

# A recursive-cluster based reduced order method for numerical prediction of effective properties of heterogeneous viscoelastic materials

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## ABSTRACT

A novel recursive-cluster based reduced order method is presented to predict the effective properties of heterogeneous viscoelastic materials. By virtue of a piecewise series expansion based variable separation, a temporally and spatially homogenization process is decoupled into a series of recursive elastic homogenization ones, which require only one-time clustering decomposition with one-time elastic heterogeneous analysis. Such that, the heavy computational burden caused by the direct numerical simulation over the whole domain of viscoelastic heterogeneous RUC can significantly be alleviated. The effective creep compliance or relaxation modulus is presented via a time varying average strain or average stress, and a piecewise adaptive technique is proposed to secure the temporal accuracy when step size varies. Numerical examples are provided to demonstrate the effectiveness and efficiency of proposed approach, and the predicted results agree well with those given by FEM/SBFEM based viscoelastic DNS.

## 1. Introduction

The determination of the effective behavior of heterogeneous viscoelastic materials from the properties of the components and the microstructure constitutes one of the major tasks in modeling their mechanical behavior and designing new materials [1]. A number of approaches have been developed to fulfill this task either in the frequency domain or in the time-domain.

Utilizing the correspondence principle [2], a viscoelastic problem is transformed into a symbolic static elastic problem in the frequency domain (transformed domain), and the effective viscoelastic properties are evaluated via an homogenization for the symbolic elastic problem and an inverse integral transformation from the frequency domain to time domain. A variety of well developed skills for the elastic homogenization provide a great convenience for the implementation of this kind of method. However, due to the difficulty of analytical inverse integral transformation, this method may suffer from the inconvenience mainly caused by the accuracy, stability, as well as computational expense of the numerical algorithms available for inversion [3–6].

The viscoelastic homogenization can also be carried out directly in the time domain, and usually needs a step by step numerical computing process using finite difference or numerical integration methods [7–11]. The inaccuracy of effective evaluation may occur because of the lower truncation order of finite difference or numerical integration methods, as well as improper step sizes which are usually difficult to predict in advance [12].

The evaluation of viscoelastic effective properties, either based upon frequency or time domains, can be conducted using various kinds of means of homogenization, such as analytical micromechanical methods and asymptotic techniques, etc.

Analytical micromechanical methods, such as Eshelby's theory [13], self-consistent scheme [14], generalized self-consistent method [15] and Mori–Tanaka method [16,17], provide effective means for the homogenization conducted in both the frequency [5,6,18–26] and time domains [12,27,28]. They can take into account statistical nature of microstructures in some extent, but are only applicable for simple microstructures and small volume fraction, and have severe limitation as nonlinear effective properties are required [29].

The asymptotic homogenization method is based on the rigorous mathematical perturbation theory with the periodicity assumption [30, 31], which has been employed to characterize effective viscoelastic properties both in the frequency [32–35] and time domains [36–41].

With the rapid development of modern computer technology, the representative unit cell (RUC) [42] based direct numerical simulation (DNS) is being utilized to characterize effective properties of heterogeneous viscoelastic materials. Finite element method (FEM) [8], extended finite element method (XFEM) [43], Voronoi cell finite element method [44], quadtree scaled boundary finite element method (SBFEM) [45], etc. are used in DNS over the RUC subjected to the specified boundary conditions, the effective properties of materials are obtained by certain averaging process performed over the RUC.

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In order to gain a reliable effective evaluation of heterogeneous viscoelastic materials and to develop the data base for further material design, DNS with a large number of samples with randomness has to be conducted via step-by-step temporal analysis in the time domain or numerical integral inversion in the frequency domain, and has to bear a heavy computational burden, thus efficient reduced order methods are in great demands.

Actually, as illustrated by [29,46], there existed various reduced order methods available for large scale complex heterogeneous problems, such as the transformation field analysis (TFA) [47], the non-uniform transformation field analysis (NTFA) [48,49], the principal component analysis [50–52] or proper orthogonal decomposition (POD) [53–55], and the proper generalized decomposition (PGD) [56–61]. These methods provide various means served for more efficient DNS based effective evaluation of heterogeneous materials. Recently, [46] proposed a novel effective model reduction method via the self-consistent clustering analysis (SCA) [46], which is based on a clustering algorithm and the Lippmann–Schwinger integral equation. By introducing and extending the cluster concept, [29] presents a FEM-Cluster Analysis based reduced order method (FCA), which can be well formulated under the framework of cluster-based minimum complementary energy [62], and is efficient for the numerical prediction of effective properties of heterogeneous material in nonlinear range, including porous materials [63]. Recently, [64] further propose a new homogenization algorithm, virtual clustering analysis (VCA), as well as provide a mathematical framework for the SCA. All these methods enable efficient predictions of nonlinear material response, such as plasticity, damage [55], and open a possible way to reduce computational expense on the DNS based effective evaluation of heterogeneous materials with time dependent constitutive relationships.

This paper follows the line of cluster decomposition based effective evaluation, and attempts to develop a new reduced order method to predict effective properties of heterogeneous viscoelastic materials in the time domain. To this end, a piecewise variable separation technique is developed via a series expansion at a discretized time interval, and is utilized to formulate a recursive elastic homogenization process without the self-consistent procedure, which requires only one-time clustering decomposition with one-time elastic heterogeneous analysis. Such that, the heavy computational burden caused by the direct numerical simulation over the whole domain of viscoelastic heterogeneous RUC can significantly be alleviated. The effective creep compliance or relaxation modulus is presented via a time varying average strain or average stress, and a piecewise adaptive technique is proposed to secure the temporal accuracy when step size varies. Numerical examples are provided to demonstrate the effectiveness and efficiency of proposed approach, and the predicted results agree well with those given by FEM/SBFEM based viscoelastic DNS.

The rest of paper is organized as follows: Section 2 defines constitutive equations for heterogeneous viscoelastic materials and derives variable separation based recursive constitutive equations; Section 3 describes cluster based recursive computing of effective stress/strain; Section 4 stresses clustering decomposition and strain/stress concentration tensor; Section 5 presents numerical examples to illustrate the effectiveness and efficiency of the proposed approach. Conclusions are given in Section 6.

