

Space Shuttle

The **Space Shuttle** was a partially reusable low Earth orbital spacecraft system operated from 1981 to 2011 by the National Aeronautics and Space Administration (NASA) as part of the Space Shuttle program. Its official program name was Space Transportation System (STS), taken from a 1969 plan for a system of reusable spacecraft where it was the only item funded for development.^[4] The first of four orbital test flights occurred in 1981, leading to operational flights beginning in 1982. Five complete Space Shuttle orbiter vehicles were built and flown on a total of 135 missions from 1981 to 2011, launched from the Kennedy Space Center (KSC) in Florida. Operational missions launched numerous satellites, Interplanetary probes, and the Hubble Space Telescope (HST); conducted science experiments in orbit; and participated in construction and servicing of the International Space Station (ISS). The Space Shuttle fleet's total mission time was 1322 days, 19 hours, 21 minutes and 23 seconds.^[5]

Space Shuttle components include the Orbiter Vehicle (OV) with three clustered Rocketdyne RS-25 main engines, a pair of recoverable solid rocket boosters (SRBs), and the expendable external tank (ET) containing liquid hydrogen and liquid oxygen. The Space Shuttle was launched vertically, like a conventional rocket, with the two SRBs operating in parallel with the orbiter's three main engines, which were fueled from the ET. The SRBs were jettisoned before the vehicle reached orbit, and the ET was jettisoned just before orbit insertion, which used the orbiter's two Orbital Maneuvering System (OMS) engines. At the conclusion of the mission, the orbiter fired its OMS to deorbit and reenter the atmosphere. The orbiter was protected during reentry by its thermal protection system tiles, and it glided as a spaceplane to a runway landing, usually to the Shuttle Landing Facility at KSC, Florida, or to Rogers Dry Lake in Edwards Air Force Base, California. If the landing occurred at Edwards, the orbiter was flown back to the KSC on the Shuttle Carrier Aircraft, a specially modified Boeing 747.

The first orbiter, *Enterprise*, was built in 1976 and used in Approach and Landing Tests however it had no orbital capability. Four fully operational orbiters were initially built: *Columbia*, *Challenger*, *Discovery*, and *Atlantis*. Of these, two were lost in mission accidents: *Challenger* in 1986 and *Columbia* in 2003, with a total of fourteen astronauts killed. A fifth operational (and sixth in total) orbiter, *Endeavour*, was built in 1991 to replace *Challenger*. The Space Shuttle was retired from service upon the conclusion of *Atlantis*'s final flight on July 21, 2011. The U.S. relied on the Russian Soyuz spacecraft to transport astronauts to the ISS from the last Shuttle flight until the first Commercial Crew Development launch on May 30, 2020.

Space Shuttle



Discovery lifts off at the start of STS-120.

Function	Crewed orbital launch and reentry
Manufacturer	United Space Alliance Thiokol/Alliant Techsystems (SRBs) Lockheed Martin/Martin Marietta (ET) Boeing/Rockwell (orbiter)
Country of origin	United States
Project cost	US\$211 billion (2012)
Cost per launch	US\$576 million (2012) to \$1.64 billion (2012)
Size	
Height	56.1 m (184 ft 1 in)
Diameter	8.7 m (28 ft 7 in)
Mass	2,030,000 kg (4,470,000 lb)
Stages	1.5
Capacity	
Payload to Low Earth Orbit (LEO)	

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Design and development

Historical background

	(204 km or 127 mi)
Mass	27,500 kg (60,600 lb)
Payload to International Space Station (ISS) (407 km or 253 mi)	
Mass	16,050 kg (35,380 lb)
Payload to polar orbit	
Mass	12,700 kg (28,000 lb)
Payload to Geostationary Transfer Orbit (GTO)	
Mass	10,890 kg (24,010 lb) with Inertial Upper Stage ^[1]
Payload to Geostationary Orbit (GEO)	
Mass	2,270 kg (5,000 lb) with Inertial Upper Stage ^[1]
Payload to Earth return	
Mass	14,400 kg (31,700 lb) ^[2]
Launch history	
Status	Retired
Launch sites	LC-39 , Kennedy Space Center SLC-6 , Vandenberg AFB (unused)
Total launches	135
Success(es)	133 ^[a]
Failure(s)	2 <i>Challenger</i> (launch failure, 7 fatalities) <i>Columbia</i> (re-entry failure, 7 fatalities)
First flight	April 12, 1981
Last flight	July 21, 2011
Notable payloads	Tracking and data relay satellites Spacelab Hubble Space Telescope Galileo Magellan Ulysses Compton Gamma Ray Observatory

During the 1950s, the United States Air Force proposed using a reusable piloted glider to perform military operations such as reconnaissance, satellite attack, and air-to-ground weapons employment. In the late 1950s, the Air Force began developing the partially reusable X-20 Dyna-Soar. The Air Force collaborated with NASA on the Dyna-Soar, and began training six pilots in June 1961. The rising costs of development and the prioritization of Project Gemini led to the cancellation of the Dyna-Soar program in December 1963. In addition to the Dyna-Soar, the Air Force had conducted a study in 1957 to test the feasibility of reusable boosters. This became the basis for the aerospaceplane, a fully reusable spacecraft that was never developed beyond the initial design phase in 1962–1963.^{[6]:162–163}

Beginning in the early 1950s, NASA and the Air Force collaborated on developing lifting bodies to test aircraft that primarily generated lift from their fuselages instead of wings, and tested the M2-F1, M2-F2, M2-F3, HL-10, X-24A, and the X-24B. The program tested aerodynamic characteristics that would later be incorporated in design of the Space Shuttle, including unpowered landing from a high altitude and speed.^{[7]:142[8]:16–18}

Design process

In September 1966, NASA and the Air Force released a joint study concluding that a new vehicle was required to satisfy their respective future demands, and that a partially reusable system would be the most cost-effective solution.^{[6]:164} The head of the NASA Office of Manned Space Flight, George Mueller, announced the plan for a reusable shuttle on August 10, 1968. NASA issued a request for proposal (RFP) for designs of the Integrated Launch and Re-entry Vehicle (ILRV), which would later become the Space Shuttle. Rather than award a contract based upon initial proposals, NASA announced a phased approach for the Space Shuttle contracting and development; Phase A was a request for studies completed by competing aerospace companies, Phase B was a competition between two contractors for a specific contract, Phase C involved designing the details of the spacecraft components, and Phase D was the production of the spacecraft.^{[9][8]:19–22}

In December 1968, NASA created the Space Shuttle Task Group to determine the optimal design for a reusable spacecraft, and issued study contracts to General Dynamics, Lockheed, McDonnell Douglas, and North American Rockwell. In July 1969, the Space Shuttle Task Group issued a report that determined the Shuttle would support short-duration crewed missions and space station, as well as the capabilities to launch, service, and retrieve satellites. The report also created three classes of a future reusable shuttle: Class I would have a reusable orbiter mounted on expendable boosters, Class II would use multiple expendable rocket engines and a single propellant tank (stage-and-a-half), and Class III would have both a reusable orbiter and a reusable booster. In September 1969, the Space Task Group, under leadership of Vice President Spiro Agnew, issued a report calling for the development of a space shuttle to bring people and cargo to low Earth orbit (LEO), as well as a space tug for transfers between orbits and the Moon, and a reusable nuclear upper stage for deep space travel.^{[6]:163–166[4]}

