

ST Microelectronics

L647X Linux Library User Manual



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1 Introduction

This document presents the L647X (L6470/L6472) library for Linux operating system. This library is based on standard linux file system paradigms to access to the hardware. Thanks to this solution, the library can be used on other Linux based system.

This library has been developed on Raspberry Pi version B platform and has been tested on Raspberry B, B+, 2 and 3. The development has been realized using Eclipse environment, for Raspberry Pi, but it is applicable to other platforms.

This document does not cover the I647x chips operation. This is done for the L6470 in the datasheet: "DS6582: I6470™ fully integrated microstepping motor driver with motion engine and SPI" and for the L6472 in "DS8858: I6472™ fully integrated microstepping motor driver".

2 Library package

The library package contains two folders:

- A "doc" folder which contains this user manual.
- A "motion_library" folder which contains the files which are specific to the I647x library and its example projects. It is divided in two folders:
 - o a "binaries" folder which contains the l647x library file and the test application, generated for Raspberry Pi platform.
 - o a "**src**" folder which contains the Linux library source code.

2.1 Source code folder

The source code folder ("src") contains 8 files:

- **I647x linux.c**: core functions of the I647x library
- **I647x linux.h**: declaration of the I647x functions and the associated definitions
- **I647x target config.h**: predefines values for the I647x registers
- **I647x_RPi_host_config.h**: constants definitions for the Raspberry Pi platform: GPIOs, SPIs, ...
- **gpio.c**: functions dedicated to GPIO management using the Linux file system paradigms.
- **gpio.h**: declaration of the GPIO management functions and of the associated definitions. (constants, variables, structures)
- main.c: Test source code to demonstrate library features, using SPI, available in I657x_linux.c
- main_stepclock.c: Test source code to demonstrate library features, using step clock, available in I657x linux.c
- **Makefile**: Makefile used to generate the library and the test application.

3 Library features

The Linux I647x library has the following features:

- I647x registers read, write



- Linux file system configuration to facilitate access to GPIOs and SPI
- GPIO management (IRQs, step clock, ..)
- Motion commands
- BUSY and FLAG interrupts handling (alarms reporting)
- Microstepping handling
- Daisy chaining handling
- Step clock mode

By starting the library, the user specifies the number of I647x chips which are connected to the Linux platform. Once set, the number of I647x devices must not be changed.

Depending on the device number, the library will:

- Setup the required GPIOs to handle the FLAG interrupt,
- Start the SPI device to communicate with the I647x chips.
- Release the reset of each of the I647x chips,
- Disable the power bridge and clear the status flags of the I647x chips,
- Load the registers of each of the I647x with the predefined values from "I647x_target_config.h" or from a configuration file, depending of the method called.

Once the initialization is done, the user can modify the l647x registers as desired. Most of the functions of the library take a device Id (from 0 to 254) as input parameter. It gives the user the possibility to specify which of the devices configuration he wants to modify.

The user can also write callback functions and attach them to:

- the flag interrupt handler depending on the actions he wants to perform when an alarm is reported (read the flags, clear and read the flags...),
- the busy interrupt handler which is called each time the busy pin position is changed.

Then, he can request the move of one or several motors (till using the same principle of device Id). This request can be:

- to move for a given number of steps in a specified direction,
- to go to a specific position,
- to run till reception of a new instruction.

The speed profile is completely handled by the I647x. The motor starts moving by using the programmed minimum speed (set in MIN_SPEED register). At each step, the speed is increased using the acceleration value (ACC register).

If the target position is far enough, the motor will perform a trapezoidal move:

- accelerating phase using the acceleration value (ACC register),
- steady phase where the motor turns at constant speed (MAX_SPEED register),
- decelerating phase using the deceleration value (DEC register),
- stop at the targeted position.

Else, if the target position does not allow reaching the max speed, the motor will perform a triangular move:

- accelerating phase using the acceleration value,
- decelerating phase using the deceleration value,



stop at the targeted position.

A moving command can be stopped at any moment:

- Either by a soft stop which progressively decreases the speed using the deceleration parameter. Once the minimum speed is reached, the motor is stopped.
- Or by a hard stop command which immediately stops the motor.

To avoid sending a new command to a device before the completion of the previous one, the library offers a L647X_WaitWhileActive() command which locks the program execution till the motor ends moving.

The library also offers the possibility to change the step mode (from full step till 1/128 microstep mode for L6470 or till 1/16 microstep mode for L6472) for a given device. When the step mode is change, the current position (ABS_POSITION register) is automatically reset but it is up to the user to update the speed profile (max and min speed, acceleration deceleration registers).

To limit the memory usage of the library, the maximum number of devices in the daisy chains is limited by default to 8 in file I647x_linux.h via the following line:

This number correspond to up to four stacked EVAL6470H-RPi board. It can be increased up to 255 without problem.

If the library supports both L6470 and L6472 chips, only one configuration is supported at a time. The choice of the enabled configuration is done by preprocessor option:

- Option L6470 must be enabled for L6470 chips
- Option L6472 must be enabled for L6472 chips

Selection of the chip is realized in Makefile. Once configured, the compilation is realized by the command (under Linux) :

make all

4 Library required resources

The communication between the I647x and the Linux platform is mainly done through the SPI interface.

For the handling of the flag interrupt, the library uses only one external interrupt for all devices as all flag pins are connected together.

This is the same for the busy interrupt handling: only one external interrupt is used for all devices.



For the step clock mode, the generation of the step clock via a PWM requires a supplementary GPIO.

The SPI device name and GPIO configurations are done in a specific include file per platform. For the Raspberry Pi platform, this include file is I647x_RPi_host_config.h

5 Library Interface functions

The functions of the library are presented below.



5.1 L647X_Begin ()

```
void L647X_Begin ( uint8_t
                                   nbDevices
Description
Starts the I647x library.
The I647x registers will be set to the predefined values from I647x_target_config.h
Parameters
  [in] nbDevices
                Number of I647x devices to use (from 1 to MAX NUMBER OF DEVICES)
Return values
  None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 3 devices */
  /* The 1647x registers are set with the predefined values */
  /* from file 1647x_target_config.h */
  L647X_Begin(3);
}
```



5.2 L647X_Close ()

```
void L647X_Close ( void )
```

Description

Stop the I647x library.

The platform devices (SPI, GPIO) will be closed and memory will be released to leave the system in a clean state.

