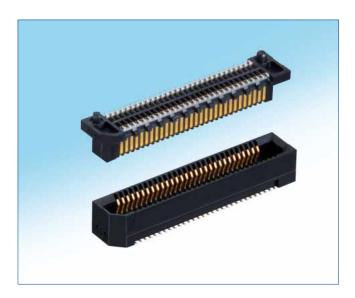
10⁺Gbps 0.8mm pitch Board-to-Board Connectors

ER8 Series



■Mechanical features

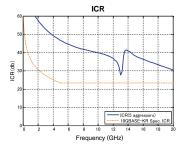
- 0.8mm Pitch
- Variations : Stacking / Vertical
- Stacking Height: 7 / 9 / 10 / 12mm
- **Number of Contacts:** 10 / 20 / 30 / 40 / 50 / 60 / 70 / 80 / 100 / 120pos
- Large mating guide for easy mating. Alignment on plug provides easy insertion operation.
- Compatible with Samtec's Edge Rate®

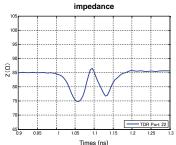
■Signal integrity features

●Insertion Loss-to-Crosstalk-Ratio (ICR) The insertion loss-to-crosstalk ratio (ICR) with 5-aggressor differential FEXT meets the IEEE802.3ap specification for 10Gbps with plenty of margins.

Differential Impedance

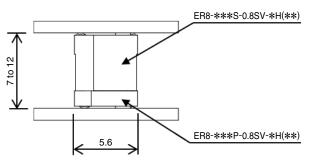
The differential impedance is 85Ω at 35 ps rise time. (20% to 80%)



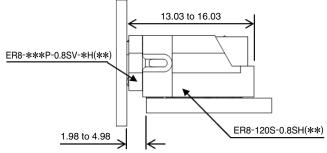


■Variations

Stacking connection



Vertical connection



■Product Specification

Dating	Current Rating	0.5A (Signal) (Note 3)	Operating Temperature Range	-55 to 85℃ (Note 1)
Rating	Voltage Rating	100V AC	Storage Temperature Range	-10 to 60°C (Note 2)

Item	Specification	Condition
1. Contact Resistance	50mΩ max	100mA
2. Insulation Resistance	1000MΩ min	100V DC
3. Voltage Proof	No flashover or insulation breakdown	300V AC / 1min
4. Durabirity (mating/unmating)	Contact resistance change : 15mΩ or less No flash over or breakdown No damage, crack or looseness of parts	100 cycles
5. Vibration	No electrical discontinuity of 1 μ s or more	Frequency: 20 to 500Hz, Power spectral density:
	No damage, crack or looseness of parts	0.02G ² /Hz for 90 min in 3 directions
6. Shock	No electrical discontinuity of 1μ s or more	980m/s ² , Duration of pulse 6ms,
	No damage, crack or looseness of parts	18 times total, 3 each directions, 3 axis.
7. Cyclic Temperature	Contact resistance change : 15mΩ or less	25℃, 90-95% RH :120 min Dwell time
and Humidity	No damage, crack or looseness of parts	↑ ↓ 120 min Ramp time
	No flashover or insulation breakdown	65°C, 90-95% RH : 120 min Dwell time
	Insulation resistance : 1000MΩ min	Under 12 cycles

Note 1: Includes temperature rise caused by current flow.

Note 2: "Storage" means a long-term storage state for the unused product before assembly to PCB.

Note 3: The rated current applies to per contact.

Note 4: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

Materials / Finish

Straight Receptacle / Header

Part	Material	Finish	Remark
Insulator	LCP	Color : Black	UL94V-0
Contacts	Copper	Contact area : Gold plated	
Comacis	alloy	Lead area : Tin plated	

Right Angle Receptacle

Part	Material	Finish	Remark
Insulator	LCP	Color : Black	UL94V-0
Contacts		Contact area : Gold plated	
	alloy	Lead area : Tin plated	
Retention peg	Copper alloy	Lead area : Tin plated	
Retention pin	Copper alloy	Lead area : Tin plated	

■Product Number Structure

Refer to the chart below when determining the product specifications from the product number. Please select from the product numbers listed in this catalog when placing orders.

