

# **SIT Document – HSB Check In Station**

SIT DOCUMENT – HSB CHECK IN STATION



Project Name:	HSB CHECK IN STATION	Test Designed By:	Stonelly Chong Kah Hoe
Module Name:	N/A	Test designed Date:	08/12/2021
Release Version:	V1.0	Test Executed By:	V.Navan
Test Priority (L/M/H):	M	Test Executed Date:	05/01/2022





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# 1.0 Test Objective

Test Objective:	- check-In for eWareNavi/ Inventory 360 and integration to Microsoft D365 based on Make-To-Order (MTO) or Make-To-Stock (MTS).
Pre-Conditions:	N/A
Dependencies:	N/A

# 2.0 Test Case – HSB CHECK IN STATION

Test Case #	Test Steps / Description	Test data	Assigned To	Expected Result	Actual Result	Status (Pass/Fail)	Remarks	Tester Name	Signature	
A001	Inventory 360 > Setting > Production/ Warehouse Setting  1. Click on Add button  2. Select [Warehouse] Type  3. Key in eWareNavi Warehouse Name (e.g., WFG5, WFG6etc)  4. Click Save button	WFG4	MES/ Production personal	Able save result	As Expected	PASS	N/A	V.Navan	V. <u>Javan</u>	-
A002	Inventory 360 > Setting > Station PC Setting  1. Click on Add button 2. Key in current PC IP address (192.168.xx.xx) as Station Name 3. Select Location Name created on Step A001 4. Key In plant name (e.g. P1,P2, Etc) 5. Select [eWareNavi] Station Type 6. Click Save button	IP Address : 192.168.44.2 21	MES/ Production personal	Able to save result	As Expected	PASS	N/A	V.Navan	V. Davan	
A003	Check in Station> Login  1. Key in username & password [same as	Username : amrit	MES/ Production personal	Able to login same as eWareNavi login information	As Expected	PASS	N/A	V.Navan	v. Davam	A TOP



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	eWareNavi login authentication] 2. Click Log in button								
A004	Check in Station> Check In  1. Key In invalid Pallet	Pallet ID: HA123456	MES/ Production personal	Warning message     [Can't find any Pallet     ID in records. Please     key in the correct     Pallet ID.]	As Expected	PASS	N/A	V.Navan	V. Davar.
A005	Check in Station> Check In  1. Key In Valid Pallet but check in before	Pallet ID : HA203111	MES/ Production personal	Warning message [Duplicate pallet no found in inventory.]	As Expected	PASS	N/A	V.Navan	v. Davan
A006	Check in Station> Check In  1. Key In Valid Pallet but wrong destination	Pallet ID: HA203111	MES/ Production personal	Warning message     [Wrong destination.     This production     output pallet should     be sent to {xxx}]	As Expected	PASS	N/A	V.Navan	v. <u>Javan</u>
A007	Check in Station> Check In  1. Key In Valid Pallet but didn't perform checkout	Pallet ID : HA203111	MES/ Production personal	Warning message [This pallet has not performed Production Checkout yet]	As Expected	PASS	N/A	V.Navan	v. Davam
A008	Check in Station> Check In  1. Key In Valid Pallet  2. Key In employee ID	Pallet ID : HA203111	MES/ Production personal	Able to save and check in	As Expected	PASS	N/A	V.Navan	v. Davar
A009	Pallet Pass Store Procedure name: USP_DOT_FSPostD365FromFGRec eivedPallet	Pallet ID : HA203111		Pallet pass will insert record into Web admin and Ewarenavi	As Expected	PASS	N/A	V.Navan	V. Javan