Parameters

None

Return values

None

```
Example
```

```
#include "1647x_linux.h"
int main(void)
{
  /* Start the 1647x library to use 3 devices */
  /* The 1647x registers are set with the predefined values */
  /* from file 1647x_target_config.h */
  L647X_Begin(3);
  L647X_Close();
}
```



5.3 L647X_LoadMotorConfigValuesFromFile ()

```
void L647X_LoadMotorConfigValuesFromFile ( FILE * ptr
Description
Load I647x parameters from a text file.
This method allow configuration of I647x dynamically.
Parameters
                  Pointer on the configuration file. This file has a text format.
  [in] ptr
Return values
  None
Example
#include "1647x_linux.h"
int main(void)
{
  FILE *pMotorConfigFile = NULL;
  /* Start the 1647x library to use 3 devices */
  /* The 1647x registers are set with the predefined values */
  /* from file 1647x_target_config.h */
  L647X_Begin(3);
  /* Open motor configuration file is present */
  pMotorConfigFile = fopen("/home/pi/motor config.txt", "r");
  if( NULL != pMotorConfigFile)
      L647X LoadMotorConfigValuesFromFile(pMotorConfigFile);
  L647X_Close();
}
```



5.4 L647X_SetMotorConfigToPredefinedValues ()

```
void L647X_SetMotorConfigToPredefinedValues(
                                                  void )
Description
Set I647x parameters to predefined values.
The predifined values are configured in file I647x_target_config.h
Parameters
                  Pointer on the configuration file. This file has a text format.
  [in] ptr
Return values
  None
Example
#include "1647x_linux.h"
int main(void)
{
  FILE *pMotorConfigFile = NULL;
  /* Start the 1647x library to use 3 devices */
  /* The 1647x registers are set with the predefined values */
  /* from file 1647x_target_config.h */
  L647X_Begin(3);
  /* Open motor configuration file is present */
  pMotorConfigFile = fopen("/home/pi/motor config.txt", "r");
  if( NULL != pMotorConfigFile)
      L647X LoadMotorConfigValuesFromFile(pMotorConfigFile);
  L647X_Close();
}
```



5.5 L647X_AttachBusyInterrupt ()

void L647X_AttachBusyInterrupt(void(*)(void) callback

Description

Attaches a user callback to the busy Interrupt. The call back will be then called each time the busy pin is set or reset.

Parameters

[in] **callback** Name of the callback to attach to the busy interrupt

Return values None

```
Example
#include "l647x_linux.h"
static void MyBusyInterruptHandler(void);
int main(void)
  /* Start the 1647x library to use 2 devices */
  /* The 1647x registers are set with the predefined values */
  /* from file 1647x_target_config.h */
  L647X_Begin(2);
  /* Attach the function MyBusyHandler (defined below) to the busy
interrupt */
  L647X_AttachBusyInterrupt(&MyBusyInterruptHandler);
}
  * @brief This function is the user handler for the busy interrupt
 * @param None
 * @retval None
static void MyBusyInterruptHandler(void)
   bool L647X_IsDeviceBusy(uint8_t deviceId)
}
```



5.6 L647X_AttachFlagInterrupt ()

void L647X_AttachFlagInterrupt (void(*)(void) callback

Description

Attaches a user callback to the flag Interrupt. The call back will be then called each time the status flag pin will be pulled down due to the occurrence of a programmed alarms (OCD, thermal pre-warning or shutdown, UVLO, wrong command, non-performable command).

Parameters

[in] callback Name of the callback to attach to the Flag Interrupt

Return values

None

Example

```
#include "l647x_linux.h"
static void MyFlagInterruptHandler (void);
int main(void)
{
  /* Start the 1647x library to use 2 devices */
  /* The 1647x registers are set with the predefined values */
  /* from file 1647x_target_config.h */
  L647X_Begin(2);
  /* Attach the function MyFlagInterruptHandler (defined below) to the
flag interrupt */
  L647X_AttachFlagInterrupt(&MyFlagInterruptHandler);
}
  * @brief This function is the User handler for the flag interrupt
  * @param None
  * @retval None
void MyFlagInterruptHandler(void)
  /* Get the value of the status register via the 1647x command
GET STATUS */
  uint16_t statusRegister0 = L647X_CmdGetStatus(0);
  uint16_t statusRegister0 = L647X_CmdGetStatus(1);
}
```



5.7 L647X_CheckBusyHw ()

uint8_t L647X_CheckBusyHw (void)

Description

Checks if at least one I647x is busy by checking busy pin position. The busy pin is shared between all devices.

Parameters

None

Return values

One if at least one I647x is busy, otherwise zero

```
Example
#include "l647x_linux.h"
static void MyBusyInterruptHandler(void);
int main(void)
{
 /* Start the 1647x library to use 2 devices */
  /* The 1647x registers are set with the predefined values */
  /* from file 1647x_target_config.h */
  L647X_Begin(2);
  /* Attach the function MyBusyHandler (defined below) to the busy
interrupt */
  L647X_AttachBusyInterrupt(MyBusyInterruptHandler);
}
 * @brief This function is the user handler for the busy interrupt
 * @param None
 * @retval None
static void MyBusyInterruptHandler(void)
{
   if (L647X_CheckBusyHw())
     /* Busy pin is low, so at list one L647x chip is busy */
     /* To be customized (for example Switch on a LED) */
   }
   else
   {
     /* To be customized (for example Switch off a LED) */
```

}



5.8 L647X_CheckStatusHw ()

uint8_t L647X_CheckStatusHw (void)

Description

Checks if at least one l647x has an alarm flag set by reading flag pin position. The flag pin is shared between all devices.

Parameters

None

Return values

One if at least one I647x has an alarm flag set, otherwise zero

Example

```
#include "l647x_linux.h"
int main(void)
{
  /* Start the 1647x library to use 1 device */
  /* The 1647x registers are set with the predefined values */
  /* from file 1647x_target_config.h */
  L647X_Begin(1);
  /* Move device 0 of 16000 steps in the FORWARD direction*/
  L647X_CmdMove(0, FORWARD, 16000);
  /* Wait for the motor of device 0 ends moving */
  L647X_WaitWhileActive(0);
  /* Wait for 2 seconds */
 HAL_Delay(2000);
  /* Request device 0 to come back to home if no alarm was set */
  if (L647X_CheckStatusHw() == 0)
  {
      L647X_CmdGoHome(0);
}
```



