

Lean Six Sigma Green Belt Certification Course

DIGITAL
OPERATIONS



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Exam Tips



Introduction

Following are the tips for IASSC and the ASQ exam that will help you prepare better:

- ASQ and IASSC exams are proctored which means you will have to register for the exam and take it at a designated testing location. IASSC also has an option for online exam, but a webcam is required.
- Simplilearn's LSSGB practice test helps you prepare for the exam. Read each question clearly and mark the keywords and topics that you want to retrieve quickly during the exam. Don't just skim over it and think you know what they are asking for. If you get most of the questions correct (at least 80%), you are ready to take the exam. As your exam date approaches continue to review the different sections based on the frequency of the different types of questions that will depend on the exam you are taking.

IASSC EXAM

- IASSC Exam is closed book and you will have three hours to complete 100 questions.
- To achieve the professional designation of IASSC Certified Green Belt from the International Association for Six Sigma Certification, candidates must score a minimum of 385 points out of 500 points. There are no prerequisites for the IASSC Certified Lean Six Sigma Green Belt Exam. The exam has approximately 20 multiple-choice questions from each major section of the ILSSBOK.
- On-Demand Web-Based Certification Testing is available 24 hours a day, 7 days a week, 365 days per year - or testing can be completed at PearsonVue—Professional Testing Centers
- For either online or testing center option, visit the IASSC website to learn more about how to register.

ASQ EXAM

- ASQ Exam is open book. You have 4 hours to complete 100 questions.
- 3 years of paid work experience in one or more areas of the Six Sigma Green Belt is required to sit for the ASQ exam.
- Questions from each section of the course will be in the following frequency:

Section	Percent
Six Sigma and the Organization	13
Define Phase	23
Measure Phase	23
Analyze Phase	15
Improve Phase	15
Control Phase	11

- Exams are offered 3 times a year: At the ASQ World Conference on Quality and Improvement in May, and at ASQ Local Sections and International Sites in June and December. Normally the deadline to register or apply for the exam ends two months before the exam date. Check the ASQ website for more details.
- You are not penalized for wrong answers so attempt every question.

ASQ EXAM

- ASQ certification exams use a "cut-score" process. You need to score 550 points out of a possible 750 to be certified.
- Each exam scoring is adjusted for exam difficulty on subsequent forms of the test. This means if you get a hard test, you won't need to get as many questions right to meet the pass. If you get an easy test, you will need to get more of those easy questions right to pass.

Please note that you are not allowed to carry the practice questions or solution text into the exam. As it is an open book, you can bring almost everything else for reference, except those two things.