Test Case #	Test Steps / Description	Test data	Assigned To	Expected Result	Actual Result	Status (Pass/Fail)	Remarks	Tester Name	Signature
B001	Inventory 360 > Setting > Station PC Setting  1. Click on Edit button for record created on Step A002  2. Change Location to existing warehouse type location. (e.g. P6-OBP)  3. Change [eWareNavi] Station Type  4. Key In plant name (e.g. P1,P2, Etc)  5. Click Save button	IP Address : 192.168.44.2 21	MES/ Production personal	Able to save result	As Expected	PASS	N/A	V.Navan	V. Davan
B002	Check in Station> Login  1. Key in username & password [same as eWareNavi login authentication]  2. Click Log in button	Username: JAMIL	MES/ Production personal	Able to login same as eWareNavi login information	As Expected	PASS	N/A	V.Navan	v. <u>Navar</u>
B003	Check in Station> Check In 1. Key In invalid Pallet	Pallet ID: HA227363	MES/ Production personal	Warning message [Can't find any Pallet ID in records. Please key in the correct Pallet ID.]	As Expected	PASS	N/A	V.Navan	v. Davar
B004	Complete Final Packing in Floor System and register and print MTS FGTF in Inventory 360	Pallet ID: HA208488	MES/ Production personal	Able to save result	As Expected	PASS	N/A	V.Navan	v. Davan.
B005	Check in Station> Check In  1. Key In Valid Pallet  2. Key In employee ID	Pallet ID: HA208488	MES/ Production personal	Able to save and check in	As Expected	PASS	N/A	V.Navan	v. <u>Javan</u>
B006	Inventory warehouse scan in	Pallet ID: HA208488		Able to save and check in	As Expected	PASS	N/A	V.Navan	V. Davan.





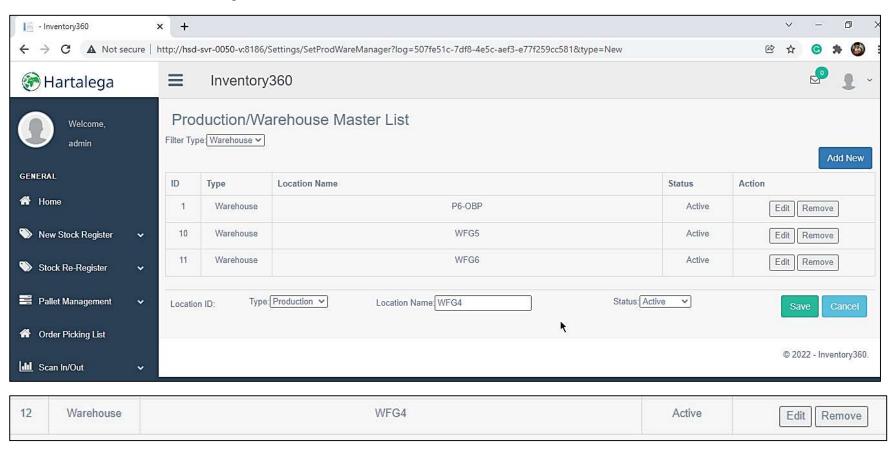
# 3.0 SIT Defects

No	Description	Registered Date	PIC	Priority	Status (Open/Close)	Remarks
N/A	N/A	N/A	N/A	N/A	N/A	N/A



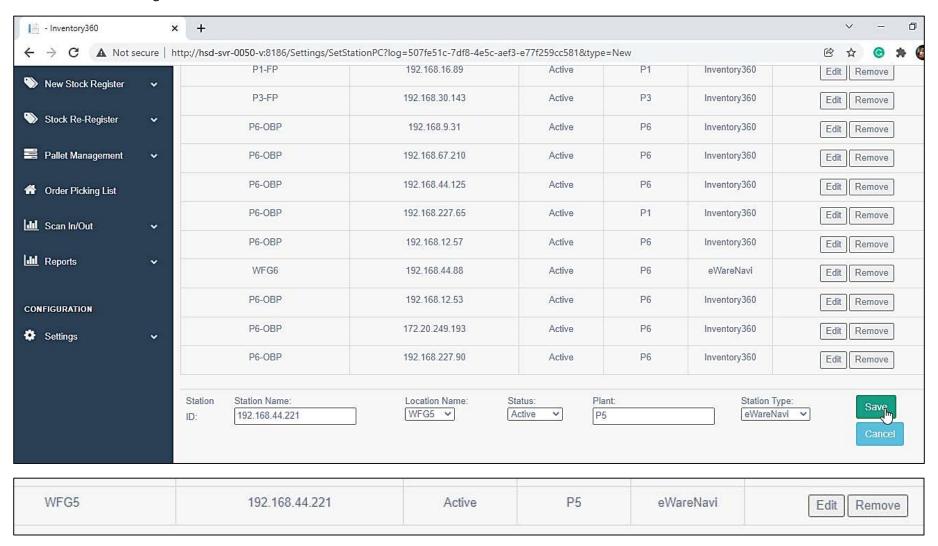
## **Ewarenavi**

A001 - Production/ Warehouse Setting





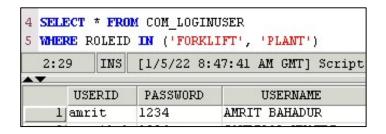
#### A002 - Station PC Setting





A003 – Key in username & password [same as eWareNavi login authentication]