## 2. Constitutive and recursive constitutive equations

The constitutive equation of components of the heterogeneous viscoelastic material is given in form of Eq. (1) that based on a three-parameter solid model [65], as shown in Fig. 1.

$$q_0 \epsilon(t) + q_1 \frac{d\epsilon(t)}{dt} = \mathbf{G} \cdot (\boldsymbol{\sigma}(t) + p_1 \frac{d\boldsymbol{\sigma}(t)}{dt}) \quad (t > 0) \quad (1)$$

$$\epsilon(t) = \frac{1}{E_2} \mathbf{G} \cdot \boldsymbol{\sigma}(t) \quad (t = 0) \quad (2)$$

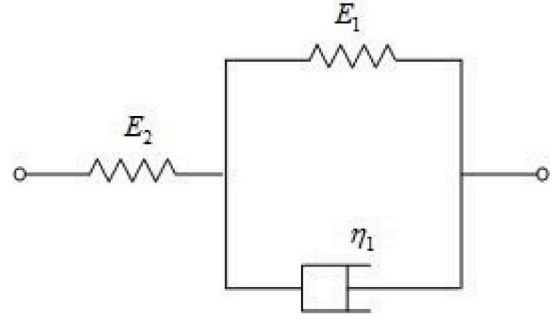


Fig. 1. Three-parameters solid model.

$$p_1 = \frac{\eta}{E_1 + E_2}; \quad q_0 = \frac{E_1 E_2}{E_1 + E_2}; \quad q_1 = \frac{E_2 \eta}{E_1 + E_2} \quad (3)$$

$$\mathbf{G} = \begin{bmatrix} G_{11} & G_{12} & 0 \\ & G_{22} & 0 \\ \text{symm} & & G_{33} \end{bmatrix} \quad (4)$$

where  $\epsilon$  and  $\sigma$  stand for the vectors of strain and stress, respectively.

For the plane stress problem

$$G_{11} = G_{22} = 1; \quad G_{12} = -\nu; \quad G_{33} = 2(1 + \nu) \quad (5)$$

For the plane strain problem

$$G_{11} = G_{22} = (1 - \nu)(1 + \nu); \quad G_{12} = -\nu(1 + \nu); \quad G_{33} = 2(1 + \nu) \quad (6)$$

We divide the time domain into a number of time intervals, and the initial points and sizes of time intervals are defined by  $t_0, t_1, t_2, \dots, t_k$  and  $T_1, T_2, \dots, T_k$ , respectively.

At  $k$ th discretized time interval,  $\sigma$  and  $\epsilon$  are expanded in term of  $s$ ,

$$\boldsymbol{\sigma} = \sum_{m=0}^{\infty} \boldsymbol{\sigma}^m s^m \quad (7)$$

$$\boldsymbol{\epsilon} = \sum_{m=0}^{\infty} \boldsymbol{\epsilon}^m s^m \quad (8)$$

$$s = \frac{t - t_{k-1}}{T_k} \quad (9)$$

where  $\boldsymbol{\sigma}^m$  and  $\boldsymbol{\epsilon}^m$  denote the vectors of expanding coefficients of  $\boldsymbol{\sigma}$  and  $\boldsymbol{\epsilon}$ , respectively.

At the first time interval,

$$\boldsymbol{\sigma}^0 = \mathbf{D} \boldsymbol{\epsilon}^0 \quad (10)$$

where  $\mathbf{D} = E_2 \cdot \mathbf{G}^{-1}$ .

Substituting Eqs. (7)–(8) into Eq. (1) and equating the power of the two sides of equation then gives a recursive constitutive equation.

$$\boldsymbol{\sigma}^m = \mathbf{D} \boldsymbol{\epsilon}^m + \mathbf{C}^m, \quad m = 1, 2, 3, \dots \quad (11)$$

where

$$\mathbf{C}^m = \frac{T_k}{m} \left( \frac{E_1}{\eta} \mathbf{D} \boldsymbol{\epsilon}^{m-1} - \frac{1}{p_1} \boldsymbol{\sigma}^{m-1} \right) \quad (12)$$

## 3. Cluster based recursive computing of effective stress/strain

Assume that the RUC of interest is decomposed into  $M$  clusters according to the stress level [46], and all the elements in a cluster follow a same material law.

On the decomposed RUC, the effective stress and effective strain are defined by

$$\bar{\boldsymbol{\sigma}} = \frac{1}{V} \int_V \boldsymbol{\sigma} dV = \sum_{I=1}^M v_I \bar{\boldsymbol{\sigma}}^I \quad (13)$$

$$\bar{\epsilon} = \frac{1}{V} \int_V \epsilon dV = \sum_{I=1}^M v_I \bar{\epsilon}^I \quad (14)$$

where  $V$  stands for the volume of RUC,  $v_I$ ,  $\bar{\sigma}^I$ , and  $\bar{\epsilon}^I$  denote volume fraction, effective stress, and effective strain of  $I$ th cluster, respectively.  $\bar{\sigma}^I$  and  $\bar{\epsilon}^I$  are defined by

$$\bar{\sigma}^I = \frac{1}{V_I} \int_{V_I} \sigma^I dV = \sum_{m=0}^M \frac{1}{V_I} \int_{V_I} \sigma^{(m,I)} dV \cdot s^m = \sum_{m=0}^M \bar{\sigma}^{(m,I)} s^m \quad (15)$$

$$\bar{\epsilon}^I = \frac{1}{V_I} \int_{V_I} \epsilon^I dV = \sum_{m=0}^M \frac{1}{V_I} \int_{V_I} \epsilon^{(m,I)} dV \cdot s^m = \sum_{m=0}^M \bar{\epsilon}^{(m,I)} s^m \quad (16)$$

where  $\sigma^{(m,I)}$  and  $\epsilon^{(m,I)}$  stand for the  $m$ th order coefficients of  $\sigma$  and  $\epsilon$  on the  $I$ th cluster,  $\bar{\sigma}^{(m,I)}$  and  $\bar{\epsilon}^{(m,I)}$  represent the  $m$ th order coefficients of  $\bar{\sigma}^I = \sum_{m=0}^M \bar{\sigma}^{(m,I)} s^m$  and  $\bar{\epsilon}^I = \sum_{m=0}^M \bar{\epsilon}^{(m,I)} s^m$ , respectively.

