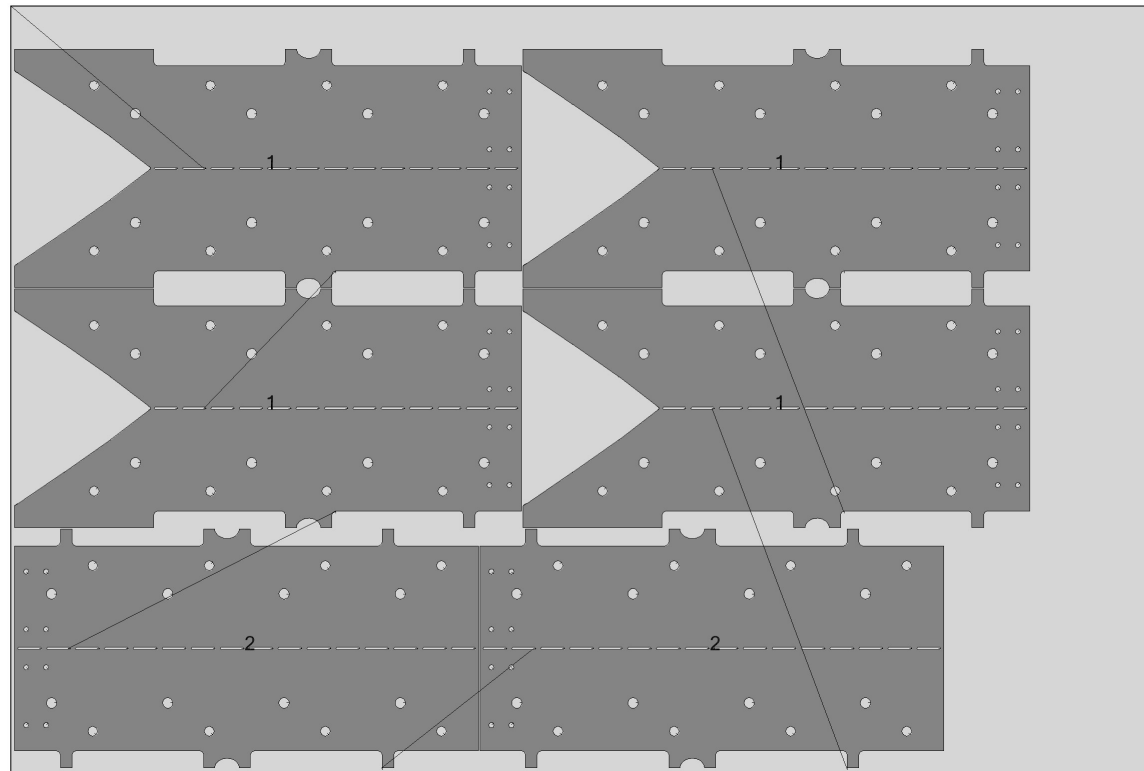


Plan information			
Job:		Machine:	PowerMax 105 mgc
Programmer:		Process:	PowerMAX105_MS_45
Customer:		Process material:	S235JR



1 : 19.7

Plate information		Production statistics	
Plate material:	S235JR	Production time:	00:24:17
Thickness:	3.0 mm	Cutting length:	49.206 m
Plate dimension:	3000 x 2000 mm	Marking length:	0.000 m
Min required plate dimension:	2644 x 1877 mm	Rapid traverse length:	64.106 m
Rectangular plate utilization:	4.965 m²	Number of piercings:	234

vanger 2

09-10-2019 12:35

Part ID	Part name	Quantity (nested)	Part size	Part weight	Cutting time
1	vange bund	4	1320 x 621 mm	15.068 kg	00:03:48
2	vange	2	1209 x 621 mm	15.156 kg	00:03:52