



MethodManager 4 Raw TCP/IP Socket Communication API

(December 2022)

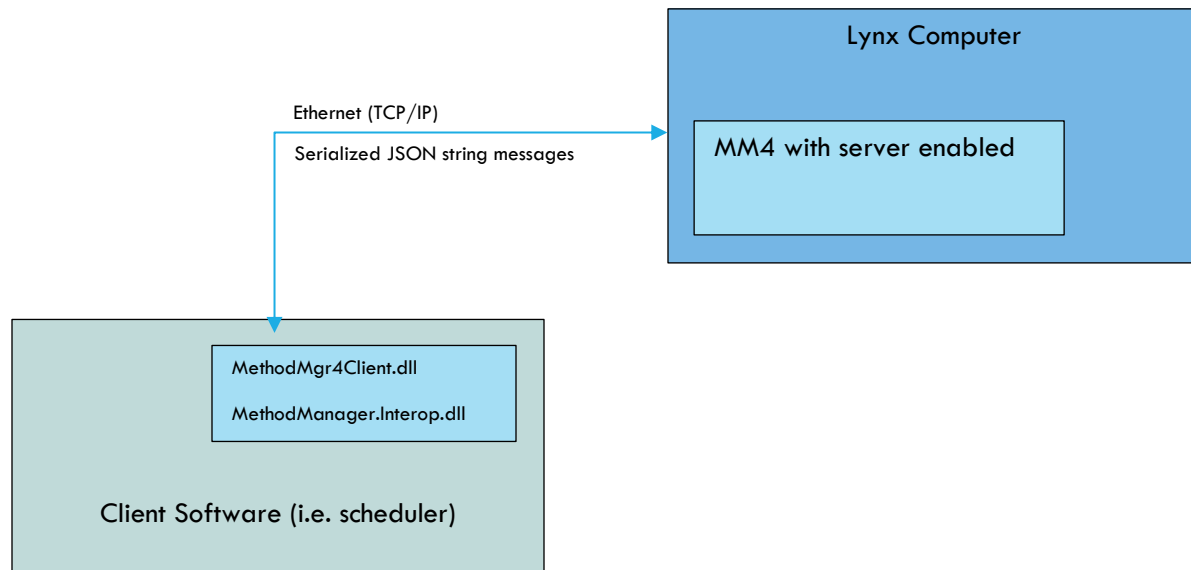
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MethodManager 4 Raw TCP/IP Socket Communication API

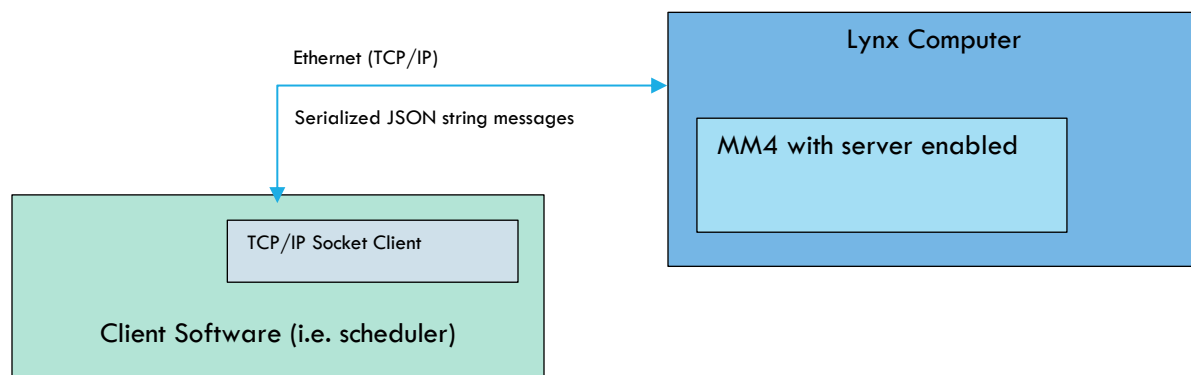
In general, MethodManager 4 (MM4) can be controlled using provided .NET API which included in following files:

- MethodMgr4Client.dll
- MethodManager.Interop.dll

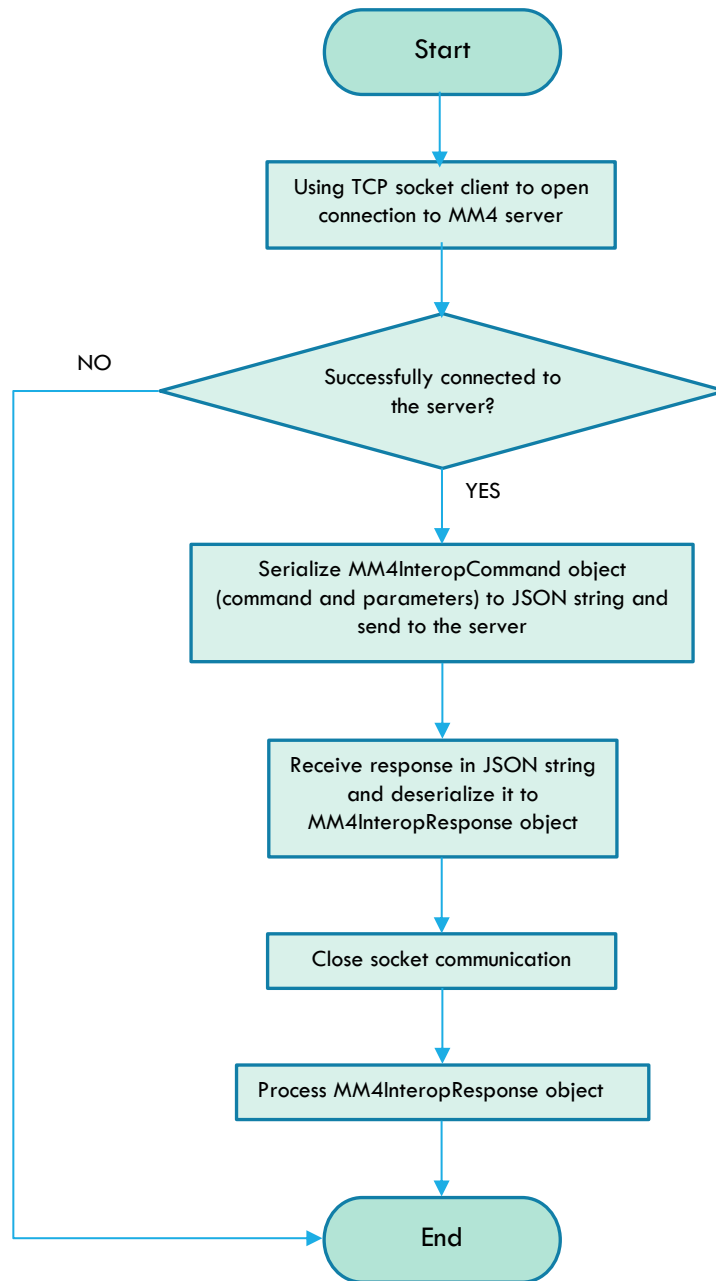


However, the usage of .NET DLL files is limited only to the programming environment that can include and utilize those .NET DLL files.

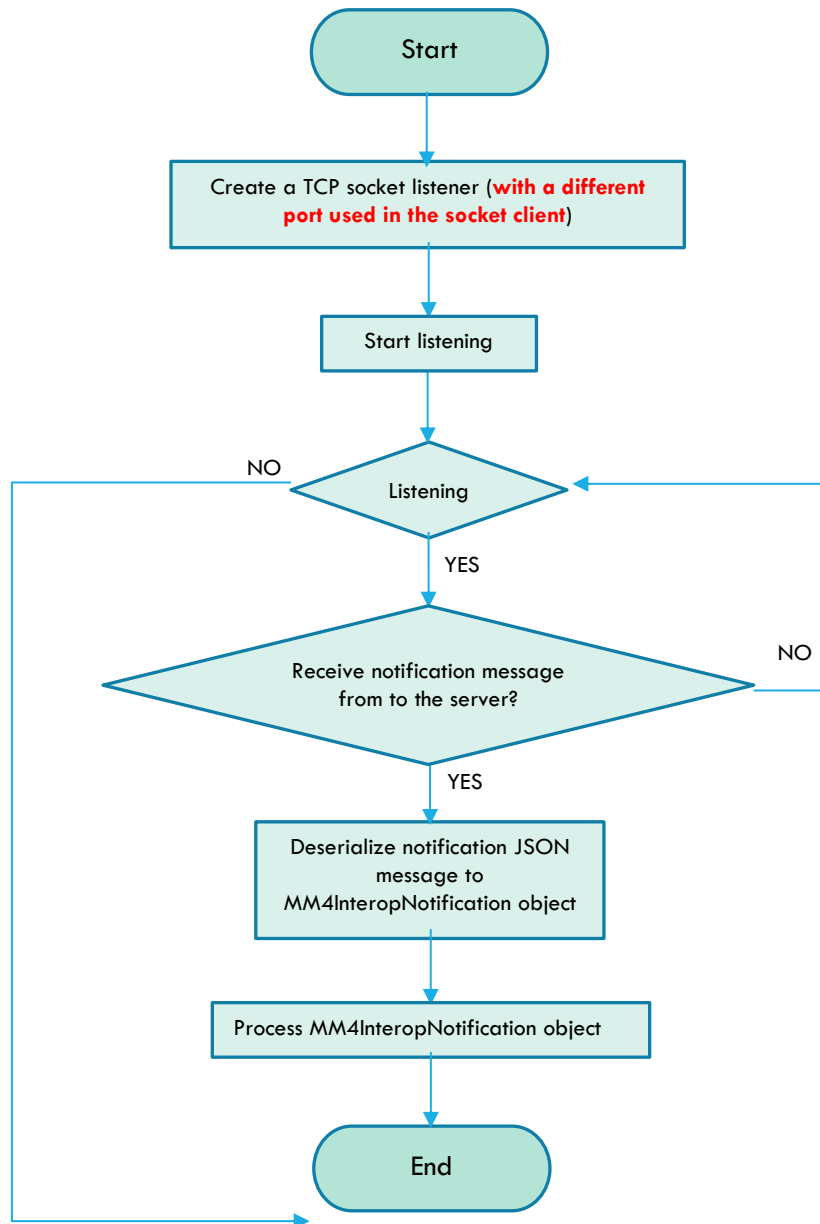
The key purpose of this document is to provide an alternative API information to control MM4 without using MethodMgr4Client.dll and MethodManager.Interop.dll.



Process flowchart for sending MM4InteropCommand and receiving MM4 MM4InteropResponse Objects



Process Flowchart for Receiving Notification Message Events Sent from the MM4 Server



