

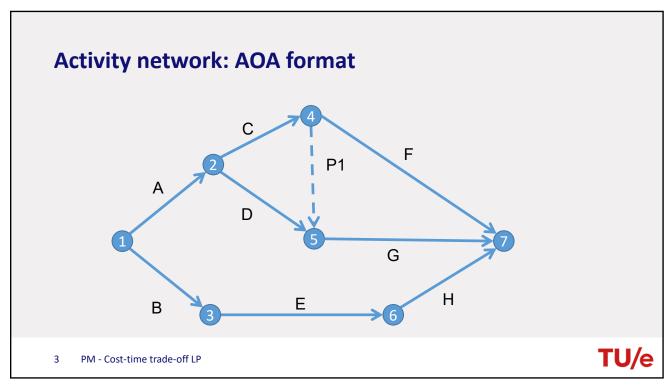
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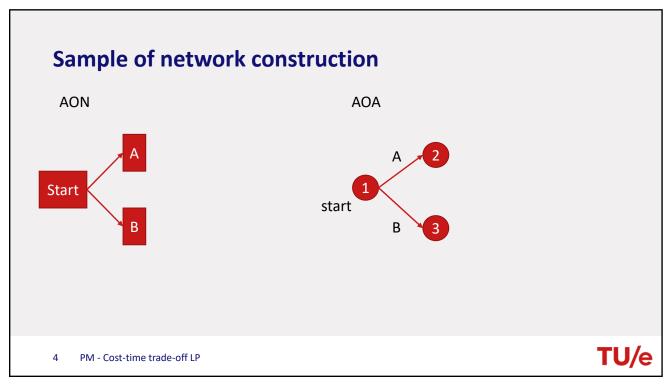
# **Optimal Minimal Cost Due Date Crashing**

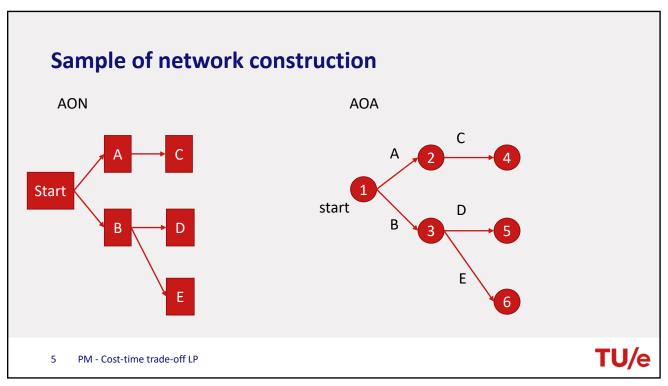
CPM heuristic does not guarantee optimal solution
Optimal solution requires linear programming
LP formulation is based on Activity on Arc (AOA) network

