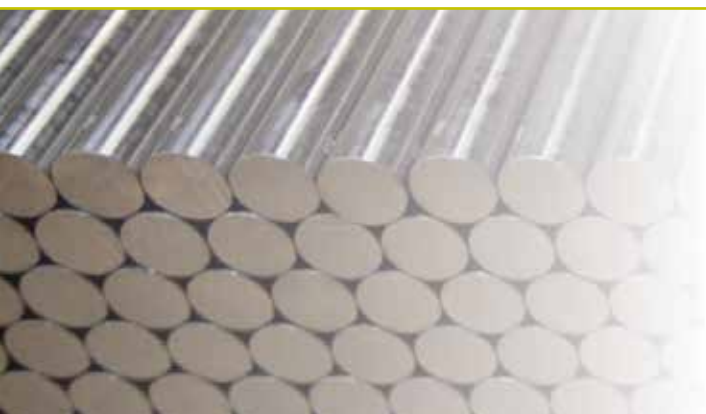




ASCOMETAL® A partner to your success

LE MARAIS



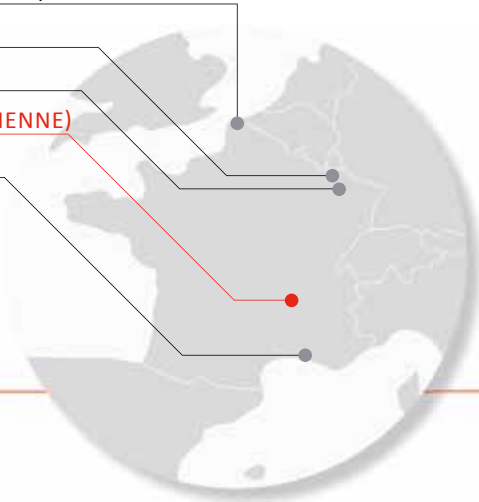
LES DUNES (DUNKIRK)

HAGONDANGE

CUSTINES

LE MARAIS (ST-ÉTIENNE)

FOS-SUR-MER



Ascometal® offers:

A **comprehensive network** based in France;

- **Complementary production processes** (continuous casting and ingot process);
- **Diversified sources of supply;**
- **Fully controlled process and quality tracking.**

3 steel producing plants: Les Dunes, Fos-sur-Mer, Hagondange.

2 finishing centers: Custines, Le Marais.

Postal address: ASCO INDUSTRIES — site du Marais
9, rue Bénevent BP 50723
F-42950 Saint-Étienne Cedex 1

Plant address: ASCO INDUSTRIES MARAIS
9, rue Bénevent
F-42000 Saint-Étienne

Tel. : +33 4 77 45 50 50

Fax : +33 4 77 45 50 97

*Cold finishing center
of excellence for automotive
component manufacturing*



Products

| TYPE | FEASIBILITY |
|-----------------------------------|--|
| Peeled, reeled round bars | 20 to 78 mm, h9 quality |
| Finished/semi-finished parts | |
| • Sawing | 18 to 140 mm, max 20 to 1300 mm length |
| • Boring | 5 to 20 mm, max 700 mm length |
| Centerless grinding on cut pieces | 20 to 50 mm, h7 quality, 100 to 1100 mm length |
| Machining of cut pieces | 10 to 40 mm |

Finishing equipment

- Peeling: Kieserling lathes;
- Cutting to length: Missler saws;
- Boring: TBT, Mollart;
- Machining: Gildemeister lathes, Mori Seiki;
- Grinding: centerless cylindrical;
- Internal quality control and surface defect testing.

Certifications

ISO 9001 • ISO/TS 16949 • ISO 14001 • OHSAS 18001

Among our customers

JTEKT • NTN-SNR

Access map

GPS position

N 45.466052
E 4.394419

