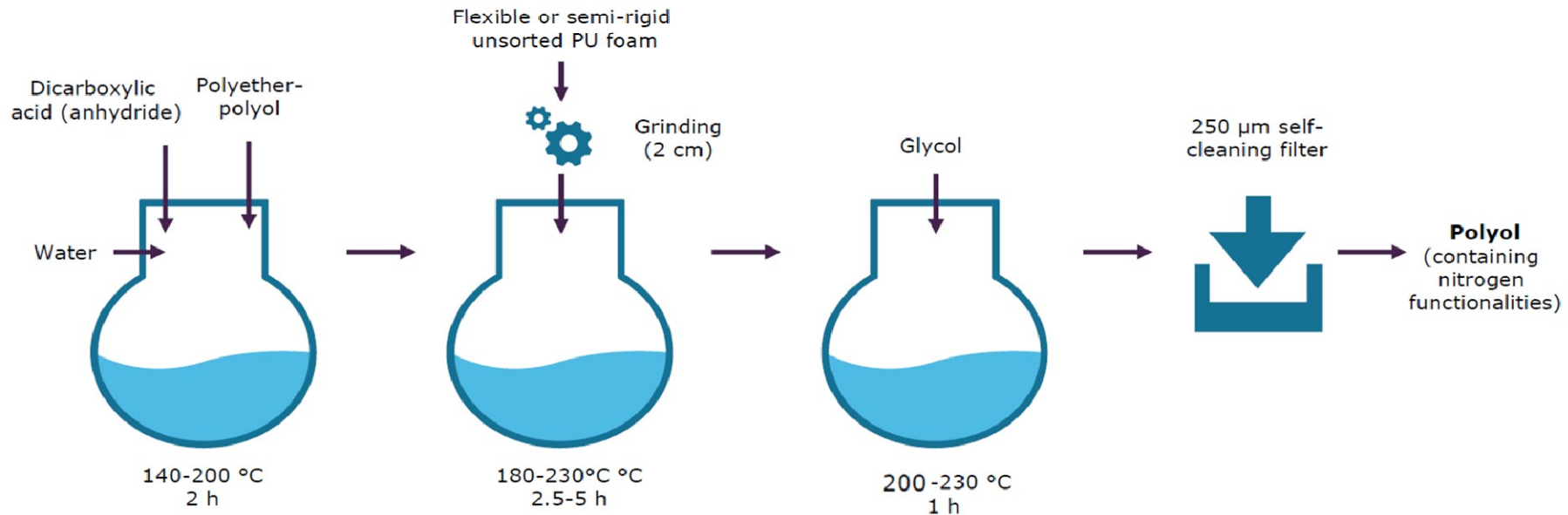


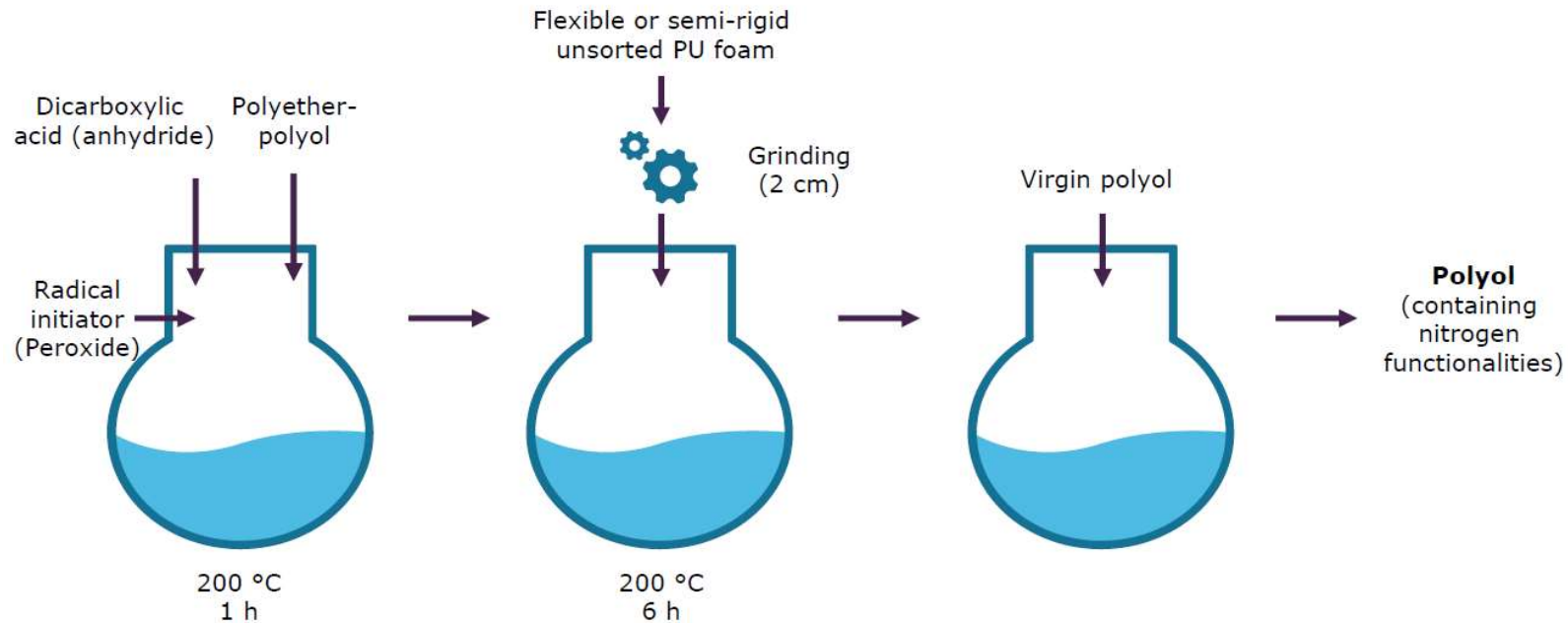
### PU recycling process – Dow

Dow's process developed with H&S Anlagentechnik is based on a combination of acidolysis and glycolysis. The r-Polyol can replace up to 50% virgin in rigid foams.



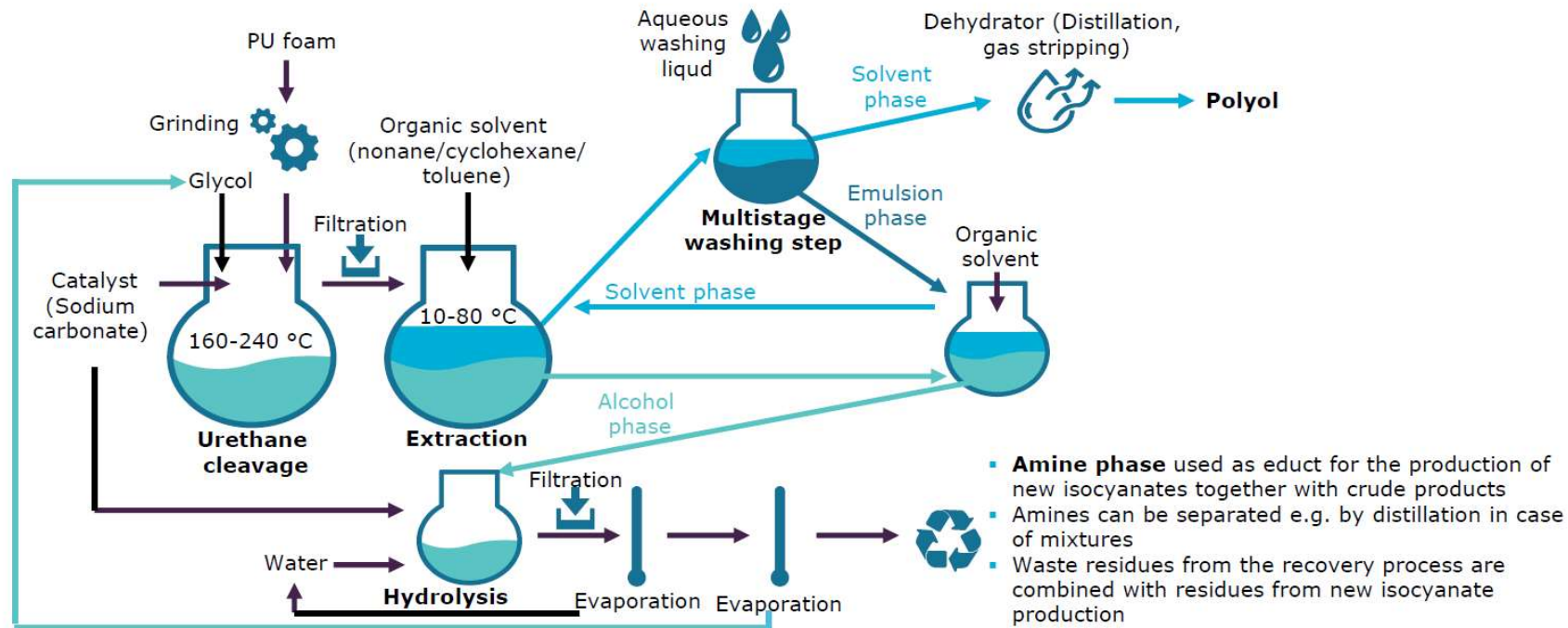
### PU recycling process – Repsol

The Repsol process with Rampf technology is basically the same as the Dow/H&S process and differs only in detail. Up to ~20% virgin polyol can be replaced.



## PU recycling process – Covestro

Covestro uses glycolysis followed by hydrolysis to recover polyols as well as educts for the isocyanate production.



Evonik claims to be able to recover polyols as well as amines in a quality to replace 100% of virgin material by hydrolysis.