#### Ewarenavi Table



#### CIS Login



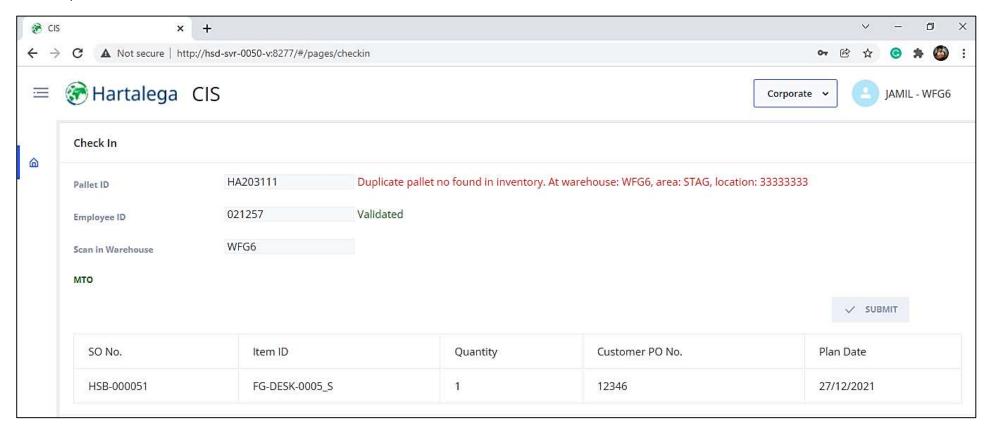


## A004 – Key in invalid pallet



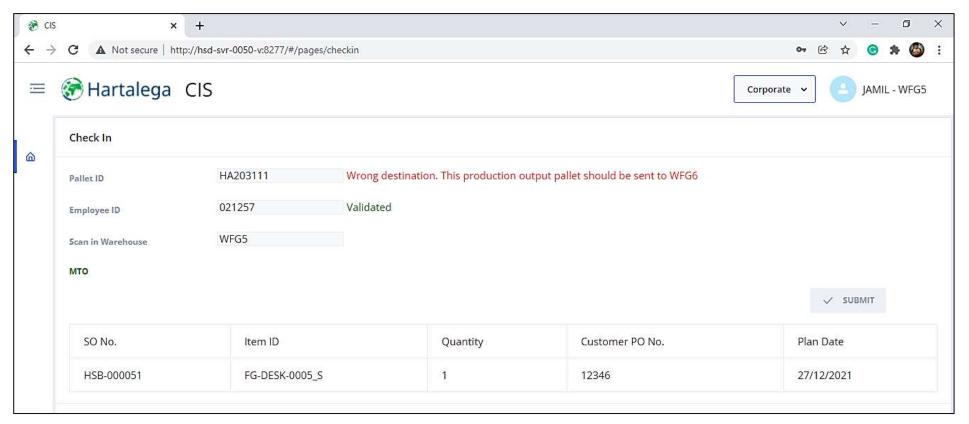


#### A005 - Key In Valid Pallet but check in before



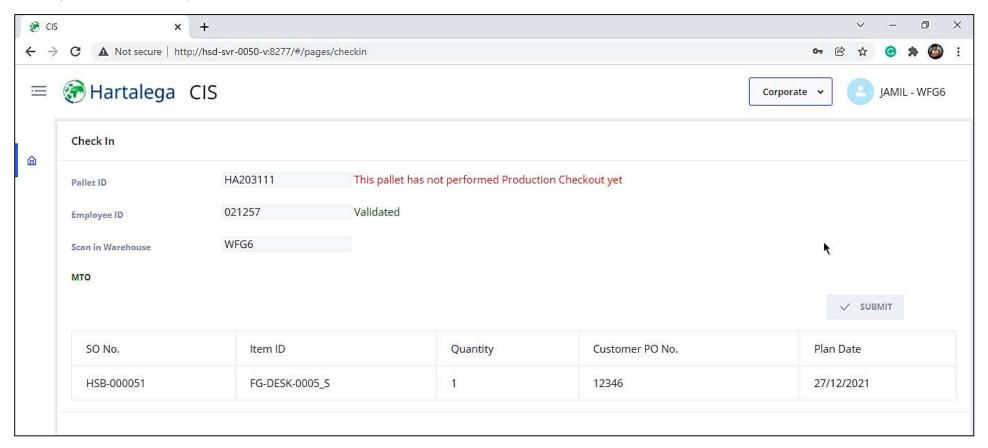


A006 – Key In Valid Pallet but wrong destination