By virtue of Eqs. (10)–(12),

$$\bar{\sigma}^{(0,I)} = \mathbf{D}^I \bar{\epsilon}^{(0,I)} \quad (17)$$

$$\bar{\sigma}^{(m,I)} = \mathbf{D}^I \bar{\epsilon}^{(m,I)} + \mathbf{C}_\alpha^{(m,I)}, \quad m = 1, 2, 3, \dots \quad (18)$$

$$\mathbf{C}_\alpha^{(m,I)} = \frac{T_k}{m} \left[ \frac{E^I}{\eta^I} \mathbf{D}^I \bar{\epsilon}^{(m-1,I)} - \frac{1}{p_I} \bar{\sigma}^{(m-1,I)} \right] \quad (19)$$

Both  $\bar{\sigma}$  or  $\bar{\epsilon}$  are expanded by

$$\bar{\sigma} = \sum_{m=0}^M \bar{\sigma}^m s^m \quad (20)$$

$$\bar{\epsilon} = \sum_{m=0}^M \bar{\epsilon}^m s^m \quad (21)$$

The initial values, or the zeroth order coefficients of effective strain/stress at the first time interval are given by

$$\bar{\sigma}^0|_{t=t_0} = \sum_{I=1}^M v_I \bar{\sigma}^{(0,I)} = \sum_{I=1}^M v_I \mathbf{D}^I \bar{\epsilon}^{(0,I)} \quad (22)$$

$$\bar{\epsilon}^0|_{t=t_0} = \sum_{I=1}^M v_I \bar{\epsilon}^{(0,I)} = \sum_{I=1}^M v_I (\mathbf{D}^I)^{-1} \bar{\sigma}^{(0,I)} \quad (23)$$

The initial values, or the zeroth order coefficients of effective strain/stress at  $k$ th time interval are given by

$$\bar{\sigma}^0|_{t=t_k} = \sum_{m=0}^M \bar{\sigma}^m|_{t=t_{k-1}} \quad (24)$$

$$\bar{\epsilon}^0|_{t=t_k} = \sum_{m=0}^M \bar{\epsilon}^m|_{t=t_{k-1}} \quad (25)$$

At  $k$ th time interval,  $k = 1, 2, \dots$ ,  $m$ th order coefficients of effective strain/stress are given by

$$\bar{\sigma}^m = \sum_{I=1}^M v_I \bar{\sigma}^{(m,I)} = \sum_{I=1}^M v_I [\mathbf{D}^I \bar{\epsilon}^{(m,I)} + \mathbf{C}_\alpha^{(m,I)}], \quad m = 1, 2, 3, \dots \quad (26)$$

$$\bar{\epsilon}^m = \sum_{I=1}^M v_I \bar{\epsilon}^{(m,I)} = \sum_{I=1}^M v_I (\mathbf{D}^I)^{-1} [\bar{\sigma}^{(m,I)} - \mathbf{C}_\alpha^{(m,I)}], \quad m = 1, 2, 3, \dots \quad (27)$$

Assume the RUC is subjected to a uniform stress  $\tilde{\sigma} = \sum_{m=0}^M \tilde{\sigma}^m s^m = \text{constant}$ .

In light of [66],

$$\bar{\sigma} = \tilde{\sigma} \quad (28)$$

and then

$$\bar{\sigma}^0 = \tilde{\sigma} \quad (29)$$

$$\bar{\sigma}^m = \tilde{\sigma}^m = 0, \quad m = 1, 2, 3, \dots \quad (30)$$

Substituting Eqs. (22) and (26) into Eqs. (29)–(30) then yields

$$\sum_{I=1}^M v_I \mathbf{D}^I \bar{\epsilon}^{(0,I)} = \tilde{\sigma} = \tilde{\sigma}^{0*} \quad (31)$$

$$\sum_{I=1}^M v_I \mathbf{D}^I \bar{\epsilon}^{(m,I)} = - \sum_{I=1}^M v_I \mathbf{C}_\alpha^{(m,I)} = \tilde{\sigma}^{m*}, \quad m = 1, 2, 3, \dots \quad (32)$$

Eqs. (31)–(32) mean that  $\bar{\epsilon}^{(m,I)}$  can be evaluated via a series of homogenizations on a same elastic heterogeneous RUC, which is subjected to a series of uniform stresses  $\tilde{\sigma}^{m*}$  ( $m = 0, 1, 2, \dots$ ), and  $\bar{\epsilon}^m$  can be determined by  $\bar{\epsilon}^m = \sum_{I=1}^M v_I \bar{\epsilon}^{(m,I)}$ , consequently,  $\bar{\epsilon}$  can be achieved via Eq. (21).

Since the homogenizations of Eqs. (31)–(32) are conducted on a same elastic heterogeneous RUC with the same model of stress boundary condition, it is reasonable to assume

$$\bar{\sigma}^{(m,I)} = \mathbf{B}^I \cdot \bar{\sigma}^m \quad (33)$$

where  $\mathbf{B}^I$  stand for a stress concentration matrix corresponding to a unit uniform stress.

At the first time interval,

$$\bar{\epsilon}^0|_{t=t_0} = \sum_{I=1}^M v_I \bar{\epsilon}^{(0,I)} = \sum_{I=1}^M v_I (\mathbf{D}^I)^{-1} \bar{\sigma}^{(0,I)} = \sum_{I=1}^M v_I (\mathbf{D}^I)^{-1} \mathbf{B}^I \cdot \bar{\sigma}^{0*} \quad (34)$$

At the  $k$ th time interval,

$$\bar{\epsilon}^0|_{t=t_k} = \sum_{m=0}^M \bar{\epsilon}^m|_{t=t_{k-1}} \quad (35)$$

When  $m = 1, 2, 3, \dots$ ,

$$\bar{\epsilon}^m = \sum_{I=1}^M v_I (\mathbf{D}^I)^{-1} \mathbf{B}^I \cdot \tilde{\sigma}^{m*} \quad (36)$$

By calculating  $\bar{\epsilon} = \sum_{m=0}^M \bar{\epsilon}^m s^m$  interval by interval with Eqs. (31)–(32), the effective strains of RUC are acquired, by which the creep compliance of a heterogeneous viscoelastic material can be evaluated.

To ensure temporal accuracy of  $\bar{\epsilon}$ , an adaptive computing process is designed with a convergence criteria.

$$\frac{\|\bar{\epsilon}^m\|}{\|\sum_{n=0}^m \bar{\epsilon}^n\|} \leq \beta \quad (37)$$

where  $\beta$  is a prescribed error tolerance and  $\|\cdot\|$  represents a  $L^2$ -norm.

In the recursive computing, the upper limit of expansion order is empirically pre-set by  $m = m_{up}$ . Eq. (37) is checked when each  $\bar{\epsilon}^m$  is obtained. If it is satisfied at  $m < m_{up}$ , the computation at the current time interval will stop and step into the next. If it is not satisfied till  $m = m_{up}$ , the size of time interval will be reduced. A more refined rule concerned with upper limit and step size has been presented in the authors previous work [67,68].

