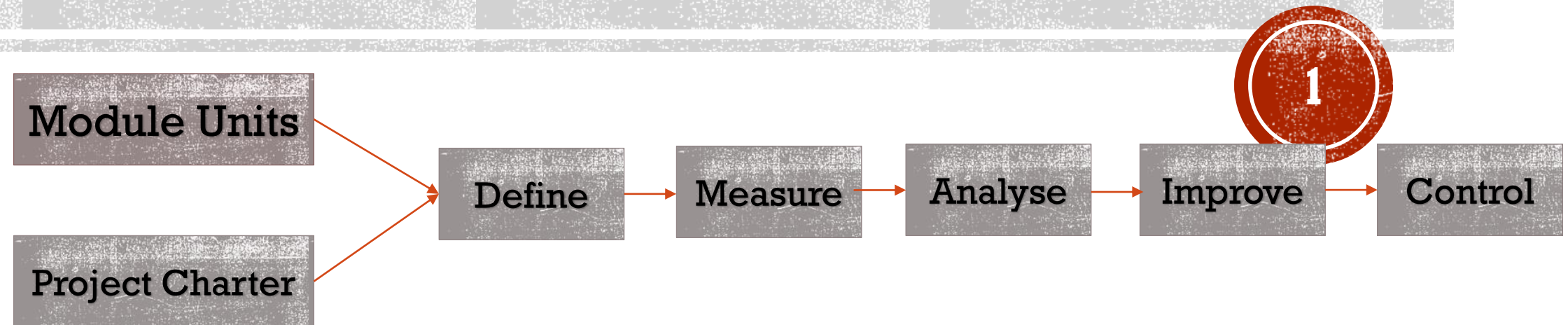


LEAN SIX SIGMA



INTRODUCTION

