NC STATE UNIVERSITY

OR 501: Introduction to Operations Research

PROJECT REPORT

AGGREGATE PLANNING PROBLEM - SKYPAS AIRLINES INC.

Submitted By

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Abstract

This research investigates the operational challenges faced by SKYPAS Airline Inc. and proposes an optimal strategy for fleet management, crew allocation, and route optimization. The study analyzes three key strategies: demand-driven, stable workforce, and a hybrid approach. A comprehensive mathematical model, incorporating factors like passenger demand, aircraft availability, crew constraints, and operational costs, is developed to evaluate these strategies. By implementing a demand-driven approach, SKYPAS can minimize costs while meeting passenger demand. However, this strategy requires flexible workforce management. The stable workforce strategy offers stability but may lead to higher costs due to potential underutilization. The hybrid approach balances these two, providing a compromise between cost efficiency and workforce stability. The results of this study provide valuable insights for airlines to optimize their operations and enhance their bottom line.

Introduction

The project focuses on tackling operational challenges for SKYPAS Airline Inc., a growing commercial aviation company. The challenge was to solve the aggregate planning problem and find an optimal strategy for six months while balancing fleet management, crew allocation and route optimization while minimizing operational costs.

Leveraging the forecasted monthly passenger demands, crew requirements, and aircraft specifications, our team formulated a comprehensive mathematical model to address key decisions such as flight scheduling, aircraft leasing, and workforce management. We incorporated constraints to ensure passenger demands were met, aircraft availability was not exceeded, proper crew assignments were implemented, and work-hour limitations were respected.

This project explores three operational strategies: a demand-driven workforce strategy, a stable workforce strategy, and a hybrid optimization strategy. Each strategy aims to balance different aspects of operational efficiency and paints a more comprehensive picture for the decision-makers choosing a strategy, as the comparative analysis of the three strategies offers valuable insights into the trade-offs between different aspects of operational efficiency.

Problem Description and Mathematical Formulation

SKYPAS Airlines Inc. is facing a critical juncture in its operational planning. The company's management team is tasked with developing an optimal aggregate plan for the next six months, from January to June. This plan must address the complex interplay of fleet management, crew allocation, and route optimization while minimizing overall costs and meeting fluctuating passenger demands.

SKYPAS currently operates a network of five distinct routes, each with unique demand patterns and operational challenges. The company has observed significant variations in passenger numbers across these routes over the past few months, and projections indicate this trend will continue. For the upcoming six-month period, the forecasted monthly demands for each route are outlined in Table 1.

| Routes | January | February | March | April | May | June |
|--------|---------|----------|-------|-------|------|------|
| 1 | 2500 | 2750 | 2400 | 2900 | 3100 | 3200 |
| 2 | 2500 | 2600 | 2200 | 2800 | 3100 | 3300 |
| 3 | 2300 | 2100 | 1900 | 2300 | 2500 | 2700 |
| 4 | 2000 | 3000 | 2700 | 3200 | 3400 | 3600 |
| 5 | 2600 | 2900 | 2500 | 3100 | 3400 | 3600 |

Table 1. Forecasted monthly demand for each of SKYPAS's routes from January to June.

SKYPAS owns ten Airbus A320 (Type-1) aircraft to service its routes. However, given the projected increase in demand, the company can lease additional aircraft. The types of aircraft available for rent, their passenger capacities, their respective leasing costs, and the crew required to operate them are outlined in Table 2.

| Fleet Type | Aircraft | Capacity | Available Fleet | Leasing Cost | Crew Requirements |
|---------------|-------------|----------|-----------------|---------------------|------------------------------------|
| 1 | Airbus A320 | 150 | 10 | - | 1 pilot, 1 co-pilot, 2 attendants |
| 2 | Boeing 777 | 200 | - | \$50,000 | 1 pilot, 1 co-pilot, 3 attendants |
| 3 | Airbus A380 | 250 | - | \$75,000 | 1 pilot, 2 co-pilots, 4 attendants |

Table 2. The aircraft that are available for rent and their specifications.