Classes and Enumerations (in C# Language)

```
public class MM4InteropCommand : MM4InteropHeader
{
    public const string WATCH = "WATCH";
    public const string DONT_WATCH = "DONT_WATCH";
    public string ItemName { get; set; }
    public string ItemValue { get; set; }
    public string Password { get; set; }
    public MM4InteropCommand() : base() { }
    public MM4InteropCommand(MM4RemoteCommand commandType) :
        base(commandType)
    {
    }
}

public class MM4InteropResponse : MM4InteropHeader
{
    public const char METHOD_STACK_COMMAND_SEPARATOR = ',';
    public const char METHOD_STACK_PROCESS_SEPARATOR = '|';
    public MM4RemoteError Error { get; set; }
    public MM4RemoteApplicationState ApplicationState { get; set; }
    public string Item { get; set; }
    public MM4RemoteMethodState MethodState { get; set; }
    public MM4RemoteLastMethodResult LastMethodResult { get; set; }
    public string Result { get; set; }
    public MM4InteropResponse() { }
    public MM4InteropResponse(MM4InteropHeader header)
    {
        Command = header.Command;
    }
}

public class MM4InteropHeader
{
    public MM4RemoteCommand Command { get; set; }
    protected MM4InteropHeader() { }
    protected MM4InteropHeader(MM4RemoteCommand commandId)
    {
        Command = commandId;
    }
}

public class MM4InteropNotification
{
    public const char VALUE_SEPARATOR = '|';
    public MM4InteropNotificationType NotificationType { get; set; }
    public string ItemName { get; set; }
    public string ItemValue { get; set; }
    public MM4RemoteApplicationState ApplicationState { get; set; }
```

```
}  
  
public enum MM4RemoteCommand  
{  
    Unknown = 0,  
    StartMethod,  
    StopMethod,  
    GetMethodState,  
    GetLastMethodResult,  
    GetApplicationState,  
    SetVariable,  
    GetVariable,  
    VariableWatch,  
    MethodWatch,  
    GetInput,  
    QueryWorktablePlate,  
    QueryWorktableBarcode,  
    QueryWorktableLocation,  
    InitializeHardware,  
    ConnectHardware,  
    ClearErrors  
}  
  
public enum MM4RemoteApplicationState  
{  
    None = 0,  
    WorkspaceLoaded = 0x0001,  
    SimulationMode = 0x0002,  
    MethodRunning = 0x0004,  
    MethodPaused = 0x0008,  
    MethodErrorPaused = 0x0010,  
    ApplicationBlocked = 0x0020,  
    EStopEngaged = 0x0040,  
    DevicesReady = 0x0080,  
    InitializationInProgress = 0x0100  
}  
  
public enum MM4RemoteMethodState  
{  
    Unknown = 0,  
    NoActiveMethod,  
    Busy,  
    Paused,  
    ErrorPaused  
}  
  
public enum MM4RemoteLastMethodResult  
{  
    None = 0,  
    Success,
```

```

        Interrupted,
        Error
    }

    public enum MM4RemoteError
    {
        OK = 0,
        NoWorkspace,
        ApplicationBlocked,
        EStopEngaged,
        PermissionLevelNotUser,
        MethodPermissionLevelNotUser,
        DevicesNotReady,
        NotExecutionMode,
        MethodAlreadyRunning,
        UnknownVariable,
        VariablesReadOnly,
        UnknownDevice,
        UnknownWorktable,
        UnknownQuery,
        UnknownInput,
        UnknownMethod,
        RemoteControlPswdNotValid,
        NoMethodRunning,
        BadCommandFormat,
        ApplicationError,
        ClientSideError,
        SubMethodOnly
    }

    public enum MM4InteropNotificationType
    {
        Unknown = 0,
        MethodComplete,
        VariableChanged,
        InitializationComplete,
        ConnectionComplete
    }

```

MM4RemoteCommand

| Command | StartMethod (1) | |
|-------------|-------------------------|---|
| Description | Start a specific method | |
| Parameters | ItemName | Method Name |
| | Password | Username/Password |
| Response | Error | NoWorkspace ApplicationBlocked EStopEngaged PermissionLevelNotUser |

| | | MethodAlreadyRunning NoMethodRunning RemoteControlPswdNotValid UnknownMethod MethodPermissionLevelNotUser ApplicationError | | | | | | | | | | |
|------------------------------|---|--|----------------|-------------|---------------------------|---|---------------|----------------------------|------------------------------|---|------------------|---|
| | ApplicationState | See MM4RemoteApplicationState | | | | | | | | | | |
| | Item | | | | | | | | | | | |
| | MethodState | See MM4RemoteMethodState | | | | | | | | | | |
| | LastMethodResult | See MM4RemoteLastMethodResult | | | | | | | | | | |
| | Result | <table><tr><th>MM4RemoteError</th><th>Description</th></tr><tr><td>RemoteControlPswdNotValid</td><td>The client at address <Client IP Address> did not provide the correct password to start a method.</td></tr><tr><td>UnknownMethod</td><td>Method could not be found.</td></tr><tr><td>MethodPermissionLevelNotUser</td><td>The requested method cannot be run as the Permission Level 'User'</td></tr><tr><td>ApplicationError</td><td>Unknown error/Method execution not available.</td></tr></table> | MM4RemoteError | Description | RemoteControlPswdNotValid | The client at address <Client IP Address> did not provide the correct password to start a method. | UnknownMethod | Method could not be found. | MethodPermissionLevelNotUser | The requested method cannot be run as the Permission Level 'User' | ApplicationError | Unknown error/Method execution not available. |
| MM4RemoteError | Description | | | | | | | | | | | |
| RemoteControlPswdNotValid | The client at address <Client IP Address> did not provide the correct password to start a method. | | | | | | | | | | | |
| UnknownMethod | Method could not be found. | | | | | | | | | | | |
| MethodPermissionLevelNotUser | The requested method cannot be run as the Permission Level 'User' | | | | | | | | | | | |
| ApplicationError | Unknown error/Method execution not available. | | | | | | | | | | | |
| | Command | StartMethod (1) | | | | | | | | | | |

| Command | StopMethod (2) | | | | | |
|-------------|---|---|----------------|-------------|---|--|
| Description | Stop all running method(s) | | | | | |
| Parameter | Password | Username/Password | | | | |
| Response | Error | NoWorkspace ApplicationBlocked EStopEngaged PermissionLevelNotUser MethodAlreadyRunning NoMethodRunning RemoteControlPswdNotValid ApplicationError | | | | |
| | ApplicationState | See MM4RemoteApplicationState | | | | |
| | Item | | | | | |
| | MethodState | See MM4RemoteMethodState | | | | |
| | LastMethodResult | See MM4RemoteLastMethodResult | | | | |
| | Result | <table><tr><th>MM4RemoteError</th><th>Description</th></tr><tr><td>RemoteControlPswdNotValid</td><td>The client at address <Client IP Address> did not provide the correct password to stop a method.</td></tr></table> | MM4RemoteError | Description | RemoteControlPswdNotValid | The client at address <Client IP Address> did not provide the correct password to stop a method. |
| | MM4RemoteError | Description | | | | |
| | RemoteControlPswdNotValid | The client at address <Client IP Address> did not provide the correct password to stop a method. | | | | |
| Command | StopMethod (2) | | | | | |

| | | | |
|-------------|-------------------------------|---|-------------|
| Command | GetMethodState (3) | | |
| Description | Query running method(s) state | | |
| Response | Error | | |
| | ApplicationState | See MM4RemoteApplicationState | |
| | Item | Current running main process method name and path | |
| | MethodState | See MM4RemoteMethodState | |
| | LastMethodResult | See MM4RemoteLastMethodResult | |
| | Result | MethodState | Description |