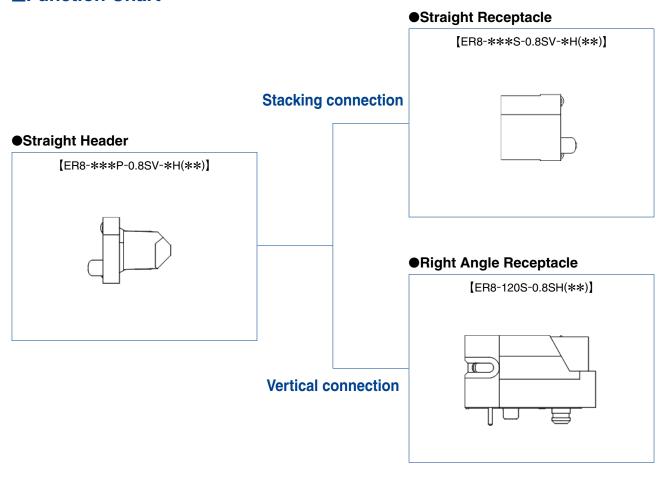
Straight Receptacle

Straight Header

Right Angle Receptacle

1 Series Name :	ER8			
2 Number of contacts	: 10 to 120			
3 Connector Type	S : Receptacle P : Header			
	P : Header			
4 Contact Pitch:	0.8mm			
6 Contact Type	SV : Board Straight Type			
	SH: Board Right Angle Type			
6 Stacking Height(mm)	:7 to 12			
	%Height with ER8-****-0.8SV-*H(**)			
7 Plating Specification				
Blank : Contact Area : Gold(0.76µm)+Ni(2.54µm)				
(10) : Contact A	rea : Gold(0.25µm)+Ni(1.25µm)			

■Function Chart



■Stacking Height Variation

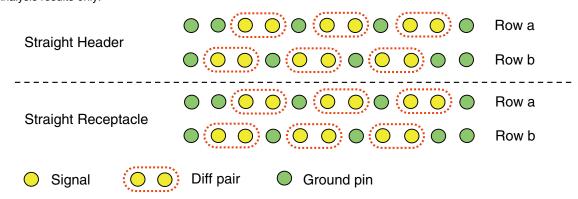
Contact Position Stacking Height	10	20	30	40	50	60	70	80	100	120
7mm	/	V	V	V	/	/	V	V	/	V
9mm	~	~	~	~	~	~	~	~	~	~
10mm	V	V	V	V	/	~	V	V	~	V
12mm	V	~	~	~	V	V	V	~	V	V

■Signal Integrity

Pin assignment

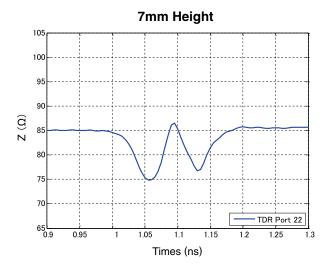
To match 85Ω differential impedance and to reduce crosstalk, a staggered GSSG pin assignment is recommended for ER8. (G = ground and S = signal)

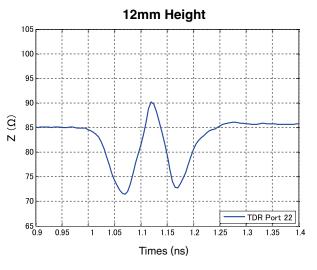
*Analysis results only.



