

Plan - Fitness bar PO 245

Food production - Troy , Troy AL 36079 United States
Stepan Rafael, 05.05.2023



Completed



2%

Actual volume: 456pcs

Planned volume: 20,000pcs

Deviation from schedule

-4h 4min

Actual duration: 6min

Planned: 4h 10min

Actual rejection rate



4.8%



Max: 4%

Order:

Fitness bar PO 245

Factory:

Food production - Troy

Line:

Coco Line

Line configuration name:

Fitness bar 15 cts

Run by:

Dominik Burger



	Planned	Actual	
Production start:	11:29 / 25.04.2023	11:29 / 25.04.2023	
Completed:	15:39 / 25.04.2023	11:35 / 25.04.2023	
Production volume:	20,000pcs	456pcs	↓ 19,544pcs
Output rate:	80pcs/min	82pcs/min	↑ 102.5%
Rejects rate:	4.0%	4.8%	↓ 0.8%

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