name	Quantity (nested)	Part size	Part weight	Cutting time
1	baluster-fod	17	181 x 116 mm	0.218 kg	00:00:18
2	skot opad	25	116 x 26 mm	0.071 kg	00:00:07
3	skot	25	93 x 76 mm	0.132 kg	00:00:07
4	vange	6	1209 x 621 mm	15.156 kg	00:03:52