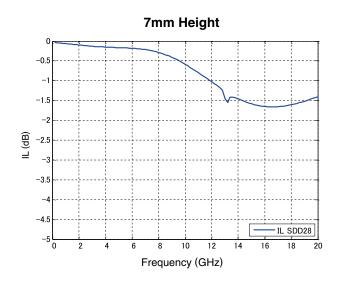
●Impedance

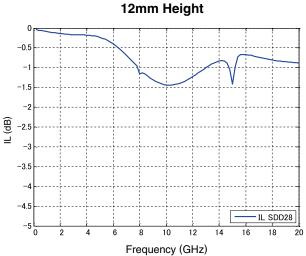
The differential impedance is 85Ω for at 35 ps rise time (20% to 80%)



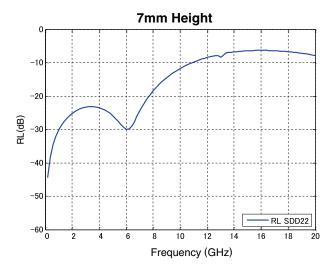


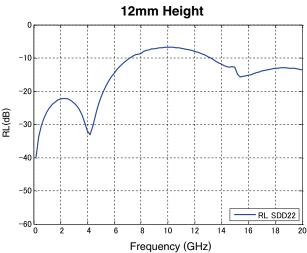
●Insertion Loss





Return loss

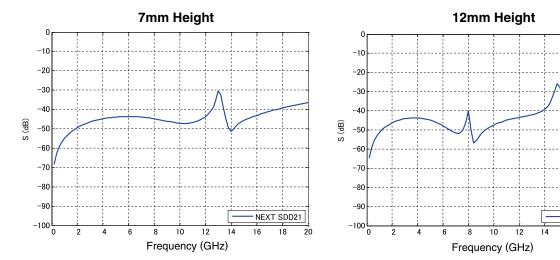




NEXT SDD21

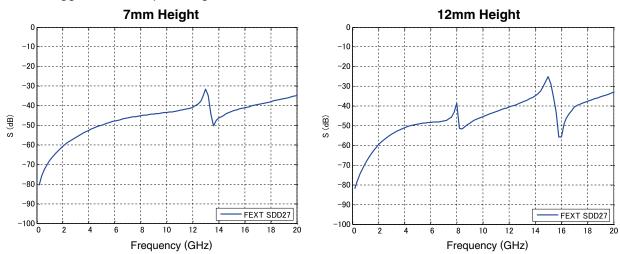
Near-end crosstalk (NEXT)

The staggered GSSG pin assignments resulted in low differential NEXT.



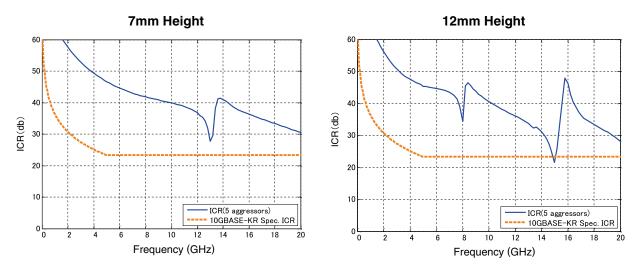
●Far-end crosstalk (FEXT)

The staggered GSSG pin assignments resulted in low differential FEXT.



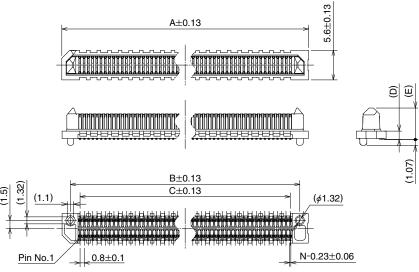
●Insertion-loss-to-crosstalk ratio (ICR)

The insertion-loss-to-crosstalk ratio (ICR) with 5-aggressor differential FEXT meets the extrapolated IEEE 802.3ap specification to 10Gbps with plenty of margins.