5.9 L647X_CmdGetParam ()

```
uint32 t L647X CmdGetParam
                                  uint8 t
                                              deviceld.
                                  I647x_Registers_t param
Description
Issues a I647x Get Param command to the specified device.
Parameters
 [in] deviceId
                 Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
 [in] param Register address of the l647x from l647x_Registers_t enum:
For L6470:
           typedef enum {
                       L647X_ABS_POS
                                                    =((uint8_t)0x01),
                       L647X EL POS
                                                    =((uint8_t)0x02),
                       L647X_MARK
                                                    =((uint8_t)0x03),
                       L647X_SPEED
                                                    =((uint8_t)0x04),
                       L647X ACC
                                                    =((uint8_t)0x05),
                       L647X_DEC
                                                    =((uint8_t)0x06),
                       L647X MAX SPEED
                                                    =((uint8_t)0x07),
                                                    =((uint8_t)0x08),
                       L647X MIN SPEED
                                                    =((uint8_t)0x15),
                       L647X_FS_SPD
                       L647X_KVAL_H0LD
                                                    =((uint8_t)0x09),
                       L647X_KVAL_RUN
                                                    =((uint8_t)0x0A),
                                                    =((uint8_t)0x0B),
                       L647X_KVAL_ACC
                                                    =((uint8_t)0x0C),
                       L647X_KVAL_DEC
                       L647X_INT_SPD
                                                    =((uint8_t)0x0D),
                       L647X ST SLP
                                                    =((uint8_t)0x0E),
                                                    =((uint8_t)0x0F),
                       L647X FN SLP ACC
                       L647X_FN_SLP_DEC
                                                    =((uint8_t)0x10),
                                                    =((uint8_t)0x11),
                       L647X_K_THERM
                                                    =((uint8_t)0x12),
                       L647X ADC OUT
                       L647X_OCD_TH
                                                    =((uint8_t)0x13),
                                                    =((uint8_t)0x14),
                       L647X_STALL_TH
                       L647X STEP MODE
                                                    =((uint8_t)0x16),
                       L647X ALARM EN
                                                    =((uint8_t)0x17),
                                                    =((uint8_t)0x18),
                       L647X CONFIG
                       L647X_STATUS
                                                    =((uint8_t)0x19),
                       L647X_RESERVED_REG2
                                                    =((uint8_t)0x1A),
```



```
=((uint8_t)0x1B)
                      L647X_RESERVED_REG1
                           } I647x_Registers_t;
For L6472:
typedef enum {
                      L647X ABS POS
                                                  =((uint8_t)0x01),
                      L647X EL POS
                                                  =((uint8_t)0x02),
                                                  =((uint8_t)0x03),
                      L647X MARK
                      L647X SPEED
                                                  =((uint8_t)0x04),
                      L647X_ACC
                                                  =((uint8_t)0x05),
                      L647X_DEC
                                                  =((uint8_t)0x06),
                      L647X_MAX_SPEED
                                                  =((uint8_t)0x07),
                      L647X MIN SPEED
                                                  =((uint8_t)0x08),
                      L647X_FS_SPD
                                                  =((uint8_t)0x15),
                                                  =((uint8_t)0x09),
                      L647X_TVAL_HOLD
                      L647X_TVAL_RUN
                                                  =((uint8_t)0x0A),
                                                  =((uint8_t)0x0B),
                      L647X_TVAL_ACC
                                                  =((uint8_t)0x0C),
                      L647X_TVAL_DEC
                      L647X_RESERVED_REG5
                                                  =((uint8_t)0x0D),
                      L647X_T_FAST
                                                  =((uint8_t)0x0E),
                                                  =((uint8_t)0x0F),
                      L647X_TON_MIN
                      L647X_TOFF_MIN
                                                  =((uint8_t)0x10),
                      L647X RESERVED REG4
                                                  =((uint8_t)0x11)
                      L647X_ADC_OUT
                                                  =((uint8_t)0x12),
                      L647X_OCD_TH
                                                  =((uint8_t)0x13),
                      L647X_RESERVED_REG3
                                                  =((uint8_t)0x14),
                      L647X STEP MODE
                                                  =((uint8_t)0x16),
                      L647X_ALARM_EN
                                                  =((uint8_t)0x17),
                      L647X CONFIG
                                                  =((uint8_t)0x18),
                      L647X_STATUS
                                                  =((uint8_t)0x19),
                      L647X_RESERVED_REG2
                                                  =((uint8_t)0x1A),
                      L647X_RESERVED_REG1
                                                  =((uint8_t)0x1B)
                           } I647x_Registers_t;
```

Return values Register value

Example



```
#include "l647x_linux.h"

int main(void)
{
    uint32_t registerValue;

    /* Start the l647x library to use 1 device */
    /* The l647x registers are set with the predefined values */
    /* from file l647x_target_config.h */
    L647X_Begin(1);

    /* Read EL_POS register of device 0*/
    registerValue = L647X_CmdGetParam (0, L647X_EL_POS);
...
}
```



