

Experimental *n*-Hexane-Air Expanding Spherical Flames

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Outline

Introduction

Methodology

Results & Discussion

Summary & Conclusions

Thermal Ignition Hazards

Motivation: understand thermal ignition hazards present in the aviation, nuclear, mining, and manufacturing sectors.



Frictional sparks and hot spots[†]

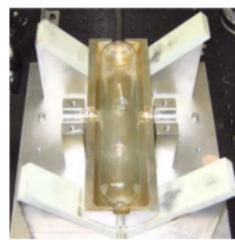
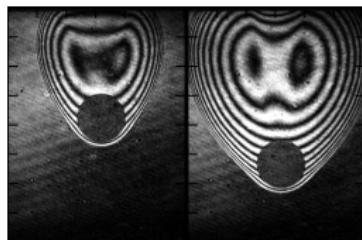
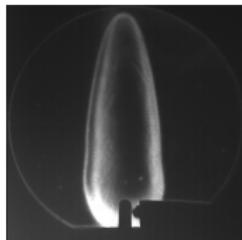


China Air flight 120, 2007

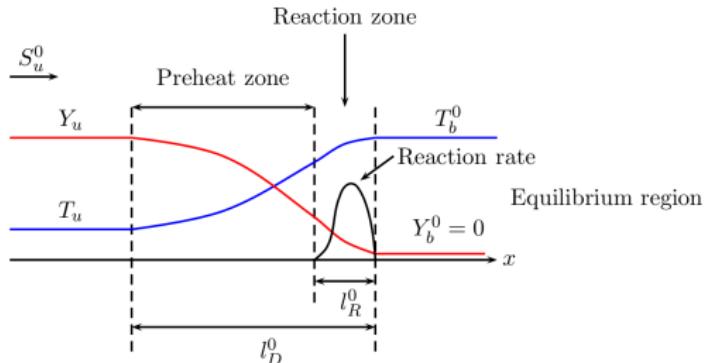


TWA flight 800, 1996

Previous work: extensive work has been performed at Caltech in the context of aviation safety using ***n*-hexane** as a surrogate for kerosene.



Laminar Flame Properties



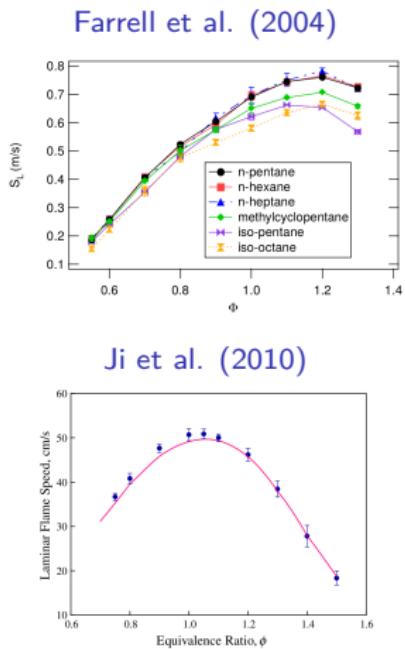
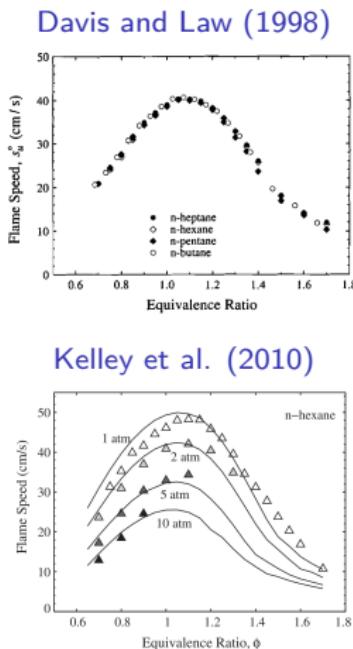
Why study flame properties?

- Development of clean combustion technologies
- Development of cleaner alternative fuels
- Goals motivate the development and validation of **chemical reaction mechanisms**
 - Turbulent combustion models
 - Multi-zone internal combustion engine model

n-Hexane

Why study *n*-hexane?

