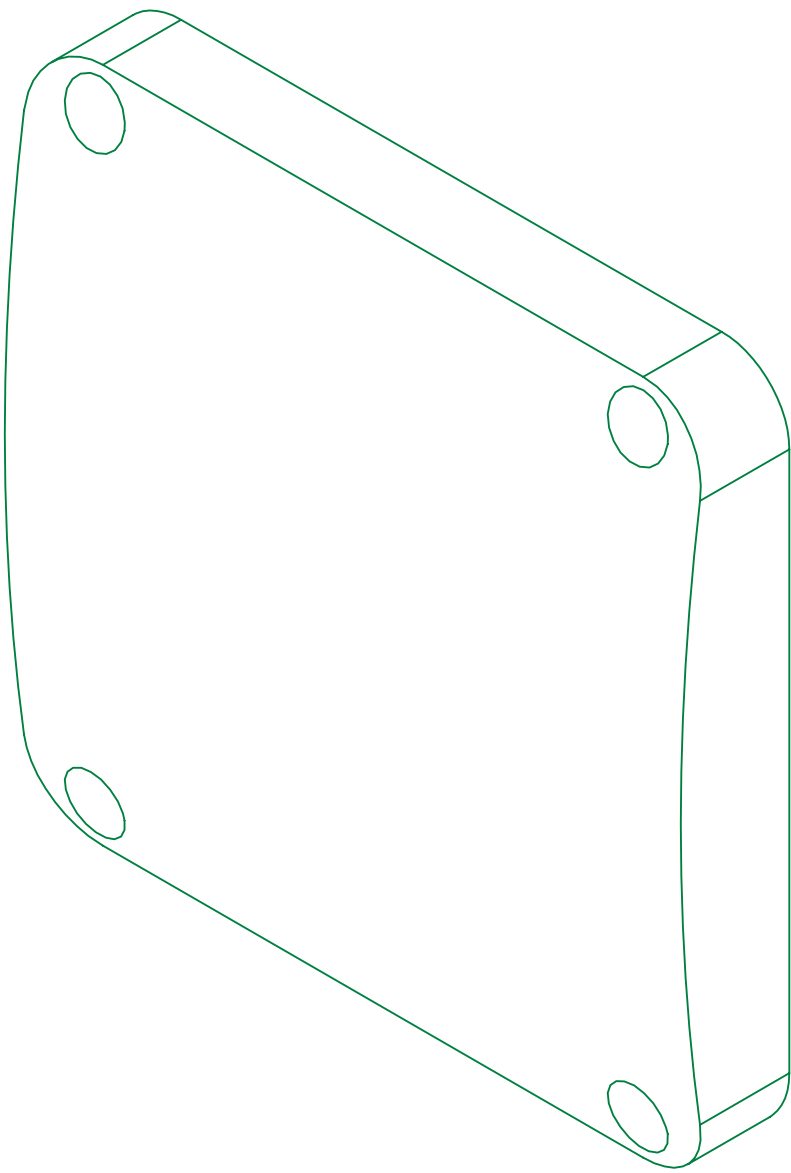
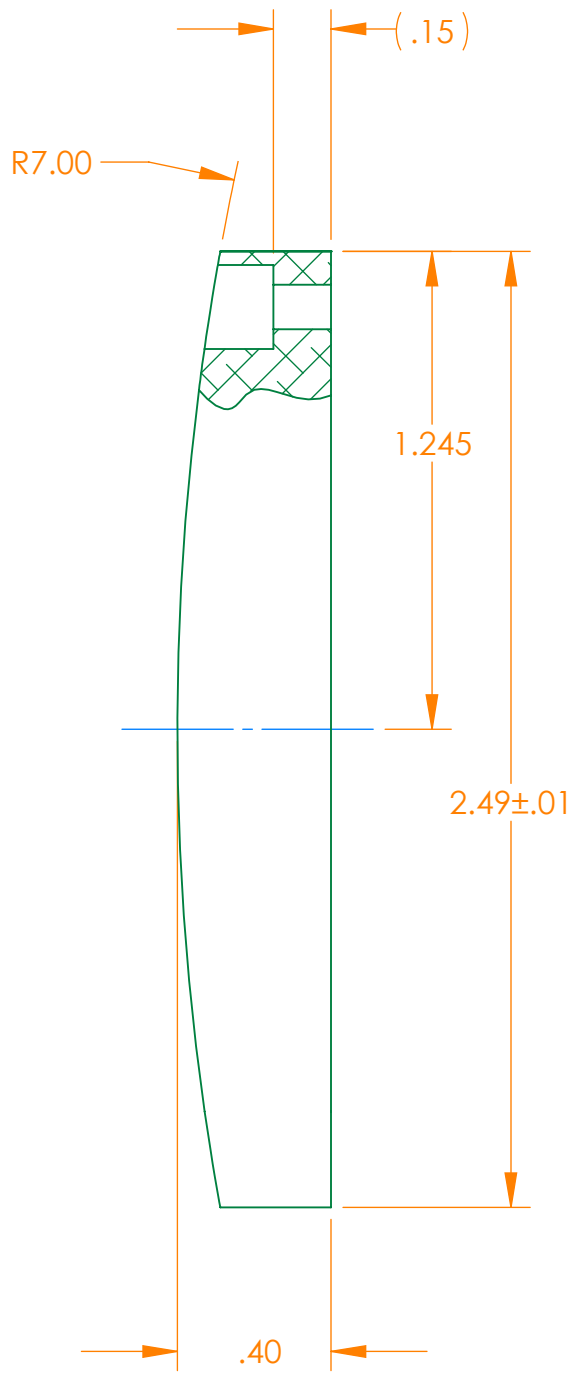
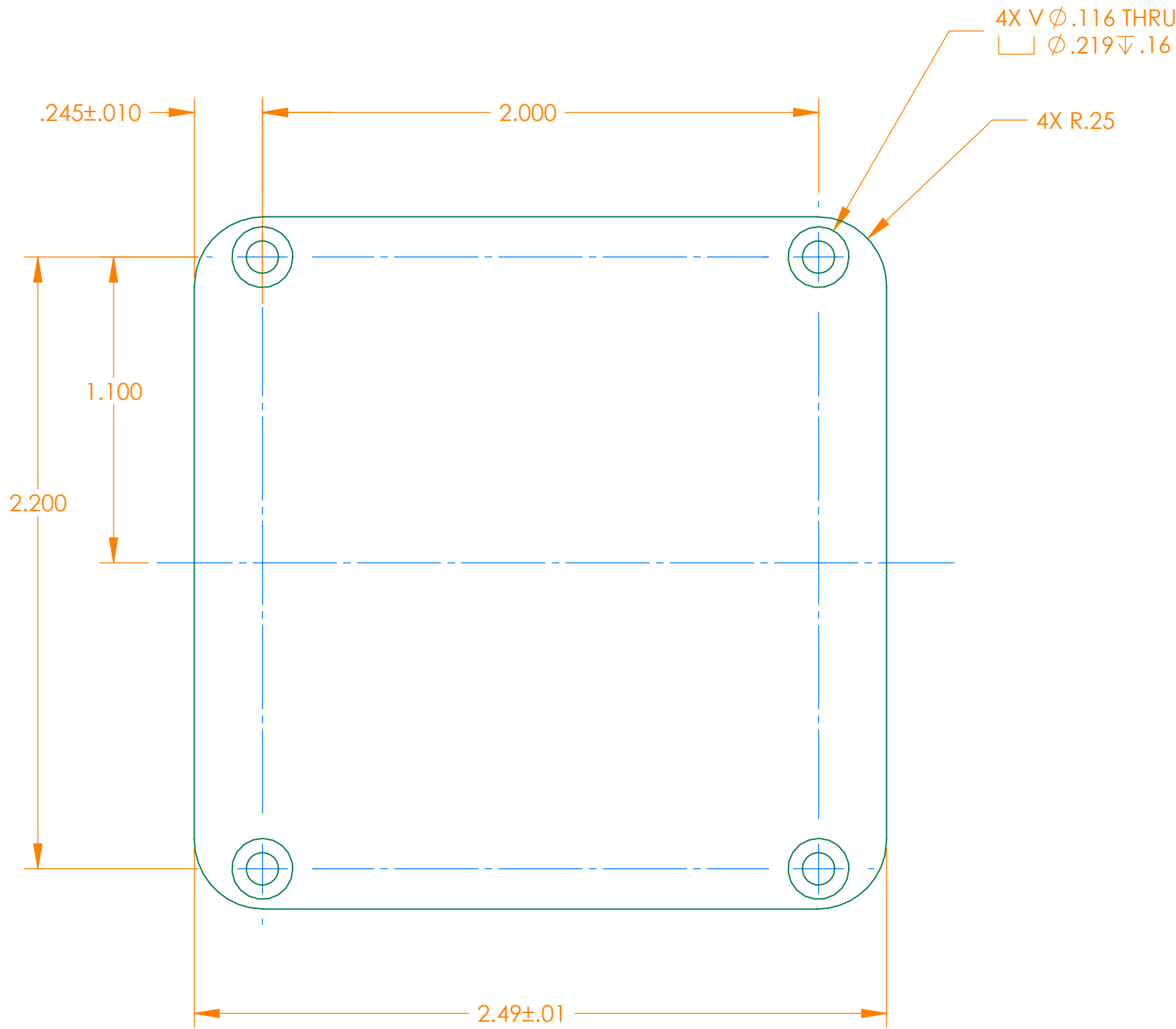


- NOTES (UNLESS OTHERWISE SPECIFIED):
1. INTERPRET DWG. PER ASME Y14.5M-1994.
 2. ALL DIMENSIONS IN INCHES.
 3. TOLERANCE ON DIMENSIONS:
 - X.X ± .1
 - X.XX ± .02
 - X.XXX ± .005
 - ANGULAR ± 0°15'
 4. REMOVE BURRS AND BREAK SHARP EDGES .005-.010 MAX.
 5. FILLETS TO BE .010 MAX.
 6. SURFACE ROUGHNESS TO BE $\sqrt{125}$ OR BETTER.
 7. USE CAUTION WHEN MEASURING FEATURES THAT HAVE A $\sqrt{32}$ SURFACE ROUGHNESS OF $\sqrt{32}$ OR BETTER.



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SCALE: 2:1	DO NOT SCALE FROM DRAWING	NEXT ASSEMBLY: ME111987	NSROC GODDARD SPACE FLIGHT CENTER WALLOPS FLIGHT FACILITY WALLOPS ISLAND, VIRGINIA 23337 TITLE: COVER, MULTIPURPOSE PORT	DATE:	11/20/2015	
PROJECT: 41.116				ENG.	A.R. MANDIGO	
				DES.		
MATERIAL: 6061-T6 (SS)				DFT.	A.R. MANDIGO	
			CHK.	P. CATHELL		
STOCK NUMBER:			C	ME112673	REV.	
			SHEET 1 OF 1		-	