| | | | |
|--|----------------|---------------------------|--|
| | | Unknown NoActiveMethod | |
| | | Busy | In concurrent mode, multiple methods can be run concurrently, concurrent running methods will be stacked with METHOD_STACK_COMMAND_SEPARATOR and METHOD_STACK_PROCESS_SEPARATOR. |
| | | Paused ErrorStopped | Current process name with step index |
| | Command | GetMethodState (3) | |

| | | | |
|--------------------|--------------------------------|---|-------------------------------|
| Command | GetLastMethodResult (4) | | |
| Description | Query method running result | | |
| Response | Error | NoWorkspace MethodAlreadyRunning | |
| | ApplicationState | See MM4RemoteApplicationState | |
| | Item | Current running main process method name and path | |
| | MethodState | See MM4RemoteMethodState | |
| | LastMethodResult | See MM4RemoteLastMethodResult | |
| | Result | LastMethodState | Description |
| | | Error | List of errored method(s) |
| | | Interrupted | List of interrupted method(s) |
| | | Success | Method name |
| | Command | GetLastMethodResult (4) | |

| | | | |
|--------------------|--------------------------------|---|--|
| Command | GetApplicationState (5) | | |
| Description | Query MM4 application state | | |
| Response | Error | OK | |
| | ApplicationState | Application State numeric value (as defined in MM4RemoteApplicationState) | |
| | Item | Current workspace name | |
| | MethodState | See MM4RemoteMethodState | |
| | LastMethodResult | See MM4RemoteLastMethodResult | |
| | Result | List of worktable name(s) with comma separated | |
| | Command | GetApplicationState (5) | |

| | | | |
|--------------------|-------------------------|--|--------------------|
| Command | SetVariable (6) | | |
| Description | Set variable value | | |
| Parameters | ItemName | Variable name | |
| | ItemValue | Variable value | |
| | Password | Username/Password | |
| Response | Error | RemoteControlPswdNotValid VariablesReadOnly NoWorkspace UnknownVariable | |
| | ApplicationState | See MM4RemoteApplicationState | |
| | Item | | |
| | MethodState | See MM4RemoteMethodState | |
| | LastMethodResult | See MM4RemoteLastMethodResult | |
| | Result | MM4RemoteError | Description |

| | | | |
|--|----------------|---------------------------|---|
| | | RemoteControlPswdNotValid | The client at address <Client IP Address> did not provide the correct password to change a method variable. |
| | Command | SetVariable (6) | |

| | | |
|--------------------|-------------------------|--------------------------------|
| Command | GetVariable (7) | |
| Description | Get variable value | |
| Parameters | ItemName | Variable name |
| Response | Error | NoWorkspace UnknownVariable |
| | ApplicationState | See MM4RemoteApplicationState |
| | Item | |
| | MethodState | See MM4RemoteMethodState |
| | LastMethodResult | See MM4RemoteLastMethodResult |
| | Result | Variable value |
| | Command | GetVariable (7) |

| | | |
|--------------------|---|---|
| Command | VariableWatch (8) | |
| Description | Receive notification messages on variable value changed events | |
| Parameters | ItemName | Variable name |
| | ItemValue | WATCH or DONT_WATCH string keyword following by notification port number |
| Response | Error | BadCommandFormat NoWorkspace UnknownVariable |
| | ApplicationState | See MM4RemoteApplicationState |
| | Item | |
| | MethodState | See MM4RemoteMethodState |
| | LastMethodResult | See MM4RemoteLastMethodResult |
| | Result | MM4RemoteError |
| | | BadCommandFormat |
| | Description | |
| | The notification port command parameter (in ItemValue) could not be resolved. | |
| | Command | VariableWatch (8) |

| | | |
|--------------------|---|---|
| Command | MethodWatch (9) | |
| Description | Receive notification messages on method events | |
| Parameters | ItemValue | WATCH or DONT_WATCH string keyword following by notification port number |
| Response | Error | BadCommandFormat |
| | ApplicationState | See MM4RemoteApplicationState |
| | Item | |
| | MethodState | See MM4RemoteMethodState |
| | LastMethodResult | See MM4RemoteLastMethodResult |
| | Result | MM4RemoteError |
| | | BadCommandFormat |
| | Description | |
| | The notification port command parameter (in ItemValue) could not be resolved. | |
| | Command | MethodWatch (9) |

| Command | GetInput (10) | | | |
|-------------|------------------|---|-------------------------------------|--|
| Description | Get input value | | | |
| Parameters | ItemName | Input name | | |
| Response | Error | ApplicationError NoWorkspace UnknownInput | | |
| | ApplicationState | See MM4RemoteApplicationState | | |
| | Item | | | |
| | MethodState | See MM4RemoteMethodState | | |
| | LastMethodResult | See MM4RemoteLastMethodResult | | |
| | Result | Input state string (Active or Inactive) | | |
| | | MM4RemoteError | Description | |
| | | ApplicationError | Failed input read: <selected input> | |
| Command | GetInput (10) | | | |

| | | | |
|-------------|--------------------------|--|---|
| Command | QueryWorktablePlate (11) | | |
| Description | Query worktable plate | | |
| Parameters | ItemName | Worktable name | |
| | ItemValue | Plate name | |
| Response | Error | NoWorkspace NoMethodRunning UnknownWorktable MethodAlreadyRunning ApplicationError | |
| | ApplicationState | See MM4RemoteApplicationState | |
| | Item | | |
| | MethodState | See MM4RemoteMethodState | |
| | LastMethodResult | See MM4RemoteLastMethodResult | |
| | Result | Formatted result string | |
| | | MM4RemoteError | Description |
| | | ApplicationError | Error during worktable lookup. Error during query: + exception message |
| Command | QueryWorktablePlate (11) | | |