- Ease of use in laboratory environment (high vapor pressure)
- “Simple” single component surrogate for kerosene based fuels
- Limited number of studies

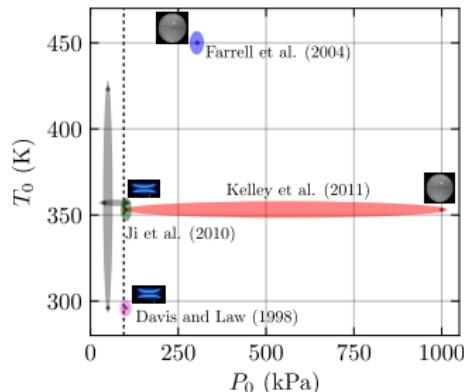


n-Hexane Previous Studies

Pressure conditions ≥ 100 kPa

Ref.	P_0 (kPa)	T_0 (K)	Φ	N
[1]	100	300	0.85 – 1.70	16
[2]	304	450	0.55 – 1.30	9
[3]	100	353	0.75 – 1.70	19
[3]	100 – 1000	353	0.9	4
[4]	100	353	0.75 – 1.50	10

- Experiments at pressure conditions of ≤ 100 kPa, relevant to conditions in aircraft fuel tanks, have not been performed



Objective of Present Study

Objective

- Obtain laminar flame properties at sub-atmospheric conditions ($P_0 \leq 100$ kPa)

Effect	P_0 (kPa)	T_0 (K)	Φ	N
Pressure	40 – 100	357	0.9	4
Temperature	50	296 – 423	0.9, 1.1, 1.4	15
Composition	100	296	0.76 – 1.42	7
	50	296	0.86 – 1.90	12

Approach

- Perform spherically expanding flame experiments
- Use nonlinear extrapolation methodology to extract flame properties
- Compare experimental results with several chemical kinetic mechanisms

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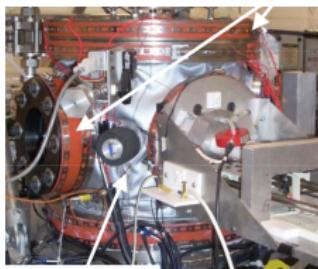
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Experimental Setup

Spherically expanding flame experimental setups

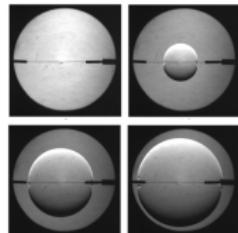
GALCIT



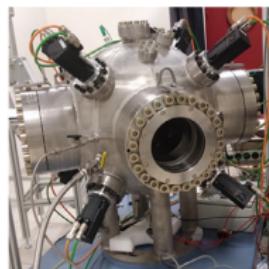
22 L cylindrical

10,000 fps (Phantom v711)

$512 \times 512 \text{ px}^2$



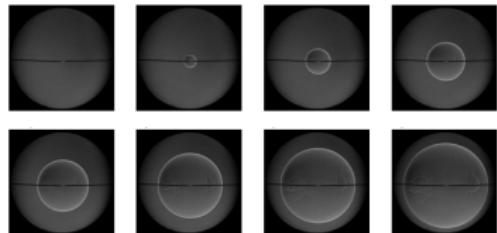
ICARE



56 L spherical

25,000 fps (Phantom v1610)

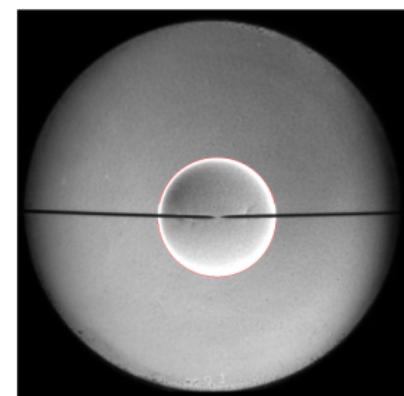
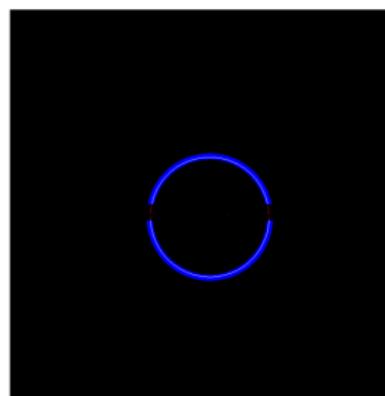
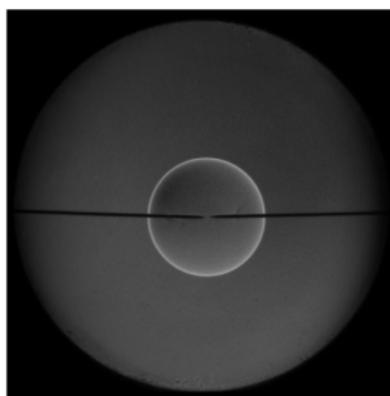
$768 \times 768 \text{ px}^2$



