ACKURETTA

SOL
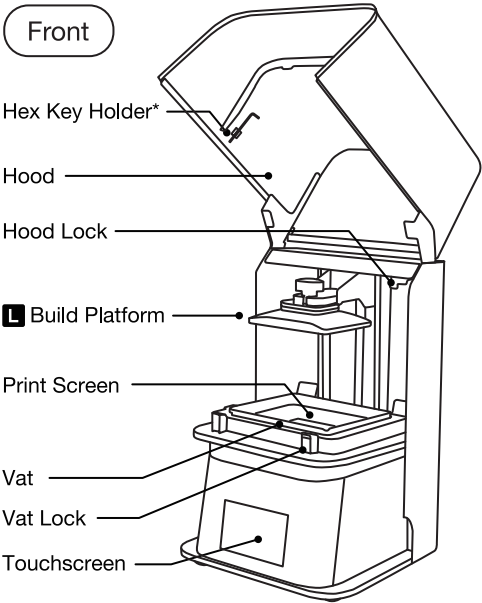with Concierge Service

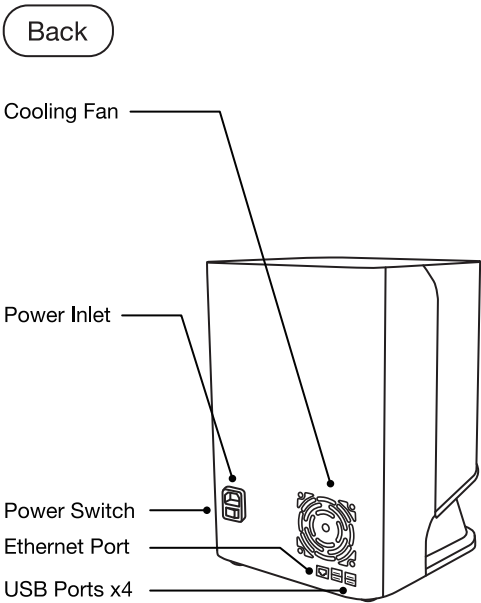## Quick Start Guide

Product Overview

Front

- Hex Key Holder*
- Hood
- Hood Lock
- L Build Platform
- Print Screen
- Vat
- Vat Lock
- Touchscreen

*Store the Hex Key in the holder located under the SOL hood

Back

- Cooling Fan
- Power Inlet
- Power Switch
- Ethernet Port
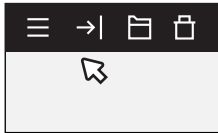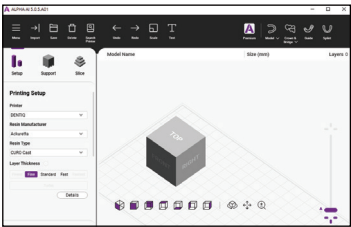- USB Ports x4

ALPHA AI Setup

ALPHA AI

Download and install ALPHA AI, our 3D printing slicing software.
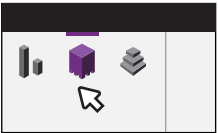
Learn More

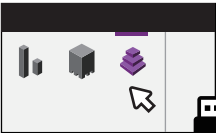⚠ Only compatible with Windows 8 and later versions

1. Import file (.STL)
2. Set up print
3. Create supports
4. Slice and save → Export print file to a USB

🚫 Do not allow any resin or residue to come into contact with the print screen. If resin is cured on the print screen, the screen will need to be replaced.

Package Contents

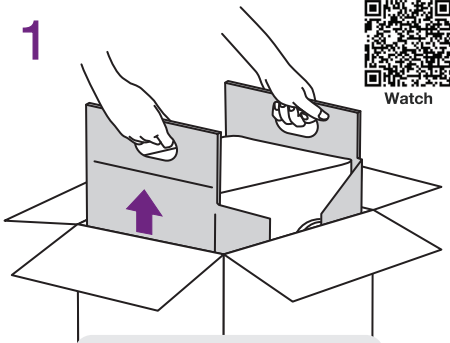| SOL (L Build Platform) | Concierge Service Box | Power Cable | Ethernet Cable | Wi-Fi Dongle | Hex Key* | Vat & Vat box | Tray x2 | Mallet | Spatula | Clippers | Scraper |

*Store the Hex Key in the holder located under the SOL hood.