SKYPAS currently employs eight pilots, twelve co-pilots, and twenty flight attendants. According to the Air Travel Employee Union's guidelines, employees are limited to 160 monthly working hours. Table 3 shows the salaries for each crew position and the costs associated with hiring, firing, and training each position in each month.

| Employee Type | Salary (\$) | Hiring Cost (\$) | Firing Cost (\$) | Training Cost (\$) |
|-------------------|-------------|------------------|------------------|--------------------|
| Pilot | 6,000 | 4,000 | 2,000 | 1,000 |
| Co-Pilot | 5,000 | 3,500 | 1,800 | 900 |
| Flight Attendants | 3,000 | 2,000 | 1,000 | 700 |

Table 3. Crew positions and the associated costs per month.

The flight durations and fuel costs for each of SKYPAS's routes are shown in Table 4.

| Routes | Flight Duration (Hours) | Fuel Costs (\$) |
|--------|-------------------------|-----------------|
| 1 | 5 | 5,000 |
| 2 | 4 | 4,500 |
| 3 | 6 | 4,000 |
| 4 | 3 | 5,500 |
| 5 | 4.5 | 5,200 |

Table 4. The flight duration in hours and the fuel costs per flight for each route.

A comprehensive aggregate plan must be developed that addresses the following key decisions: How many flights should be scheduled on each route, using which aircraft types, each month? How many additional aircraft of each type (if any) should be leased each month? How should the workforce be managed in terms of hiring, firing, and retaining pilots, co-pilots, and flight attendants each month?

Some important constraints to be considered in this problem are that all passenger demand must be met or exceeded on all routes for each month and the number of scheduled flights does not exceed the number of available aircraft. Each flight must have the minimum required crew for the corresponding aircraft type and no crew member can be scheduled more than 160 hours in a month.

Three strategies will be explored to discover the optimal workforce levels so SKYPAS's cost of operation is minimized. The first is a demand-driven workforce strategy that adjusts the workforce each month to maintain just enough staff to meet flight demand. The second is a stable workforce strategy which maintains a relatively stable workforce across all 6 months. The final strategy is a hybrid optimization strategy that optimizes between hiring/firing and idle time costs.

The mathematical formulation for this is as follows:

Objective Function:

```
\begin{aligned} & \text{Minimize} \quad \sum_{i,k,j} \left( (X_{i,k,j} \times \text{Fuel Cost}_{i,j}) + \sum_{\text{type}} \left( \text{Wage per Crew Type} \times C_j^{\text{type}} \right) \right) \\ & + \sum_{\text{type}} \left( \text{Hiring Cost per Crew Type} \times H_j^{\text{type}} \right) + \sum_{\text{type}} \left( \text{Firing Cost per Crew Type} \times F_j^{\text{type}} \right) \\ & + \sum_{\text{type}} \left( \text{Training Cost per Crew Type} \times T_j^{\text{type}} \right) + \sum_{k,j} \left( \text{Leased Fleet}_k \times \text{Leasing Cost}_k \right) \end{aligned}
```

Subject to:

Passenger Demand Constraint

$$\begin{array}{ll} \sum_{k} P_k \times X_{i,k,j} \geq D_{i,j} \quad \forall i,j \\ & \textbf{Crew Assignment Constraints} \\ C_j^{\text{pilot}} \geq \sum_{i,k} \left(M_k^{\text{pilot}} \times X_{i,k,j} \right) \\ C_j^{\text{copilot}} \geq \sum_{i,k} \left(M_k^{\text{copilot}} \times X_{i,k,j} \right) \\ C_j^{\text{copilot}} \geq \sum_{i,k} \left(M_k^{\text{copilot}} \times X_{i,k,j} \right) \\ C_j^{\text{attendant}} \geq \sum_{i,k} \left(M_k^{\text{attendant}} \times X_{i,k,j} \right) \\ \end{array} \begin{array}{ll} \textbf{Workforce Balance Constraints} \\ C_j^{\text{type}} = C_{j-1}^{\text{type}} + H_j^{\text{type}} - F_j^{\text{type}} - T_j^{\text{type}} \quad \forall j \\ T_j^{\text{type}} = H_{j-1}^{\text{type}} \quad \forall j \\ \textbf{Capacity Constraint} \\ \\ \sum_{i,k} X_{i,k,j} \leq \frac{160 \times C_j^{\text{type}}}{H_k} \quad \forall j, \text{ type} \end{array}$$