| Command | QueryWorktableBarcode (12) | | |
|------------------|----------------------------|--|-------------|
| Description | Query worktable barcode | | |
| Parameters | ItemName | Worktable name | |
| | ItemValue | Plate barcode | |
| Response | Error | NoWorkspace NoMethodRunning UnknownWorktable MethodAlreadyRunning ApplicationError | |
| | ApplicationState | See MM4RemoteApplicationState | |
| | Item | | |
| | MethodState | See MM4RemoteMethodState | |
| | LastMethodResult | See MM4RemoteLastMethodResult | |
| | Result | Formatted result string | |
| | | MM4RemoteError | Description |
| ApplicationError | | Error during worktable lookup. | |

| | | |
|--------------------|------------------------------------|--|
| | | Error during query: + exception message |
| | Command | QueryWorktableBarcode (12) |
| Command | QueryWorktableLocation (13) | |
| Description | Query worktable location | |
| Parameters | ItemName | Worktable name |
| | ItemValue | Location name |
| Response | Error | NoWorkspace NoMethodRunning UnknownWorktable MethodAlreadyRunning ApplicationError |
| | ApplicationState | See MM4RemoteApplicationState |
| | Item | |
| | MethodState | See MM4RemoteMethodState |
| | LastMethodResult | See MM4RemoteLastMethodResult |
| | Result | Formatted result string |
| | | MM4RemoteError |
| | | Description |
| | | ApplicationError Error during worktable lookup. Error during query: + exception message |
| | Command | QueryWorktableLocation (13) |

| | | |
|--------------------|--------------------------------|--|
| Command | InitializeHardware (14) | |
| Description | Initialize hardware | |
| Parameters | Password | Username/Password |
| | ItemValue | Notification port number |
| Response | Error | BadCommandFormat RemoteControlPswdNotValid ApplicationError |
| | ApplicationState | See MM4RemoteApplicationState |
| | Item | |
| | MethodState | See MM4RemoteMethodState |
| | LastMethodResult | See MM4RemoteLastMethodResult |
| | Result | Formatted result string |
| | | MM4RemoteError |
| | | Description |
| | | BadCommandFormat The notification port command parameter (in ItemValue) could not be resolved. RemoteControlPswdNotValid The client at address <Client IP Address> did not provide the correct password to initialize hardware. ApplicationError TCP server unable to initiate hardware initialization. Method execution not available. |
| | Command | InitializeHardware (14) |

| | | |
|--------------------|-----------------------------|---|
| Command | ClearErrors (15) | |
| Description | Query method running result | |
| Parameters | Password | Username/Password |
| Response | Error | BadCommandFormat RemoteControlPswdNotValid ApplicationError |

| | | | |
|----------------|-------------------------|---|--|
| | ApplicationState | See MM4RemoteApplicationState | |
| | Item | | |
| | MethodState | See MM4RemoteMethodState | |
| | LastMethodResult | See MM4RemoteLastMethodResult | |
| | Result | Formatted result string | |
| | | MM4RemoteError | Description |
| | | BadCommandFormat | The notification port command parameter (in ItemValue) could not be resolved. |
| | | RemoteControlPswdNotValid | The client at address <Client IP Address> did not provide the correct password to initialize hardware. |
| | | ApplicationError | TCP server unable to initiate hardware initialization. Method execution not available. |
| Command | | ClearErrors (15) | |

| | | | |
|---------------------------|----------------------|---|---|
| Command | ConnectHardware (16) | | |
| Description | Initialize hardware | | |
| Parameters | Password | Username/Password | |
| | ItemValue | Notification port number | |
| Response | Error | BadCommandFormat | |
| | | RemoteControlPswdNotValid | |
| | | ApplicationError | |
| | ApplicationState | See MM4RemoteApplicationState | |
| | Item | | |
| | MethodState | See MM4RemoteMethodState | |
| | LastMethodResult | See MM4RemoteLastMethodResult | |
| | Result | Formatted result string | |
| | | MM4RemoteError | Description |
| | | BadCommandFormat | The notification port command parameter (in ItemValue) could not be resolved. |
| RemoteControlPswdNotValid | | The client at address <Client IP Adderss> did not provide the correct password to connect hardware. | |
| ApplicationError | | TCP server unable to initiate hardware initialization. Method execution not available. | |
| Command | ConnectHardware (16) | | |

MM4InteropNotification

| | |
|----------------------------------|---|
| NotificationType | MethodComplete (1) |
| ItemName | Method name |
| ItemValue | "ERROR" if error(s) occurred, otherwise empty |
| MM4RemoteApplicationState | See MM4RemoteApplicationState |

| | |
|-------------------------|----------------------------|
| NotificationType | VariableChanged (2) |
| ItemName | Variable name |

| | |
|----------------------------------|---|
| ItemValue | Variable value |
| MM4RemoteApplicationState | See MM4RemoteApplicationState |

| | |
|----------------------------------|---|
| NotificationType | InitializationComplete (3) |
| ItemName | “ERROR” if error(s) occurred, otherwise empty |
| ItemValue | Error information, otherwise empty |
| MM4RemoteApplicationState | See MM4RemoteApplicationState |

| | |
|----------------------------------|---|
| NotificationType | ConnectionComplete (4) |
| ItemName | “ERROR” if error(s) occurred, otherwise empty |
| ItemValue | Error information, otherwise empty |
| MM4RemoteApplicationState | See MM4RemoteApplicationState |

MM4RemoteError

| RemoteError | Value | Description |
|-------------------------------------|-------|---|
| OK | 0 | The server understood and executed the command without error. |
| NoWorkspace | 1 | The server does not have a Workspace loaded. |
| ApplicationBlocked | 2 | The application is performing a task that prevents the server from responding correctly. |
| EStopEngaged | 3 | The Emergency-Stop is engaged on the server and no commands can be performed. |
| PermissionLevelNotUser | 4 | The current user level on the server is other than 'User', which is required to permit remote commands. |
| MethodPermissionLevelNotUser | 5 | A method start was requested but the method does not have the 'User Permission Level' flag selected. |
| DevicesNotReady | 6 | The Devices in the Workspace are not initialized and no methods can be performed. |
| NotExecutionMode | 7 | The server is in Test mode and cannot execute a command. |
| MethodAlreadyRunning | 8 | A method is currently running and a new method cannot be started or last method results cannot be reported. |
| UnknownVariable | 9 | A method variable name was not recognized on the server. |
| VariablesReadOnly | 10 | An attempt was made to write to a read-only method variable on the remote server. |
| UnknownDevice | 11 | A client command referenced a Device that the server does not recognize. |
| UnknownWorktable | 12 | A client command referenced a Worktable that the server does not recognize. |
| UnknownQuery | 13 | A client command requested a query that the server does not recognize. |
| UnknownInput | 14 | A client command requested the state of an input that the server does not recognize. |
| UnknownMethod | 15 | A client command referenced a Worktable that the server does not recognize. |
| RemoteControlPswdNotValid | 16 | A client issues a command using an incorrect Remote Password. |
| NoMethodRunning | 17 | A client requested a stop method command but no method was running. |
| BadCommandFormat | 18 | A command format was not recognized. |