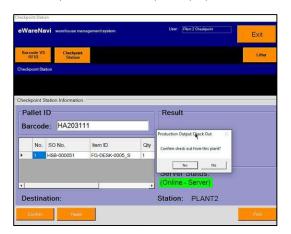


A007 - Key In Valid Pallet but didn't perform checkout



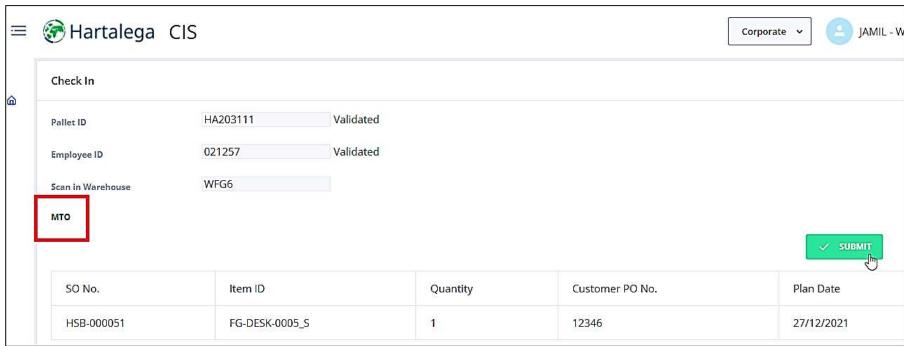


#### A008 - Key In Valid Pallet , Key In employee ID



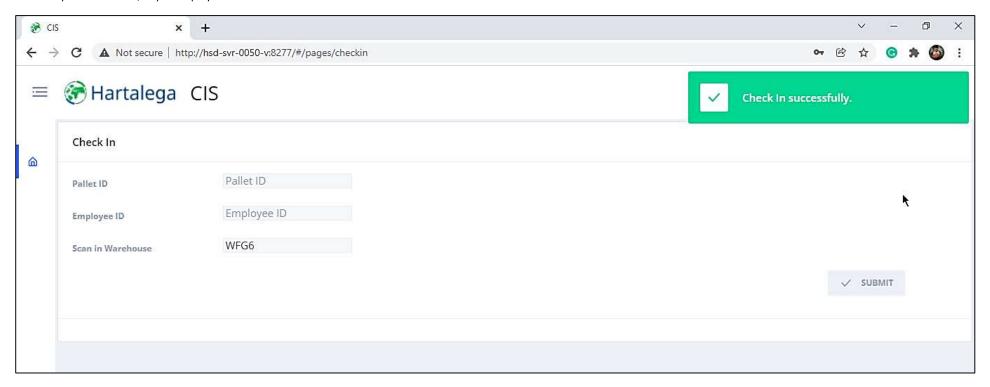








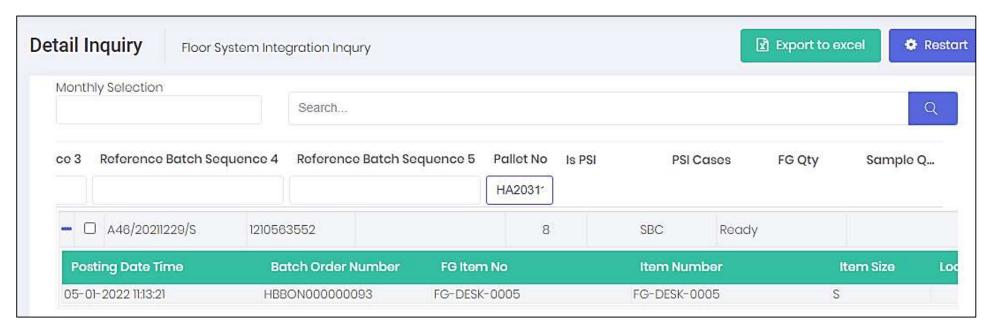
A008 - Key In Valid Pallet , Key In employee ID