Setup Guide

1

Watch
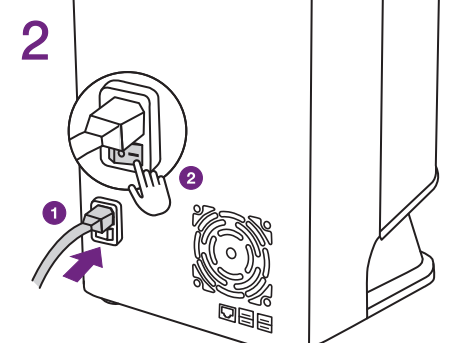
⚠ Heavy! Handle with care
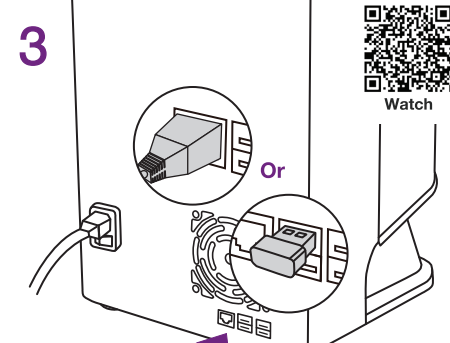
Pull SOL out of the box.

2

Connect to power source and turn on SOL.

3

Watch

Or

Connect to Internet via Wi-Fi or Ethernet cable.

4

Network
System
Update
Registration

Check IP address and ensure your printer is using the same network as your computer.

Use UV-filtered lights in your workspace to prevent unintended curing.

Operate SOL in a clean environment that is well ventilated, with a temperature range of 18°-25°C (64°-77°F).

Printing Process

1

2

Minimum 100ml resin required; shake well before pouring.

3

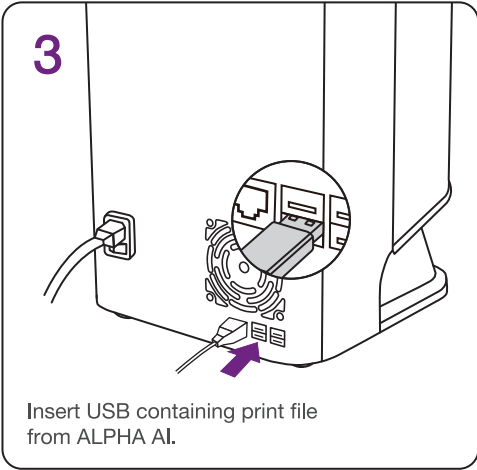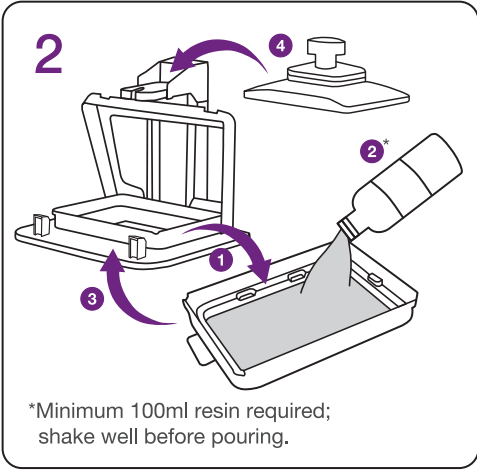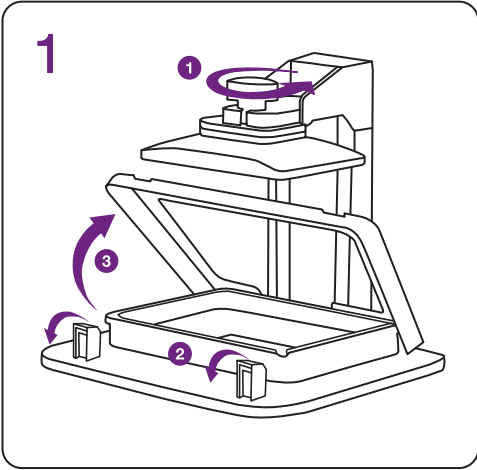Insert USB containing print file from ALPHA AI.

4

Home > AAAA >

$RECYCLE.BIN

.Spotlight-V100

.TemporaryItems

Go to 'USB', select correct file, and press 'Print'.

Watch

Technical Specifications

Dimensions	29.2 (W) x 27.1 (D) x 41.6 (H) cm 11.5 (W) x 10.7 (D) x 16.4 (H) in	Print Area	12.9 (W) x 8 (D) x 12 (H) cm 5.1 (W) x 3.1 (D) x 4.7 (H) in
Weight	Approx. 18 kg Approx. 40 lbs	XY Resolution	49 µm
Power Input	100-240VAC, 50-60Hz	Layer Thickness	30-150 µm
UV Wavelength	385-405 nm	3D Print Technology	LCD

ACKURETTA

User Dashboard

Facebook User Group