

<b>Record Id</b>	<b>Start Time</b>	<b>Machine Id</b>	<b>Print By</b>	<b>Print Date</b>
shift/Machine 1/Mould-1/ Product-1-1	23/08/2014 11:40	Machine 1		02/09/2014

<b>Code</b>	<b>Mould</b>	<b>DG/Non-DG</b>	<b>Bung</b>	<b>Pierced</b>	<b>View Line</b>
Product-1-1	Mould-1	0	YES	NO	YES

<b>Product Weight (grams)</b>			<b>Cycle Time</b>			<b>Bore 1 Check</b>		
<b>Time</b>	<b>Weight</b>	<b>Pass</b>	<b>Time</b>	<b>Cycle</b>		<b>Time</b>	<b>Bore 1</b>	<b>Pass</b>
11:34	22.33	NO				15:31	2.33	NO(ssa)
15:29	2.33	YES						
15:35	2.44	YES						
15:41	23.33	YES						
15:42	24.22	YES						
			<b>Tap Position</b>			<b>Bore 2 Check</b>		
			<b>CreatedTime</b>	<b>Tap</b>	<b>Pass</b>	<b>Time</b>	<b>Bore 2</b>	<b>Pass</b>
			15:29	2	NO(ddd)	15:31	2.33	NO(ssa)
			<b>Bung Check</b>			<b>Neck Check</b>		
			<b>Time</b>	<b>Bung</b>	<b>Pass</b>	<b>Time</b>	<b>Neck</b>	<b>Pass</b>
			15:31	Good	YES	15:31	2.33	NO(ssa)

<b>Wall Thinkness Test</b>			<b>Quality Check</b>	
	<b>Value</b>	<b>Pass</b>		<b>Value</b>
<b>Time</b>	15:29		<b>Time</b>	15:32
<b>Base</b>	2.33	NO(ass)	<b>Neck Round</b>	Checked
<b>Closure</b>	2.33	NO(ass)	<b>Neck Complete</b>	NA
<b>Handle Bung</b>	2.33	NO(ass)	<b>Under The Handle</b>	NA
<b>Handle Left</b>	2.33	NO(ass)	<b>Bung If Drilled</b>	Checked
<b>Handle Right</b>	2.33	NO(ass)	<b>Bung Base</b>	Checked
<b>Under Handle</b>	2.33	NO(ass)	<b>Bung Strenght Of Drum</b>	NA
<b>Staff</b>	2.33		<b>Weight Within Range</b>	Yes
			<b>Bung Colour/Texture</b>	Checked
			<b>Staff</b>	dsds

<b>Ambient Test</b>									
<b>Time</b>	<b>Result 1</b>	<b>Result 2</b>	<b>Result 3</b>	<b>Result 4</b>	<b>Result 5</b>	<b>Result 6</b>	<b>Result 7</b>	<b>Result 8</b>	<b>Staff</b>
15:32	Pass	Pass	Fail	Fail	Fail	Pass	Fail	Pass	NO(sd)

<b>Staff</b>				
<b>Supervisor 1</b>	5	<b>Technician 1</b>		<b>Operator 1</b>
<b>Supervisor 2</b>	6	<b>Technician 2</b>	3	<b>Operator 2</b>
<b>Supervisor 3</b>		<b>Technician 3</b>		<b>Operator 3</b>