After the release of the Space Shuttle Task Group report, many aerospace engineers favored the Class III, fully reusable design because of perceived savings in hardware costs. Max Faget, a NASA engineer who had worked to design the Mercury capsule, patented a design for a two-stage fully recoverable system with a straight-

	<div>Mir Docking Module</div> <div>Chandra X-ray Observatory</div> <div>ISS components</div>
Boosters – Solid Rocket Boosters	
Engines	2 solid-fuel rocket motors
Thrust	12,500 kN (2,800,000 lbf) each, sea level liftoff
Specific impulse	242 seconds (2.37 km/s)
Burn time	124 s
Fuel	Solid (ammonium perchlorate composite propellant)
First stage – Orbiter + external tank	
Engines	3 RS-25 engines located on Orbiter
Thrust	5,250 kN (1,180,000 lbf) total, sea level liftoff ^[3]
Specific impulse	455 seconds (4.46 km/s)
Burn time	480 s
Fuel	LH ₂ / LOX
Boosters	
No. boosters	2

winged orbiter mounted on a larger straight-winged booster.^{[10][11]} The Air Force Flight Dynamics Laboratory argued that a straight-wing design would not be able to withstand the high thermal and aerodynamic stresses during reentry, and would not provide the required cross-range capability. Additionally, the Air Force required a larger payload capacity than Faget's design allowed. In January 1971, NASA and Air Force leadership decided that a reusable delta-wing orbiter mounted on an expendable propellant tank would be the optimal design for the Space Shuttle.^{[6]:166}

After they established the need for a reusable, heavy-lift spacecraft, NASA and the Air Force determined the design requirements of their respective services. The Air Force expected to use the Space Shuttle to launch large satellites, and required it to be capable of lifting 29,000 kg (65,000 lb) to an eastward LEO or 18,000 kg (40,000 lb) into a polar orbit. The satellite designs also required that the Space Shuttle have a 4.6 by 18 m (15 by 60 ft) payload bay. NASA evaluated the F-1 and J-2 engines from the Saturn rockets, and determined that they were insufficient for the requirements of the Space Shuttle; in July 1971, it issued a contract to Rocketdyne to begin development on the RS-25 engine.^{[6]:165–170}

NASA reviewed 29 potential designs for the Space Shuttle, and determined that a design with two side boosters should be used, and the boosters should be reusable to reduce costs.^{[6]:167} NASA and the Air Force elected to use solid-propellant boosters because of the lower costs and the ease of refurbishing them for reuse after they landed in the ocean. In January 1972, President Richard Nixon approved the Shuttle, and NASA decided on its final design in March. That August, NASA awarded the contract to build the orbiter to North American Rockwell, the solid-rocket booster contract to Morton Thiokol, and the external tank contract to Martin Marietta.^{[6]:170–173}

Development

On June 4, 1974, Rockwell began construction on the first orbiter, OV-101, which would later be named Enterprise. *Enterprise* was designed as a test vehicle, and did not include engines or heat shielding. Construction was completed on September 17, 1976, and *Enterprise* was moved to the Edwards Air Force Base to begin testing.^{[6]:173[12]} Rockwell constructed the Main Propulsion Test Article (MPTA)-098, which was a structural truss mounted to the ET with three RS-25 engines attached. It was tested at the National Space Technology Laboratory (NSTL) to ensure that the engines could safely run through the launch profile.^{[13]:II-163} Rockwell conducted mechanical and thermal stress tests on Structural Test Article (STA)-099 to determine the effects of aerodynamic and thermal stresses during launch and reentry.^{[13]:I-415}

The beginning of the development of the RS-25 Space Shuttle Main Engine was delayed for nine months while Pratt & Whitney challenged the contract that had been issued to Rocketdyne. The first engine was completed in March 1975, after issues with developing the first throttleable, reusable engine. During engine testing, the RS-25 experienced multiple nozzle failures, as well as broken turbine blades. Despite the problems during testing, NASA ordered the nine RS-25 engines needed for its three orbiters under construction in May 1978.^{[6]:174–175}

NASA experienced significant delays in the development of the Space Shuttle's thermal protection system. Previous NASA spacecraft had used ablative heat shields, but those could not be reused. NASA chose to use ceramic tiles for thermal protection, as the shuttle could then be constructed of lightweight aluminum, and the tiles could be individually replaced as needed. Construction began on Columbia on March 27, 1975, and it was delivered to the KSC on March 25, 1979.^{[6]:175–177} At the time of its arrival at the KSC, *Columbia* still had 6,000 of its 30,000 tiles remaining to be installed. However, many of the tiles that had been originally installed had to be replaced, requiring two years of installation before *Columbia* could fly.^{[8]:46–48}



Columbia undergoing installation of its ceramic tiles

On January 5, 1979, NASA commissioned a second orbiter. Later that month, Rockwell began converting STA-099 to OV-099, later named *Challenger*. On January 29, 1979, NASA ordered two additional orbiters, OV-103 and OV-104, which were named *Discovery* and *Atlantis*. Construction of OV-105, later named *Endeavour*, began in February 1982, but NASA decided to limit the Space Shuttle fleet to four orbiters in 1983. After the loss of *Challenger*, NASA resumed production of *Endeavour* in September 1987.^{[8]:52–53}

Testing

After it arrived at Edwards AFB, *Enterprise* underwent flight testing with the *Shuttle Carrier Aircraft*, a Boeing 747 that had been modified to carry the orbiter. In February 1977, *Enterprise* began the *Approach and Landing Tests* and underwent captive flights, where it remained attached to the Shuttle Carrier Aircraft for the duration of the flight. On August 12, 1977, *Enterprise* conducted its first glide test, where it detached from the Shuttle Carrier Aircraft and landed at Edwards AFB.^{[6]:173–174} After four additional flights, *Enterprise* was moved to the *Marshall Space Flight Center* (MSFC) on March 13, 1978. *Enterprise* underwent shake tests in the Mated Vertical Ground Vibration Test, where it was attached to an external tank and solid rocket boosters, and underwent vibrations to simulate the stresses of launch. In April 1979, *Enterprise* was taken to the KSC, where it was attached to an external tank and solid rocket boosters, and moved to *LC-39*. Once installed at the launch pad, the Space Shuttle was used to verify the proper positioning of launch complex hardware. *Enterprise* was taken back to California in August 1979, and later served in the development of the *SLC-6* at *Vandenberg AFB* in 1984.^{[8]:40–41}



Enterprise during the *Approach and Landing Tests*



Columbia launching on *STS-1*^[b]

On November 24, 1980, *Columbia* was mated with its external tank and solid-rocket boosters, and was moved to *LC-39* on December 29.^{[13]:III-22} The first Space Shuttle mission, *STS-1*, would be the first time NASA performed a crewed first-flight of a spacecraft.^{[13]:III-24} On April 12, 1981, the Space Shuttle launched for the first time, and was piloted by *John Young* and *Robert Crippen*. During the two-day mission, Young and Crippen tested equipment on board the shuttle, and found several of the ceramic tiles had fallen off the top side of the *Columbia*.^{[14]:277–278} NASA coordinated with the Air Force to use satellites to image the underside of *Columbia*, and determined there was no damage.^{[14]:335–337} *Columbia* reentered the atmosphere and landed at Edwards AFB on April 14.^{[13]:III-24}

NASA conducted three additional test flights with *Columbia* in 1981 and 1982. On July 4, 1982, *STS-4*, flown by *Ken Mattingly* and *Henry Hartsfield*, landed on a concrete runway at Edwards AFB. President *Ronald Reagan* and his wife *Nancy* met the crew, and delivered a speech. After *STS-4*, NASA declared its Space Transportation System (STS) operational.^{[6]:178–179}^[15]