When a uniform strain  $\tilde{\epsilon} = \sum_{m=0}^M \tilde{\epsilon}^m s^m = \text{constant}$  is imposed on the boundary of RUC.

$$\bar{\epsilon} = \tilde{\epsilon} \quad (38)$$

$$\bar{\epsilon}^0 = \tilde{\epsilon} \quad (39)$$

$$\bar{\epsilon}^m = \tilde{\epsilon}^m = 0, \quad m = 1, 2, 3, \dots \quad (40)$$

$$\sum_{I=1}^M v_I (\mathbf{D}^I)^{-1} \bar{\sigma}^{(0,I)} = \sum_{I=1}^M v_I \bar{\epsilon}^{(0,I)} = \tilde{\epsilon} = \tilde{\epsilon}^{0*} \quad (41)$$

$$\sum_{I=1}^M v_I (\mathbf{D}^I)^{-1} \bar{\sigma}^{(m,I)} = \sum_{I=1}^M v_I (\mathbf{D}^I)^{-1} \mathbf{C}_\alpha^{(m,I)} = \tilde{\epsilon}^{m*}, \quad m = 1, 2, 3, \dots \quad (42)$$

Due to the similar reasons for Eq. (33), it is reasonable to assume

$$\bar{\epsilon}^{(m,I)} = \mathbf{A}^I \cdot \bar{\epsilon}^m \quad (43)$$

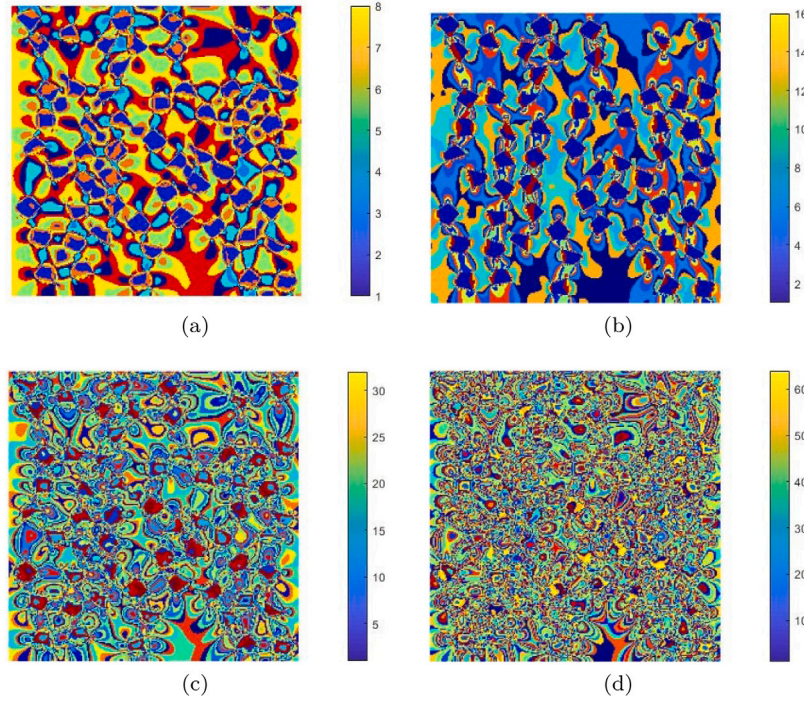


Fig. 2. Clustering decomposition: (a) 8 clusters; (b) 16 clusters; (c) 32 clusters; (d) 64 clusters. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

where  $A^I$  stand for a strain concentration matrix corresponding to a unit uniform strain.

At the first time interval,

$$\bar{\sigma}^0|_{t=t_0} = \sum_{I=1}^M v_I \bar{\sigma}^{(0,I)} = \sum_{I=1}^M v_I D^I \bar{\epsilon}^{(0,I)} = \sum_{I=1}^M v_I D^I A^I \cdot \bar{\epsilon}^{0*} \quad (44)$$

At the  $k$ th time interval,

$$\bar{\sigma}^0|_{t=t_k} = \sum_{m=0}^M \bar{\sigma}^m|_{t=t_{k-1}} \quad (45)$$

When  $m = 1, 2, 3, \dots$ ,

$$\bar{\sigma}^m = \sum_{I=1}^M v_I D^I A^I \cdot \bar{\epsilon}^{m*} \quad (46)$$

By calculating  $\bar{\sigma} = \sum_{m=0}^M \bar{\sigma}^m s^m$  interval by interval with Eqs. (41)–(42), the effective stress of RUC is acquired, by which the relaxation modulus of a heterogeneous viscoelastic material can be evaluated.

An adaptive computing process similar to Eq. (37) is employed to calculate  $\bar{\sigma}$ .

#### 4. Cluster decomposition and strain/stress concentration tensor

Based upon a high fidelity FE simulation on the heterogeneous elastic RUC with  $D^I$ , the stress solution can be obtained with  $\bar{\sigma} = \{\bar{\sigma}, 0, 0\}^T$ . Utilizing the  $k$ -means algorithm [69],  $V$  is decomposed into  $M$  virtual subdomains  $V_I$ ,  $I = 1, 2, \dots, M$ , by classifying all FE elements into  $M$  clusters according to the element stress levels in the X direction. Each cluster may consist of several geometrically disjointed sub-domains with the same  $D^I$ , as shown in Fig. 2 where one color refers to one cluster. The effective stress/strain of  $V_I$  are given by Eqs. (15)–(16).

$$V = \sum_{I=1}^M V_I \quad (47)$$

$$V_I \cap V_J = \emptyset, \quad I \neq J, I, J = 1, 2, \dots, M \quad (48)$$

For  $\bar{\sigma} = \{\bar{\sigma}, 0, 0\}^T$ ,  $B^I$  is given by

$$B^I = \begin{bmatrix} \bar{\sigma}_x^{(0,I)} / \bar{\sigma} & 0 & 0 \\ \bar{\sigma}_y^{(0,I)} / \bar{\sigma} & 0 & 0 \\ \bar{\tau}_{xy}^{(0,I)} / \bar{\sigma} & 0 & 0 \end{bmatrix} \quad (49)$$

Using  $\bar{\sigma} = \{\bar{\sigma}, 0, 0\}^T$ , the  $\bar{\epsilon}_x$  and  $\bar{\epsilon}_y$  accompanied by  $\bar{\epsilon}_x$  can be obtained.

For  $\bar{\epsilon} = \{\bar{\epsilon}, 0, 0\}^T$ ,  $A^I$  is given by

$$A^I = \begin{bmatrix} \bar{\epsilon}_x^{(0,I)} / \bar{\epsilon} & 0 & 0 \\ \bar{\epsilon}_y^{(0,I)} / \bar{\epsilon} & 0 & 0 \\ \bar{\gamma}_{xy}^{(0,I)} / \bar{\epsilon} & 0 & 0 \end{bmatrix} \quad (50)$$

In this case,  $\bar{\sigma}_x$  and  $\bar{\sigma}_y$  accompanied by  $\bar{\sigma}_x$  can be obtained.

Utilizing the time varying effective strain or effective stress above, the creep compliance or relaxation modulus can be estimated by solving an optimization problem described in Appendix.

It is worthy to note that for 2-D problem, other creep compliances or relaxation moduli can be evaluated with  $\bar{\sigma} = \{0, \bar{\sigma}, 0\}^T$  and  $\bar{\sigma} = \{0, 0, \bar{\sigma}\}^T$  or with  $\bar{\epsilon} = \{0, \bar{\epsilon}, 0\}^T$  and  $\bar{\epsilon} = \{0, 0, \bar{\epsilon}\}^T$ .

