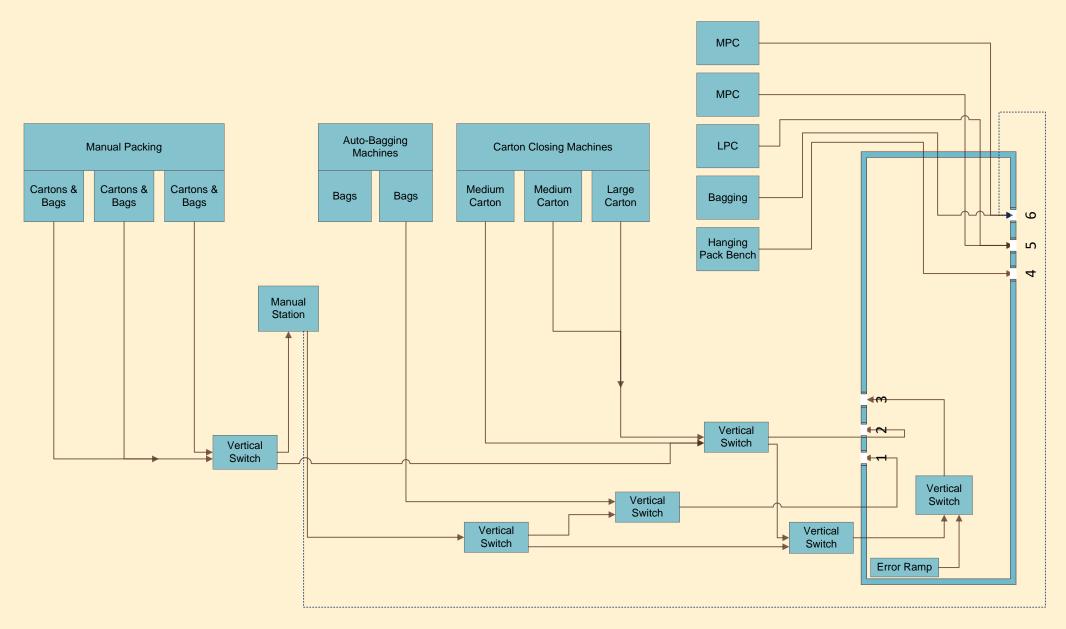
Material Flow to Sorter Inducts



Material Flow to Sorter Inducts

Detailed Description of Decision Points

| Decision Point | Description | | |
|-----------------------|-------------|--|--|
| | | | |
| | | | |
| | | | |

Machine Capacities & Theoretical Parcel Induction Rates

| Area | Detail | Area 1 | Area 2 | Rate | UPP |
|----------------|--------------|--------|--------|------|-----|
| Auto-Finishing | Large Carton | 1 | 1 | 720 | |
| | MPCL/MPC | 2 | 2 | 720 | |
| Bagging | | 12 | 10 | 120 | |
| Small Carton | Small Carton | 1 | | 810 | |
| | Nano | 1 | | 810 | |
| Hanging Pack | | | 20 | | |
| Manual Pack | | | | 60 | |