Non-negativity restrictions:

$$X_{i,j,k}, Fuel\ Cost_i, Leasing\ Cost_k, C_j^{\ type}, H_j^{\ type}, F_j^{\ type}, T_j^{\ type}, Leased\ Fleet_k \geq 0$$

Numerical Study

Demand Driven Workforce Strategy

This strategy focuses on closely aligning the workforce levels with monthly demand fluctuations. It helps with flexible staffing for the company as it adjusts the number of pilots, co-pilots, and flight attendants each month to match flight requirements.

Decision Variables

```
X(i,j,k): Number of flights on route i in month j using aircraft type k leased_fleet(k,j): Number of leased aircraft of type k in month j staff(e,j): Number of staff of type e in month j hire(e,j): Number of staff of type e hired in month j fire(e,j): Number of staff of type e fired in month j
```

Objective Function Minimize Z (Total cost):

$$\begin{split} \mathbf{Z} &= \sum_{i,j,k} X_{i,j,k} \cdot \text{fuel_cost}_i + \sum_{k > 1,j} \text{leased_fleet}_{k,j} \cdot \text{leasing_cost}_k + \sum_{e,j} \text{staff}_{e,j} \cdot \text{salary}_e \\ &+ \sum_{e,j} \text{hire}_{e,j} \cdot (hiring_cost_e + training_cost_e) + \sum_{e,j} \text{fire}_{e,j} \cdot (firing_cost_e) \end{split}$$

Subject to

1. Passenger Demand Constraints:

$$\sum_{k} X_{i,j,k} \cdot \text{capacity}_{k} \ge \text{demand}_{i,j} \quad \forall i, j$$

2. Type-1 aircraft Utilization Constraint:

$$\sum_{i} X_{i,j,1} = \text{owned_fleet}_1 \quad \forall j$$

3. Demand Satisfaction Constraint:

$$\sum_{i=1} X_{i,j,k} \cdot \operatorname{capacity}_k \geq \max(0,\operatorname{demand}_{i,j} - \operatorname{owned_fleet}_1 \cdot \operatorname{capacity}_1) \quad \forall i,j$$

4. Aircraft Balance Constraint:

$$\sum_{i} X_{i,j,k} \leq \text{leased_fleet}_{k,j} \quad \forall k > 1, j$$

5. Crew Satisfaction Constraint:

$$\sum_{i,k} X_{i,j,k} \cdot \operatorname{crew_req}_{k,e} \leq \operatorname{staff}_{e,j} \quad \forall e, j$$

6. Crew Work Capacity Constraint:

$$\sum_{i,k} X_{i,j,k} \cdot \text{flight_duration}_i \cdot \text{crew_req}_{k,e} \leq \text{staff}_{e,j} \cdot \text{max_hours} \quad \forall e,j$$

7. Workforce Balance Constraint:

$$\mathrm{staff}_{e,j} = \mathrm{staff}_{e,j-1} + \mathrm{hire}_{e,j} - \mathrm{fire}_{e,j} \quad \forall e,j > 1$$

8. Initial Staff:

$$staff_{e,1} = initial_staff_e + hire_{e,1} - fire_{e,1} \quad \forall e$$

Non-negativity restrictions:

Integers: X(i,j,k), leased_fleet(k,j), staff(e,j), hire(e,j), fire(e,j)

X(i,j,k), leased_fleet(k,j), staff(e,j), hire(e,j), fire(e,j) ≥ 0

For all i (routes) = 1, 2, 3, 4, 5; j (months) = 1, 2, 3, 4, 5, 6; k (fleet type) = 1, 2, 3; e (crew type) = pilot, copilot, attendant

Stable Workforce Strategy

This approach aims to maintain a consistent workforce level throughout the six-month planning period. It has constant staff across all the months, i.e., it keeps the number of employees relatively unchanged across all months and prioritizes workforce stability over short-term demand fluctuations.