Description

The Space Shuttle was the first operational orbital spacecraft designed for *reuse*. Each Space Shuttle orbiter was designed for a projected lifespan of 100 launches or ten years of operational life, although this was later extended.^{[16]:11} At launch, it consisted of the *orbiter*, which contained the *crew* and payload, the *external tank* (ET), and the two *solid rocket boosters* (SRBs).^{[17]:363}

Responsibility for the Shuttle components was spread among multiple NASA field centers. The KSC was responsible for launch, landing and turnaround operations for equatorial orbits (the only orbit profile actually used in the program), the U.S. Air Force at the *Vandenberg Air Force Base* was responsible for launch, landing

and turnaround operations for polar orbits (though this was never used), the Johnson Space Center (JSC) served as the central point for all Shuttle operations, the MSFC was responsible for the main engines, external tank, and solid rocket boosters, the John C. Stennis Space Center handled main engine testing, and the Goddard Space Flight Center managed the global tracking network.^[18]

Orbiter



Shuttle launch profiles. From left: Columbia, Challenger, Discovery, Atlantis, and Endeavour

The orbiter had design elements and capabilities of both a rocket and an aircraft to allow it to launch vertically and then land as a glider.^{[17]:365} Its three-part fuselage provided support for the crew compartment, cargo bay, flight surfaces, and engines. The rear of the orbiter contained the Space Shuttle Main Engines (SSME), which provided thrust during launch, as well as the Orbital Maneuvering System (OMS), which allowed the orbiter to achieve, alter, and exit its orbit once in space. Its double-delta wings were 18 m (60 ft) long, and were swept 81° at the inner leading edge and 45° at the outer leading edge. Each wing had an inboard and outboard elevon to provide flight control during reentry, along with a flap located between the wings, below the engines to control pitch. The orbiter's vertical stabilizer was swept backwards at 45°, and contained a rudder that could split to act as a speed brake.^{[17]:382–389} The vertical stabilizer also contained a two-part drag parachute system to slow the orbiter after landing. The orbiter used retractable landing gear with a nose landing gear and two main landing gear, each containing two tires. The main landing gear contained two brake assemblies each, and the nose landing gear contained an electro-hydraulic steering mechanism.^{[17]:408–411}

Crew

The Space Shuttle crew varied by mission. The test flights only had two members each, the commander and pilot, who were both qualified pilots that could fly and land the orbiter. The on-orbit operations, such as experiments, payload deployment, and EVAs, were conducted primarily by the mission specialists who were specifically trained for their intended missions and systems. Early in the Space Shuttle program, NASA flew with payload specialists, who were typically systems specialists who worked for the company paying for the payload's deployment or operations. The final payload specialist, Gregory B. Jarvis, flew on STS-51L, and future non-pilots were designated as mission specialists. An astronaut flew as a crewed spaceflight engineer on both STS-51C and STS-51J to serve as a military representative for a National Reconnaissance Office payload. A Space Shuttle crew typically had seven astronauts, with STS-61A flying with eight.^{[13]:III-21}

Crew compartment

The crew compartment comprised three decks, and was the pressurized, habitable area on all Space Shuttle missions. The flight deck consisted of two seats for the commander and pilot, as well as an additional two to four seats for crew members. The mid-deck was located below the flight deck, and was where the galley and

crew bunks were set up, as well as three or four crew member seats. The mid-deck contained the airlock, which could support two astronauts on an extravehicular activity (EVA), as well as access to pressurized research modules. An equipment bay was below the mid-deck, which stored environmental control and waste management systems.^{[8]:60–62[17]:365–369}

On the first four Shuttle missions, astronauts wore modified U.S. Air Force high-altitude full-pressure suits, which included a full-pressure helmet during ascent and descent. From the fifth flight, STS-5, until the loss of *Challenger*, the crew wore one-piece light blue nomex flight suits and partial-pressure helmets. After the *Challenger* disaster, the crew members wore the Launch Entry Suit (LES), a partial-pressure version of the high-altitude pressure suits with a helmet. In 1994, the LES was replaced by the full-pressure Advanced Crew Escape Suit (ACES), which improved the safety of the astronauts in an emergency situation. *Columbia* originally had modified SR-71 zero-zero ejection seats installed for the ALT and first four missions, but these were disabled after STS-4 and removed after STS-9.^{[17]:370–371}

The flight deck was the top level of the crew compartment, and contained the flight controls for the orbiter. The commander sat in the front left seat, and the pilot sat in the front right seat, with two to four additional seats set up for additional crew members. The instrument panels contained over 2,100 displays and controls, and the commander and pilot were both equipped with a heads-up display (HUD) and a Rotational Hand Controller (RHC) to gimbal the engines during powered flight and fly the orbiter during unpowered flight. Both seats also had rudder controls, to allow rudder movement in flight and nose-wheel steering on the ground.^{[17]:369–372} The orbiter vehicles were originally installed with the Multifunction CRT Display System (MCDS) to display and control flight information. The MCDS displayed the flight information at the commander and pilot seats, as well as at the aft seating location, and also controlled the data on the HUD. In 1998, *Atlantis* was upgraded with the Multifunction Electronic Display System (MEDS), which was a glass cockpit upgrade to the flight instruments that replaced the eight MCDS display units with 11 multifunction colored digital screens. MEDS was flown for the first time in May 2000 on STS-98, and the other orbiter vehicles were upgraded to it. The aft section of the flight deck contained windows looking into the payload bay, as well as an RHC to control the Remote Manipulator System during cargo operations. Additionally, the aft flight deck had monitors for a closed-circuit television to view the cargo bay.^{[17]:372–376}



Atlantis was the first Shuttle to fly with a glass cockpit, on STS-101.

The mid-deck contained the crew equipment storage, sleeping area, galley, medical equipment, and hygiene stations for the crew. The crew used modular lockers to store equipment that could be scaled depending on their needs, as well as permanently installed floor compartments. The mid-deck contained a port-side hatch that crew used for entry and exit while on Earth. Additionally, each orbiter was originally installed with an internal airlock in the mid-deck. The internal airlock was replaced with an external airlock in the payload bay on *Discovery*, *Atlantis*, and *Endeavour* to improve docking with Mir and the ISS, along with the Orbiter Docking System.^{[13]:II-26–33}

Flight systems

The orbiter was equipped with an avionics system to provide information and control during atmospheric flight. Its avionics suite contained three microwave scanning beam landing systems, three gyroscopes, three TACANs, three accelerometers, two radar altimeters, two barometric altimeters, three attitude indicators, two Mach indicators, and two Mode C transponders. During reentry, the crew deployed two air data probes once they were traveling slower than Mach 5. The orbiter had three inertial measuring units (IMU) that it used for guidance and navigation during all phases of flight. The orbiter contains two star trackers to align the IMUs while in orbit. The star trackers are deployed while in orbit, and can automatically or manually align on a star. In 1991, NASA began upgrading the inertial measurement units with an inertial navigation system (INS),

which provided more accurate location information. In 1993, NASA flew a GPS receiver for the first time aboard STS-51. In 1997, Honeywell began developing an integrated GPS/INS to replace the IMU, INS, and TACAN systems, which first flew on STS-118 in August 2007^{[17]:402–403}