#### 5. Numerical verification

Four numerical examples are presented to verify the effectiveness of proposed approach. The first example examines the impacts of inclusion distribution and step size on the proposed method, the second one is mainly concerned with the number of clusters and computational efficiency. In the third example, the Scaled Boundary Finite Element Method (SBFEM) and an image based quadtree technique are combined in the FE analysis of elastic heterogeneous RUC, and the coefficients in effective creep compliance are estimated. The last example addresses an effective evaluation of relaxation modulus. ABAQUS based direct numerical simulations (ABAQUS-DNS) on the heterogeneous viscoelastic RUCs are conducted to provide the reference for the time varying effective strains.

For simplicity, all variables and parameters are assumed dimensionless and a uniform step size is adopted.



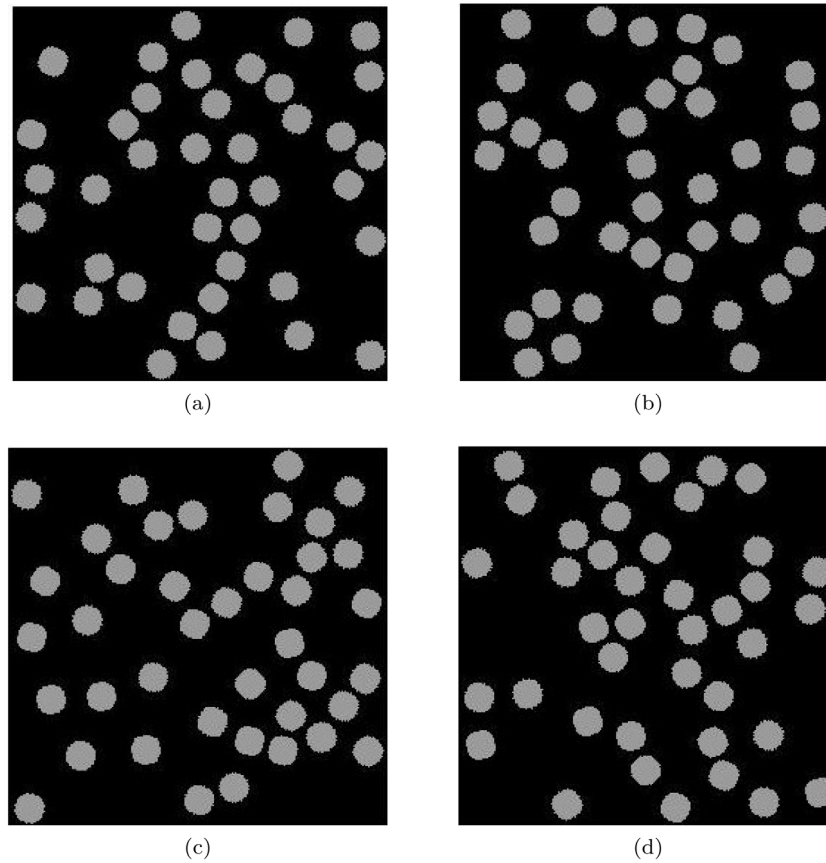


Fig. 3. RUCs with different distributions of 40 inclusions.

**Table 1**  
Constitutive parameters.

	Matrix	Inclusion
$\mu$	0.2	0.3
$\eta$	6000	60 000
$E_1$	6000	60 000
$E_2$	6000	60 000

### 5.1. Example 1

Consider a heterogeneous material composed of the viscoelastic matrix and circular inclusions, the constitutive parameters of the matrix and inclusion are given in Table 1 [22]. The volume fraction of inclusions is  $v_f = 19.18\%$ . Computing parameters are given by  $\beta = 10^{-6}$  and  $M = 8$ .

An ABAQUS based converged solution is provided for the FE analysis on the heterogeneous elastic RUC (19 057 elements, 20 647 nodes).

The effective strains are obtained for four RUCs with same size but different randomly produced distributions of inclusions, as shown in Fig. 3. The mean of these four effective strains is taken as the effective strains. Table 2 exhibits comparisons of  $\bar{\epsilon}_x$  given by proposed method and ABAQUS-DNS, and the maximum relative deviation is 0.022%. Fig. 4 shows a comparison of the effective Poisson's ratio which is nearly time independent. Table 3 provides a comparison of  $\bar{\epsilon}_x$  with different step sizes. Table 4 presents a comparison of  $\bar{\epsilon}_x$  with the same volume fraction and same size of inclusions, but with different RUC sizes, as shown in Fig. 5.

### 5.2. Example 2

Consider the material same as Example 1, but inclusions are polygonal, as shown in Fig. 6. The volume fraction of inclusions is  $v_f = 17.28\%$ . Computing parameters are given by  $\beta = 10^{-6}$ ,  $\Delta t = 0.1$ .

An ABAQUS based converged solution is provided for the FE analysis on the heterogeneous elastic RUC (65 a536 elements, 66 049 nodes).

Fig. 7 and Table 5 present comparisons of  $\bar{\epsilon}_x$  and  $\bar{\epsilon}_y$  given by proposed method with different number of clusters and ABAQUS-DNS, and the maximum relative deviation is 0.17% (8 clusters). Tables 6 and 7 show the comparisons of computational costs spent by the proposed method and ABAQUS-DNS.

### 5.3. Example 3

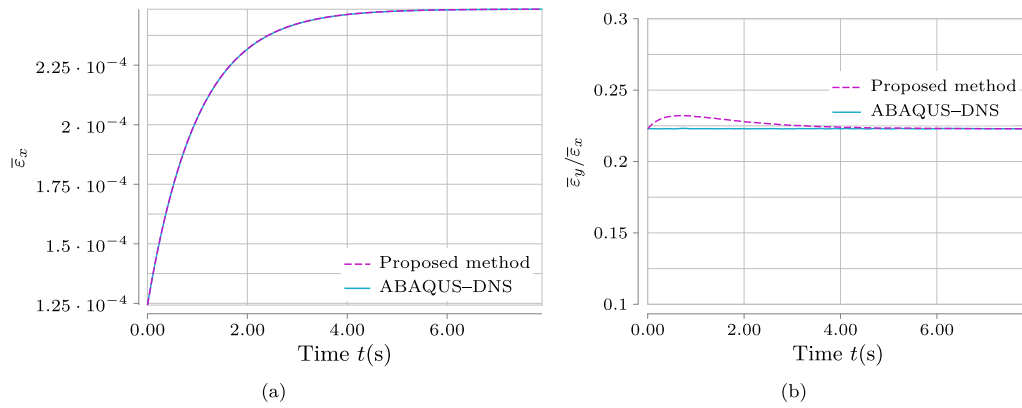
Consider the material same as Example 1, but inclusions are elliptical with a 1/2 aspect ratio. The volume fraction of inclusions is 23.97%. Computing parameters are given by  $\beta = 10^{-6}$ ,  $\Delta t = 0.1$ .

