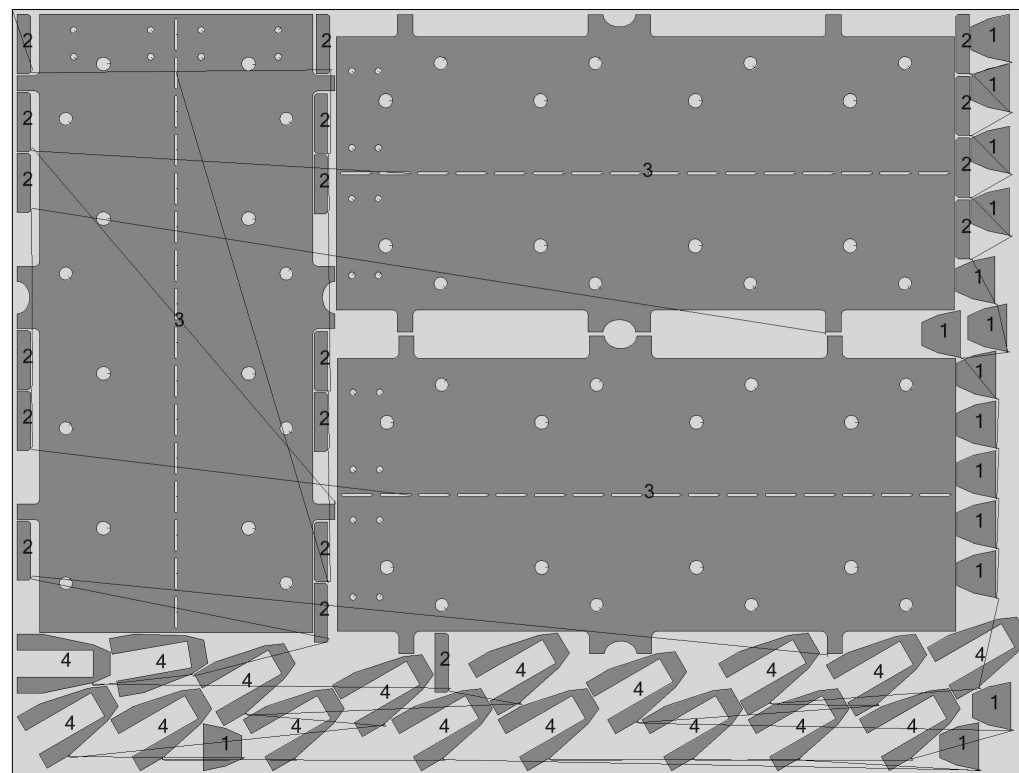


Plan information		
Job:	Machine:	PowerMax 105 mgc
Programmer:	Process:	PowerMAX105_MS_45
Customer:	Process material:	S235JR



1 : 14.8

Plate information		Production statistics	
Plate material:	S235JR	Production time:	00:21:26
Thickness:	3.0 mm	Cutting length:	48.348 m
Plate dimension:	2000 × 1500 mm	Marking length:	0.000 m
Min required plate dimension:	1977 × 1480 mm	Rapid traverse length:	50.426 m
Rectangular plate utilization:	2.926 m²	Number of piercings:	173

vange 1

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Part ID	Part name	Quantity (nested)	Part size	Part weight	Cutting time
1	skot	15	93 x 76 mm	0.132 kg	00:00:07
2	skot opad	18	116 x 26 mm	0.071 kg	00:00:07
3	vange	3	1209 x 621 mm	15.156 kg	00:03:51
4	baluster-fod	17	181 x 116 mm	0.218 kg	00:00:18