NOTES (UNLESS OTHERWISE SPECIFIED):

1. INTERPRET DWG, PER ASME Y14.5M-1994.

2. ALL DIMENSIONS IN INCHES.

3. TOLERANCE ON DIMENSIONS:

• X.X ± .1

• X.XX ± .02

• X.XXX ± .005

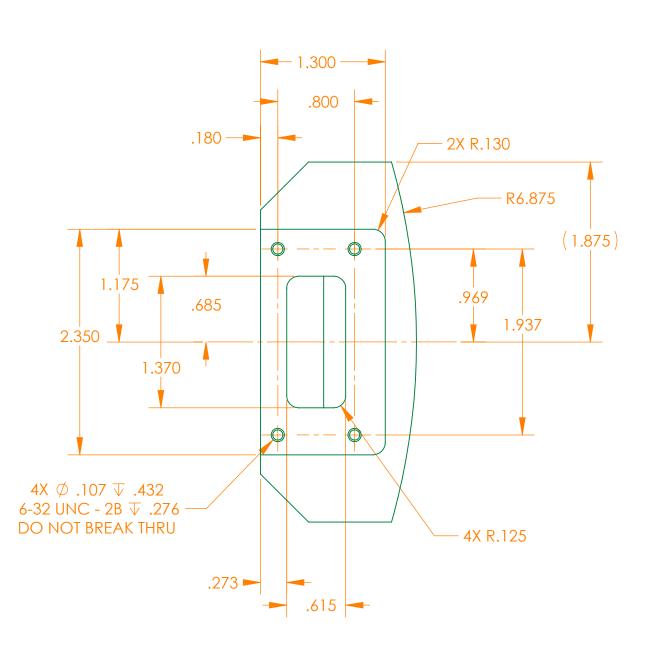
• ANGULAR ± 0°15'

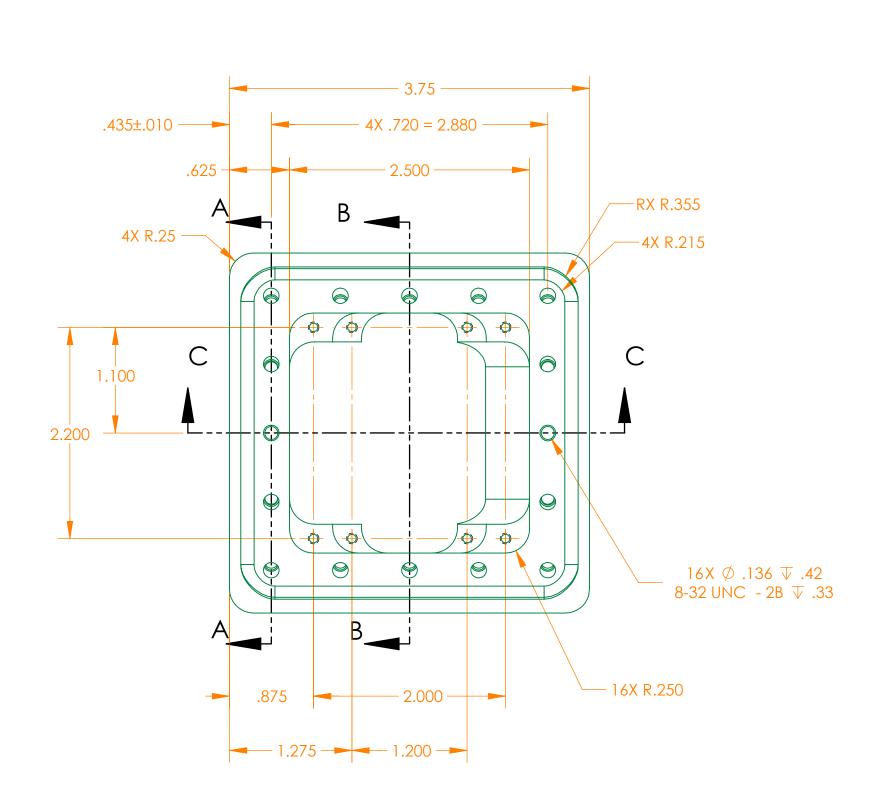
4. REMOVE BURRS AND BREAK SHARP EDGES .005-.010 MAX.

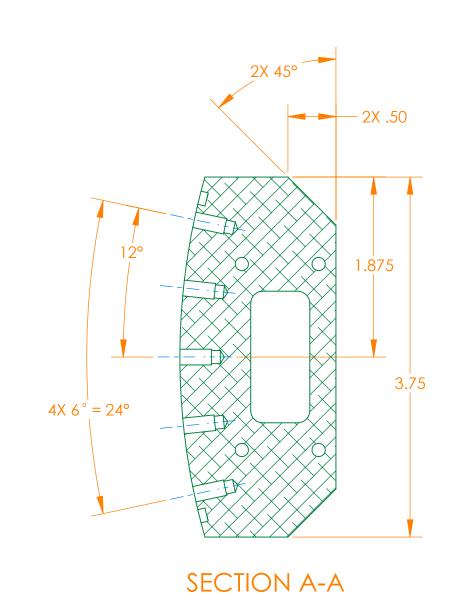
5. FILLETS TO BE .010 MAX.