The proposed reduced order method can not only be conducted under the conventional FE framework, but also under the framework of Scale Boundary Finite Element Method. In this example, SBFEM is combined with the quadtree technique [70], providing a convenience of mesh generation by directly using the image of RUC [71], as shown in Fig. 8. The SBFEM is provided for the FE analysis on the heterogeneous elastic RUC (15 433 elements, 18 949 nodes) and the TPAA-SBFEM [45] based converged solutions are taken as the reference solutions.

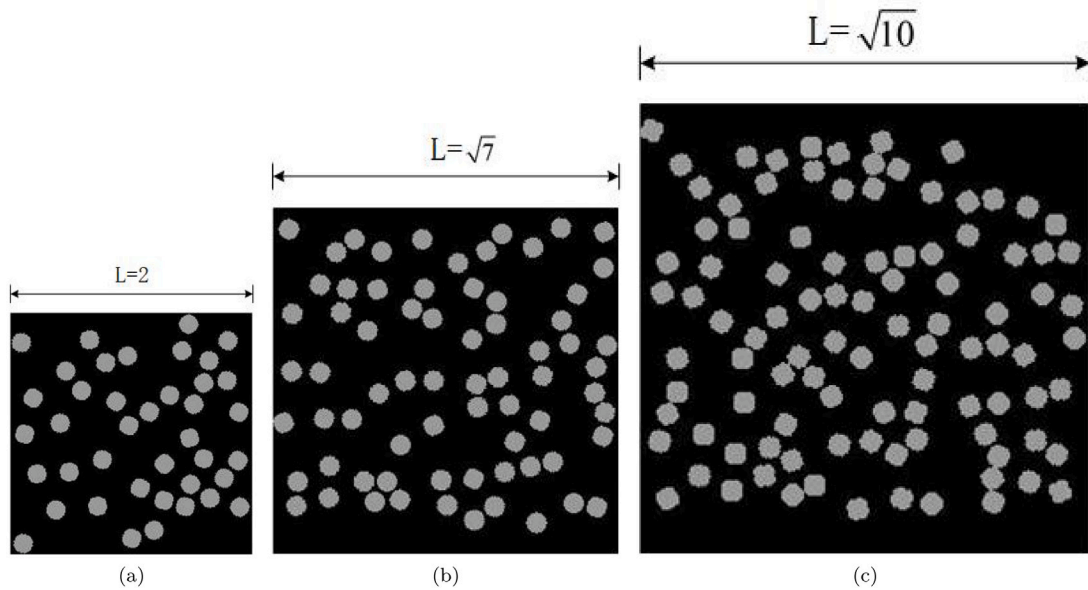
Fig. 9 shows comparisons of  $\bar{\epsilon}_x$  and  $\bar{\epsilon}_y$  with different number of clusters, the maximum relative deviation is 0.186%. Table 8 shows a comparison of computational costs spent by the proposed method and TPAA-SBFEM. By solving the optimization problem defined in Appendix, the coefficients of a Prony series based effective creep compliance  $\bar{J}(t)$  are estimated using time varying  $\bar{\epsilon}_x$ , as shown in Table 9.

**Table 2**  
A comparison of  $\bar{\varepsilon}_x$  given by proposed method and ABAQUS-DNS.

Method	Distribution	t = 0	t = 2	t = 4	t = 6	t = 8
Proposed method	a	0.000123822	0.000231153	0.000245448	0.000247351	0.000247601
	b	0.000123901	0.000231109	0.000245552	0.000247498	0.000247756
	c	0.000125286	0.000233656	0.000248287	0.000250263	0.000250525
	d	0.000124068	0.000231371	0.000245870	0.000247829	0.000248090
	Mean	0.000124269	0.000231822	0.000246289	0.000248235	0.000248493
ABAQUS-DNS	a	0.000123822	0.000230886	0.000245376	0.000247337	0.000247598
	b	0.000123901	0.000231033	0.000245532	0.000247494	0.000247755
	c	0.000125286	0.000233615	0.000248276	0.000250260	0.000250525
	d	0.000124068	0.000231345	0.000245863	0.000247828	0.000248089
	Mean	0.000124269	0.000231720	0.000246262	0.000248230	0.000248492



**Fig. 4.** Comparisons of time varying  $\bar{\varepsilon}_x$  and  $\bar{\varepsilon}_y/\bar{\varepsilon}_x$ .



**Fig. 5.** RUCs with the same volume fraction but different RUC sizes: (a) 40 inclusions; (b) 70 inclusions; (c) 100 inclusions.

**Table 3**  
A comparison of  $\bar{\varepsilon}_x$  with different step sizes.

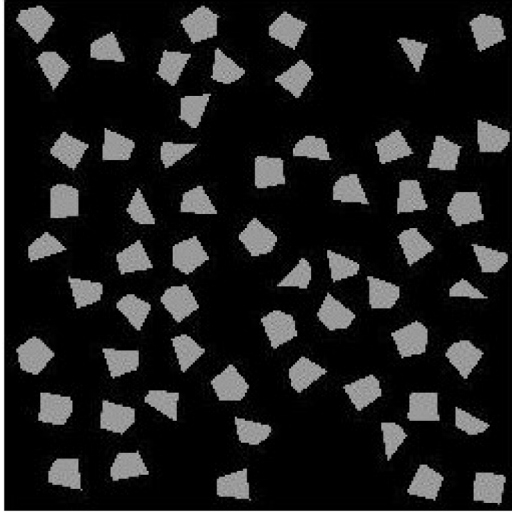
Step size	t = 0	t = 2	t = 4	t = 6	t = 8
$\Delta t = 0.1$	0.000124269	0.000231822	0.000246289	0.000248235	0.000248493
$\Delta t = 0.2$	0.000124269	0.000231822	0.000246289	0.000248235	0.000248493
$\Delta t = 0.4$	0.000124269	0.000231822	0.000246289	0.000248235	0.000248493
$\Delta t = 0.8$	0.000124269	0.000231822	0.000246289	0.000248235	0.000248493

**Table 4**  
A comparison of  $\bar{\varepsilon}_x$  with different RUC sizes.

RUC size	t = 0	t = 2	t = 4	t = 6	t = 8
$L = 2$	0.000124269	0.000231720	0.000246262	0.000248230	0.000248492
$L = \sqrt{7}$	0.000124614	0.000232582	0.000247204	0.000248982	0.000249195
$L = \sqrt{10}$	0.000124339	0.000231851	0.000246401	0.000248370	0.000248633

**Table 5**A comparison of  $\bar{\epsilon}_x$  given by proposed method and ABAQUS-DNS.

Method	t = 0	t = 2	t = 4	t = 6	t = 8
8 clusters	0.000127709	0.000238390	0.000253148	0.000255116	0.000255374
16 clusters	0.000127709	0.000238202	0.000253098	0.000255106	0.000255372
32 clusters	0.000127709	0.000238121	0.000253076	0.000255101	0.000255371
64 clusters	0.000127709	0.000238099	0.000253070	0.000255100	0.000255371
ABAQUS-DNS	0.000127709	0.000238135	0.000253080	0.000255102	0.000255371

**Fig. 6.** A RUC with polygonal inclusions.**Table 6**

A comparison of computational efficiency with respect to different step sizes.