■Straight Header



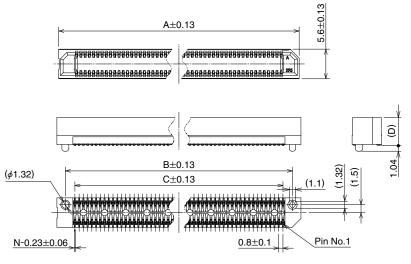


Unit: mm

Part No.	HRS No.	No. of Contacts (N)	Α	В	С	D	E
ER8-10P-0.8SV-2H	625-0008-8 00	10	10	6.8	3.2	1.605	5.965
ER8-20P-0.8SV-2H	625-0011-0 00	20	14	10.8	7.2	1.605	5.965
ER8-30P-0.8SV-2H	625-0012-0 00	30	18	14.8	11.2	1.605	5.965
ER8-40P-0.8SV-2H	625-0013-0 00	40	22	18.8	15.2	1.605	5.965
ER8-50P-0.8SV-2H	625-0009-0 00	50	26	22.8	19.2	1.605	5.965
ER8-60P-0.8SV-2H	625-0017-0 00	60	30	26.8	23.2	1.605	5.965
ER8-70P-0.8SV-2H	625-0021-0 00	70	34	30.8	27.2	1.605	5.965
ER8-80P-0.8SV-2H	625-0022-0 00	80	38	34.8	31.2	1.605	5.965
ER8-100P-0.8SV-2H	625-0023-0 00	100	46	42.8	39.2	1.605	5.965
ER8-120P-0.8SV-2H	625-0003-4 00	120	54	50.8	47.2	1.605	5.965
ER8-10P-0.8SV-5H	625-0024-0 00	10	10	6.8	3.2	4.605	8.905
ER8-20P-0.8SV-5H	625-0025-0 00	20	14	10.8	7.2	4.605	8.905
ER8-30P-0.8SV-5H	625-0026-0 00	30	18	14.8	11.2	4.605	8.905
ER8-40P-0.8SV-5H	625-0020-0 00	40	22	18.8	15.2	4.605	8.905
ER8-50P-0.8SV-5H	625-0027-0 00	50	26	22.8	19.2	4.605	8.905
ER8-60P-0.8SV-5H	625-0019-0 00	60	30	26.8	23.2	4.605	8.905
ER8-70P-0.8SV-5H	625-0028-0 00	70	34	30.8	27.2	4.605	8.905
ER8-80P-0.8SV-5H	625-0029-0 00	80	38	34.8	31.2	4.605	8.905
ER8-100P-0.8SV-5H	625-0030-0 00	100	46	42.8	39.2	4.605	8.905
ER8-120P-0.8SV-5H	625-0031-0 00	120	54	50.8	47.2	4.605	8.905

