NOTES (UNLESS OTHERWISE SPECIFIED):

1. INTERPRET DWG. PER ASME Y14.5M-1994.

2. ALL DIMENSIONS IN INCHES.

3. TOLERANCE ON DIMENSIONS:

• X,X ± .1

• X.XX ± .02

• X.XXX ± .005

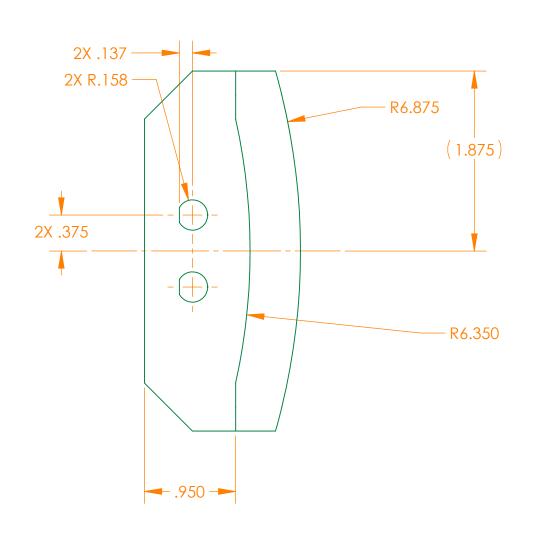
• ANGULAR ± 0°15'

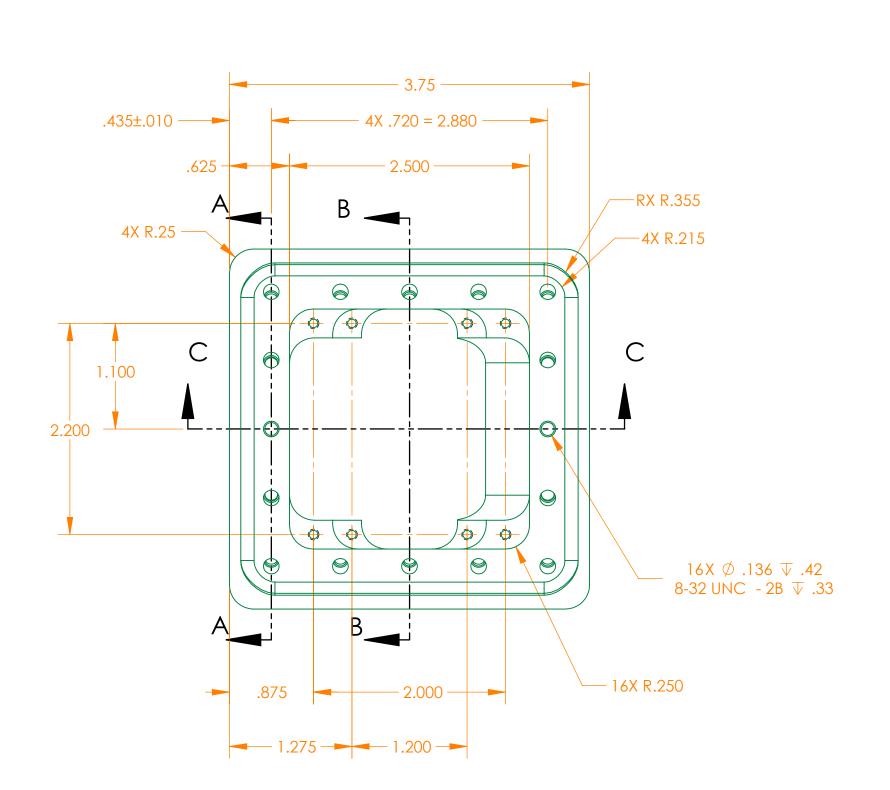
4. REMOVE BURRS AND BREAK SHARP EDGES .005-.010 MAX.

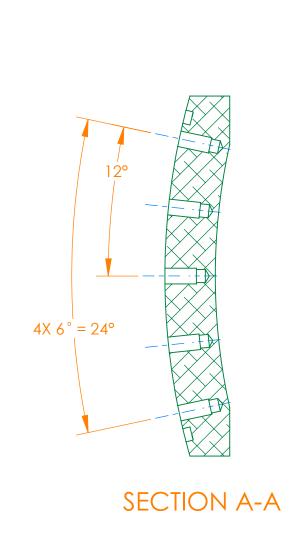
5. FILLETS TO BE .010 MAX.