Extracting Flame Radii

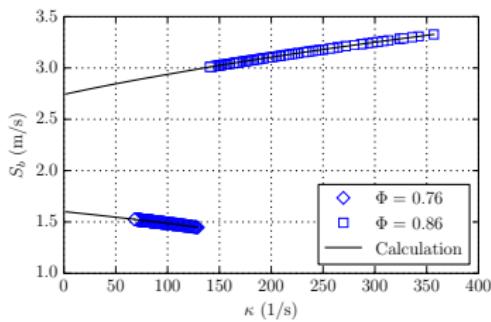
Flame radius extraction software developed at ICARE

- Apply mask: removes background (electrodes)
- Edge detection operator: Canny
- Fit detected edge: ellipse
- Ellipse: obtain equivalent flame radius R_f



Extracting Flame Parameters

- LS: $S_b = S_b^0 - L_B \kappa$
- LC: $S_b = S_b^0 - 2S_b^0 L_B / R_f$
- NQ: $\ln(S_b) = \ln(S_b^0) - 2S_b^0 L_B / (R_f S_b)$
- FTE:
$$(S_b/S_b^0 + 2\delta^0/R_f) \ln(S_b/S_b^0 + 2\delta^0/R_f) = -2(L_B - \delta^0)/R_f$$
- NE: $S_b/S_b^0 \left(1 + 2L_B/R_f + 4L_B^2/R_f^2 + 16L_B^3/3R_f^3 + \dots\right) = 1$
- N3P: $S_b/S_b^0 = 1 - L_B/R_f + C/R_f^2$



$\kappa = 2S_b/R_f$: stretch rate
 $S_b = dR_f/dt$: unstretched flame speed
 δ^0 : flame thickness
 L_b : Markstein length

Implementation of Nonlinear Methodology (1/2)

1. Use measured $R_f(t)$ in analytic solution of linear model to find S_b^0 and L_B

$$S_b = S_b^0 - L_B \kappa \rightarrow \frac{dR_f}{dt} = S_b^0 - 2 \frac{L_B}{R_f} \frac{dR_f}{dt}$$

$$S_b^0(t - t_U) = R_f - R_{f,U} + 2L_B \ln \left(\frac{R_f}{R_{f,U}} \right) + C$$

2. Solutions of linear model, $S_{b,\text{guess}}^0$ and $L_{B,\text{guess}}$, used as initial guesses in nonlinear model

$$\frac{1}{S_{b,\text{guess}}^0} \frac{dR_f}{dt} \ln \left(\frac{1}{S_{b,\text{guess}}^0} \frac{dR_f}{dt} \right) = -2 \frac{L_{B,\text{guess}}}{R_f}$$

3. Integration of nonlinear differential equation yields new values of $R_f(t)$: R_f^{trial}

4. Objective function calculated

$$z = \sum_{i=0}^N [R_f - R_f^{\text{trial}}]^2$$

where i corresponds to the i^{th} data point and N is the size of R_f

5. L_B and S_b^0 are iteratively refined by minimizing the objective function using the Levenberg-Maqrardt minimization algorithm
6. Calculate S_u^0 through expansion ratio: $S_u^0 = S_b^0 / \sigma$ where $\sigma = \rho_u / \rho_b$

Laminar Burning Speed Modeling

1-D freely propagating flame calculations using FlameMaster

- Neglect Soret and Dufour effect
 - Xin et al. (2012): 1 – 2% increase in S_u^0 when accounting for Soret effect in *n*-heptane-air
 - Bongers and Goey (2003): Dufour effect negligible in C₃ laminar premixed flames
- Mixture-averaged formulation for the transport properties
 - Ji et al. (2010): 1 cm/s increase in S_u^0 of C₅–C₁₂ flames

Chemical kinetic mechanisms

- CaltechMech: 172 species and 1,119 reactions; importance on modeling of formation of soot precursors for fuel surrogates
- JetSurF: 348 species and 2,163 reactions
- Mével: 531 species and 2,628 reactions; validated for ignition delay time