Method	Step size	Proposed method				ABAQUS-DNS
		8 clusters	16 clusters	32 clusters	64 clusters	
CPU time	$\Delta t = 0.1$	56.0 s	57.8 s	58.9 s	61.0 s	752.4 s
	$\Delta t = 0.01$	64.0 s	64.7 s	67.5 s	69.0 s	5199.3 s

#### 5.4. Example 4

Consider the material and internal geometry of RUC same as Example 1, but a uniform strain boundary conditions is applied. The volume fraction of circular inclusions is 30%. Computing parameters are given by  $\beta = 10^{-6}$ ,  $\Delta t = 0.1$ .

An ABAQUS based converged solution is provided for the FE analysis on the heterogeneous elastic RUC (12100 elements, 12113 nodes).

**Fig. 10** shows comparisons of  $\bar{\sigma}_x$  with different number of clusters, the maximum relative deviations are shown in **Table 10**.

#### 5.5. Computing remarks

Numerical results indicate

1. The proposed method is applicable to predict the effective creep and relaxation behaviors via time varying average strain or average stress.
2. The effective strains evaluated by the proposed method agree well with those given by ABAQUS-DNS or TPAA-SBFEM-DNS. As shown in **Tables 2** and **5** and **Fig. 9**, the maximum relative deviations of proposed method is only 0.186%.
3. For different step sizes, a stable temporal accuracy of effective strains can be secured by piecewise adaptive computing, as shown in **Table 3**.
4. Because only one-time elastic heterogeneous FE analysis is required for the proposed method, its computational cost is much

cheaper than those of ABAQUS-DNS or TPAA-SBFEM, and becomes more cheaper with the decrease of step size and the increase of FE scale, as shown in **Tables 6–8**, respectively.

5. The heterogeneous elastic analysis for the clustering decomposition on RUC can be fulfilled by various well developed numerical techniques, in addition to FE, SBFEM is employed in this paper, which takes advantages of tackling the problem with stress singularity and image based mesh generating.
6. For the DNS-clustering based effective evaluation, cluster and mesh convergence tests should be basic guarantees for the fine gradation of stress and accurate initial solutions, and are conducted in this paper.
7. For all the numerical examples,  $m_{up} = 30$ , and all the recursive computing is converged at  $m < m_{up}$ .

## 6. Conclusions

A novel reduced order method is presented to evaluate effective properties of heterogeneous viscoelastic materials, which is attractive as it requires no self-consistent process, only one-time elastic FE analysis for clustering decomposition, and a temporally piecewise recursive adaptive computing process with very few unknowns of effective strain/stress. The major merits of presented work include:

1. A piecewise variables separation technique is developed by a series expansion at a discretized time interval, and a temporally and spatially coupled effective evaluation process is converted into a series of elastic evaluation processes, and the whole process requires only one-time elastic heterogeneous FE analysis and needs no self-consistent process.
2. The proposed method is conducted in the time domain, thus all the inconvenience caused by the integral inversion in the integral transformation methods can be avoided.
3. The temporal accuracy of evaluation is secured by a recursive adaptive process, and the inaccuracy caused by the lower truncation order of FDM can be avoided.
4. In this paper, the effective strain and creep compliance are evaluated under a constant stress boundary condition, by imposing a constant strain boundary conditions, the effective stress and relaxation modulus can also be evaluated using the proposed approach.

The present formulation is applicable to the linear viscoelastic model with one order derivative of stress and strain, and can be conveniently to extend the linear viscoelastic model with higher order derivatives because a similar but more complex variable separation based recursive symbolic elastic homogenization process and an adaptive algorithm to acquire the effective strain/stress can be derived. The ROM (reduced order method) presents potential benefits and applications to the efficient optimization concerned with material designs. For instance, in designing material micro-structures by using isogeometric analysis and parameterized level set method, a reduced modeling combined with topology optimization was developed to improve the computational efficiency [72]. The major objective of presented work is to provide effective means for the effective evaluation of heterogeneous viscoelastic materials, and should be extended to the issue concerned with material design which has been taken as the focus at the next step, but needs more efforts.

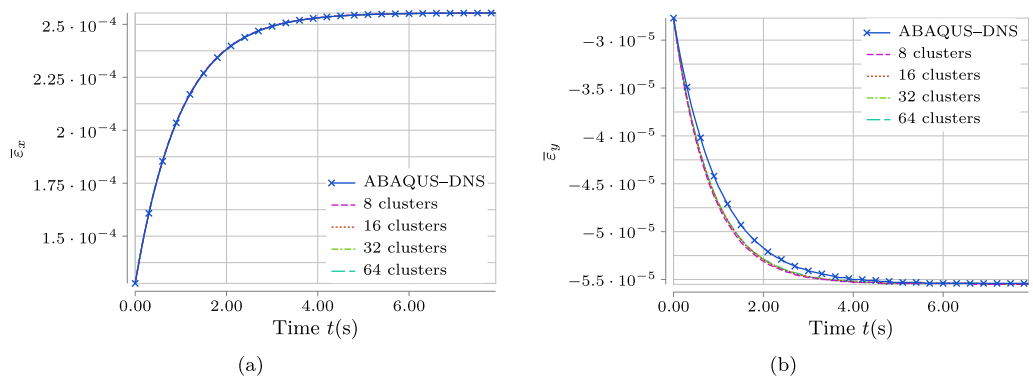


Fig. 7. Comparisons of time varying effective strains.