5.10 L647X_CmdGetStatus ()

```
uint16_t L647X_CmdGetStatus
                                               deviceId
                                   uint8 t
Description
Issues a I647x Get Status command to the specified device
Parameters
  [in] deviceId
                 Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
Return values
  Status value of the STATUS register
Note
Once the GetStatus command is performed, the flags of the status register are reset. This is not
the case when the status register is read with the GetParam command (via the function
L647X_CmdGetParam).
Example
#include "1647x linux.h"
static void MyFlagInterruptHandler (void);
int main(void)
  /* Start the 1647x library to use 2 devices */
  /* The 1647x registers are set with the predefined values */
  /* from file 1647x target config.h */
  L647X_Begin(2);
  /* Attach the function MyFlagInterruptHandler (defined below) to the
flag interrupt */
  L647X_AttachFlagInterrupt(MyFlagInterruptHandler);
}
  * @brief This function is the User handler for the flag interrupt
  * @param None
  * @retval None
void MyFlagInterruptHandler(void)
  /* Get the value of the status register via the 1647x command
GET_STATUS */
  uint16_t statusRegister = L647X_CmdGetStatus(0);
```



```
/* Then test all flags of the status register */
  /* Please note that no action is performed -> to be customized */
  /* Check HIZ flag: if set, power brigdes are disabled */
 if ((statusRegister & L647X_STATUS_HIZ) == L647X_STATUS_HIZ)
   // HIZ state
  }
  /* Check BUSY flag: if not set, a command is under execution */
 if ((statusRegister & L647X_STATUS_BUSY) == 0)
   // BUSY
  }
  /* Check SW_F flag: if not set, the SW input is opened */
 if ((statusRegister & L647X_STATUS_SW_F ) == 0)
    // SW OPEN
  }
 else
   // SW CLOSED
  /* Check SW_EN bit */
 if ((statusRegister & L647X_STATUS_SW_EVN) == L647X_STATUS_SW_EVN)
   // switch turn_on event
  /* Check direction bit */
 if ((statusRegister & L647X_STATUS_DIR) == 0)
   // BACKWARD
  }
 else
   // FORWARD
  if ((statusRegister & L647X_STATUS_MOT_STATUS) ==
L647X_STATUS_MOT_STATUS_STOPPED )
  {
       // MOTOR STOPPED
  else if ((statusRegister & L647X_STATUS_MOT_STATUS) ==
L647X_STATUS_MOT_STATUS_ACCELERATION )
  {
          // MOTOR ACCELERATION
  }
```



```
else if ((statusRegister & L647X_STATUS_MOT_STATUS) ==
L647X_STATUS_MOT_STATUS_DECELERATION )
           // MOTOR DECELERATION
  else if ((statusRegister & L647X_STATUS_MOT_STATUS) ==
L647X_STATUS_MOT_STATUS_CONST_SPD )
      // MOTOR RUNNING AT CONSTANT SPEED
  }
 /* Check Not Performed Command flag: if set, the command received by
SPI can't be performed */
  /* This often occures when a command is sent to the 1647x */
  /* while it is in HIZ state */
 if ((statusRegister & L647X_STATUS_NOTPERF_CMD) ==
L647X STATUS NOTPERF CMD)
      // Command can't be performed
 }
 /* Check Wrong Command Error flag: if set, the command does not exist
    if ((statusRegister & L647X_STATUS_WRONG_CMD) ==
L647X_STATUS_WRONG_CMD)
  {
      // Command does not exist
  }
 /* Check UVLO flag: if not set, there is an undervoltage lock-out */
 if ((statusRegister & L647X_STATUS_UVL0) == 0)
    //undervoltage lock-out
  }
  /* Check thermal warning flags: if not set, there is a thermal
warning */
 if ((statusRegister & L647X_STATUS_TH_WRN) != 0)
   //thermal warning
  }
  /* Check thermal shutdown flags: if not set, there is a thermal
shutdown */
  if ((statusRegister & L647X_STATUS_TH_SD) != 0)
   //thermal shutdown
```



```
}
  /* Check OCD flag: if not set, there is an overcurrent detection */
 if ((statusRegister & L647X_STATUS_OCD) == 0)
    //overcurrent detection
#ifdef L6470
  /* Check Step Loss A flag: if not set, there is a Stall condition on
  if ((statusRegister & L647X_STATUS_STEP_LOSS_A) == 0)
   //stall detected on bridge A
  }
  /* Check Step Loss B flag: if not set, there is a Stall condition on
bridge B */
  if ((statusRegister & L647X_STATUS_STEP_LOSS_B) == 0)
    //stall detected on bridge B
  }
#endif
 /* Check Step Clock Mode flag: if set, the device is working in step
clock mode */
  if ((statusRegister & L647X_STATUS_SCK_MOD) == L647X_STATUS_SCK_MOD)
    //step clock mode is enabled
  }
}
```



5.11 L647X_CmdGoHome ()

```
void L647X CmdGoHome (
                           uint8 t
                                       deviceId
Description
Issues a L647x Go Home command (Shorted path to zero position)
Parameters
 [in] deviceId
                Id of the device (from 0 to MAX_NUMBER_OF_DEVICES-1)
Return values
  None
Example
#include "1647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 devices */
  L647X_Begin(2);
  /* Set home position for device 1*/
  L647X_CmdResetPos(1);
  /* Request device 1 to run in FORWARD direction at 400 step/s */
  L647X_CmdRun(1, FORWARD, Speed_Steps_to_Par(400));
  /* Wait for 5 seconds */
  HAL_Delay(5000);
  /* Request device 1 to make a soft stop */
  L647X_CmdSoftStop(1);
  /* Wait for device 1 end moving */
  L647X WaitWhileActive(1);
  /* Request device 1 to go to home */
  L647X_CmdGoHome(1);
  /* Wait for device 1 end moving */
  L647X_WaitWhileActive(1);
}
```



5.12 L647X_CmdGoMark ()

```
void L647X_CmdGoMark (
                           uint8_t
                                       deviceId
Description
Issues a I647x Go Mark command to the specified device.
Parameters
 [in] deviceId
               Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
Return values
 None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 0 to go to position 200 */
  L647X_CmdGoTo(0, 200);
  /* Wait for device 0 end moving */
  L647X WaitWhileActive(0);
  /* Set current position to become the Mark position of device 0*/
  L647X_SetMark(0);
  /* Request device 0 to run in FORWARD direction at 400 step/s */
  L647X_CmdRun(0, FORWARD, Speed_Steps_to_Par(400));
  /* Wait for 5 seconds */
  HAL_Delay(5000);
  /* Request device 0 to make a soft stop */
  L647X_CmdSoftStop(0);
  /* Wait for device 0 end moving */
  L647X WaitWhileActive(0);
  /* Request device 0 to come back to its Mark position */
  L647X_CmdGoMark(0);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
```



```
} ...
```

5.13 L647X_CmdGoTo ()

```
deviceld,
void L647X_CmdGoTo
                             uint8 t
                             int32 t
                                          abs_pos
Description
Issues a L647x Go To command to the specified device.
Parameters
  [in] deviceId
                 Id of the device (from 0 to MAX_NUMBER_OF_DEVICES-1)
  [in] targetPosition
                       absolute position in steps
Return values
  None
Example
#include "1647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 0 to go to position -200 */
  L647X_CmdGoTo(0, -200);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
}
```



5.14 L647X_CmdGoToDir ()

```
void L647X_CmdGoToDir (
                                         deviceld,
                             uint8 t
                             1647x_Direction_t direction,
                             int32_t
                                         abs_pos
Description
Issues a L647x Go To DIR command to the specified device.
Parameters
  [in] deviceId
                 Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
  [in] direction movement direction (FORWARD or BACKWARD)
  [in] abs pos
                 absolute position in steps
Return values
  None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
 /* Request device 0 to go to position 200 in the backward direction */
  L647X_CmdGoToDir(0, BACKWARD, 200);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
}
```