Outline

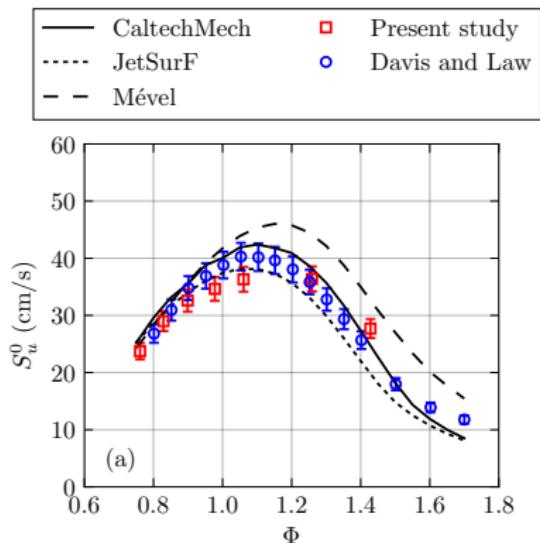
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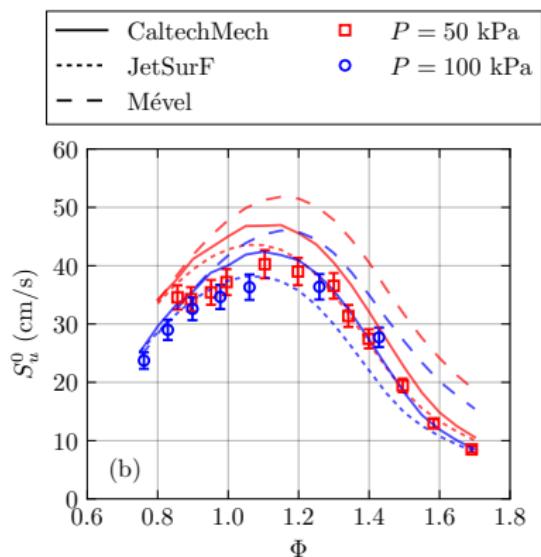
Comparison with previous work



- A Mann-Whitney-Wilcoxon (MWW) RankSum test indicates that differences are not statistically significant

Sub-Atmospheric Conditions

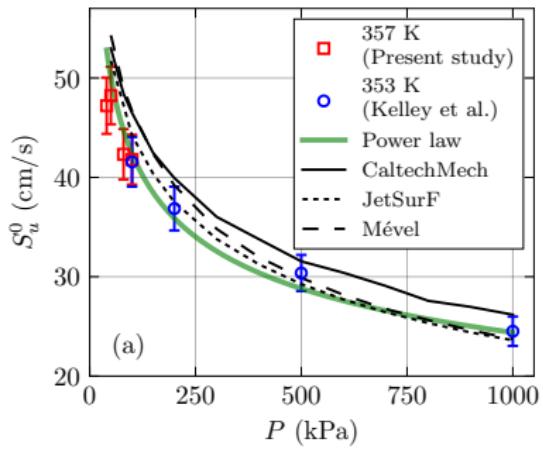
Comparison of flame parameters at 50 kPa and 100 kPa



- The MWK RankSum test indicates that the differences in S_u^0 at 100 kPa and 50 kPa are not statistically significant

Pressure Effect on S_u^0

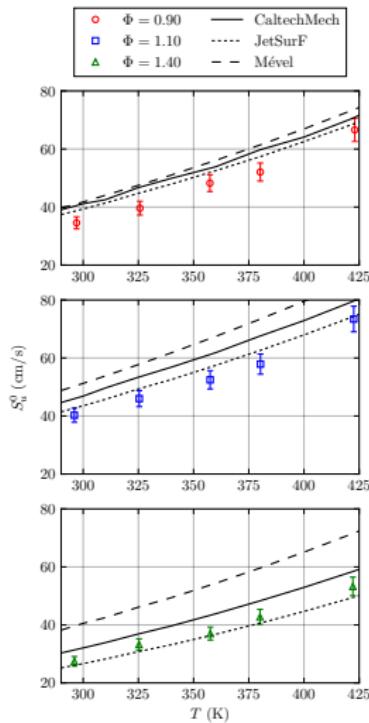
Flame parameters at 40 – 1000 kPa and 353 and 357 K



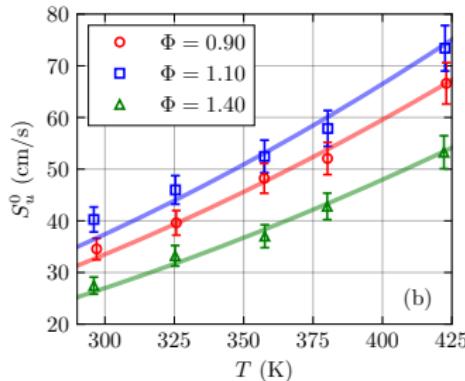
- S_u^0 decreases 20% between 50 and 100 kPa
- S_u^0 decreases 53% between 50 and 1000 kPa
- Power law:
$$S_u^0(P) = 128 \times P^{-0.24}$$
(P has units of kPa)
standard deviations for the pre-exponential and exponent are 12 and 0.02, respectively

