

Record Id	Start Time	Machine Id	Print By	Print Date
shift/Machine 1/Mould-1/ Product-1-1	23/08/2014 11:40	Machine 1		04/09/2014

Code	Mould	DG/Non-DG	Bung	Pierced	View Line
Product-1-1	Mould-1	0	YES	NO	YES

Product Weight (grams)			Cycle Time			Bore 1 Check		
Time	Weight	Pass	Time	Cycle		Time	Bore 1	Pass
11:34	22.33	NO				15:31	2.33	NO(ssa)
15:29	2.33	YES	Tap Position			Bore 2 Check		
15:35	2.44	YES	Time	Tap	Pass	Time	Bore 2	Pass
15:41	23.33	YES	15:29	2	NO(ddd)	15:31	2.33	NO(ssa)
15:42	24.22	YES	Bung Check			Neck Check		
15:09	666.55	NO	Time	Bung	Pass	Time	Neck	Pass
			15:31	Good	YES	15:31	2.33	NO(ssa)

Wall Thinkness Test			Quality Check	
	Value	Pass		Value
Time	15:29		Time	15:32
Base	2.33	NO(ass)	Neck Round	Checked
Closure	2.33	NO(ass)	Neck Complete	NA
Handle Bung	2.33	NO(ass)	Under The Handle	NA
Handle Left	2.33	NO(ass)	Bung If Drilled	Checked
Handle Right	2.33	NO(ass)	Bung Base	Checked
Under Handle	2.33	NO(ass)	Bung Strenght Of Drum	NA
Staff	2.33		Weight Within Range	Yes
			Bung Colour/Texture	Checked
			Staff	dsds

Ambient Test									
Time	Result 1	Result 2	Result 3	Result 4	Result 5	Result 6	Result 7	Result 8	Staff
15:32	Pass	Pass	Fail	Fail	Fail	Pass	Fail	Pass	NO(sd)

Staff				
Supervisor 1	5	Technician 1		Operator 1
Supervisor 2	6	Technician 2	3	Operator 2
Supervisor 3		Technician 3		Operator 3
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