

[Design of Table Tennis Ball Pitcher] [ME 407: DESIGN PROJECT Group:C1]



Model Name: Table Tennis Ball Pitcher

Weight: 4545.52 g
Built to last: 5.0 year
Duration of use: 5.0 year





#### Manufacturing Region

The choice of manufacturing region determines the energy resources and technologies used in modeled material creation and manufacturing steps of the product's life cycle.



#### Use Region

The use region is used to determine the energy resources consumed during the product use phase (if applicable) and the destination for the product at its end -of-life. Together with the manufacturing region, the use region is also used to estimate the environmental impacts associated with transporting the product from its manufacturing region to its use location.

#### Summary

The manufacturing region is selected to be Europe because most of the assembly have considerable simple parts that can be produced easily in Europe. Use region is also selected to be Europe.

#### **Sustainability Report**

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### Assembly Process

Region: Europe
Energy type: Electricity
Energy amount: 3.00 kWh
Built to last: 5.0 year

#### Use

Region: Europe
Energy type: None
Energy amount: 0.00 kWh
Duration of use: 5.0 year

# **Transportation**

Truck distance: 1900 km
Train distance: 0.00 km
Ship distance: 0.00 km
Airplane distance: 0.00 km

#### **End of Life**

Recycled: 40 % Incinerated: 10 % Landfill: 50 %

#### Comments

The energy required to assembly process is set to be 3 Kwh per day. Since the manufacturing and use region is both set to be Europe, truck transportation is chosen.



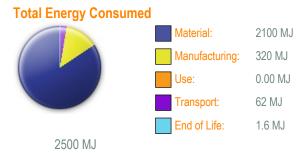
# Model Name: Table Tennis Ball Pitcher Weight: 4545.52 g Built to last: 5.0 year

Duration of use:

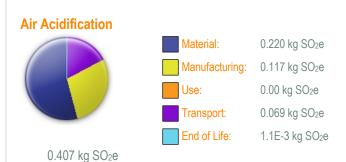
## **Environmental Impact (calculated using CML impact assessment methodology)**

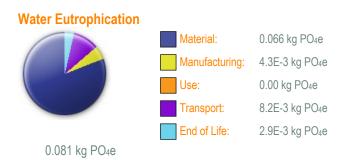
# Carbon Footprint Material: 93 kg CO<sub>2</sub>e Manufacturing: 18 kg CO<sub>2</sub>e Use: 0.00 kg CO<sub>2</sub>e Transport: 4.7 kg CO<sub>2</sub>e End of Life: 2.2 kg CO<sub>2</sub>e

120 kg CO<sub>2</sub>e



5.0 year





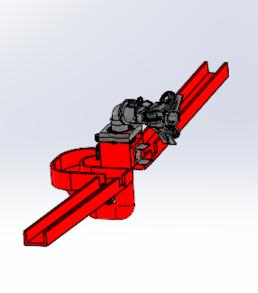
Material Financial Impact 112.20 USD

Sustainability Report								
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# **Component Environmental Impact**

Top Ten Component Contributing Most to The Four Areas of Environmental Impact

Component	Carbon	Water	Air	Energy
Box	3.8	1.6E-3	0.012	75
Groove	3.4	1.6E-3	7.9E-3	68
Groove-2	3.4	1.6E-3	7.9E-3	68
PVC pipe	2.9	1.2E-3	8.2E-3	50
Main Body Bottom	2.5	1.1E-3	7.9E-3	51
4668K284 Permanently Lubricated Stainless Steel Ball Bearing	0.946	3.2E-3	4.0E-3	10
Main Body Top	0.813	3.6E-4	2.6E-3	16
Motor Attachment	0.528	2.4E-4	1.3E-3	11
Feeding Line	0.377	1.6E-4	1.2E-3	7.5
Slotted Pipe	0.315	1.3E-4	1.0E-3	6.2



#### Comments

The components which are contributing most to the environmental impact are shown in red color.







#### **Sustainability Report**

# Glossary

Air Acidification – Sulfur dioxide, nitrous oxides other acidic emissions to air cause an increase in the acidity of rainwater, which in tum acidifies lakes and soil. These acids can make the land and water toxic for plants and aquatic life. Acid rain can also slowly dissolve manmade building materials such as concrete. This impact is typically measured in units of either kg sulfur dioxide equivalent (SO2), or moles H+ equivalent.

Carbon Footprint - Carbon-dioxide and other gasses which result from the burning of fossil fuels accumulate in the atmosphere which in turn increases the earth's average temperature. Carbon footprint acts as a proxy for the larger impact factor referred to as Global Warming Potential (GWP). Global warming is blamed for problems like loss of glaciers, extinction of species, and more extreme weather, among others.

Total Energy Consumed - A measure of the non-renewable energy sources associated with the part's lifecycle in units of mega joules (MJ). This impact includes not only the electricity or fuels used during the product's lifecycle, but also the upstream energy required to obtain and process these fuels, and the embodied energy of materials which would be released if burned. PED is expressed as the net calorific value of energy demand from non-renewable recourses (e.g. petroleum, natural gas, etc.) Efficiencies in energy conversion (e.g. power, heat, steam, etc.) are taken into account.

Water Eutrophication - When an overabundance of nutrients are added to a water ecosystem, eutrophication occurs. Nitrogen and phosphorous from waste water and agricultural fertilizers causes an overabundance of algae to bloom, which then depletes the water of oxygen and results in the death of both plant

and animal life. This impact is typically measured in either kg phosphate equivalent (PO4) or kg nitrogen (N) equivalent.

Life Cycle Assessment (LCA) - This is a method to quantitatively assess the environmental impact of a product throughout its entire lifecycle, from the procurement of the raw materials, through the production, distribution, use, disposal and recycling of that product.

Material Financial Impact - This is the financial impact associated with the material only. The mass of the model is multiplied by the financial impact unit (units of currency/units of mass) to calculate the financial impact (in units of currency).