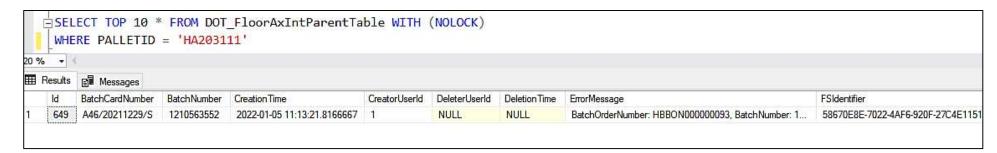


#### A009 - Posting to Web Admin and Ewarenavi

#### Web Admin

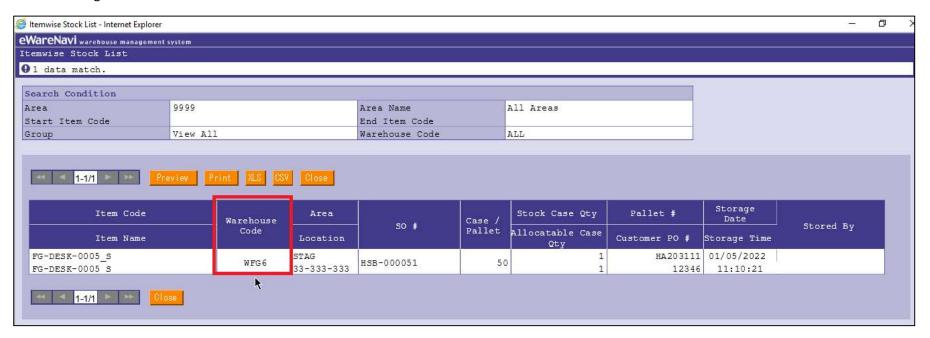


#### Web Admin Database table

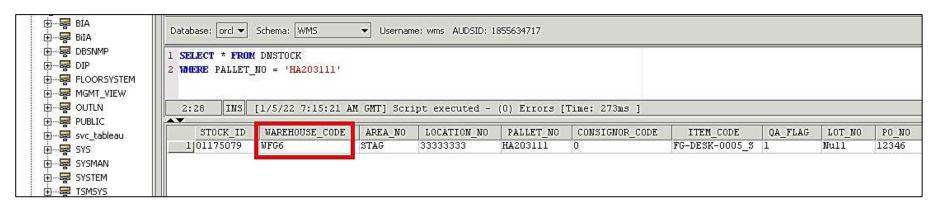




#### A009 - Posting to Web Admin and Ewarenavi

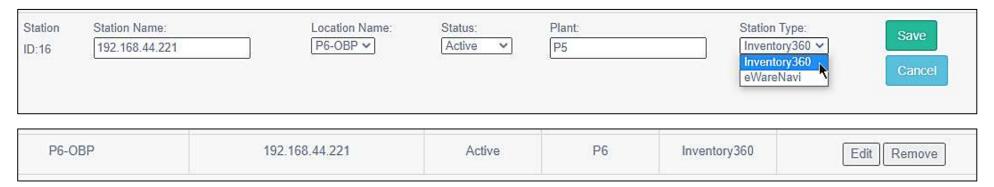


#### Ewarenavi Database Table





## **Inventory 360** - B001 - Station PC Setting

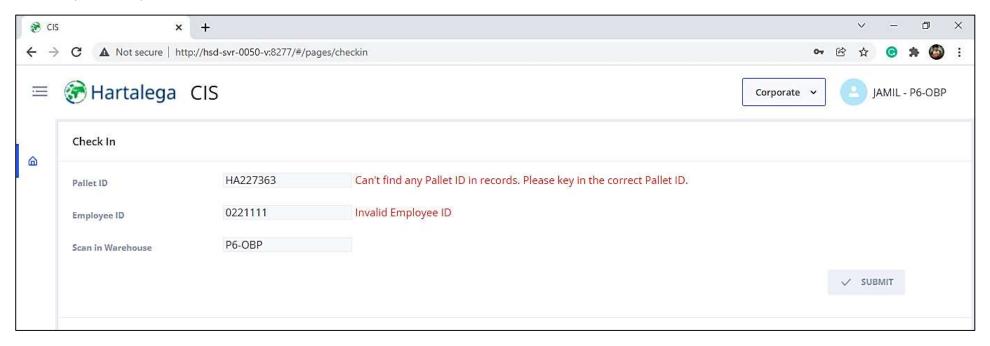


#### B002 – Login



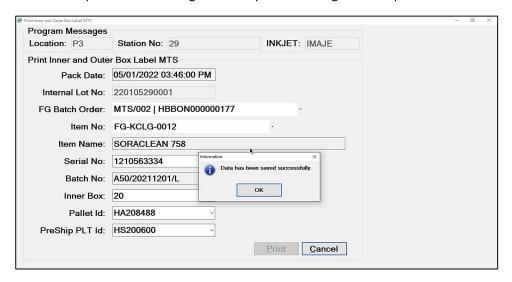