While in orbit, the crew primarily communicated using one of four S band radios, which provided both voice and data communications. Two of the S band radios were phase modulation transceivers, and could transmit and receive information. The other two S band radios were frequency modulation transmitters, and were used to transmit data to NASA. As S band radios can operate only within their line of sight, NASA used the Tracking and Data Relay Satellite System and the Spacecraft Tracking and Data Acquisition Network ground stations to communicate with the orbiter throughout its orbit. Additionally, the orbiter deployed a high-bandwidth K_u band radio out of the cargo bay, which could also utilized as a rendezvous radar. The orbiter was also equipped with two UHF radios for communications with air traffic control and astronauts conducting EVA.^{[17]:403–404}

The Space Shuttle's fly-by-wire control system was entirely reliant on its main computer, the Data Processing System (DPS). The DPS controlled the flight controls and thrusters on the orbiter, as well as the ET and SRBs during launch. The DPS consisted of five general purpose computers (GPC), two magnetic tape mass memory units (MMUs), and the associated sensors to monitors the Space Shuttle components.^{[17]:232–233} The original GPC used was the IBM AP-101B, which used a separate central processing unit (CPU) and input/output processor (IOP), and non-volatile solid-state memory. From 1991 to 1993, the orbiter vehicles were upgraded to the AP-101S, which improved the memory and processing capabilities, and reduced the volume and weight of the computers by combining the CPU and IOP into a single unit. Four of the GPCs were loaded with the Primary Avionics Software System (PASS), which was Space Shuttle-specific software that provided control through all phases of flight. During ascent, maneuvering, reentry, and landing, the four PASS GPCs functioned identically to produce quadruple redundancy, and would error check their results. In case of a software error that would cause erroneous reports from the four PASS GPCs, a fifth GPC ran the Backup Flight System, which used a different program and could control the Space Shuttle through ascent, orbit, and reentry, but could not support an entire mission. The five GPCs were separated in three separate bays within the mid-deck to provide redundancy in the event of a cooling fan failure. After achieving orbit, the crew would switch some of the GPCs functions from guidance, navigation, and control (GNC) to systems management (SM) and payload (PL) to support the operational mission.^{[17]:405–408} The Space Shuttle was not launched if its flight would run from December to January, as its flight software would have required the orbiter vehicle's computers to be reset at the year change. In 2007, NASA engineers devised a solution so Space Shuttle flights could cross the year-end boundary.^[19]



AP-101S (left) and AP-101B general purpose computers

Space Shuttle missions typically brought a portable general support computer (PGSC) that could integrate with the orbiter vehicle's computers and communication suite, as well as monitor scientific and payload data. Early missions brought the Grid Compass, one of the first laptop computers, as the PGSC, but later missions brought Apple and Intel laptops.^{[17]:408[20]}

Payload bay

The payload bay comprised most of the orbiter vehicle's fuselage, and provided the cargo-carrying space for the Space Shuttle's payloads. It was 18 m (60 ft) long and 4.6 m (15 ft) wide, and could accommodate cylindrical payloads up to 4.6 m (15 ft) in diameter. Two payload bay doors hinged on either side of the bay, and provided a relatively airtight seal to protect payloads from heating during launch and reentry. Payloads were secured in the payload bay to the attachment points on the longerons. The payload bay doors served an additional function as radiators for the orbiter vehicle's heat, and were opened upon reaching orbit for heat rejection.^{[8]:62–64}

The orbiter could be used in conjunction with a variety of add-on components depending on the mission. This included orbital laboratories,^{[13]:II-304, 319} boosters for launching payloads farther into space,^{[13]:II-326} the Remote Manipulator System (RMS),^{[13]:II-40} and to extend the mission duration.^{[13]:II-86} To limit the fuel consumption while the orbiter was docked at the ISS, the Station-to-Shuttle Power Transfer System (SSPTS) was developed to convert and transfer station power to the orbiter.^{[13]:II-87–88} The SSPTS was first used on STS-118, and was installed on *Discovery* and *Endeavour*.^{[13]:III-366–368}

Remote Manipulator System

The Remote Manipulator System (RMS), also known as Canadarm, was a mechanical arm attached to the cargo bay. It could be used to grasp and manipulate payloads, as well as serve as a mobile platform for astronauts conducting an EVA. The RMS was built by the Canadian company Spar Aerospace, and was controlled by an astronaut inside the orbiter's flight deck using their windows and closed-circuit television. The RMS allowed for six degrees of freedom, and had six joints located at three points along the arm. The original RMS could deploy or retrieve payloads up to 29,000 kg (65,000 lb), which was later improved to 270,000 kg (586,000 lb).^{[17]:384–385}



Story Musgrave attached to the RMS servicing the Hubble Space Telescope during STS-61

Spacelab

The Spacelab module was a European-funded pressurized laboratory that was carried within the payload bay and allowed for scientific research while in orbit. The Spacelab module contained two 2.7 m (9 ft) segments that were mounted in the aft end of the payload bay to maintain the center of gravity during flight. Astronauts entered the Spacelab module through a 2.7 m (8.72 ft) or 5.8 m (18.88 ft) tunnel that connected to the airlock. The Spacelab equipment was primarily stored in pallets, which provided storage for both experiments as well as computer and power equipment.^{[17]:434–435} Spacelab hardware was flown on 28 missions through 1999, and studied subjects including astronomy, microgravity, radar, and life sciences. Spacelab hardware also supported missions such as Hubble Space Telescope (HST) servicing and space station resupply. The Spacelab module was tested STS-2 and STS-3, and the first full mission was on STS-9.^[21]



Spacelab in orbit on STS-9

RS-25 engines

Three RS-25 engines, also known as the Space Shuttle Main Engines (SSME), were mounted on the orbiter's aft fuselage in a triangular pattern. The engine nozzles could gimbal $\pm 10.5^\circ$ in pitch, and $\pm 8.5^\circ$ in yaw during ascent to change the direction of their thrust to steer the Shuttle. The titanium alloy reusable engines were independent from the orbiter vehicle, and would be removed and replaced in between flights. The RS-25 is a staged-combustion cycle cryogenic engine that used liquid oxygen and hydrogen, and had a higher chamber pressure than any previous liquid rocket. The original main combustion chamber operated at a maximum pressure of 226.5 bar (3,285 psi). The engine nozzle is 287 cm (113 in) tall and has an interior diameter of 229 cm (90.3 in). The nozzle is cooled by 1,080 interior lines carrying liquid hydrogen, and is thermally protected by insulative and ablative material.^{[13]:II-177–183}



RS-25 engines with the two Orbital Maneuvering System (OMS) pods

The RS-25 engines had several improvements to enhance reliability and power. During the development program, Rocketdyne determined that the engine was capable of safe reliable operation at 104% of the originally specified thrust. To keep the engine thrust values consistent with previous documentation and software, NASA kept the original specified thrust as 100%, but had the RS-25 operate at higher thrust. RS-25 upgrade versions were denoted as Block I and Block II. 109% thrust level was achieved with the Block II engines in 2001, which reduced the chamber pressure to 207.5 bars (3,010 psi), as it had a larger throat area. The normal maximum throttle was 104 percent, with 106% or 109% used for mission aborts.^{[8]:106–107}

Orbital Maneuvering System

The Orbital Maneuvering System (OMS) consisted of two aft-mounted AJ10-190 engines and the associated propellant tanks. The AJ10 engines used monomethylhydrazine (MMH) oxidized by dinitrogen tetroxide (N₂O₄). The pods carried a maximum of 2,140 kg (4,718 lb) of MMH and 3,526 kg (7,773 lb) of N₂O₄. The OMS engines were used after main engine cut-off (MECO) for orbital insertion. Throughout the flight, they were used for orbit changes, as well as the deorbit burn prior to reentry. Each OMS engine produced 27,080 N (6,087 lbf) of thrust, and the entire system could provide 305 m/s (1,000 ft/s) of velocity change.^{[13]:II–80}

