













Production archive

Food production - Troy , Troy AL 36079 United States
Stepan Rafael, 05.05.2023



Line	Date	Fulfill.	Config.	Achieved	Delay	Reject	Run by
Coco Line Order: Fitness bar PO 245	25.04.23	2%	Fitness bar 15 cts	456pcs	-4h 4min	4.8%	Dominik Burger
	Completed			Deviation from schedule	Actual rejection rate		
	2%	Actual volume: 456pcs Planned volume: 20,000pcs		-4h 4min	Actual duration: 6min Planned: 4h 10min		 4.8%  Max: 4%
Coco Line Order: Fitness bar PO 250	25.04.23	100%	Fitness bar 15 cts	3,632pcs	-16min	4.8%	Dominik Burger
	Completed			Deviation from schedule	Actual rejection rate		
	100%	Actual volume: 3,632pcs Planned volume: 3,630pcs		-16min	Actual duration: 30min Planned: 46min		 4.8%  Max: 4%
Coco Line Order: Nut bar PO 005	25.04.23	109%	Nut bar 25 cts	1,041pcs	-1min	4.8%	Dominik Burger
	Completed			Deviation from schedule	Actual rejection rate		
	109%	Actual volume: 1,041pcs Planned volume: 955pcs		-1min	Actual duration: 9min Planned: 10min		 4.8%  Max: 5%

