



ASCOMETAL® A partner to your success

HAGONDANGE



LES DUNES (DUNKIRK)

HAGONDANGE

CUSTINES

LE MARAIS (ST-ÉTIENNE)

FOS-SUR-MER



Ascometal® offers:

A **comprehensive network** based in France;

- **Complementary production processes** (continuous casting and ingot process);
- **Diversified sources of supply;**
- **Fully controlled process and quality tracking.**

3 steel producing plants: Les Dunes, Fos-sur-Mer, Hagondange.

2 finishing centers: Custines, Le Marais.

Address:

ASCO INDUSTRIES — site d'Hagondange
Avenue de France B.P. 90038
F-57301 Hagondange Cedex

Tel. :

+33 3 87 70 51 21

Fax :

+33 3 87 70 50 00

The Hagondange mill specializes in the manufacture of small-section products.



Products

TYPE	FEASIBILITY
Rolled round bars	16 to 100 mm
Peeled round bars	15 to 85 mm

Main markets

Automotive, Forging, Bearings, Mechanical Engineering.

Metallurgical processing

- 90 MVA - 110 t UHP electric-arc furnace
- Vacuum tank degassing

Casting process

- 4-strand vertical continuous caster producing 240 mm square blooms, magnetic stirring.

Heat treatments

- Continuous annealing furnaces: spheroidizing, pearlitic, stress relieving, isothermal, normalizing...
- Quenching and tempering furnaces with different quenching media available (water, polymer, oil).

Finishing and inspections

- In-line peeling installations and non-destructive testing (dimensional checks, surface defect detection, internal soundness examination, anti-mix), in preparation for dispatch.
- Automated finishing and inspection lines: straightening, non-destructive testing (dimensional checks, anti-mix/structure check, surface defect detection, internal soundness examination), preparation for dispatch.

Certifications

ISO 9001 • ISO/TS 16949 • ISO 14001 • OHSAS 18001

Accreditations

TÜV

Among our customers

Audi • Daimler • Delphi • Denso • FIAT • Ford • Gevelot • GKN
• Hirschvogel • Janves • JTEKT • Mahle Motorkomponenten
• NTN-SNR • PSA • Renault • Schaeffler • Setforge • Sifcor
• SKF • Toyota • VW

Access map

GPS position

N 49.241492
E 6.152631