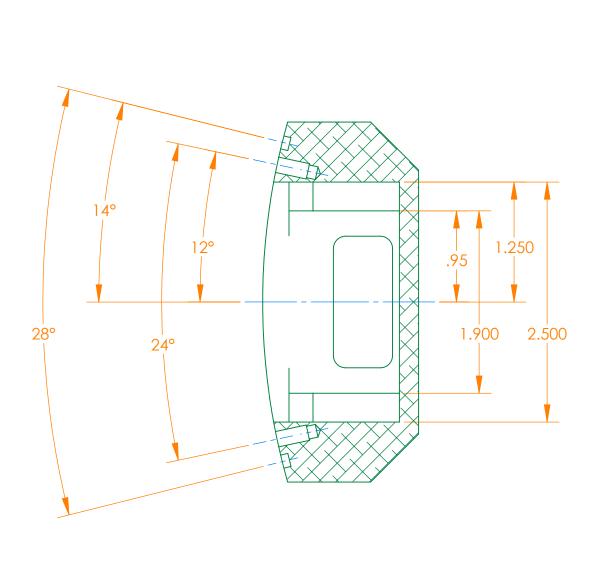
6. SURFACE ROUGHNESS TO BE ¹²⁵√ OR BETTER.
7. USE CAUTION WHEN MEASURING FEATURES THAT HAVE A SURFACE ROUGHNESS OF $\sqrt[32]{}$ OR BETTER.

DATE	REV.	DESCRIPTION	ENG/DFT
11/20/15	-	ORIGINAL RELEASE	ARM

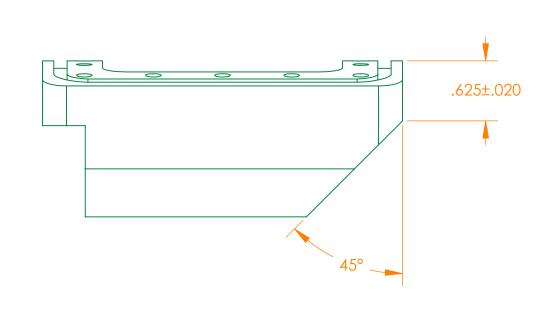


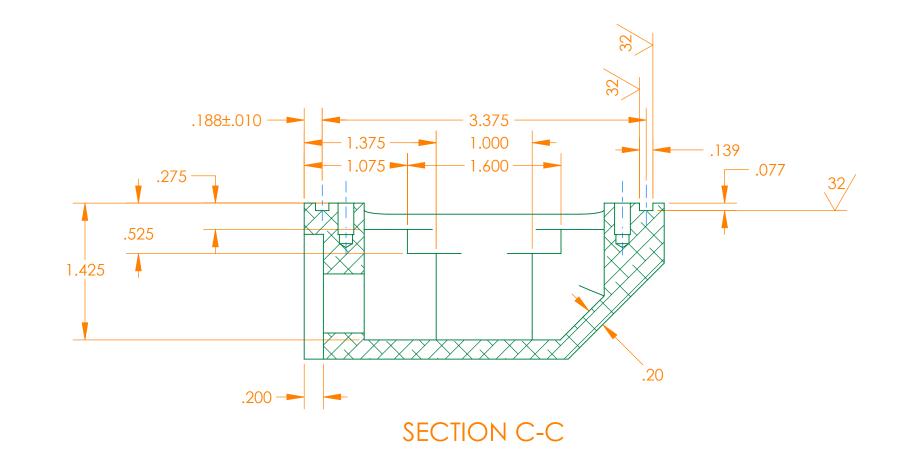


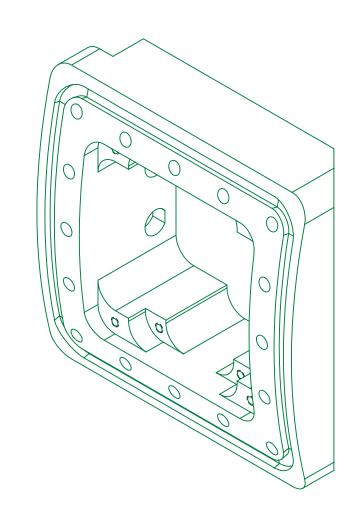




SECTION B-B







	SCALE:	DO NOT SCALE FROM DRAWING	NEXT ASSEMBLY:	NSROC.	DATE:	11/20/2015
	1:1	FROM DRAWING	ME111984	GODDARD SPACE FLIGHT CENTER	ENG.	AR. MANDIGO
	PROJECT: 41.116			WALLOPS FLIGHT FACILITY WALLOPS ISLAND, VIRGINIA 23337 TITLE: POCKET, MULTIPURPOSE PORT	DES.	
					DFT.	A.R. MANDIGO
		MATERIAL: 6061-T6			CHK.	P. CATHELL
	STOCK NUMBER:		IUMBER:		D ME112672-2 REV	
					9	HEET 1 OF 1