Thermal protection system

The orbiter was protected from heat during reentry by the thermal protection system (TPS), a thermal soaking protective layer around the orbiter. In contrast with previous US spacecraft, which had used ablative heat shields, the reusability of the orbiter required a multi-use heat shield.^{[8]:72–73} During reentry, the TPS experienced temperatures up to 1,600 °C (3,000 °F), but had to keep the orbiter vehicle's aluminum skin temperature below 180 °C (350 °F). The TPS primarily consisted of four types of tiles. The nose cone and leading edges of the wings experienced temperatures above 1,300 °C (2,300 °F), and were protected by reinforced carbon-carbon tiles (RCC). Thicker RCC tiles were developed and installed in 1998 to prevent damage from micrometeoroid and orbital debris, and were further improved after RCC damage caused in the Columbia disaster. Beginning with STS-114, the orbiter vehicles were equipped with the wing leading edge impact detection system to alert the crew to any potential damage.^{[13]:II–112–113} The entire underside of the orbiter vehicle, as well as the other hottest surfaces, were protected with high-temperature reusable surface insulation. Areas on the upper parts of the orbiter vehicle were coated in a white low-temperature reusable surface insulation, which provided protection for temperatures below 650 °C (1,200 °F). The payload bay doors and parts of the upper wing surfaces were coated in reusable felt surface insulation, as the temperature there remained below 370 °C (700 °F).^{[17]:395}

External tank

The Space Shuttle external tank (ET) carried the propellant for the Space Shuttle Main Engines, and connected the orbiter vehicle with the solid rocket boosters. The ET was 47 m (153.8 ft) tall and 8.4 m (27.6 ft) in diameter, and contained separate tanks for liquid oxygen (LOX) and liquid hydrogen (LH₂). The LOX tank was housed in the nose of the ET, and was 15 m (49.3 ft) tall. The LH₂ comprised the bulk of the ET, and was 29 m (96.7 ft) tall. The orbiter vehicle was attached to the ET at two umbilical plates, which contained five propellant and two electrical umbilicals, and forward and aft structural attachments. The exterior of the ET was covered in orange spray-on foam to allow it to survive the heat of ascent.^{[17]:421–422}

The ET provided propellant to the Space Shuttle Main Engines from liftoff until main engine cutoff. The ET separated from the orbiter vehicle 18 seconds after engine cutoff, and could be triggered



The external tank after separation on STS-29

automatically or manually. At the time of separation, the orbiter vehicle retracted its umbilical plates, and the umbilical cords were sealed to prevent excess propellant from venting into the orbiter vehicle. After the bolts attached at the structural attachments were sheared, the ET separated from the orbiter vehicle. At the time of separation, gaseous oxygen was vented from the nose to cause the ET to tumble, ensuring that it would break up upon reentry. The ET was the only major component of the Space Shuttle system that was not reused, and it would travel along a ballistic trajectory into the Indian or Pacific Ocean.^{[17]:422}

For the first two missions, STS-1 and STS-2, the ET was covered in 270 kg (595 lb) of white fire-retardant latex paint to provide protection against damage from ultraviolet radiation. Further research determined that the foam itself was sufficiently protected, and the ET was no longer covered in latex paint beginning on STS-3.^{[13]:II-210} A light-weight tank (LWT) was first flown on STS-6, which reduced tank weight by 4,700 kg (10,300 lb). The LWT's weight was reduced by removing components from the LH₂ tank and reducing the thickness of some skin panels.^{[17]:422} In 1998, a super light-weight ET (SLWT) first flew on STS-91. The SLWT used the 2195 aluminum-lithium alloy, which was 40% stronger and 10% less dense than its predecessor, 2219 aluminum-lithium alloy. The SLWT weighed 3,400 kg (7,500 lb) less than the LWT, which allowed the Space Shuttle to deliver heavy elements to ISS's high inclination orbit.^{[17]:423–424}

Solid Rocket Boosters

The Solid Rocket Boosters (SRB) provided 71.4% of the Space Shuttle's thrust during liftoff and ascent, and were the largest solid-propellant motors ever flown.^[22] Each SRB was 45 m (149.2 ft) tall and 3.7 m (12.2 ft) wide, weighed 68,000 kg (150,000 lb), and had a steel exterior approximately 13 mm (.5 in) thick. The SRB's subcomponents were the solid-propellant motor, nose cone, and rocket nozzle. The solid-propellant motor comprised the majority of the SRB's structure. Its casing consisted of 11 steel sections which made up its four main segments. The nose cone housed the forward separation motors and the parachute systems that were used during recovery. The rocket nozzles could gimbal up to 8° to allow for in-flight adjustments.^{[17]:425–429}

The rocket motors were each filled with a total 500,000 kg (1,106,640 lb) of solid rocket propellant, and joined together in the Vehicle Assembly Building (VAB) at KSC.^{[17]:425–426} In addition to providing thrust during the first stage of launch, the SRBs provided structural support for the orbiter vehicle and ET, as they were the only system that was connected to the mobile launcher platform (MLP).^{[17]:427} At the time of launch, the SRBs were armed at T-5 minutes, and could only be electrically ignited once the RS-25 engines had ignited and were without issue.^{[17]:428} They each provided 12,500 kN (2,800,000 lbf) of thrust, which was later improved to 13,300 kN (3,000,000 lbf) beginning on STS-8.^{[17]:425} After expending their fuel, the SRBs were jettisoned approximately two minutes after launch at an altitude of approximately 46 km (150,000 ft). Following separation, they deployed drogue and main parachutes, landed in the ocean, and were recovered by the crews aboard the ships MV Freedom Star and MV Liberty Star.^{[17]:430} Once they were returned to Cape Canaveral, they were cleaned and disassembled. The rocket motor, igniter, and nozzle were then shipped to Thiokol to be refurbished and reused on subsequent flights.^{[8]:124}

The SRBs underwent several redesigns throughout the program's lifetime. STS-6 and STS-7 used SRBs that were 2,300 kg (5,000 lb) lighter than the standard-weight cases due to walls that were 0.10 mm (.004 in) thinner, but were determined to be too thin. Subsequent flights until STS-26 used cases that were 0.076 mm



Two SRBs on the mobile launcher platform prior to mating with the ET and orbiter

(.003 in) thinner than the standard-weight cases, which saved 1,800 kg (4,000 lb). After the *Challenger* disaster as a result of an O-ring failing at low temperature, the SRBs were redesigned to provide a constant seal regardless of the ambient temperature.^{[17]:425–426}

Support vehicles

The Space Shuttle's operations were supported by vehicles and infrastructure that facilitated its transportation, construction, and crew access. The crawler-transporters carried the MLP and the Space Shuttle from the VAB to the launch site.^[23] The Shuttle Carrier Aircraft (SCA) were two modified Boeing 747s that could carry an orbiter on its back. The original SCA (N905NA) was first flown in 1975, and was used for the ALT and ferrying the orbiter from Edwards AFB to the KSC on all missions prior to 1991. A second SCA (N911NA) was acquired in 1988, and was first used to transport *Endeavour* from the factory to the KSC. Following the retirement of the Space Shuttle, N905NA was put on display at the JSC, and N911NA was put on display at the Joe Davis Heritage Airpark in Palmdale, California.^{[13]:I-377–391}^[24] The Crew Transport Vehicle (CTV) was a modified airport jet bridge that was used to assist astronauts to egress from the orbiter after landing, where they would undergo their post-mission medical checkups.^[25] The Astrovan transported astronauts from the crew quarters in the Operations and Checkout Building to the launch pad on launch day.^[26] The NASA Railroad comprised three locomotives that transported SRB segments from the Florida East Coast Railway in Titusville to the KSC.^[27]



