



ASCOMETAL® A partner to your success

CUSTINES



LES DUNES (DUNKIRK)

HAGONDANGE

CUSTINES

LE MARAIS (ST-ÉTIENNE)

FOS-SUR-MER



Ascometal® offers:

A **comprehensive network** based in France;

- **Complementary production processes** (continuous casting and ingot process);
- **Diversified sources of supply;**
- **Fully controlled process and quality tracking.**

3 steel producing plants: Les Dunes, Fos-sur-Mer, Hagondange.

2 finishing centers: Custines, Le Marais.

Address:

ASCO INDUSTRIES — site de Custines
252, rue du Pré-à-Varois BP 12
F-54670 Custines

Tel. :

+33 3 83 92 60 00

Fax :

+33 3 83 24 33 66

*Cold finishing center
of excellence for automotive
component manufacturing*



Products

TYPE	FEASIBILITY
Peeled, reeled, thread rolled round bars	15 to 85 mm (87 mm as rolled), up to h9 quality
Centerless ground round bars	10 to 100 mm, up to h8 and h7 quality on demand (diameters < 30 mm)
Finished/semi-finished parts	
<ul style="list-style-type: none">Sawing, (including end-beveling)	14.5 to 80 mm, length 350 mm to 1500 mm
<ul style="list-style-type: none">Machining (cutting to length, end-beveling, groove)	8 to 40 mm, length 25 to 500 mm
Cut to length	Centerless grinding
Possibility to grind up to 50 mm diameter and 1200 mm length on special demand.	Diameter 18 to 30 mm diameter, h8 to h6 quality, Rz 3.5 (Ra 0.4) surface finish, 350 to 1000 mm length

Finishing equipment

- Peeling: Kieserling lathes, Calow;
- Cutting to length: Ohler and Conni saws;
- Grinding: centerless Lidkoping;
- Dimensional controls (diameters and lengths), surface defects, anti-mix;
- Beveling: Ohler and CSR.

Certifications

ISO 9001 • ISO/TS 16949 • ISO 14001 • OHSAS 18001

Among our customers

GKN • Janves • NTN-SNR • PSA • Schaeffler • Setforge • Sifcor • Sogefi • TK Presta • Toyota

Access map

GPS position

N 48.785743
E 6.134924