5.15 L647X_CmdGoUntil ()

```
void L647X_CmdGoUntil (
                             uint8 t
                                        deviceld.
                             1647x Action_t action,
                             1647x_Direction_t direction,
                             uint32 t
                                        speed
Description
Issues a L647x Go Until command to the specified device.
Parameters
 [in] deviceId
                 Id of the device (from 0 to MAX_NUMBER_OF_DEVICES-1)
                 action to be performed once the targeted position is reached:
 [in] action
                 ACTION_RESET to reset the ABS POS
                 ACTION_COPY to copy ABS POS to MARK register
 [in] direction movement direction (FORWARD or BACKWARD)
 [in] speed speed
Return values
 None
Example
#include "1647x linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 0 to move at 400 steps/s in the backward direction
  /* till an external turn-on event occurs */
  /* When this happens, the position is saved into the MARK register */
  L647X_CmdGoUntil(0, ACTION_COPY, BACKWARD, Speed_Steps_to_Par(400);
  /* Wait for device 0 end moving (Need turn-on event) */
  L647X_WaitWhileActive(0);
  /* Request device 0 to go home */
  L647X_CmdGoHome(0);
  /* Wait for device 0 end moving */
  L647X WaitWhileActive(0);
  /* Request device 0 to go to Mark position which was saved via the GO
  Until command */
  L647X_CmdGoMark(0);
  /* Wait for device 0 end moving */
```



L647X_WaitWhileActive(0);
}



5.16 L647X_CmdHardHiZ ()

```
void L647X_CmdHardHiZ ( uint8_t
                                       deviceId
Description
Issues a L647x Hard HiZ command to the specified device.
Parameters
                Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
  [in] deviceId
Return values
  None
Example
#include "1647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 1 to run in FORWARD direction at 400 step/s */
  L647X_CmdRun(1, FORWARD, Speed_Steps_to_Par(400));
  /* Wait for 5 seconds */
  HAL_Delay(5000);
  /* Immediately stop the device 0 and put it in HiZ state */
  L647X_CmdHardHiZ(0);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
}
```



5.17 L647X_CmdHardStop ()

```
void L647X_CmdHardStop (
                                       deviceId
                           uint8_t
Description
Issues a L647x Hard Stop command to the specified device.
Parameters
                Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
  [in] deviceId
Return values
  None
Example
#include "1647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 1 to run in FORWARD direction at 400 step/s */
  L647X_CmdRun(1, FORWARD, Speed_Steps_to_Par(400));
  /* Wait for 5 seconds */
  HAL_Delay(5000);
  /* Immediately stop the device 0 */
  L647X_CmdHardStop(0);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
}
```



5.18 L647X_CmdMove ()

```
void L647X_CmdMove
                            uint8 t
                                       deviceld.
                            1647x_Direction_t direction,
                            uint32_t n_step)
Description
Issues a I647x Move command
Parameters
 [in] deviceId Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
Return values
 None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 3 devices */
  L647X_Begin(3);
  /* Request device 1 to move of 16000 steps in the FORWARD direction*/
  L647X_CmdMove(1, FORWARD, 16000);
  /* Wait for device 1 end moving */
  L647X_WaitWhileActive(1);
  /* Request device 2 to move of 6000 steps in the BACKWARD direction*/
  L647X_CmdMove(2, BACKWARD, 6000);
  /* Wait for device 2 end moving */
  L647X_WaitWhileActive(2);
 /* Request device 0 to move of 8000 steps in the FORWARD direction*/
 L647X_CmdMove(0, FORWARD, 8000);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
}
```



5.19 L647X_CmdNop ()

```
void L647X_CmdNop
                             uint8 t
                                         deviceId
Description
Issues a L647x Nop command to the specified device.
Parameters
 [in] deviceId
                 Id of the device (from 0 to MAX_NUMBER_OF_DEVICES-1)
Return values
 None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Issue a Nop comman to device 0 */
  L647X_CmdNop(0);
}
```



5.20 L647X_CmdReleaseSw ()

```
void L647X_CmdReleaseSw
                                    uint8_t
                                                deviceld,
                                    1647x Action t action,
                                    1647x_Direction_t direction)
Description
Issues a L647x Release SW command.
Parameters
  [in] deviceId
                  Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
  [in] action
                  action to be performed once the targeted position is reached:
                  ACTION_RESET to reset the ABS POS
                  ACTION_COPY to copy ABS POS to MARK register
  [in] direction movement direction (FORWARD or BACKWARD)
Return values
  None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 0 to move at minimum speed till SW is released */
  /* then ABS_POS is reset */
  L647X_CmdReleaseSw (0, ACTION_RESET, FORWARD);
}
```



5.21 L647X_CmdResetDevice ()

```
void L647X_CmdResetDevice
                                  uint8_t
                                              deviceId)
Description
Issues a L647x Reset Device command.
Parameters
 [in] deviceId Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
Return values
 None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Reset device 0 to power up conditions*/
  L647X_CmdResetDevice (0);
}
```



5.22 L647X_CmdResetPos ()

```
void L647X_CmdResetPos ( uint8_t
                                       deviceId)
Description
Issues a L647x Reset Pos command.
Parameters
 [in] deviceId Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
Return values
 None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Reset ABS_POS of device 0 to 0 (set home position) */
  L647X_CmdResetPos (0);
}
```



5.23 L647X_CmdRun ()

```
void L647X_CmdRun
                             uint8 t
                                        deviceld.
                             1647x_Direction_t direction,
                             uint32_t speed)
Description
Issues a I647x Move command
Parameters
  [in] deviceId
                 Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
  [in] direction
                 movement direction (FORWARD or BACKWARD)
  [in] speed
                 speed
Return values
  None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 3 devices */
  L647X_Begin(3);
  /* Request device 0 to run BACKWARD at 400 step/s*/
  L647X_CmdRun(0, BACKWARD, Speed_Steps_to_Par(400));
  /* Request device 1 to run FORWARD at 400 step/s*/
  L647X_CmdRun(1, FORWARD, Speed_Steps_to_Par(400));
  /* Request device 2 to run FORWARD at 200 step/s*/
  L647X_CmdRun(2, FORWARD, Speed_Steps_to_Par(200));
  /* Wait for 5 seconds */
  HAL_Delay(5000);
}
```



5.24 L647X_CmdSetParam()

```
void L647X_CmdSetParam
                                   uint8_t
                                               deviceId,
                             I647x_Registers_t param,
                             uint32_t value)
Description
Issues the SetParam command to the I647x of the specified device.
Parameters
                 Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
 [in] deviceId
Return values
 None
Example
#include "1647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
 /* Set ALARM_EN register of device 0 to predefined value of device 1*/
 L647X_CmdSetParam(0,
                    L647X_ALARM_EN,
                    L647X_CONF_PARAM_ALARM_EN_DEVICE_1);
}
```