| | | |
|-------------------------|----|--|
| ApplicationError | 19 | The server encountered an error that prevented a correct response. |
| ClientSideError | 20 | The client was unable to establish a connection to the server. |
| SubMethodOnly | 21 | The method is flagged to only ever run as a sub-method. |

MM4RemoteMethodState

| RemoteMethodState | Value | Description |
|-----------------------|-------|--|
| Unknown | 0 | Unknown state. |
| NoActiveMethod | 1 | There is no active method. |
| Busy | 2 | A method is executing. |
| Paused | 3 | A method is paused due to a non-error condition. |
| ErrorPaused | 4 | A method is paused due to an error condition. |

MM4RemoteLastMethodResult

| RemoteLastMethodResult | Value | Description |
|------------------------|-------|--|
| None | 0 | There is no record of a previous method. |
| Success | 1 | The last method executed completed without error. |
| Interrupted | 2 | A non-error interruption that prevented completion. Can be for a variety of reasons. |
| Error | 3 | The last method executed terminated due to an error. |

MM4RemoteLastMethodResult

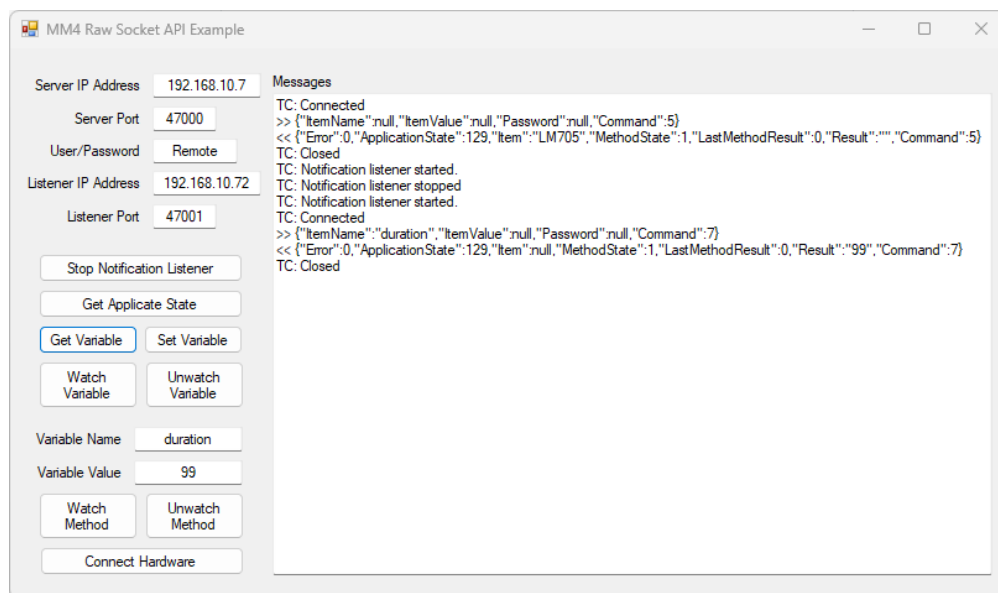
| RemoteLastMethodResult | Value | Description |
|---------------------------------|-----------------|---|
| None | 0 | None |
| WorkspaceLoaded | 1 (0x0001) | A workspace is loaded. |
| SimulationMode | 2 (0x0002) | The application is in test mode, not execute mode. |
| MethodRunning | 4 (0x0004) | The method(s) is active, but may also be in a paused state waiting for user intervention. |
| MethodPaused | 8 (0x0008) | The method(s) is paused due to a non-error state. |
| MethodErrorPaused | 16 (0x0010) | The method(s) is paused due to an error state. |
| ApplicationBlocked | 32 (0x0020) | The application is blocked waiting for user interaction. |
| EStopEngaged | 64 (0x0040) | The Emergency Stop is engaged. |
| DevicesReady | 128 (0x0080) | All Workspace device are ready to perform method commands. |
| InitializationInProgress | 256 (0x0100) | The device initialization/connection process is ongoing. |

MM4InteropNotificationType

| InteropNotificationType | Value | Description |
|-------------------------------|-------|--|
| Unknown | 0 | Unknown (should never happen). |
| MethodComplete | 1 | This notification occurs when a method is complete. |
| VariableChanged | 2 | This notification occurs when monitored variable(s) value changed. |
| InitializationComplete | 3 | This notification occurs when system initialization is complete. |
| ConnectionComplete | 4 | This notification occurs when system connection is complete. |

Example Source Codes

This example application is written in C# to demonstrate the MM4's raw TCP/IP socket communication API. The Visual Studio project source code is available at <https://github.com/DynamicDevicesInc/RawSocketAPI>