■Straight Receptacle



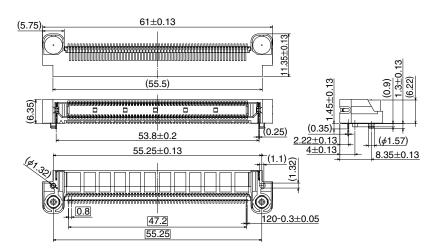


Unit: mm

						OTHE . 111111
Part No.	HRS No.	No. of Contacts (N)	Α	В	С	D
ER8-10S-0.8SV-5H	625-0007-5 00	10	10	6.8	3.2	5.335
ER8-20S-0.8SV-5H	625-0014-0 00	20	14	10.8	7.2	5.335
ER8-30S-0.8SV-5H	625-0015-0 00	30	18	14.8	11.2	5.335
ER8-40S-0.8SV-5H	625-0016-0 00	40	22	18.8	15.2	5.335
ER8-50S-0.8SV-5H	625-0010-0 00	50	26	22.8	19.2	5.335
ER8-60S-0.8SV-5H	625-0018-0 00	60	30	26.8	23.2	5.335
ER8-70S-0.8SV-5H	625-0032-0 00	70	34	30.8	27.2	5.335
ER8-80S-0.8SV-5H	625-0033-0 00	80	38	34.8	31.2	5.335
ER8-100S-0.8SV-5H	625-0034-0 00	100	46	42.8	39.2	5.335
ER8-120S-0.8SV-5H	625-0035-0 00	120	54	50.8	47.2	5.335
ER8-10S-0.8SV-7H	625-0036-0 00	10	10	6.8	3.2	7.25
ER8-20S-0.8SV-7H	625-0037-0 00	20	14	10.8	7.2	7.25
ER8-30S-0.8SV-7H	625-0038-0 00	30	18	14.8	11.2	7.25
ER8-40S-0.8SV-7H	625-0039-0 00	40	22	18.8	15.2	7.25
ER8-50S-0.8SV-7H	625-0040-0 00	50	26	22.8	19.2	7.25
ER8-60S-0.8SV-7H	625-0041-0 00	60	30	26.8	23.2	7.25
ER8-70S-0.8SV-7H	625-0042-0 00	70	34	30.8	27.2	7.25
ER8-80S-0.8SV-7H	625-0043-0 00	80	38	34.8	31.2	7.25
ER8-100S-0.8SV-7H	625-0044-0 00	100	46	42.8	39.2	7.25
ER8-120S-0.8SV-7H	625-0045-0 00	120	54	50.8	47.2	7.25

■Right Angle Receptacle

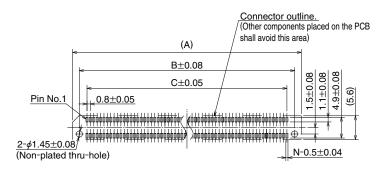




Part No.	HRS No.	No. of Contacts (N)
ER8-120S-0.8SH	625-1001-4 00	120

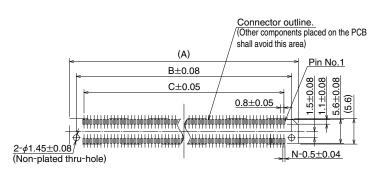
♠ Recommended PCB Mouting Pattern (Stencil thickness: t=0.15mm)

Straight Header



		L	Jnit : mm
No. of Contacts (N)	Α	В	С
10	10	6.8	3.2
20	14	10.8	7.2
30	18	14.8	11.2
40	22	18.8	15.2
50	26	22.8	19.2
60	30	26.8	23.2
70	34	30.8	27.2
80	38	34.8	31.2
100	46	42.8	39.2
120	54	50.8	47.2

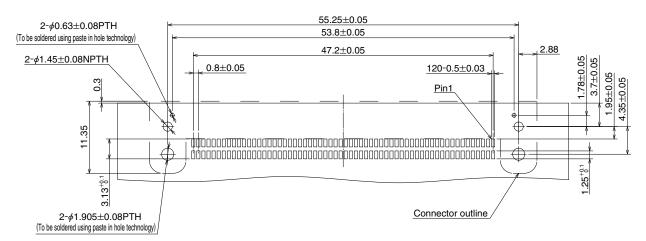
Straight Receptacle



No. of Contacts (N)	Α	В	С
10	10	6.8	3.2
20	14	10.8	7.2
30	18	14.8	11.2
40	22	18.8	15.2
50	26	22.8	19.2
60	30	26.8	23.2
70	34	30.8	27.2
80	38	34.8	31.2
100	46	42.8	39.2
120	54	50.8	47.2