5.25 L647X_CmdSoftHiZ ()

```
void L647X_CmdSoftHiZ ( uint8_t
                                       deviceId
Description
Issues a L647x Soft HiZ command to the specified device.
Parameters
                Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
  [in] deviceId
Return values
  None
Example
#include "1647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 1 to run in FORWARD direction at 400 step/s */
  L647X_CmdRun(0, FORWARD, Speed_Steps_to_Par(400));
  /* Wait for 5 seconds */
  HAL_Delay(5000);
  /* Request a soft stop of the device 0 and put it in HiZ state */
  L647X_CmdSoftHiZ (0);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
}
```



5.26 L647X_CmdSoftStop ()

```
void L647X_CmdSoftStop ( uint8_t
                                       deviceId
Description
Issues a L647x Soft Stop command to the specified device.
Parameters
                Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
  [in] deviceId
Return values
  None
Example
#include "1647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 0 to run in FORWARD direction at 400 step/s */
  L647X_CmdRun(0, FORWARD, Speed_Steps_to_Par(400));
  /* Wait for 5 seconds */
  HAL_Delay(5000);
  /* Request a soft stop of the device 0 */
  L647X_CmdSoftStop(0);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
}
```



5.27 L647X_CmdStepClock ()

```
void L647X_CmdStepClock
                                   uint8_t
                                              deviceId
Description
Issues a L647x Step Clock command to the specified device.
Parameters
                Id of the device (from 0 to MAX_NUMBER_OF_DEVICES-1)
  [in] deviceId
Return values
 None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 0 to switch in step clock mode */
  L647X_CmdStepClock(0);
}
```



5.28 L647X_FetchAndClearAllStatus ()

```
void L647X FetchAndClearAllStatus
                                         void
Description
Fetches and clear status flags of all devices by issuing a GET STATUS command
simultaneously to all devices. It can be used alone to clear the status of several devices which
are connected in daisy chain. Or it can be used to simultaneously get the status of several
devices in association with function L647X GetFetchedStatus()
Parameters
  None
Return values
  None
Example
#include "1647x linux.h"
int main(void)
{
  uint16_t status;
  /* Start the 1647x library to use 3 devices */
  L647X_Begin(3);
  /* Request device 0 to run BACKWARD at 400 step/s*/
  L647X CmdRun(0, BACKWARD, Speed Steps to Par(400));
  /* Request device 1 to run FORWARD at 400 step/s*/
  L647X CmdRun(1, FORWARD, Speed_Steps_to_Par(400));
  /* Request device 2 to run FORWARD at 200 step/s*/
  L647X_CmdRun(2, FORWARD, Speed_Steps_to_Par(200));
  /* Wait for 5 seconds */
  HAL_Delay(5000);
  /* Request a soft stop of the device 0 */
  L647X_CmdSoftStop(0);
  /* Request a hard stop of the device 1 */
  L647X_CmdHardStop(1);
  /* Request a soft HiZ stop of the device 2 */
  L647X_CmdSoftHiZ (2);
  /* Wait for all devices end moving */
```



```
L647X_WaitForAllDevicesNotBusy();

/* Fetch and clear status of all devices */
L647X_FetchAndClearAllStatus();

/* Get fetched status of device 1 */
status = L647X_GetFetchedStatus(1);

...

}
```



5.29 L647X_GetFetchedStatus ()

```
Uint16 t L647X GetFetchedStatus
                                 ( uint8 t
                                                    deviceId
Description
Get the value of the STATUS register which was fetched by using
L647X FetchAndClearAllStatus
The fetched values remain available as long as there is no other call to functions which use the
SPI.
Parameters
 [in] deviceId
                Id of the device (from 0 to MAX_NUMBER_OF_DEVICES-1)
Return values
 Status Last fetched value of the STATUS register
Example
#include "l647x_linux.h"
int main(void)
{
  uint16_t status;
  /* Start the 1647x library to use 3 devices */
  L647X_Begin(3);
  /* Request device 0 to run BACKWARD at 400 step/s*/
  L647X_CmdRun(0, BACKWARD, Speed_Steps_to_Par(400));
  /* Request device 1 to run FORWARD at 400 step/s*/
  L647X_CmdRun(1, FORWARD, Speed_Steps_to_Par(400));
  /* Request device 2 to run FORWARD at 200 step/s*/
  L647X CmdRun(2, FORWARD, Speed_Steps_to_Par(200));
  /* Wait for 5 seconds */
 HAL_Delay(5000);
  /* Request a soft stop of the device 0 */
  L647X_CmdSoftStop(0);
  /* Request a hard stop of the device 1 */
  L647X CmdHardStop(1);
  /* Request a soft HiZ stop of the device 2 */
  L647X_CmdSoftHiZ (2);
  /* Wait for all devices end moving */
```



```
L647X_WaitForAllDevicesNotBusy();

/* Fetch and clear status of all devices */
L647X_FetchAndClearAllStatus();

/* Get fetched status of device 1 */
status = L647X_GetFetchedStatus(1);

...

}
```



5.30 L647X_GetFwVersion ()

```
Uint8_t L647X_GetFwVersion
                                   void
Description
Returns the FW version of the library
Parameters
 None
Return values
 L647X_FW_VERSION Fw version of the library
Example
#include "l647x_linux.h"
int main(void)
{
  uint16_t version;
 /* Get the FW version of the library */
  version = L647X_GetFwVersion();
  ...
}
```



5.31 L647X_GetMark ()

```
int32 t
           L647X GetMark
                                              deviceId
                                  uint8 t
Description
Returns the mark position of the specified device
Parameters
                Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
  [in] deviceId
Return values
   Mark register value converted in a 32b signed integer
Example
#include "l647x_linux.h"
int main(void)
  int32_t pos;
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 0 to go to position -200 */
  L647X_CmdGoTo(0, -200);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
  /* Set current position to become the Mark position of device 0*/
  L647X_SetMark(0);
 /* Get mark position of deveice 0*/
  pos = L647X_GetMark(0);
}
```



5.32 L647X_GetNbDevices ()

```
L647X GetNbDevices
uint8_t
                                        void )
Description
Returns the number of devices in the daisy chain.
Parameters
  None
Return values
  numberOfDevices number of devices from 1 to MAX_NUMBER_OF_DEVICES
Example
#include "1647x_linux.h"
int main(void)
  int32_t nbDevices;
  /* Start the 1647x library to use 1 device */
  L647X_Begin(3);
  /* Request the number of devices in the daisy chain */
  nbDevices = L647X_GetNbDevices();
}
```