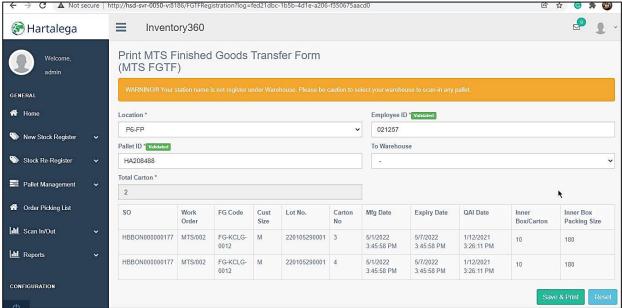
## B003 – Key in invalid pallet id

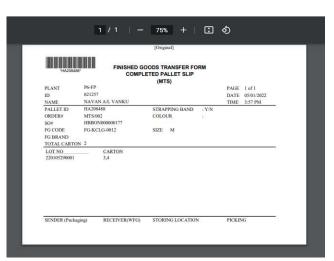




B004 – Complete Final Packing in Floor System and register and print MTS FGTF in Inventory 360

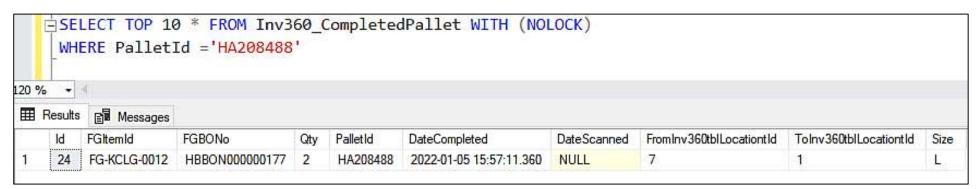


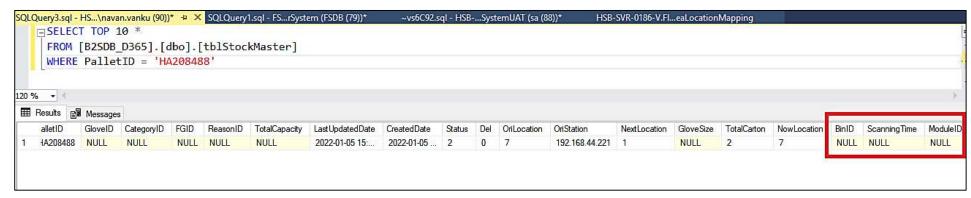






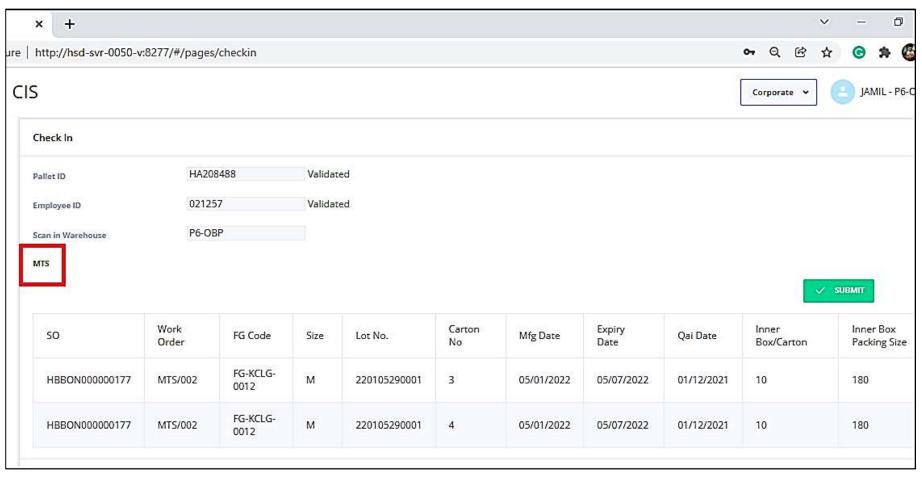
B004 – Complete Final Packing in Floor System and register and print MTS FGTF in Inventory 360