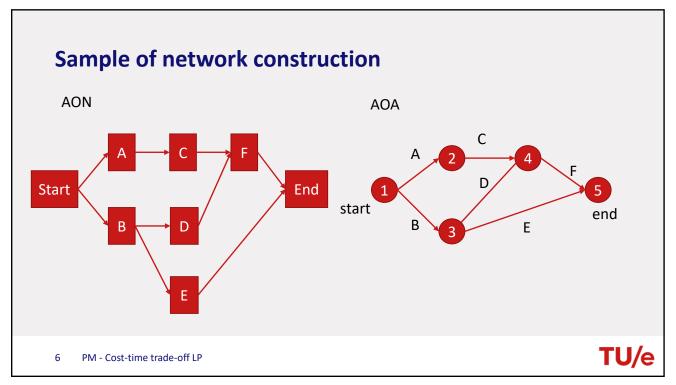
2 PM - Cost-time trade-off LP

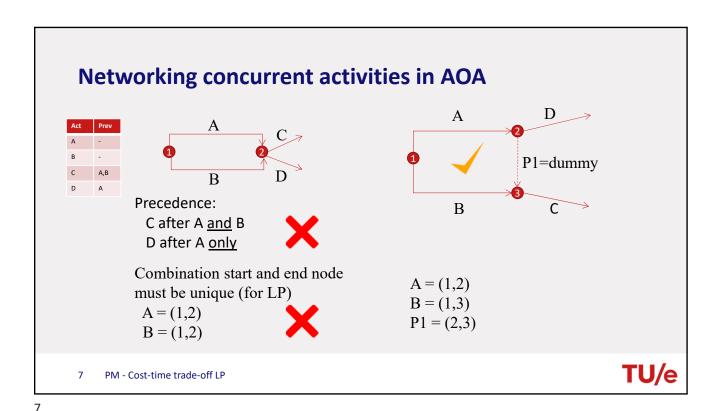












A simple AOA network

Act Prev A - B - C AB D B - C AB D B E C,D F E

L 8

# Difficulties in drawing an AOA

AOA: many representations possible, depending on the number of dummies

With AON: always just one representation

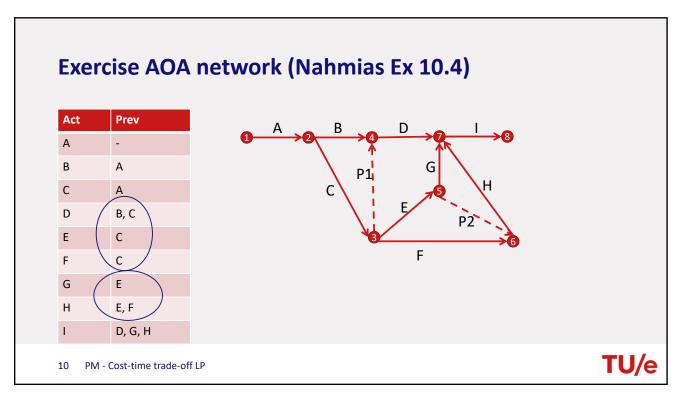
Objective: use as few dummies as possible

Trick: look at the overlap in the clusters of precedence constraints to determine the number of dummies needed

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#### **Notations in AOA**



Activity A is an arc between nodes i and j with duration  $T_{ij}$ The earliest start time from node i is  $x_i$  and from node j is  $x_j$ 

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# **Basic Linear Programming formulation**

Given a network G(V,A), find values for the start times  $x_i$  at each node i such that



Is minimized, subject to

 $\triangleright \forall (i,j) \in A: \quad x_i + T_{ij} \leq x_j$ 

 $\triangleright \forall i \in V$ :

 $x_i \ge 0$ 

 $\Rightarrow x_i - x_j \le -T_{ij}$   $\Rightarrow -x_i + x_j \ge T$ 

**Earliest Start Time** 

Problem

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#### **Basic Linear Programming formulation**

Given a network G(V,A), find values for the start times  $x_i$  at each node i such that

$$\sum_{i=1}^{m} x_i$$

Is minimized, subject to

Canonical notation (constant RHS = Right Hand Side)

$$\forall (i,j) \in A: \quad x_j - x_i \ge T_{ij}$$
  
 $\forall i \in V: \quad x_i \ge 0$ 

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# **Basic Linear Programming formulation**

Given a network G(V,A), find values for the start times  $x_i$  at each node i such that

$$m \cdot x_m - \sum_{i=1}^{m-1} x_i$$

Is minimized, subject to

Latest Start Time Problem

$$\forall (i,j) \in A: \quad x_j - x_i \ge T_{ij}$$
  
 $\forall i \in V: \quad x_i \ge 0$ 

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#### Additional parameters for crashing

Due date **DD** 

Indirect costs  $C^{Indirect}$  on total project duration (=  $x_m$ )

For each activity  $(i, j) \in A$ :

- Nominal duration  $N_{ii}$
- Full crash duration  $M_{ii}$
- Cost/time slope  $C_{ij}^{Direct} = \frac{Crash \, cost \, Normal \, cost}{N_{ij} M_{ij}}$
- Upper bound on time reduction:  $oldsymbol{U}_{ij} = oldsymbol{N}_{ij} oldsymbol{M}_{ij}$

TU/

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## LP formulation due date crashing

Given a network G(V,A), find values for the start times  $x_i$  at each node i and crash activity times  $t_{ij}$  such that

$$C^{Indirect}x_m + \sum_{(i,j)\in A}^m C_{ij}^{Direct}t_{ij}$$

Is minimized, subject to

$$\forall (i,j) \in A: \quad x_j - x_i + t_{ij} \ge N_{ij}$$

$$x_m \le DD$$

$$\forall (i,j) \in A: \quad 0 \le t_{ij} \le U_{ij}$$

$$\forall i \in V: \quad x_i \ge 0$$

This formulation differs from Nahmias & Olsen (2015)

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#### LP formulation due date crashing + delay

 $\forall i \in V$ :

Given a network G(V,A), find values for the start times  $x_i$  at each node i and crash activity times  $t_{ij}$  such that

$$C^{Indirect}x_m + \sum_{(i,j)\in A}^m C^{Direct}_{ij} t_{ij} + Fd$$

Is minimized, subject to

 $\forall (i,j) \in A: \quad x_j - x_i + t_{ij} \ge N_{ij}$ 

 $x_m - d \leq DD$ 

 $x_m - d \le DD$   $\forall (i,j) \in A: \qquad 0 \le t_{ij} \le U_{ij}$ 

 $x_i \geq 0$ 

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Allowing a delay d

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## **Summary of topics covered**

Convert a WBS into a AON or AOA network

Calculate the critical path using CPM

Resource loading, leveling and scheduling

Cost-time trade-off for crashing using heuristic

LP formulation for optimal due date crashing

PM - Cost-time trade-off LP