5.33 L647X_GetPosition ()

```
L647X_GetPosition ( uint8_t
int32_t
                                              deviceId
Description
Returns the ABS_POSITION of the specified device.
Parameters
 None
Return values
  Position ABS_POSITION register value converted in a 32b signed integer
#include "l647x_linux.h"
int main(void)
{
  int32_t nbDevices;
  /* Start the 1647x library to use 1 device */
  L647X_Begin(3);
  /* Request the number of devices in the daisy chain */
  nbDevices = L647X_GetNbDevices();
}
```



5.34 L647X_IsDeviceBusy ()

```
uint8_t
bool L647X_IsDeviceBusy
                                               deviceId
Description
Checks if the specified device is busy by reading the Busy flag bit of its status Register
Parameters
                 Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
  [in] deviceId
Return values
  True if busy, else False
Example
#include "1647x_linux.h"
int main(void)
{
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 1 to move of 16000 steps in the FORWARD direction*/
  L647X_CmdMove(1, FORWARD, 16000);
  /* Wait for 5 seconds */
  HAL_Delay(5000);
  /* Check if device 0 is still busy */
  if (L647X_IsDeviceBusy(0))
      /* If still busy, request an hard stop of the device 0 */
     L647X_CmdHardStop(0);
  }
}
```



5.35 L647X_QueueCommands ()

void L647X_QueueCommands	(uint8_t	deviceld,
		uint8_t	param,
		uint32_t	value)

Description

Puts commands in queue before synchronous sending done by calling

L647X SendQueuedCommands.

Any call to functions that use the SPI between the calls of L647X QueueCommands and **L647X** SendQueuedCommands will corrupt the gueue.

A command for each device of the daisy chain must be specified before calling L647X_SendQueuedCommands.

With L647X SendOueuedCommands, this function allows a simultaneous commands sending to several devices.

Parameters

```
[in] deviceId
                Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
```

[in] param Command to queue (all I647x commmands from I647x_Commands_t except L647X SET PARAM, L647X GET PARAM, L647X GET STATUS)

[in] value argument of the command to queue

Return values

None

```
Example
```

```
#include "1647x_linux.h"
int main(void)
 uint32_t loop;
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Queue command "Move by 60000 steps in reverse direction" for
  L647X_QueueCommands (0, (uint8_t) L647X_MOVE | (uint8_t) BACKWARD,
60000);
  /* Queue comamnd "Run at 400 steps/s in forward direction" for device
1 */
  L647X_QueueCommands (1, (uint8_t) L647X_RUN | (uint8_t) FORWARD,
Speed_Steps_to_Par(400));
  /* No operation for other devices */
  for (loop = 2; loop <= L647X_GetNbDevices(); loop++)</pre>
    L647X_QueueCommands (loop, L647X_NOP, 0);
```



```
/* Issue simultaneously the queued commands */
L647X_SendQueuedCommands();

/* Wait for all devices end moving */
L647X_WaitForAllDevicesNotBusy();
...
}
```

5.36 L647X_ReleaseReset ()

```
void L647X ReleaseReset (
                             void
Description
Releases the I647x reset of all devices (reset pin set to high).
Parameters
  None
Return values
  None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 2 devices */
  L647X_Begin(2);
  /* Release 1647x reset of all devices */
  L647X_ReleaseReset();
}
```



5.37 L647X_Reset ()

```
void L647X_Reset (
                       void
Description
Resets the I647x of all devices (reset pin set to low).
Parameters
  None
Return values
  None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 2 devices */
  L647X_Begin(2);
  /* Reset the 1647x of all devices */
  L647X_Reset ();
}
```



5.38 L647X_SelectStepMode ()

```
void L647X_SelectStepMode (
                            uint8 t
                                                  deviceld.
                                             stepMod
                            I647x_StepSel_t
Description
Sets the stepping mode
Parameters
                Id of the device (from 0 to MAX NUMBER OF DEVICES-1)
 [in] deviceId
 [in] stepMod
                for L6470, from full step to 1/128 microstep as specified in enum
     typedef enum {
           L647X_STEP_SEL_1
                                  = ((uint8_t)0x00), //full step
           L647X_STEP_SEL_1_2
                                  = ((uint8_t)0x01), //half step
                                  = ((uint8_t)0x02), //1/4 microstep
           L647X_STEP_SEL_1_4
                                  = ((uint8_t)0x03), //1/8 microstep
           L647X STEP_SEL_1_8
           L647X_STEP_SEL_1_16
                                  = ((uint8_t)0x04), //1/16 microstep
                                  = ((uint8_t)0x05), //1/32 microstep
           L647X_STEP_SEL_1_32
                                  = ((uint8_t)0x06), //1/64 microstep
           L647X_STEP_SEL_1_64
           L647X_STEP_SEL_1_128 = ((uint8_t)0x07) //1/128 microstep
                      } I647x_StepSel_t;
                for L6472, from full step to 1/16 microstep as specified in enum
     typedef enum {
           L647X_STEP_SEL_1
                                  = ((uint8_t)0x00), //full step
                                  = ((uint8_t)0x01), //half step
           L647X_STEP_SEL_1_2
           L647X_STEP_SEL_1_4
                                  = ((uint8_t)0x02), //1/4 microstep
           L647X_STEP_SEL_1_8
                                  = ((uint8_t)0x03), //1/8 microstep
                                  = ((uint8_t)0x04), //1/16 microstep
           L647X_STEP_SEL_1_16
                      } I647x StepSel t;
```

Return values

None

Note

The devices parameters (acceleration, deceleration, min and max speed) have to be adapted to the new stepping mode.

The ABS POS register is automatically reset to 0 when changing the stepping mode. The MARK register value becomes inconsistent.