MV Freedom Star towing a spent SRB to Cape Canaveral Air Force Station

Mission profile

Launch preparation

The Space Shuttle was prepared for launch primarily in the VAB at the KSC. The SRBs were assembled and attached to the external tank on the MLP. The orbiter vehicle was prepared at the Orbiter Processing Facility (OPF) and transferred to the VAB, where a crane was used to rotate it to the vertical orientation and mate it to the external tank.^{[8]:132–133} Once the entire stack was assembled, the MLP was carried for 5.6 km (3.5 mi) to Launch Complex 39 by one of the crawler-transporters.^{[8]:137} After the Space Shuttle arrived at one of the two launchpads, it would connect to the Fixed and Rotation Service Structures, which provided servicing capabilities, payload insertion, and crew transportation.^{[8]:139–141} The crew was transported to the launch pad at T−3 hours and entered the orbiter vehicle, which was closed at T−2 hours.^{[13]:III-8} LOX and LH₂ were loaded into the external tank via umbilicals that attached to the orbiter vehicle, which began at T−5 hours 35 minutes. At T−3 hours 45 minutes, the LH₂ fast-fill was complete, followed 15 minutes later by the LOX. Both tanks were slowly filled up until the launch as the oxygen and hydrogen evaporated.^{[13]:II-186}



The crawler-transporter with *Atlantis* on the ramp to LC-39A for STS-117.

The launch commit criteria considered precipitation, temperatures, cloud cover, lightning forecast, wind, and humidity.^[28] The Space Shuttle was not launched under conditions where it could have been struck by lightning, as its exhaust plume could have triggered lightning by providing a current path to ground after launch, which occurred on Apollo 12.^{[29]:239} The NASA Anvil Rule for a Shuttle launch stated that an anvil cloud could not appear within a distance of 19 km (10 nmi).^[30] The Shuttle Launch Weather Officer monitored

conditions until the final decision to scrub a launch was announced. In addition to the weather at the launch site, conditions had to be acceptable at one of the Transatlantic Abort Landing sites and the SRB recovery area.^{[28][31]}

Launch

The mission crew and the Launch Control Center (LCC) personnel completed systems checks throughout the countdown. Two built-in holds at T-20 minutes and T-9 minutes provided scheduled breaks to address any issues and additional preparation.^{[13]:III-8} After the built-in hold at T-9 minutes, the countdown was automatically controlled by the Ground Launch Sequencer (GLS) at the LCC, which stopped the countdown if it sensed a critical problem with any of the Space Shuttle's onboard systems.^[31] At T-3 minutes 45 seconds, the engines began conducting gimbal tests, which were concluded at T-2 minutes 15 seconds. The ground launch processing system handed off the control to the orbiter vehicle's GPCs at T-31 seconds. At T-16 seconds, the GPCs armed the SRBs, the sound suppression system (SPS) began to drench the MLP and SRB trenches with 1,100,000 L (300,000 U.S. gal) of water to protect the orbiter vehicle from damage by acoustical energy and rocket exhaust reflected from the flame trench and MLP during lift-off.^{[32][33]} At T-10 seconds, hydrogen igniters were activated under each engine bell to quell the stagnant gas inside the cones before ignition. Failure to burn these gases could trip the onboard sensors and create the possibility of an overpressure and explosion of the vehicle during the firing phase. The LH₂ prevalues were opened at T-9.5 seconds in preparation for engine start.^{[13]:II-186}



RS-25 ignition

Beginning at T-6.6 seconds, the main engines were ignited sequentially at 120-millisecond intervals. All three RS-25 engines were required to reach 90% rated thrust by T-3 seconds, otherwise the GPCs would initiate an RSLS abort. If all three engines indicated nominal performance by T-3 seconds, they were commanded to gimbal to liftoff configuration and the command would be issued to arm the SRBs for ignition at T-0.^[34] Between T-6.6 seconds and T-3 seconds, while the RS-25 engines were firing but the SRBs were still bolted to the pad, the offset thrust caused the Space Shuttle to pitch down 650 mm (25.5 in) measured at the tip of the external tank; the 3-second delay allowed the stack to return to nearly vertical before SRB ignition. At T-0, the eight frangible nuts holding the SRBs to the pad were detonated, the final umbilicals were disconnected, the SSMEs were commanded to 100% throttle, and the SRBs were ignited.^{[35][36]} By T+0.23 seconds, the SRBs built up enough thrust for liftoff to commence, and reached maximum chamber pressure by T+0.6 seconds.^{[37][13]:II-186} At T-0, the JSC Mission Control Center assumed control of the flight from the LCC.^{[13]:III-9}



Solid rocket booster (SRB) separation during STS-1

At T+4 seconds, when the Space Shuttle reached an altitude of 22 meters (73 ft), the RS-25 engines were throttled up to 104.5%. At approximately T+7 seconds, the Space Shuttle rolled to a heads-down orientation at an altitude of 110 meters (350 ft), which reduced aerodynamic stress and provided an improved communication and navigation orientation. Approximately 20–30 seconds into ascent and an altitude of 2,700 meters (9,000 ft), the RS-25 engines were throttled down to 65–72% to reduce the maximum aerodynamic forces at Max Q.^{[13]:III-8-9} Additionally, the shape of the SRB propellant was designed to cause thrust to decrease at the time of Max Q.^{[17]:427} The GPCs could dynamically control the throttle of the RS-25 engines based upon the performance of the SRBs.^{[13]:II-187}

At approximately T+123 seconds and an altitude of 46,000 meters (150,000 ft), pyrotechnic fasteners released the SRBs, which reached an apogee of 67,000 meters (220,000 ft) before parachuting into the Atlantic Ocean. The Space Shuttle continued its ascent using only the RS-25 engines. On earlier missions the Space Shuttle remained in the heads-down orientation to maintain communications with the tracking station in Bermuda, but later missions, beginning with STS-87, rolled to a heads-up orientation at T+6 minutes for communication with the tracking and data relay satellite constellation. The RS-25 engines were throttled at T+7 minutes 30 seconds to limit vehicle acceleration to 3 g. At 6 seconds prior to main engine cutoff (MECO), which occurred at T+8 minutes 30 seconds, the RS-25 engines were throttled down to 67%. The GPCs controlled ET separation, and dumped the remaining LOX and LH₂ to prevent outgassing while in orbit. The ET continued on a ballistic trajectory and broke up during reentry, with some small pieces landing in the Indian or Pacific Ocean.^{[13]:III-9-10}

Early missions used two firings of the OMS to achieve orbit; the first firing raised the apogee while the second circularized the orbit. Missions after STS-38 used the RS-25 engines to achieve the optimal apogee, and used the OMS engines to circularize the orbit. The orbital altitude and inclination were mission-dependent, and the Space Shuttle's orbits varied from 220 km (120 nmi) to 620 km (335 nmi).^{[13]:III-10}