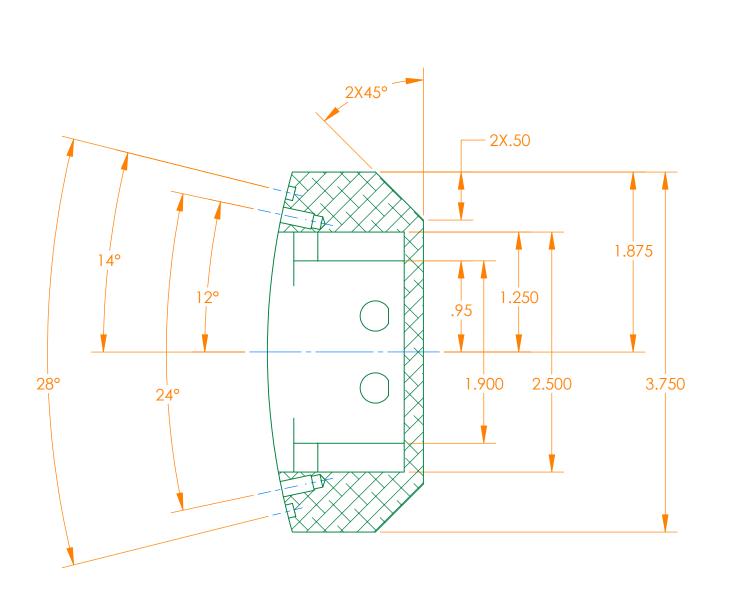
ENG/DFT DATE DESCRIPTION ARM 11/20/15 ORIGINAL RELEASE

SURFACE ROUGHNESS TO BE **O OR BETTER. USE CAUTION WHEN MEASURING FEATURES THAT HAVE A
SURFACE ROUGHNESS OF $\sqrt[32]{}$ OR BETTER.

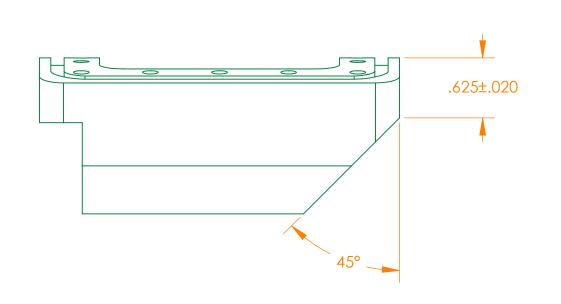


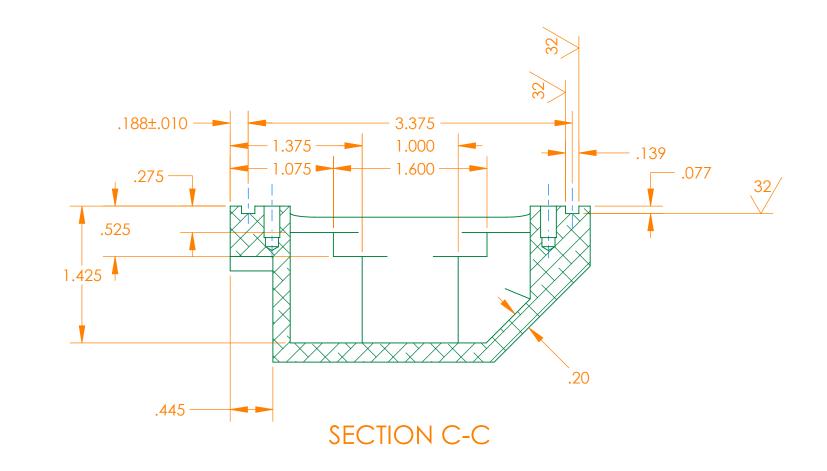


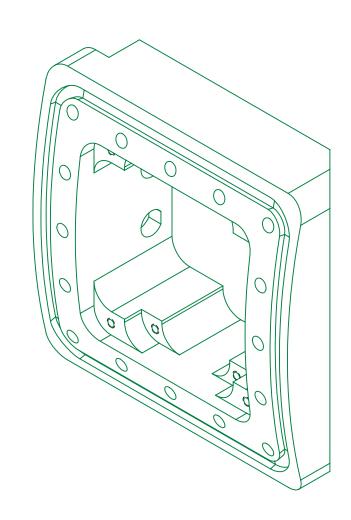




SECTION B-B







SCALE:	DO NOT SCALE FROM DRAWING	NEXT ASSEMBLY: ME111984	NSROC GODDARD SPACE FLIGHT CENTER WALLOPS FLIGHT FACILITY WALLOPS ISLAND, VIRGINIA 23337	DA	TE:	11/20/2015	
				EN	IG.	AR. MANDIG	0
	PROJE 41.1			DI	ES.		
			<u> </u>	DI	FT.	A.R. MANDIG	0
	MATER 6061		TITLE:	CH	HK.	P. CATHELL	
STOCK NUMBER:		JMBER:	POCKET, MULTIPURPOSE PORT	D	M	E112672-1	REV.
					42	HEET 1 OF 1	_