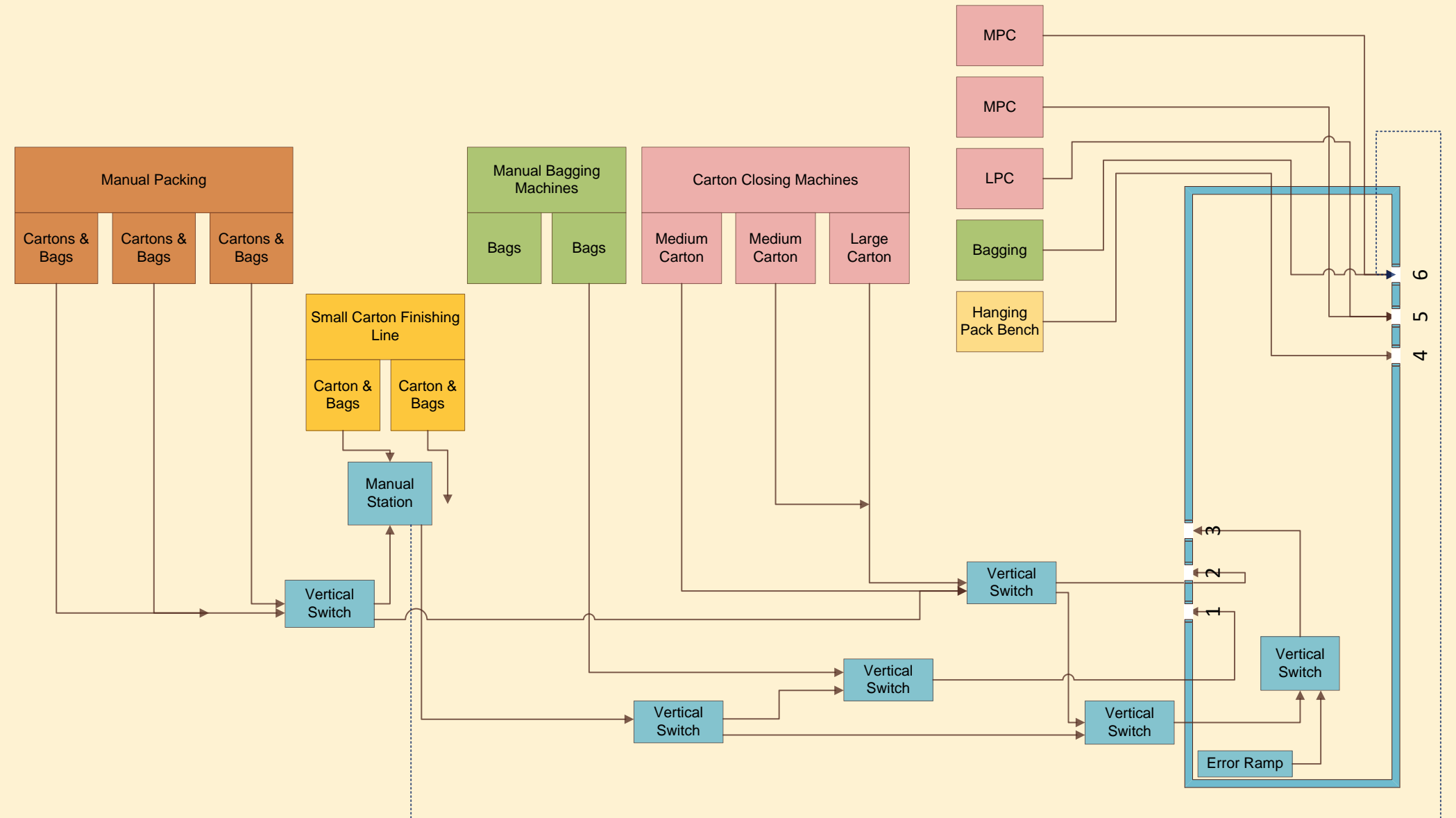


Material Flow to Sorter Inducts	
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Material Flow to Sorter Inducts

Detailed Description of Decision Points

Decision Point	Description

Machine Capacities & Theoretical Parcel Induction Rates

Area	Detail	Area 1	Area 2	Rate	UPP
Auto-Finishing	Large Carton	1	1	720	
	MPCL/MPC	2	2	720	
Bagging		12	10	120	
Small Carton	Small Carton	1		810	
	Nano	1		810	
Hanging Pack			20		
Manual Pack				60	