In orbit

The type of mission that the Space Shuttle was assigned to dictated the type of orbit that it entered. The initial design of the reusable Space Shuttle envisioned an increasingly cheap launch platform to deploy commercial and government satellites. Early missions routinely ferried satellites, which determined the type of orbit that the orbiter vehicle would enter. Following the *Challenger* disaster, many commercial payloads were moved to expendable commercial rockets, such as the Delta II.^{[13]:III-108, 123} While later missions still launched commercial payloads, Space Shuttle assignments were routinely directed towards scientific payloads, such as the Hubble Space Telescope,^{[13]:III-148} Spacelab,^{[17]:434-435} and the Galileo spacecraft.^{[13]:III-140} Beginning with STS-74, the orbiter vehicle conducted dockings with the Mir space station.^{[13]:III-224} In its final decade of operation, the Space Shuttle was used for the construction of the International Space Station.^{[13]:III-264} Most missions involved staying in orbit several days to two weeks, although longer missions were possible with the Extended Duration Orbiter pallet.^{[13]:III-86} The 17 day 15 hour STS-80 mission was the longest Space Shuttle mission duration.^{[13]:III-238}



Endeavour docked at ISS during the STS-134 mission

Re-entry and landing

Approximately four hours prior to deorbit, the crew began preparing the orbiter vehicle for reentry by closing the payload doors, radiating excess heat, and retracting the Ku band antenna. The orbiter vehicle maneuvered to an upside down, tail first orientation and began a 2-4 minute OMS burn approximately 20 minutes before it reentered the atmosphere. The orbiter vehicle reoriented itself to a nose-forward position with a 40° angle-of-attack, and the forward reaction control system (RCS) jets were emptied of fuel and disabled prior to reentry. The orbiter vehicle's reentry was defined as starting at an altitude 120 km (400,000 ft), when it was traveling approximately Mach 25. The orbiter vehicle's reentry was controlled by the GPCs, which followed a preset angle-of-attack plan to prevent unsafe heating of the TPS. The GPCs also controlled the multiple aerobraking S-turns, using only the roll axis, to dissipate excess



Flight deck view of *Discovery* during STS-42 re-entry

speed without changing the angle-of-attack.^{[13]:III-12} The orbiter vehicle's aft RCS jets were disabled as it descended and its ailerons, elevators, and rudder became effective in the lower atmosphere. At an altitude of 46 km (150,000 ft), the orbiter vehicle opened its speed brake on the vertical stabilizer. At 8 minutes 44 seconds prior to landing, the crew deployed the air data probes, and began lowering the angle-of-attack to 36°. ^{[13]:III-12} The orbiter's maximum glide ratio/lift-to-drag ratio varied considerably with speed, ranging from 1.3 at hypersonic speeds to 4.9 at subsonic speeds.^{[13]:II-1} The orbiter vehicle flew to one of the two Heading Alignment Cones, located 48 km (30 mi) away from each end of the runway's centerline, where it made its final turns to dissipate excess energy prior to its approach and landing. Once the orbiter vehicle was traveling subsonically, the crew took over manual control of the flight.^{[13]:III-13}



Discovery deploying its brake parachute after landing on STS-124

The approach and landing phase began when the orbiter vehicle was at an altitude of 3,000 m (10,000 ft) and traveling at 150 m/s (300 kn). The orbiter vehicle followed either a -20° or -18° glideslope and descended at approximately 51 m/s (167 ft/s). The speed brake was used to keep a continuous speed, and crew initiated a pre-flare maneuver to a -1.5° glideslope at an altitude of 610 m (2,000 ft). The landing gear was deployed 10 seconds prior to touchdown, when the orbiter was at an altitude of 91 m (300 ft) and traveling 150 m/s (288 kn). A final flare maneuver reduced the orbiter vehicle's descent rate to 0.9 m/s (3 ft/s), with touchdown occurring at 100–150 m/s (195–295 kn), depending on the weight of the orbiter vehicle. After the landing gear touched down, the crew deployed a drag chute out of the vertical stabilizer, and began wheel braking when the orbiter vehicle was traveling slower than 72 m/s (140 kn). After wheels stop, the crew deactivated the flight components and prepared to exit.^{[13]:III-13}

Landing sites

The primary Space Shuttle landing site was the Shuttle Landing Facility at KSC, where 78 of the 133 successful landings occurred. In the event of unfavorable landing conditions, the Shuttle could delay its landing or land at an alternate location. The primary alternate was Edwards AFB, which was used for 54 landings.^{[13]:III-18–20} STS-3 landed at the White Sands Space Harbor in New Mexico and required extensive post-processing after exposure to the gypsum-rich sand, some of which was found in *Columbia* debris after STS-107.^{[13]:III-28} Landings at alternate airfields required the Shuttle Carrier Aircraft to transport the orbiter back to Cape Canaveral.^{[13]:III-13}

In addition to the pre-planned landing airfields, there were 85 agreed-upon emergency landing sites to be used in different abort scenarios, with 58 located in other countries. The landing locations were chosen based upon political relationships, favorable weather, a runway at least 2,300 m (7,500 ft) long, and TACAN or DME equipment. Additionally, as the orbiter vehicle only had UHF radios, international sites with only VHF radios would have been unable to communicate directly with the crew. Facilities on the east coast of the US were planned for East Coast Abort Landings, while several sites in Europe and Africa were planned in the event of a Transoceanic Abort Landing. The facilities were prepared with equipment and personnel in the event of an emergency shuttle landing, but were never used.^{[13]:III-19}

Post-landing processing

After the landing, ground crews approached the orbiter to conduct safety checks. Teams wearing self-contained breathing gear tested for presence of hydrogen, hydrazine, monomethylhydrazine, nitrogen tetroxide, and ammonia to ensure the landing area was safe.^[38] Air conditioning and Freon lines were connected to cool the crew and equipment and dissipate excess heat from reentry.^{[13]:III-13} A flight surgeon boarded the orbiter and performed medical checks of the crew before they disembarked. Once the orbiter was secured, it was towed to the OPF to be inspected, repaired, and prepared for the next mission.^[38]

Space Shuttle program

The Space Shuttle flew from April 12, 1981^{[13]:III-24} until July 21, 2011.^{[13]:III-398} Throughout the program, the Space Shuttle had 135 missions,^{[13]:III-398} of which 133 returned safely.^{[13]:III-80, 304} Throughout its lifetime, the Space Shuttle was used to conduct scientific research,^{[13]:III-188} deploy commercial,^{[13]:III-66} military,^{[13]:III-68} and scientific payloads,^{[13]:III-148} and was involved in the construction and operation of Mir^{[13]:III-216} and the ISS.^{[13]:III-264} During its tenure, the Space Shuttle served as the only U.S. vehicle to launch astronauts, of which there was no replacement until the launch of Crew Dragon Demo-2 on May 30, 2020.^[39]



Discovery being prepared after landing for crew disembarkment

Budget

The overall NASA budget of the Space Shuttle program has been estimated to be \$221 billion (in 2012 dollars).^{[13]:III-488} The developers of the Space Shuttle advocated for reusability as a cost-saving measure, which resulted in higher development costs for presumed lower costs-per-launch. During the design of the Space Shuttle, the Phase B proposals were not as cheap as the initial Phase A estimates indicated; Space Shuttle program manager Robert Thompson acknowledged that reducing cost-per-pound was not the primary objective of the further design phases, as other technical requirements could not be met with the reduced costs.^{[13]:III-489-490} Development estimates made in 1972 projected a per-pound cost of payload as low as \$1,109 (in 2012) per pound, but the actual payload costs, not to include the costs for the research and development of the Space Shuttle, were \$37,207 (in 2012) per pound.^{[13]:III-491} Per-launch costs varied throughout the program, and were dependent on the rate of flights as well as research, development, and investigation proceedings throughout the Space Shuttle program. In 1982, NASA published an estimate of \$260 million (in 2012) per flight, which was based on the prediction of 24 flights per year for a decade. The per-launch cost from 1995–2002, when the orbiters and ISS were not being constructed and there was no recovery work following a loss of crew, was \$806 million. NASA published a study in 1999 that concluded that costs were \$576 million (in 2012) if there were seven launches per year. In 2009, NASA determined that the cost of adding a single launch per year was \$252 million (in 2012), which indicated that much of the Space Shuttle program costs are for year-round personnel and operations that continued regardless of the launch rate. Accounting for the entire Space Shuttle program budget, the per-launch cost was \$1.642 billion (in 2012).^{[13]:III-490}

