



ASCOMETAL® A partner to your success

# FOS-SUR-MER



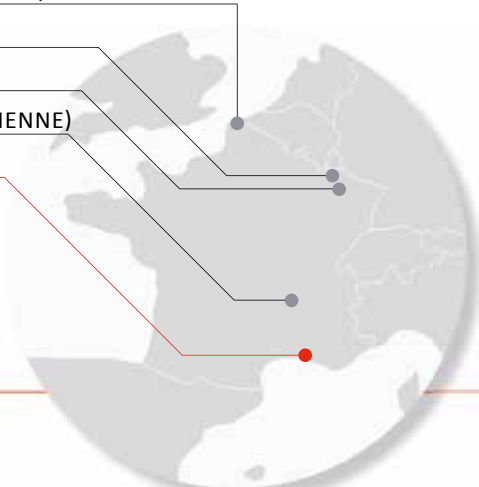
LES DUNES (DUNKIRK)

HAGONDANGE

CUSTINES

LE MARAIS (ST-ÉTIENNE)

FOS-SUR-MER



Ascometal® offers:

A **comprehensive network** based in France;

- **Complementary production processes** (continuous casting and ingot process);
- **Diversified sources of supply;**
- **Fully controlled process and quality tracking.**

**3 steel producing plants:** Les Dunes, Fos-sur-Mer, Hagondange.

**2 finishing centers:** Custines, Le Marais.

Postal address: Ascometal — site de Fos-sur-Mer  
BP 40030  
F-13771 Fos-sur-Mer Cedex

Plant address: Ascometal  
Secteur Goulevielle  
Route de Port-Saint-Louis-du-Rhône  
F-13270 Fos-sur-Mer

Tel. : +33 4 42 47 93 00

Fax : +33 4 42 05 15 11

*The Fos-sur-Mer mill produces bearing and engineering steels.*



Products

TYPE	FEASIBILITY
Ingots	5.3 t to 7.5 t
Billets and Blooms	80 to 400 mm
Rectangular rolled bloom	70 to 600 mm
Large-diameter rolled rounds bars supplied as-rolled or heat-treated	80 to 325 mm
Wire rod	5 to 32 mm
Drawn wire	1 to 22 mm

Main markets

Bearings, Forging, Mechanical Engineering, Oil and Gas.

Metallurgical processing

- 100 MVA – 120 t UHP electric-arc furnace
- RH-type vacuum degassing stand

Casting process

Ingot casting, square big-end up moulds from 5.3 t and 7.5 t.

Heat treatments

Bar heat treatment installations

Quenching and tempering: austenitizing furnace for long lengths (max length for bars: 13 m), water or polymer quenching, fully automatic inspection line.

Wire rod heat treatment installations

Annealing in a protected atmospheric furnace (spheroidizing and stress relieving): 3 continuous furnaces and 1 batch furnace.

Finishing and inspections

In-line inspection of bars

Ultrasonic examination, surface quality inspection by infra-red thermography, “Spectrotest”, anti-mix check, visual and dimensional checks.

Wire rod finishing

High performance wire drawing installations, producing a very large range of sizes (1 to 22 mm diameter) with various coatings. Eddy current control during rolling, 100% anti-mix check, magnetic particle detection of coil ends. Eddy current checks on cold drawn wire (rotating sensors).

Certifications

ISO 9001 • ISO/TS 16949 • ISO 14001 • OHSAS 18001 • ISO 50001 • CE 138

Accreditations

ABS, Bureau Veritas, DNV, Germanisher Lloyds, LRS, TÜV.

Among our customers

Fomas • Massucco • Manoir Industries • NN EUROBALL • NSK-AKS • NTN-SNR • Schaeffler • Setforge • SKF • TK Gerlach • Vallourec Bearing Tube • VAM Drilling

Access map

GPS position : N 43.44238  
E 4.84632