**Table 7**  
A comparison of computational efficiency with respect to different FE scales.

Method	FE scale	Proposed method				ABAQUS-DNS
		8 clusters	16 clusters	32 clusters	64 clusters	
CPU time	66 049 nodes	56.0 s	57.8 s	58.9 s	61.0 s	752.4 s
	263 169 nodes	132.1 s	136.7 s	139.4 s	146.2 s	2051.6 s

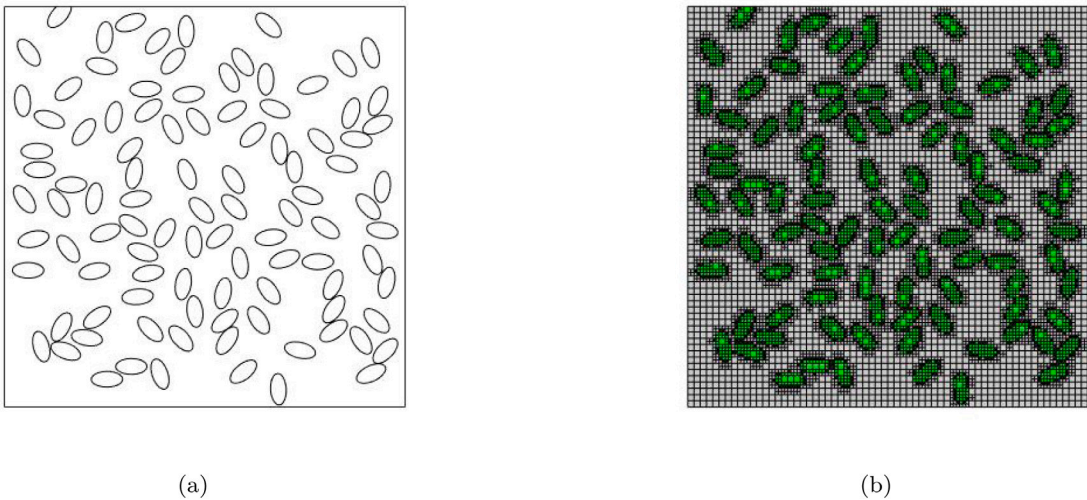


Fig. 8. A RUC with elliptical inclusions (a) and its SBFEM mesh generated by image based quadtree technique (b).

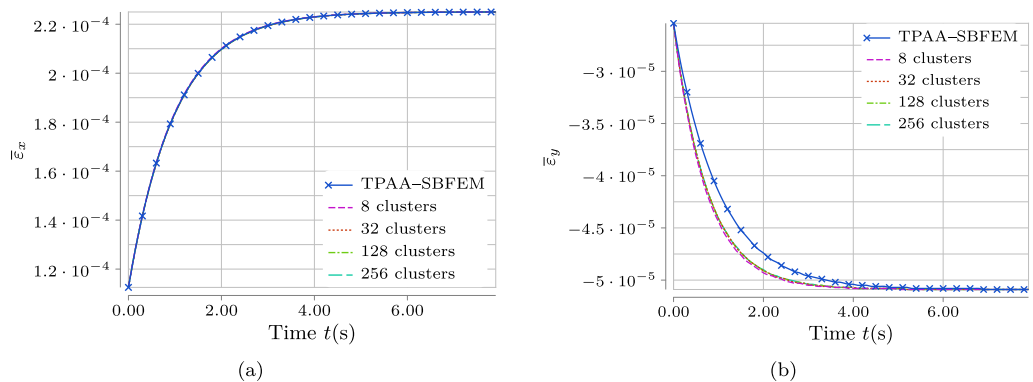


Fig. 9. Comparisons of time varying effective strains.



**Table 8**

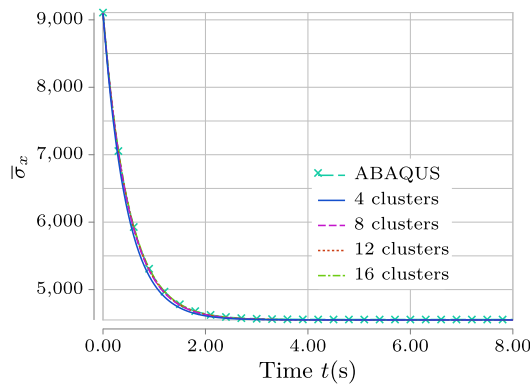
A comparison of computational efficiency with respect to different step sizes.

Method	Step size	Proposed method				TPAA-SBFEM
		8 clusters	16 clusters	32 clusters	64 clusters	
CPU time	$\Delta t = 0.1$	8.8 s	9.3 s	9.4 s	9.5 s	87.3 s
	$\Delta t = 0.01$	9.3 s	9.5 s	9.7 s	10.0 s	731.3 s

**Table 9**

A comparison of effective parameters obtained with different number of clusters.

	$\bar{\mu}$	$J_{\infty}$	$J_1$	$\tau_1$	$J_2$	$\tau_2$
Cluster = 8	0.230564268	0.0002246	-0.0001127	1.000	$7.994 \times 10^{-7}$	10.00
Cluster = 32	0.230263761	0.0002252	-0.0001124	1.000	$-3.511 \times 10^{-7}$	10.00
Cluster = 128	0.230218048	0.0002252	-0.0001125	1.000	$-3.084 \times 10^{-7}$	10.00
Cluster = 256	0.230157321	0.0002252	-0.0001124	1.000	$-3.291 \times 10^{-7}$	10.00
TPAA-SBFEM	0.226063572	0.0002251	-0.0001124	1.000	$-1.495 \times 10^{-8}$	10.00

**Fig. 10.** Comparisons of time varying effective stress.**Table 10**

The maximum relative deviation between the proposed method and ABAQUS.

	ABAQUS	4 clusters	8 clusters	12 clusters	16 clusters
Relative deviations	–	0.27%	0.046%	0.045%	0.028%

### CRedit authorship contribution statement

**Qiang Fu:** Writing – original draft, Writing – review & editing.  
**Yiqian He:** Validation. **Xinglin Guo:** Validation. **Haitian Yang:** Validation, Conceptualization, Supervision.

### Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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### Appendix. Evaluation of effective creep compliance

In the case of constant stress boundary condition with  $\bar{\sigma}$ , the relationship between effective strain and stress is assumed to be

$$\bar{\epsilon}(t) = \bar{J}(t) \cdot \bar{\sigma} \quad (\text{A.1})$$

where  $\bar{J}(t)$  refers to the effective creep compliance.

In this paper,  $\bar{J}(t)$  is specified by Prony series,

$$\bar{J}(t) = \bar{J}_{\infty} + \sum_{i=1}^N \bar{J}_i * e^{-t/\tau_i} \quad (\text{A.2})$$

All the coefficients in  $\bar{J}(t)$  can be determined by solving an optimization problem defined by

$$\min : \quad \phi = \sum_{n=0}^K \|\bar{J}(t_n) \cdot \bar{\sigma} - \bar{\epsilon}(t_n)\|^2 \quad (\text{A.3})$$

where  $\bar{\epsilon}(t_n)$  refers to  $\bar{\epsilon}(t)|_{t=t_n}$ , and  $K$  stands for the number of sample points in the time domain.

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