



Engineered Chemical Coatings Since 1921

PCS-5025 ALUMINUM INTERIOR-EXTERIOR

DESCRIPTION: A ready mixed leafing aluminum finish made with a polyurethane modified linseed oil resin. It has exceptional adhesion, flexibility, brilliance, exterior durability and hiding power; will not crack or peel due to wide temperature fluctuations.

USES: For use on bridges, water towers, metal roofs, storage tanks, farm and industrial buildings and machinery, wooden structures of all types. **PCS-5025** is an excellent primer on wood under oil based finish coats.

SURFACE PREPARATION: Surfaces to be painted must be clean, dry, and free of oil and/or grease. For previously painted surfaces, remove all loosely bonded paint with scraper and wire brush. Tightly bonded existing paint need not be removed. For best results, rusty surfaces should be cleaned and primed with an inhibitive primer.

MIXING: **PCS-5025** is ready to use; no thinning is necessary. Stir thoroughly before using.

APPLICATION: Roll, brush or spray. For roll and brush, use as received. For spray: up to 1 pint of REDUCER #75 per gallon. Apply at a rate of about 500 square feet per gallon.

CAUTIONS: Flammable. This product contains solvents. Keep away from heat and open flame. Keep container closed. Use with adequate ventilation. Avoid prolonged breathing of vapor. Avoid prolonged or repeated contact with skin. If used in confined areas, observe the following precautions to prevent hazards of fire or explosions or damage to health: (1) circulate adequate fresh air continuously during application and drying; (2) use fresh air masks and explosion-proof equipment; (3) prohibit all flames, sparks, welding, and smoking.

If swallowed, do not induce vomiting. Call a physician immediately. For eye contact, flush with lots of water. In case of skin contact wash thoroughly with soap and water.

COLOR: Metallic

NUMBER OF COMPONENTS: One

VOLUME SOLIDS: 34%

SUGGESTED FILM THICKNESS:
1-1 ½ mils DFT

THEORETICAL COVERAGE:
540 sq. ft./mil/gallon

APPLICATION: Roll, brush, or spray

CLEAN-UP: REDUCER #75 or #96

THINNING: Not required for roll or brush; 1 pint REDUCER #75 per gallon for spray

DRY TIME: Tack free, 6 hours
To recoat, 12 hours

APPLICATION TEMPERATURE:
40° F - 130° F

SERVICE TEMPERATURE:
200°F continuous; 350°F for short periods

PACKAGING: 1 and 5 gallon containers

SHELF LIFE: Minimum 24 months in unopened containers

See material safety data sheet for full precautions prior to use.

PCS-5025 is intended for INDUSTRIAL USE ONLY.

Manufacturing and Executive Offices:

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