Create and Process MM4InteropCommand Transactions

```
private bool ProcessTransaction(MM4InteropCommand cmd)
{
    _lastErrorMsg = "";
    _response = new MM4InteropResponse();
    _lastError = _response.Error = MM4RemoteError.ClientSideError;
    if (_tcpClient == null)
    {
        _lastErrorMsg = "Client not active. Call Initialize() with appropriate IP addresses.";
        return false;
    }
    string err = "";
    if (!CommandTransaction(cmd, ref _response, out err))
    {
        _lastErrorMsg = "Client-side transaction failure: " + err;
        return false;
    }
    _lastError = _response.Error;
    if (_response.Error != MM4RemoteError.OK)
    {
        _lastErrorMsg = _response.Error.ToString() +
            (!string.IsNullOrEmpty(_response.Result) ? (" , Hint: " + _response.Result) : "");
        return false;
    }
}
```

```

        return true;
    }

    public bool CommandTransaction(MM4InteropCommand cmd, ref MM4InteropResponse response, out string errorMsg)
    {
        errorMsg = "";
        IAsyncResult result = null;
        try
        {
            // String to store the response ASCII representation.
            String responseData = String.Empty;

            _serverAddr = IPAddress.Parse(txtIPAddress.Text);
            _serverPort = Convert.ToInt16(txtPort.Text);

            using (TcpClient client = new TcpClient())
            {
                // -- Try Async --
                result = client.BeginConnect(_serverAddr, _serverPort, null, null);

                // Small delay
                Thread.Sleep(100);

                if (!result.AsyncWaitHandle.WaitOne(3000))
                {
                    LogMessage("TC: connection timeout");
                    // Close the socket and bail.
                    client.Client.Close();
                    client.Close();
                    result.AsyncWaitHandle.Close();
                    result.AsyncWaitHandle.Dispose();
                    result = null;
                    LogMessage("TC: Connection cleanup");
                    throw new Exception("Server connection timeout");
                }

                client.EndConnect(result);
                LogMessage("TC: Connected");

                // Translate the passed message into ASCII and store it as a Byte array.
                string dataString = JsonConvert.SerializeObject(cmd);
                Byte[] data = System.Text.Encoding.ASCII.GetBytes(dataString);

                // Get a client stream for reading and writing.
                using (NetworkStream stream = client.GetStream())
                {
                    // Send the message to the connected TcpServer.
                    LogMessage(">> " + dataString);
                    stream.Write(data, 0, data.Length);

                    // Receive the TcpServer.response.
                    // Buffer to store the response bytes.
                    data = new Byte[BUFF_SZ];

                    // Read the first batch of the TcpServer response bytes.
                    Int32 bytes = stream.Read(data, 0, data.Length);
                    responseData = Encoding.ASCII.GetString(data, 0, bytes).Trim();

                    LogMessage("<< " + responseData);
                    response = JsonConvert.DeserializeObject<MM4InteropResponse>(responseData);
                    // Close everything.
                    stream.Close();
                }
                client.Client.Close();
                client.Close();

                LogMessage("TC: Closed");
            }
            // The JSON deserialization might fail.
            if (response == null)
            {
                LogMessage("TC: Response data not deserialized: " + responseData);
            }
            return (response != null);
        }
    }

```

```

    }
    catch (Exception ex)
    {
        errorMsg = ex.Message;
        LogMessage("TC: AsyncWaitHandle exception: " + errorMsg);
        if (ex.InnerException != null)
        {
            LogMessage("TC: inner exception: " + ex.InnerException.Message);
        }

        if (result != null)
        {
            result.AsyncWaitHandle.Close();
            result.AsyncWaitHandle.Dispose();
            result = null;
        }
    }
    return false;
}

public MM4RemoteError StartMethod(string methodName)
{
    ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.StartMethod)
    {
        ItemName = methodName,
        Password = txtUserOrPassword.Text
    });
    return _lastError;
}

public MM4RemoteError StopMethod()
{
    ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.StopMethod)
    {
        Password = txtUserOrPassword.Text
    });
    return _lastError;
}

public MM4RemoteError GetMethodState(out string activeMethodName, out MM4RemoteMethodState methodState)
{
    activeMethodName = "";
    methodState = MM4RemoteMethodState.Unknown;
    if (ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.GetMethodState)))
    {
        activeMethodName = _response.Result;
        methodState = _response.MethodState;
    }
    return _lastError;
}

public MM4RemoteError GetLastMethodResult(out string lastMethodName, out MM4RemoteLastMethodResult lastMethodResult)
{
    lastMethodName = "";
    lastMethodResult = MM4RemoteLastMethodResult.None;
    if (ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.GetLastMethodResult)))
    {
        lastMethodName = _response.Result;
        lastMethodResult = _response.LastMethodResult;
    }
    return _lastError;
}

public MM4RemoteError GetApplicationState(out MM4RemoteApplicationState applicationState, out string workspaceName, out string
worktableNames)
{
    applicationState = MM4RemoteApplicationState.None;
    workspaceName = "";
    worktableNames = "";
    if (ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.GetApplicationState)))
    {
        applicationState = _response.ApplicationState;
        workspaceName = _response.Item;
        worktableNames = _response.Result;
    }
}

```

```

    }
    return _lastError;
}

public MM4RemoteError SetVariable(string variableName, string value)
{
    ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.SetVariable)
    {
        ItemName = variableName,
        ItemValue = value,
        Password = txtUserOrPassword.Text
    });
    return _lastError;
}

public MM4RemoteError GetVariable(string variableName, out string value)
{
    value = "";
    if (ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.GetVariable)
    {
        ItemName = variableName
    })))
    {
        value = _response.Result;
    }
    return _lastError;
}

public MM4RemoteError VariableWatch(string variableName, bool watch)
{
    if (_notificationPort == 0)
    {
        _lastErrorMsg = "Watch is not allowed because there is no valid client notification port.";
        return MM4RemoteError.ClientSideError;
    }
    ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.VariableWatch)
    {
        ItemName = variableName,
        ItemValue = (watch ? MM4InteropCommand.WATCH : MM4InteropCommand.DONT_WATCH) + _notificationPort.ToString()
    });
    return _lastError;
}

public MM4RemoteError MethodWatch(bool watch)
{
    if (_notificationPort == 0)
    {
        _lastErrorMsg = "Watch is not allowed because there is no valid client notification port.";
        return MM4RemoteError.ClientSideError;
    }
    ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.MethodWatch)
    {
        ItemValue = (watch ? MM4InteropCommand.WATCH : MM4InteropCommand.DONT_WATCH) + _notificationPort.ToString()
    });
    return _lastError;
}

public MM4RemoteError GetInput(string inputName, out bool active)
{
    active = false;
    if (ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.GetInput)
    {
        ItemName = inputName
    })))
    {
        active = bool.Parse(_response.Result);
    }
    return _lastError;
}

public MM4RemoteError QueryWorktablePlate(string worktableFullName, string plateName, out string queryResults)
{
    queryResults = "";
    if (ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.QueryWorktablePlate)