Disasters

On January 28, 1986, STS-51-L disintegrated 73 seconds after launch, due to the failure of the right SRB, killing all seven astronauts on board *Challenger*. The disaster was caused by low-temperature impairment of an O-ring, a mission-critical seal used between segments of the SRB casing. Failure of the O-ring allowed hot combustion gases to escape from between the booster sections and burn through the adjacent ET, leading to a sequence of events which caused the orbiter to disintegrate.^{[40]:71} Repeated warnings from design engineers voicing concerns about the lack of evidence of the O-rings' safety when the temperature was below 53 °F (12 °C) had been ignored by NASA managers.^{[40]:148}

On February 1, 2003, *Columbia* disintegrated during re-entry, killing all seven of the STS-107 crew, because of damage to the carbon-carbon leading edge of the wing caused during launch. Ground control engineers had made three separate requests for high-resolution images taken by the Department of Defense that would have provided an understanding of the extent of the damage, while NASA's chief TPS engineer requested that astronauts on board *Columbia* be allowed to leave the vehicle to inspect the damage. NASA managers

intervened to stop the Department of Defense's imaging of the orbiter and refused the request for the spacewalk,^{[13]:III-323[41]} and thus the feasibility of scenarios for astronaut repair or rescue by *Atlantis* were not considered by NASA management at the time.^[42]

Criticism

The partial reusability of the Space Shuttle was one of the primary design requirements during its initial development.^{[6]:164} The technical decisions that dictated the orbiter's return and reuse reduced the per-launch payload capabilities with the intention of lowering the per-launch costs and resulting in a high-launch rate. The actual costs of a Space Shuttle launch were higher than initially predicted, and the Space Shuttle did not fly the intended 24 missions per year as initially predicted by NASA.^{[43][13]:III-489–490} The Space Shuttle was originally intended as a launch vehicle to deploy satellites, which it was primarily used for on the missions prior to the *Challenger* disaster. NASA's pricing, which was below cost, was lower than expendable launch vehicles; the intention was that the high volume of Space Shuttle missions would compensate for early financial losses. The improvement of expendable launch vehicles and the transition away from commercial payload on the Space Shuttle resulted in expendable launch vehicles becoming the primary deployment option for satellites.^{[13]:III-109–112}

The fatal *Challenger* and *Columbia* disasters demonstrated the safety risks of the Space Shuttle that could result in the loss of the crew. The spaceplane design of the orbiter limited the abort options, as the abort scenarios required the controlled flight of the orbiter to a runway or to allow the crew to egress individually, rather than the abort escape options on the Apollo and Soyuz space capsules.^[44] Early safety analyses advertised by NASA engineers and management predicted the chance of a catastrophic failure resulting in the death of the crew as ranging from 1 in 100 launches to as rare as 1 in 100,000.^{[45][46]} Following the loss of two Space Shuttle missions, the risks for the initial missions were reevaluated, and the chance of a catastrophic loss of the vehicle and crew was found to be as high as 1 in 9.^[47] NASA management was criticized afterwards for accepting increased risk to the crew in exchange for higher mission rates. Both the *Challenger* and *Columbia* reports explained that NASA culture had failed to keep the crew safe by not objectively evaluating the potential risks of the missions.^{[46][48]:195–203}

Retirement

The Space Shuttle retirement was announced in January 2004.^{[13]:III-347} President George W. Bush announced his *Vision for Space Exploration*, which called for the retirement of the Space Shuttle once it completed construction of the ISS.^{[49][50]} To ensure the ISS was properly assembled, the contributing partners determined the need for 16 remaining assembly missions in March 2006.^{[13]:III-349} One additional Hubble Space Telescope servicing mission was approved in October 2006.^{[13]:III-352} Originally, *STS-134* was to be the final Space Shuttle mission. However, the *Columbia* disaster resulted in additional orbiters being prepared for *launch on need* in the event of a rescue mission. As *Atlantis* was prepared for the final launch-on-need mission, the decision was made in September 2010 that it would fly as *STS-135* with a four-person crew that could remain at the ISS in the event of an emergency.^{[13]:III-355} *STS-135* launched on July 8, 2011, and landed at the KSC on July 21, 2011, at 5:57 a.m. EDT (09:57 UTC).^{[13]:III-398} From then until the launch of *Crew Dragon Demo-2* on May 30, 2020, the US launched its astronauts aboard Russian Soyuz spacecraft.^[51]



Atlantis after its final landing

Following each orbiter's final flight, it was processed to make it safe for display. The OMS and RCS systems used presented the primary dangers due to their toxic hypergolic propellant, and most of their components were permanently removed to prevent any dangerous outgassing.^{[13]:III-443} *Atlantis* is on display at the Kennedy Space Center Visitor Complex,^{[13]:III-456} *Discovery* is at the Udvar-Hazy Center,^{[13]:III-451} *Endeavour* is on display at the California Science Center,^{[13]:III-457} and *Enterprise* is displayed at the Intrepid Sea-Air-Space Museum.^{[13]:III-464} Components from the orbiters were transferred to the US Air Force, ISS program, and Russian and Canadian governments. The engines were removed to be used on the Space Launch System, and spare RS-25 nozzles were attached for display purposes.^{[13]:III-445}

In popular culture

The Space Shuttle, and fictitious variants, have been featured in numerous movies.

- The plot of the 1979 James Bond film *Moonraker* featured a series of Space Shuttle-like orbiters called *Moonraker*, one of which was stolen while loaned to the United Kingdom.^[52]
- The 1986 film *SpaceCamp* portrayed *Atlantis* accidentally launching into space with a group of U.S. Space Camp participants as its crew.^[53]
- The 2013 film *Gravity* features the fictional Space Shuttle *Explorer* during STS-157, whose crew are killed or left stranded after it is destroyed by a shower of high-speed orbital debris.^[54]
- The Space Shuttle has been featured as a Lego model.^[55]
- The Space Shuttle also appears in flight simulator and space flight simulator games such as *Microsoft Space Simulator*,^[56] *Orbiter*,^[57] and *Space Shuttle Mission 2007*.^[58]
- The U.S. Postal Service has released several postage issues that depict the Space Shuttle. The first such stamps were issued in 1981, and are on display at the National Postal Museum.^[59]

See also

- *Buran* – Soviet reusable spaceplane
- List of crewed spacecraft
- List of Space Shuttle missions
- Studied Space Shuttle variations and derivatives

Notes

- In this case, the number of successes is determined by the number of successful Space Shuttle missions.
- STS-1 and STS-2 were the only Space Shuttle missions that used a white fire-retardant coating on the external tank. Subsequent missions did not use the latex coating to reduce the mass, and the external tank appeared orange.^{[8]:48}

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