



Engineered Chemical Coatings Since 1921

PCS-13155 CORROSION INHIBITIVE INDUSTRIAL PRIMER

DESCRIPTION: PCS-13155 is a rust-inhibitive, general-purpose primer for both air-dry and force-cure applications. The product contains non-toxic, corrosion-inhibitive pigments and is free of heavy metals.

USES: As an economical primer for fabricated steel, tank exteriors, rolling stock, metal roofs, building siding, etc., PCS-13155 may be top coated with a variety of finishes.

SURFACE PREPARATION: All surfaces should be free of oil, grease, or other contaminants. Abrasive blasting is the preferred method of surface preparation; however, loose rust and other interference materials can be removed by power-tool or hand-tool cleaning.

MIXING: Stir thoroughly before use.

THINNING: Thinning is generally not required for brush, roller, or spray application.

CLEAN-UP: Clean up immediately after use with R75.

WARRANTY: Permite warrants that PCS-13155 will be identical in chemical and physical properties from batch to batch within the specification limits of the raw materials used in its manufacture.

CAUTIONS: PCS-13155 is flammable. Components of this product may be skin irritants and/or skin sensitizers. Rubber gloves should be worn to minimize skin contact. Avoid breathing vapors of material. **IF SWALLOWED, DO NOT INDUCE VOMITING.** Call a physician immediately. For eye contact, flush with water.

See material safety data sheet for full precautions prior to use. PCS-13155 is intended for industrial use only.

VOC: As supplied: Less than or equal to 3.5 lbs./gallon (420 grams / liter)

COLORS: Red Oxide, White, Gray, Black

VOLUME SOLIDS: 50 +/- 2 %

NUMBER OF COMPONENTS: One

SUGGESTED FILM THICKNESS:
1.5 - 2.5 mils DFT

THEORETICAL COVERAGE:
800 square feet / mil / gallon

THINNING: None required

APPLICATION: Brush, Roller, or Spray

APPLICATION TEMPERATURE:
45°F to 120°F

DRY TIME: At 77°F, 50% relative humidity: Dust free: 30 minutes; To recoat: 2 hours

FORCE DRY: 10 minutes at 180°

SERVICE TEMPERATURE:
175°F for continuous service
200°F intermittent

PACKAGING: 5 & 55-gallon container

SHELF LIFE: 6 months minimum in unopened containers when stored between 40°F min. and 120°F max.

Manufacturing and Executive Offices:

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