



Engineered Chemical Coatings Since 1921

PCS-13195 CORROSION INHIBITIVE INDUSTRIAL PRIMER

DESCRIPTION: PCS-13195 is a rust-inhibitive, general-purpose primer for both air-dry and force-cure applications. The product contains non-toxic, corrosion-inhibitive pigments and is free of heavy metals. This product is free of volatile organic components classified as HAPs (Hazardous Air Pollutants) by the USEPA.

USES: As an economical primer for fabricated steel, tank exteriors, rolling stock, metal roofs, building siding, etc., PCS-13195 may be top coated with a variety of finishes.

SURFACE PREPARATION: All surfaces should be free of oil, grease, or other contaminants. Abrasive blasting is the preferred method of surface preparation; however, loose rust and other interference materials can be removed by power-tool or hand-tool cleaning.

MIXING: Stir thoroughly before use.

THINNING: Thinning is generally not required for brush, roller, or spray application.

CLEAN-UP: Clean up immediately after use with R115.

CAUTIONS: PCS-13195 is flammable. Components of this product may be skin irritants and/or skin sensitizers. Rubber gloves should be worn to minimize skin contact. Avoid breathing vapors of material. **IF SWALLOWED, DO NOT INDUCE VOMITING.** Call a physician immediately. For eye contact, flush with water.

See material safety data sheet for full precautions prior to use. PCS-13195 is intended for industrial use only.

VOC as supplied:

Less than or equal to 3.5 lbs./gallon

Less than or equal to 420 grams/liter

COLORS: Red Oxide, Gray

SOLIDS CONTENT:

71% \pm 2% by Weight

50% \pm 2% by Volume

NUMBER OF COMPONENTS: One

SUGGESTED FILM THICKNESS:

1.5 - 2.5 mils DFT

THEORETICAL COVERAGE:

800 square feet / mil / gallon

THINNING: None required

APPLICATION: Brush, Roller, or Spray

APPLICATION TEMPERATURE:

45° F to 120° F

DRY TIME: At 77°F, 50% relative humidity:

Dust free: 15-30 minutes

To recoat: 20-30 minutes

FORCE DRY: 10 minutes at 180°F

SERVICE TEMPERATURE:

175° F for continuous service

200° F intermittent service

PACKAGING: 5-gallon pails and
55-gallon drums

SHELF LIFE: 6 months minimum in
unopened containers when stored between 40°F
min. and 120° F max.

Manufacturing and Executive Offices:

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