Coco Line
Order: Nut bar PO 007

25.04.23

102%

Nut bar 25 cts

2,054pcs

-3min

4.8%

Dominik Burger



Completed



102%

Actual volume: 2,054pcs
Planned volume: 2,000pcs

Deviation from schedule

-3min

Actual duration: 17min
Planned: 20min

Actual rejection rate



4.8%



Coco Line
Order: Nut bar PO 010

25.04.23

101%

Nut bar 25 cts

9,109pcs

-16min

4.8%

Dominik Burger



Completed



101%

Actual volume: 9,109pcs
Planned volume: 9,000pcs

Deviation from schedule

-16min

Actual duration: 1h 14min
Planned: 1h 30min

Actual rejection rate



4.8%



Coco Line
Order: testorder-112

25.04.23

100%

Cocoa bar 20 cts

1,005pcs

+2min

4.8%

Iлона_nazarova



Completed



100%

Actual volume: 1,005pcs
Planned volume: 1,000pcs

Deviation from schedule

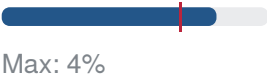
+2min

Actual duration: 9min
Planned: 7min

Actual rejection rate



4.8%



Coco Line
Order: 123Domi

26.04.23

116%

Fitness bar 15 cts

1,165pcs

-4min

4.9%

Dominik Burger



Completed



116%

Actual volume: 1,165pcs
Planned volume: 1,000pcs

Deviation from schedule

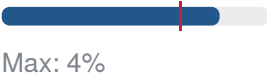
-4min

Actual duration: 9min
Planned: 13min

Actual rejection rate



4.9%



Coco Line
Order: 12345

27.04.23

117%

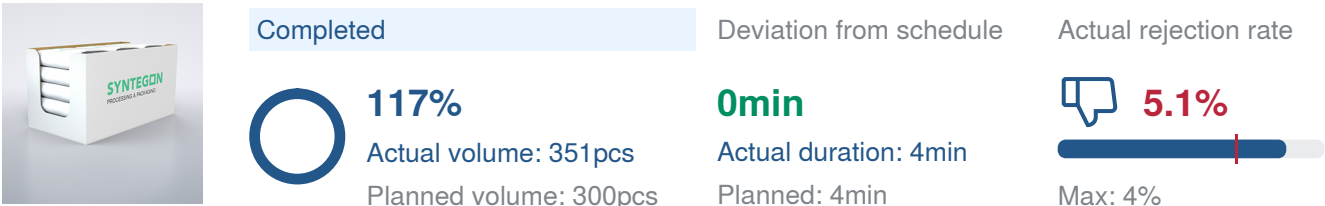
Fitness bar
15 cts

351pcs

0min

5.1%

Florian Ehmann



Coco Line
Order: 1234

27.04.23

113%

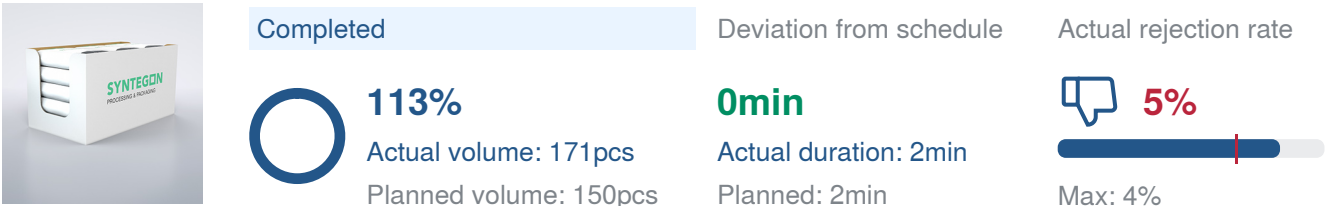
Fitness bar
15 cts

171pcs

0min

5%

Dominik Burger



Coco Line
Order: 555

27.04.23

139%

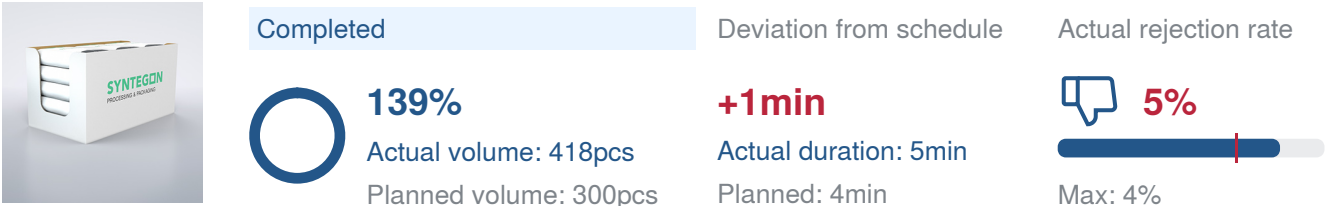
Fitness bar
15 cts

418pcs

+1min

5%

Dominik Burger



Bagger Line
Order: Strawberry
Mini Bar PO 122

25.04.23

2%

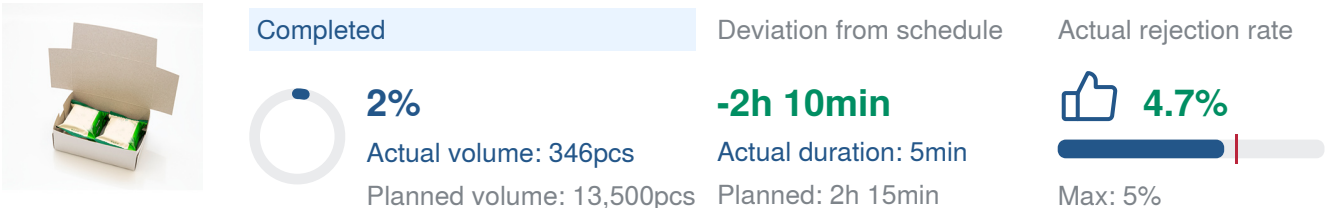
Strawberry
Mini Bar
500g

346pcs

-2h 10min

4.7%

Dominik Burger



Bagger Line

Order: Strawberry Mini Bar PO 275

25.04.23

100%


Strawberry Mini Bar 500g

8,020pcs

-13min

4.9%

Sven Scharnitzki



Completed

100%

Actual volume: 8,020pcs
Planned volume: 8,000pcs

Deviation from schedule

-13min

Actual duration: 1h 7min
Planned: 1h 20min

Actual rejection rate

4.9%

Max: 5%

Bagger Line

Order: Strawberry Mini Bar PO 135

25.04.23

100%


Strawberry Mini Bar 500g

12,105pcs

-20min

4.8%

Dominik Burger



Completed

100%

Actual volume: 12,105pcs
Planned volume: 12,000pcs

Deviation from schedule

-20min

Actual duration: 1h 40min
Planned: 2h 0min

Actual rejection rate

4.8%

Max: 5%

Bagger Line

Order: Strawberry Mini Bar PO 177

25.04.23

103%


Strawberry Mini Bar 500g

2,062pcs

-4min

4.8%

Dominik Burger



Completed

103%

Actual volume: 2,062pcs
Planned volume: 2,000pcs

Deviation from schedule

-4min

Actual duration: 16min
Planned: 20min

Actual rejection rate

4.8%

Max: 5%

Bagger Line

Order: Strawberry Mini Bar PO 181

25.04.23

106%


Strawberry Mini Bar 500g

2,246pcs

-3min

4.8%

Dominik Burger



Completed

106%

Actual volume: 2,246pcs
Planned volume: 2,100pcs

Deviation from schedule

-3min

Actual duration: 18min
Planned: 21min

Actual rejection rate

4.8%

Max: 5%

Bagger Line

Order: Strawberry
Mini Bar PO 185

25.04.23

101%

Strawberry
Mini Bar
500g

9,148pcs

-16min

4.9%

Dominik Burger



Bagger Line

Order: test11

27.04.23

108%

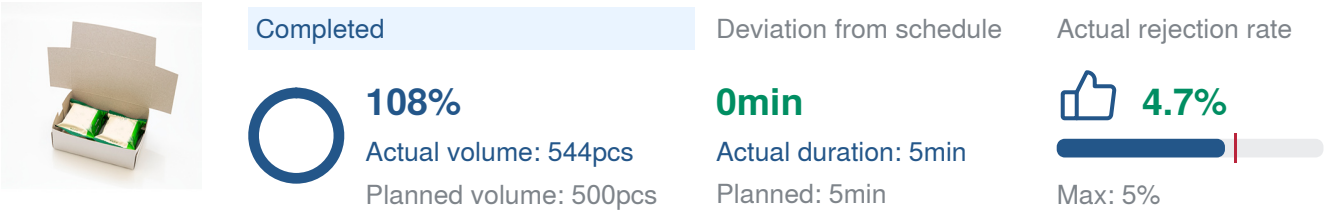
Strawberry
Mini Bar
500g

544pcs

0min

4.7%

Ilona_nazarova



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