Unit: mm

●Right Angle Receptacle



●ER8 vs Edge Rate (Samtec) Reference List

●Straight Header

Part No.	HRS No.	Samtec Product Name
ER8-10P-0.8SV-2H	625-0008-8 00	ERM8-005-02.0-S-DV-K-TR
ER8-20P-0.8SV-2H	625-0011-0 00	ERM8-010-02.0-S-DV-K-TR
ER8-30P-0.8SV-2H	625-0012-0 00	
ER8-40P-0.8SV-2H	625-0013-0 00	ERM8-020-02.0-S-DV-K-TR
ER8-50P-0.8SV-2H	625-0009-0 00	ERM8-025-02.0-S-DV-K-TR
ER8-60P-0.8SV-2H	625-0017-0 00	ERM8-030-02.0-S-DV-K-TR
ER8-70P-0.8SV-2H	625-0021-0 00	ERM8-035-02.0-S-DV-K-TR
ER8-80P-0.8SV-2H	625-0022-0 00	ERM8-040-02.0-S-DV-K-TR
ER8-100P-0.8SV-2H	625-0023-0 00	ERM8-050-02.0-S-DV-K-TR
ER8-120P-0.8SV-2H	625-0003-4 00	ERM8-060-02.0-S-DV-K-TR
ER8-10P-0.8SV-5H	625-0024-0 00	ERM8-005-05.0-S-DV-K-TR
ER8-20P-0.8SV-5H	625-0025-0 00	ERM8-010-05.0-S-DV-K-TR
ER8-30P-0.8SV-5H	625-0026-0 00	
ER8-40P-0.8SV-5H	625-0020-0 00	ERM8-020-05.0-S-DV-K-TR
ER8-50P-0.8SV-5H	625-0027-0 00	ERM8-025-05.0-S-DV-K-TR
ER8-60P-0.8SV-5H	625-0019-0 00	ERM8-030-05.0-S-DV-K-TR
ER8-70P-0.8SV-5H	625-0028-0 00	ERM8-035-05.0-S-DV-K-TR
ER8-80P-0.8SV-5H	625-0029-0 00	ERM8-040-05.0-S-DV-K-TR
ER8-100P-0.8SV-5H	625-0030-0 00	ERM8-050-05.0-S-DV-K-TR
ER8-120P-0.8SV-5H	625-0031-0 00	ERM8-060-05.0-S-DV-K-TR

●Straight Receptacle

Part No.	HRS No.	Samtec Product Name
ER8-10S-0.8SV-5H	625-0007-5 00	ERF8-005-05.0-S-DV-K-TR
ER8-20S-0.8SV-5H	625-0014-0 00	ERF8-010-05.0-S-DV-K-TR
ER8-30S-0.8SV-5H	625-0015-0 00	
ER8-40S-0.8SV-5H	625-0016-0 00	ERF8-020-05.0-S-DV-K-TR
ER8-50S-0.8SV-5H	625-0010-0 00	ERF8-025-05.0-S-DV-K-TR
ER8-60S-0.8SV-5H	625-0018-0 00	ERF8-030-05.0-S-DV-K-TR
ER8-70S-0.8SV-5H	625-0032-0 00	ERF8-035-05.0-S-DV-K-TR
ER8-80S-0.8SV-5H	625-0033-0 00	ERF8-040-05.0-S-DV-K-TR
ER8-100S-0.8SV-5H	625-0034-0 00	ERF8-050-05.0-S-DV-K-TR
ER8-120S-0.8SV-5H	625-0035-0 00	ERF8-060-05.0-S-DV-K-TR
ER8-10S-0.8SV-7H	625-0036-0 00	ERF8-005-07.0-S-DV-K-TR
ER8-20S-0.8SV-7H	625-0037-0 00	ERF8-010-07.0-S-DV-K-TR
ER8-30S-0.8SV-7H	625-0038-0 00	
ER8-40S-0.8SV-7H	625-0039-0 00	ERF8-020-07.0-S-DV-K-TR
ER8-50S-0.8SV-7H	625-0040-0 00	ERF8-025-07.0-S-DV-K-TR
ER8-60S-0.8SV-7H	625-0041-0 00	ERF8-030-07.0-S-DV-K-TR
ER8-70S-0.8SV-7H	625-0042-0 00	ERF8-035-07.0-S-DV-K-TR
ER8-80S-0.8SV-7H	625-0043-0 00	ERF8-040-07.0-S-DV-K-TR
ER8-100S-0.8SV-7H	625-0044-0 00	ERF8-050-07.0-S-DV-K-TR
ER8-120S-0.8SV-7H	625-0045-0 00	ERF8-060-07.0-S-DV-K-TR