B005 - Check In (Key In Valid Pallet, Key In employee ID)

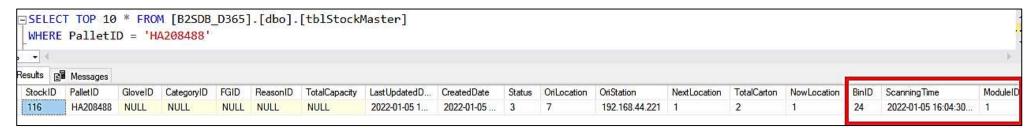


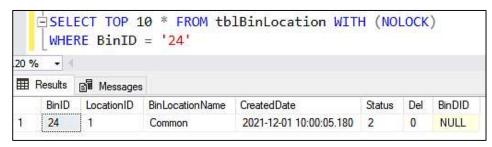




B005 - Check In (Key In Valid Pallet, Key In employee ID)

#### Inventory 360 Database tables

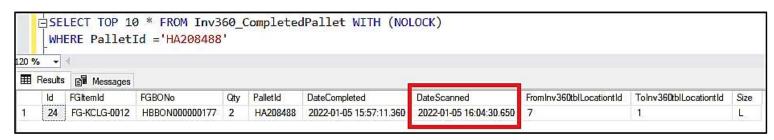


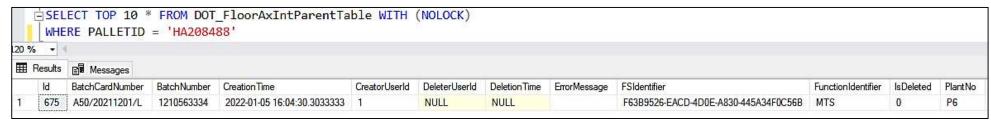




B005 - Check In (Key In Valid Pallet, Key In employee ID)

Floor System Database Table

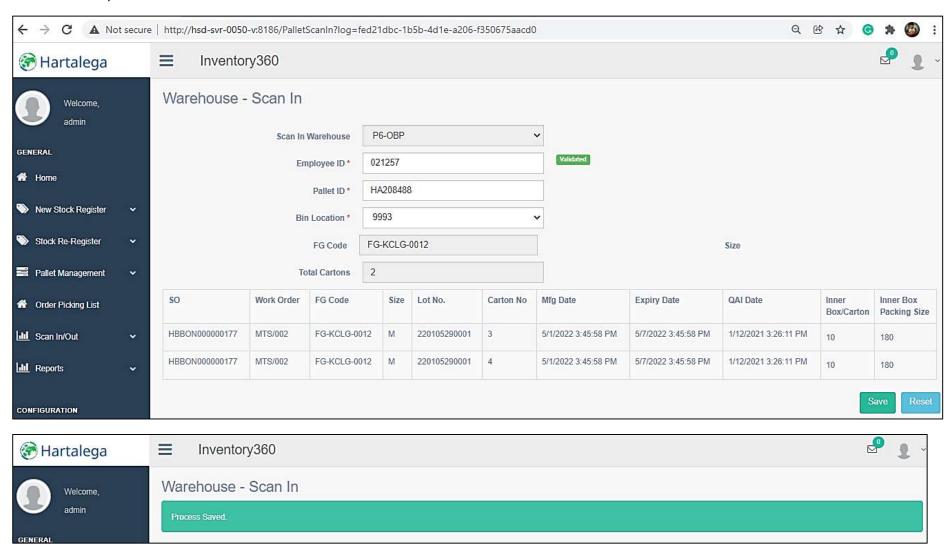








#### B006 - Inventory warehouse scan in





#### B006 - Inventory warehouse scan in