```

```

        {
            ItemName = worktableFullName,
            ItemValue = plateName
        }
    }
    {
        queryResults = _response.Result;
    }
    return _lastError;
}

public MM4RemoteError QueryWorktableBarcode(string worktableFullName, string barCode, out string queryResults)
{
    queryResults = "";
    if (ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.QueryWorktablePlate)
    {
        {
            ItemName = worktableFullName,
            ItemValue = barCode
        }
    }
    {
        queryResults = _response.Result;
    }
    return _lastError;
}

public MM4RemoteError QueryWorktableLocation(string worktableFullName, string locationName, out string queryResults)
{
    queryResults = "";
    if (ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.QueryWorktableLocation)
    {
        {
            ItemName = worktableFullName,
            ItemValue = locationName
        }
    }
    {
        queryResults = _response.Result;
    }
    return _lastError;
}

public MM4RemoteError InitializeHardware()
{
    ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.InitializeHardware)
    {
        {
            Password = txtUserOrPassword.Text,
            ItemValue = _notificationPort.ToString()
        }
    });
    return _lastError;
}

public MM4RemoteError ClearErrors()
{
    ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.ClearErrors)
    {
        {
            Password = txtUserOrPassword.Text
        }
    });
    return _lastError;
}

public MM4RemoteError ConnectHardware()
{
    ProcessTransaction(new MM4InteropCommand(MM4RemoteCommand.ConnectHardware)
    {
        {
            Password = txtUserOrPassword.Text,
            ItemValue = _notificationPort.ToString()
        }
    });
    return _lastError;
}

```

Start, Stop and Process MM4InteropNotification

```

public void StartNotificationListener()
{
    _clientAddr = IPAddress.Parse(txtListenerIPAddress.Text);
    _notificationPort = Convert.ToInt16(txtListenerPort.Text);

    if (_clientAddr == IPAddress.None)
    {
        return;
    }
    new Thread(() =>
    {
        string errMsg = "";
        try
        {
            // TcpListener server = new TcpListener(port);
            _listener = new TcpListener(_clientAddr, _notificationPort);

            // Start listening for client requests.
            _listener.Start();
            LogMessage("TC: Notification listener started.");

            // Buffer for reading data
            Byte[] bytes = new Byte[BUFF_SZ];
            _listening = true;
            // Enter the listening loop.

            SetControlText(btnNotificationListenerControl, "Stop Notification Listener");
            while (Listening)
            {
                // Perform a blocking call to accept requests.
                // You could also use server.AcceptSocket() here.
                using (TcpClient client = _listener.AcceptTcpClient())
                {
                    LogMessage("TC: Notification.");

                    // Get a stream object for reading and writing
                    int i = 0;
                    using (NetworkStream stream = client.GetStream())
                    {
                        i = stream.Read(bytes, 0, bytes.Length);
                        stream.Close();
                    }
                    // Shutdown and end connection
                    client.Client.Close();
                    client.Close();
                    if (i != 0)
                    {
                        // Translate data bytes to a ASCII string.
                        ProcessNotification(Encoding.ASCII.GetString(bytes, 0, i));
                    }
                    // Old location // Shutdown and end connection
                    // Old location client.Close();
                    LogMessage("TC: Notification processed.");
                }
            }
        }
        catch (SocketException ex)
        {
            if (ex.SocketErrorCode != SocketError.Interrupted)
            {
                errMsg = ex.Message;
            }
        }
        catch (Exception ex)
        {
            errMsg = ex.Message;
        }
        finally
        {
            // Stop listening for new clients.
            if (_listener != null)

```

```

        {
            _listener.Stop();
        }
    }
    _listening = false;
    _listener = null;
    if (!string.IsNullOrEmpty(errMsg))
    {
        LogMessage("TC: Notification listener failed: " + errMsg);
    }
} { Name = "Notification Listener" }.Start();
}

public void StopNotificationListener()
{
    if (_listening)
    {
        _listening = false;
        if (_listener != null)
        {
            _listener.Stop();
        }
        Thread.Sleep(100);
        LogMessage("TC: Notification listener stopped");
    }
}

SetControlText(btnNotificationListenerControl, "Start Notification Listener");
}

private void ProcessNotification(string message)
{
    LogMessage("Client ProcessNotification: " + message);

    if ((message.Replace('{', '\0').Length - message.Replace('}', '\0').Length) == 0)
    {
        try
        {
            MM4InteropNotification notification = JsonConvert.DeserializeObject<MM4InteropNotification>(message.Trim());

            if (notification.NotificationType == MM4InteropNotificationType.MethodComplete)
            {
                LogMessage("NotificationType: MethodComplete");
                if (!string.IsNullOrEmpty(notification.ItemName))
                    LogMessage("ItemName: " + notification.ItemName);
                if (!string.IsNullOrEmpty(notification.ItemValue))
                    LogMessage("ItemValue: " + notification.ItemValue);
            }
            else if (notification.NotificationType == MM4InteropNotificationType.InitializationComplete)
            {
                LogMessage("NotificationType: InitializationComplete");
                if (!string.IsNullOrEmpty(notification.ItemName))
                    LogMessage("ItemName: " + notification.ItemName);
                LogMessage("ItemValue: " + notification.ItemValue);
            }
            else if (notification.NotificationType == MM4InteropNotificationType.ConnectionComplete)
            {
                LogMessage("NotificationType: ConnectionComplete");
                if (!string.IsNullOrEmpty(notification.ItemName))
                    LogMessage("ItemName: " + notification.ItemName);
                if (!string.IsNullOrEmpty(notification.ItemValue))
                    LogMessage("ItemValue: " + notification.ItemValue);
            }
            else if (notification.NotificationType == MM4InteropNotificationType.VariableChanged)
            {
                LogMessage("NotificationType: ConnectionComplete");
                if (!string.IsNullOrEmpty(notification.ItemName))
                    LogMessage("ItemName: " + notification.ItemName);
                if (!string.IsNullOrEmpty(notification.ItemValue))
                    LogMessage("ItemValue: " + notification.ItemValue);
            }
        }
        catch { }
    }
}

```