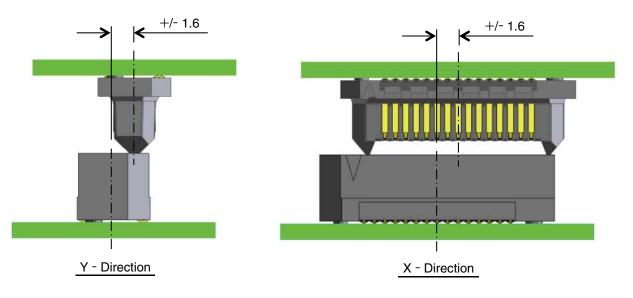
●Right Angle Receptacle

Part No.	HRS No.	Samtec Product Name
ER8-120S-0.8SH	625-1001-4 00	ERF8-060-01-L-D-RA-TR

Processing recommendations

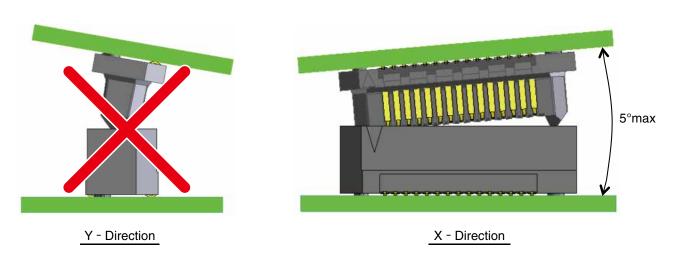
●Mating Alignment Requirements (Note 5)

Maximum guidance in applications where at least one half of the interface is free to flat.



●Mating Angle Requirements (Note 5)

The connector can be zippered to 5 degrees in the longitudinal direction only.



Not recommended lateral zipper mating and unmating in Y - Direction.

Note 5: These values do not include the influence of misalignment in other axis nor rotation / inclination In the same time, except for the misalignment in the single axis shown in each figure.

●Recommended Spacer Height

Spacers required to support PWB's and protect the SMT solder joints.

Unit: mm

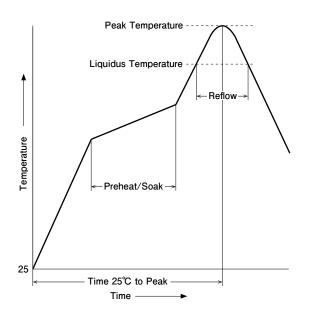
Stacking Height	Recomended Spacer Height
7	7.15 +/- 0.05
9	9.15 +/- 0.05
10	10.15 +/- 0.05
12	12.15 +/- 0.05

Mounting Temperature Profile (Reference)

●Pb-Free Assembly

Preheat / Soak (150°C-200°C)	Max Ramp Up Rate	Reflow Time (above 217°C)	Peak Temp	Time within 5°C of 260°C	Max Ramp Down Rate	Time 25℃ to Peak Temp
60-120 sec.	3°C /s max.	40-150 sec.	260°C	30 sec max.	6°C/s max.	8 min max.

◆ Recommended Temperature Profile



The temperature profile is based on the above conditions.

In individual applications the actual temperature may vary, depending on solder paste type, Volume/ thickness and board size/thickness.

Consult your solder paste and equipment manufacturer for specific recommendations.

Cleaning recommendations

Organic solvent cleaning

Solvent Type	Room temperature cleaning	Heated cleaning	
IPA (Isopropyl alcohol)	Yes	Yes	
HCFC (Hydrochlorofluorocarbon)	Yes	Yes	

Water based cleaning

When using water based cleaning agents (e.g., terpene, alkali saponifiers), select the cleaning agent based on the documentation issued by the various manufacturers of cleaning agents which describes it's affects on metals, platings and plastics. Remove any moisture after cleaning. Residual flux or cleaning agents in the contact areas may affect electrical performance.

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