

baluster-fod 2

17-10-2019 10:50

Plan information					
Job:	Machine:	PowerMax 105 mgc			
Programmer:	Process:	PowerMAX105_MS_45			
Customer:	Process material:	S235JR			



1:8.62

Plate information			Production statistics	
Plate material:	S235JR	Production time:	00:04:59	
Thickness:	3.0 mm	Cutting length:	13.454 m	
Plate dimension:	2000 × 400 mm	Marking length:	0.000 m	
Min required plate dimension:	761 × 380 mm	Rapid traverse length:	5.516 m	
Rectangular plate utilization:	0.289 m²	Number of piercings:	16	

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Part ID	Part name	Quantity (nested)	Part size	Part weight	Cutting time
1	baluster-fod	16	181 × 116 mm	0.229 kg	00:00:18

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