Example

```
#include "1647x_linux.h"
int main(void)
```



```
/* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Select full step mode for device 0 */
  L647X_SelectStepMode(0, L647X_STEP_SEL_1);
  /* Set speed to be consistent with full step mode */
  L647X_CmdSetParam(0,L647X_MAX_SPEED, MaxSpd_Steps_to_Par(50));
  /* Request device 0 to go position 200 */
  L647X_CmdGoTo(0, 200);
  /* Wait for the motor of device 0 ends moving */
  L647X_WaitWhileActive(0);
  /* Get current position */
  pos = L647X_GetPosition(0);
  /* Wait for 2 seconds */
  HAL_Delay(2000);
  /* Reset device 0 to its initial microstepping mode */
  L647X_SelectStepMode(0, L647X_CONF_PARAM_STEP_MODE_DEVICE_0);
  /* Update speed, acceleration, deceleration for initial microstepping
mode*/
  L647X_CmdSetParam(0, L647X_MAX_SPEED,
  MaxSpd_Steps_to_Par(L647X_CONF_PARAM_MAX_SPEED_DEVICE_0));
}
```

5.39 L647X_SendQueuedCommands ()

void L647X_SendQueuedCommands (void

Description

Sends commands which were queued by a previous call to function **L647X_QueueCommands**. Any call to functions that use the SPI between the calls of **L647X_QueueCommands** and **L647X_SendQueuedCommands** will corrupt the queue.

With L647X_ QueueCommands, this function allows a simultaneous commands sending to



```
several devices.
Parameters
  None
Return values
  None
Example
#include "l647x_linux.h"
int main(void)
  uint32_t loop;
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Queue command "Move by 60000 steps in reverse direction" for
device 0 */
  L647X_QueueCommands (0, (uint8_t) L647X_MOVE | (uint8_t) BACKWARD,
60000);
  /* Queue comamnd "Run at 400 steps/s in forward direction" for device
  L647X_QueueCommands (1, (uint8_t) L647X_RUN | (uint8_t) FORWARD,
Speed_Steps_to_Par(400));
  /* No operation for other devices */
  for (loop = 2; loop <= L647X_GetNbDevices(); loop++)</pre>
    L647X_QueueCommands (loop, L647X_NOP, 0);
  /* Issue simultaneously the queued commands */
  L647X_SendQueuedCommands();
  /* Wait for all devices end moving */
  L647X_WaitForAllDevicesNotBusy();
```

5.40 L647X_SetMark ()

void L647X_SetMark (uint8_t deviceId)

Description

Sets current position to be the Mark position.



```
Parameters
   [in]
          deviceId
                    Id of the device (from 0 to MAX_NUMBER_OF_DEVICES-1)
Return values
 None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 0 to go to position 200 */
  L647X_CmdGoTo(0, 200);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
  /* Set current position to become the Mark position of device 0*/
  L647X_SetMark(0);
  /* Request device 0 to run in FORWARD direction at 400 step/s */
  L647X_CmdRun(0, FORWARD, Speed_Steps_to_Par(400));
  /* Wait for 5 seconds */
 HAL_Delay(5000);
  /* Request device 0 to make a soft stop */
  L647X_CmdSoftStop(0);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
  /* Request device 0 to come back to its Mark position */
  L647X_CmdGoMark(0);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
```



5.41 L647X_StartStepClock ()

```
void L647X_StartStepClock
                                  uint16_t
                                              newFreq
Description
Starts the step clock by using the given frequency
Parameters
           newFreq
                       frequency in Hz of the step clock
    [in]
Return values
  None
Example
#include "l647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Enable Step Clock Mode of the 1647x*/
  L647X_CmdStepClock(0, FORWARD);
  /* Wait for 1 second */
  HAL_Delay(1000);
  /* Enable the step clock at 333 Hz*/
  L647X_StartStepClock(333);
  /* Let the motor runs for 5 second at 333 step/s*/
  HAL_Delay(5000);
  /* Stop the step clock */
  L647X_StopStepClock();
 }
```



5.42 L647X_StopStepClock ()

```
void L647X_StartStepClock
                                 void
Description
Stops the step clock.
Parameters
  None
Return values
 None
Example
#include "1647x_linux.h"
int main(void)
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Enable Step Clock Mode of the 1647x*/
  L647X_CmdStepClock(0, FORWARD);
  /* Wait for 1 second */
  HAL_Delay(1000);
  /* Enable the step clock at 333 Hz*/
  L647X_StartStepClock(333);
  /* Let the motor runs for 5 second at 333 step/s*/
  HAL_Delay(5000);
  /* Stop the step clock */
  L647X_StopStepClock();
}
```



5.43 L647X_WaitWhileActive ()

void L647X_WaitWhileActive (uint8_t deviceId

Description

Locks until the device state becomes Inactive. The use of this function is particularly useful to wait for the stop of a given device before sending it a new moving command (GoTo, GoMark, GoHome, Move, Run). Without using a WaitWhileActive, the last moving command will be executed before the completion of the previous one.

Parameters

[in] **deviceId** Id of the device (from 0 to MAX_NUMBER_OF_DEVICES-1)

Return values

None

Example

```
#include "l647x_linux.h"
int main(void)
{
  int32_t pos;
  /* Start the 1647x library to use 1 device */
  L647X_Begin(1);
  /* Request device 0 to go to position -200 */
  L647X_CmdGoTo(0, -200);
  /* Wait for device 0 end moving */
  /* Without this command, the GoTo -200 will be interrupted */
  /* by the GoTo 200 */
  L647X_WaitWhileActive(0);
  /* Request device 0 to go to position 200 */
  L647X_CmdGoTo(0, 200);
  /* Wait for device 0 end moving */
  L647X_WaitWhileActive(0);
}
```



5.44 L647X_WaitForAllDevicesNotBusy ()

```
void L647X_WaitForAllDevicesNotBusy ( void
Description
Locks until all devices become not busy
Parameters
  None
Return values
  None
Example
#include "l647x_linux.h"
int main(void)
{
  uint16_t status;
  /* Start the 1647x library to use 3 devices */
  L647X_Begin(3);
  /* Request device 0 to run BACKWARD at 400 step/s*/
  L647X_CmdRun(0, BACKWARD, Speed_Steps_to_Par(400));
  /* Request device 1 to run FORWARD at 400 step/s*/
  L647X_CmdRun(1, FORWARD, Speed_Steps_to_Par(400));
  /* Request device 2 to run FORWARD at 200 step/s*/
  L647X_CmdRun(2, FORWARD, Speed_Steps_to_Par(200));
  /* Wait for 5 seconds */
  HAL_Delay(5000);
  /* Request a soft stop of the device 0 */
  L647X_CmdSoftStop(0);
  /* Request a hard stop of the device 1 */
  L647X_CmdHardStop(1);
  /* Request a soft HiZ stop of the device 2 */
  L647X CmdSoftHiZ (2);
  /* Wait for all devices end moving */
  L647X_WaitForAllDevicesNotBusy();
```



6 Revision history

Table 1. Revision history

Date	Revision	Changes
2015-02-18	0.1	Initial release
2017-02-06	0.2	Update for EVAL6470H-RPi evaluation board