Temperature Effect on S_u^0

Flame parameters at 50 kPa and 296 – 422 K

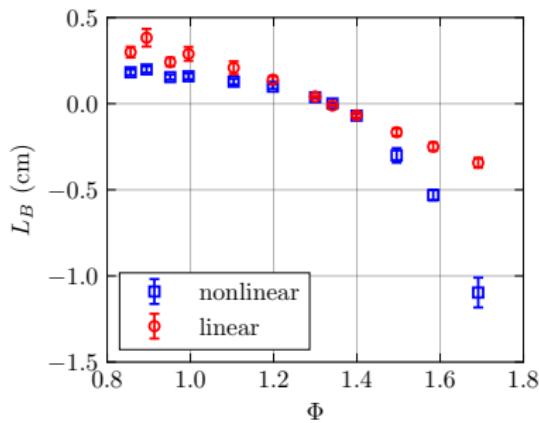


- From 296 K to 422 K, S_u^0 increases by approximately 93%, 82%, and 94% for $\Phi = 0.90, 1.10$, and 1.40 , respectively
- Profiles can be fit to power law, $S_u^0 \sim T^2$, shown below



Markstein Length (1/2)

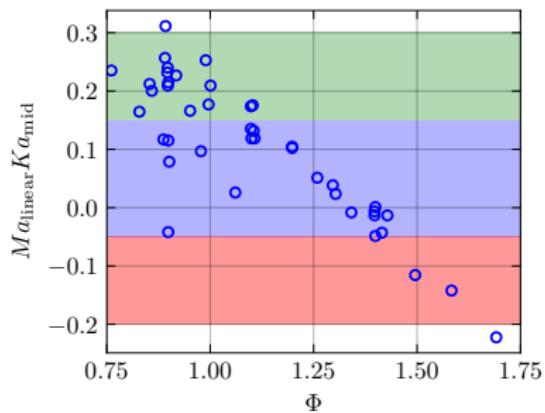
Flame parameters at 50 kPa and $\Phi = 0.86 - 1.90$



- Lean and rich mixtures exhibit positive and negative Markstein lengths
- The transition from positive to negative L_B occurs at $\Phi = 1.3$
- Deviations of the nonlinear and linear L_B occur for both rich and lean conditions

Markstein Length (2/2)

Flame parameters at 50 kPa and $\Phi = 0.86 - 1.90$



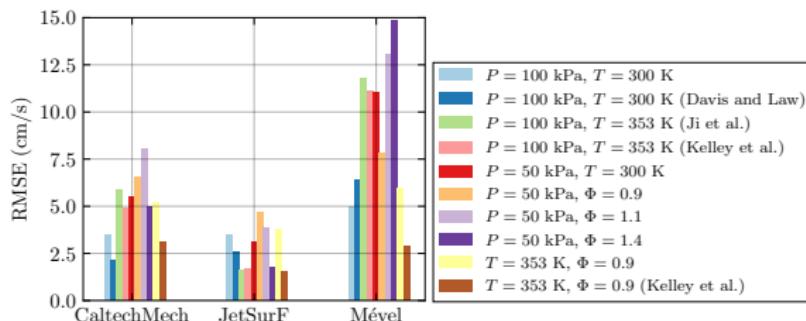
- M_{linear} : Markstein number (linear method); K_{mid} : Karlovitz number (evaluated at mid-point of flame radii profiles)
- $M_{\text{linear}} K_{\text{mid}}$ suggested by Wu et al. (2015) to evaluate extrapolation errors
- Blue, green, and red: $\leq 5\%$, $5 - 12\%$, and $5 - 40\%$
- Points in red region: rich conditions (strong flame instabilities)

Evaluation of Chemical Kinetic Mechanisms

Root-mean-squared error (RMSE)

$$\text{RMSE} = \sqrt{\frac{1}{N} \sum_{i=1}^N \left(S_{\text{calc}}^{(i)} - S_{\text{exp}}^{(i)} \right)^2}$$

where N is the number of tests and i is the i^{th} test



- Mean RMSE: 5.0 cm/s (CaltechMech), 2.8 cm/s (JetSurF), and 9.0 cm/s (Mével)

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- *n*-Hexane-air mixtures characterized through experimental measurements and calculations of the laminar burning speed
- The laminar burning speed was obtained by using a nonlinear methodology
- The laminar burning speed was observed to increase as pressure decreases ($T_0 = 357$ K) and as temperature increases
- Laminar burning speed increases at comparable rates as temperature increases for mixtures $\Phi = 0.90, 1.10, 1.40$
- The predictive capabilities of three chemical kinetic mechanisms was quantified using RMSE
- JetSurF yielded the lowest mean RMSE across a wide range of experimental conditions

Acknowledgment

Thank you

