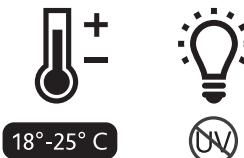


■ Setup Guide

**Environment**

Operate your Diplo in a temperature-controlled room, between 18°-25° C (64°-77° F).

Ackuretta also recommends using UV-filtered LED lights in your workspace for both printing and cleaning.

**Software**

The Diplo is designed to be used with Ackuretta Omega 3D software. Ackuretta sends a customized setup package of Omega 3D by email when you receive your Diplo machine. If you did not receive your software package, send an email to support@ackuretta.com with the following information:

- Your name
- Diplo serial number
- Diplo purchase date
- Omega 3D dongle number

**Print**

Set up your first print in Omega 3D and slice it. It will create a file in SBF format.



Printing using a USB device:
<https://youtu.be/mQUuBXR8J60>

**Clean and Finish Your Prints**

When your print is complete, there are still a few more things to do:

1. Clean and dry away all resin.
2. Cut off the supports
3. Cure the prints in your UV oven.

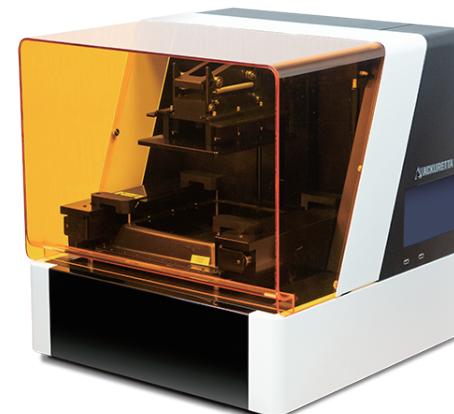


Finishing your print:
https://youtu.be/HYNg14E-P_Q



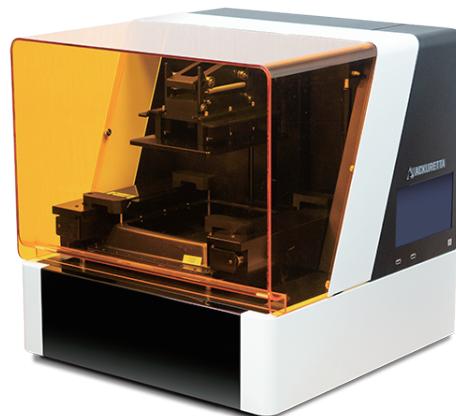
Diplo

Quick Start Guide



www.ackuretta.com

■ Package Contents



Diplo



Build platform

(Attached to the machine)
Multiple may be packed in box
if purchased together



Vat

(Attached to the machine)
Multiple may be packed in box
if purchased together



Power Cable



Wi-Fi Dongle

(Attached to the machine)



Bottles of Resin

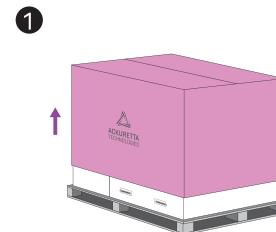
Up to 3 may be packed in
box if purchased together
with the machine



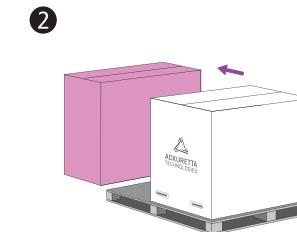
Omega 3D Dongle

Only packed if Omega 3D
was chosen at purchase

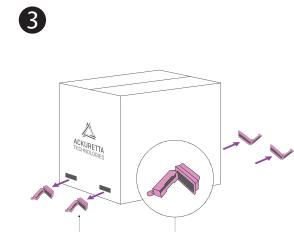
■ Unboxing



Lift the top box upward.
This box is just a protective
shell that envelops the
other boxes.



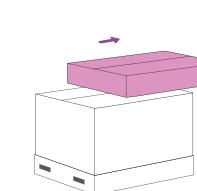
Remove the side box. Inside
this box are any additional
vats or build platforms that
you purchased.



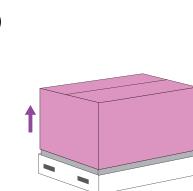
Remove the white handles
from the bottom of the
main box.



Lift the main box off of
its carrying base. Two
boxes are inside, one on
top of the other.



Remove the smaller box off
of the larger box. If you
purchased a finishing kit, the
tools are inside here.



Remove final box off of
the Diplo machine. Inside,
the Diplo machine is
protected by styrofoam
and plastic. The power
cable is placed on top of
the Diplo.

■ Documentation and Support



Diplo Support Center
[https://ackuretta.com/
support-center/diplo](https://ackuretta.com/support-center/diplo)



User Manual
[https://ackuretta.com/
diplo-manual.pdf](https://ackuretta.com/diplo-manual.pdf)



Tutorials on YouTube
[https://youtu.be/
mQUuBXR8j60](https://youtu.be/mQUuBXR8j60)



Contact Ackuretta
[https://ackuretta.com/
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