Decision Variables

X(i,j,k): Number of flights on route i in month j using aircraft type k leased_fleet(k,j): Number of leased aircraft of type k in month j staff(e): Number of staff of type e hire(e): Number of staff of type e hired at the beginning

fire(e): Number of staff of type e fired at the beginning

Objective Function Minimize Z (Total Cost):

$$\begin{split} \mathbf{Z} &= \sum_{i,j,k} X_{i,j,k} \cdot \text{fuel_cost}_i + \sum_{k > 1,j} \text{leased_fleet}_{k,j} \cdot \text{leasing_cost}_k \\ &+ \sum_{e} \text{staff}_e \cdot \text{salary}_e \cdot 6 + \sum_{e} \text{hire}_e \cdot (\text{hiring_cost}_e + \text{training_cost}_e) \\ &+ \sum_{e} \text{fire}_e \cdot \text{firing_cost}_e \end{split}$$

Subject to

1. Passenger Demand Constraint:

$$\sum_{k} X_{i,j,k} \cdot \text{capacity}_{k} \ge \text{demand}_{i,j} \quad \forall i, j$$

2. Type-1 Aircraft Utilization Constraint:

$$\sum_{i} X_{i,j,1} = \text{owned_fleet}_1 \quad \forall j$$

3. Demand Satisfaction Constraint:

$$\sum_{k \geq 1} X_{i,j,k} \cdot \operatorname{capacity}_k \geq \max(0,\operatorname{demand}_{i,j} - \operatorname{owned_fleet}_1 \cdot \operatorname{capacity}_1) \quad \forall i,j$$

4. Aircraft Balance Constraint:

$$\sum X_{i,j,k} \leq \text{leased_fleet}_{k,j} \quad \forall k > 1, j$$

5. Crew Satisfaction Constraint:

$$\sum_{i,k} X_{i,j,k} \cdot \operatorname{crew_req}_{k,e} \leq \operatorname{staff}_e \quad \forall e, j$$

6. Crew Work Capacity Constraint:

$$\sum_{i,k} X_{i,j,k} \cdot \text{flight_duration}_i \cdot \text{crew_req}_{k,e} \leq \text{staff}_e \cdot \text{max_hours} \quad \forall e, j$$

7. Workforce Balance Constraint:

$$staff_e = initial_staff_e + hire_e - fire_e \quad \forall e$$

8. Initial Staff:

$$staff_e \ge initial_staff_e \quad \forall e$$

Non-negativity restrictions:

Integers: X(i,j,k), leased_fleet(k,j), staff(e), hire(e), fire(e)

X(i,j,k), leased_fleet(k,j), staff(e), hire(e), fire(e) ≥ 0

For all i (routes) = 1, 2, 3, 4, 5; j (months) = 1, 2, 3, 4, 5, 6; k (fleet type) = 1, 2, 3; e (crew type) = pilot, copilot, attendant

Hybrid Optimization Strategy

This strategy seeks to balance workforce stability with operational efficiency. It allows for some workforce adjustments while avoiding extreme fluctuations and considering idle time costs. The strategy involves some hiring and firing, but less than the demand-driven strategy. It also combines elements of both demand-driven and stable workforce strategies to optimize overall costs and efficiency.

Decision Variables

X(i,j,k): The number of flights on route i in month j using aircraft type k leased.fleet(k,j): The number of leased aircraft of type k in month j staff(e,j): The number of staff of type e in month j hire(e,j): The number of staff of type e hired in month j fire(e,j): The number of staff of type e fired in month j idle hours(e,j): The idle hours for each employee type e in each month j

Objective Function Minimize Z (Total Cost):

$$\begin{split} Z &= \sum_{i,j,k} X_{i,j,k} \cdot \text{fuel_cost}_i + \sum_{k > 1,j} \text{leased_fleet}_{k,j} \cdot \text{leasing_cost}_k + \sum_{e,j} \text{staff}_{e,j} \cdot \text{salary}_e \\ &+ \sum_{e,j} \text{hire}_{e,j} \cdot (\text{hiring_cost}_e + \text{training_cost}_e) + \sum_{e,j} \text{fire}_{e,j} \cdot \text{firing_cost}_e \\ &+ \sum_{e,j} \text{idle_hours}_{e,j} \cdot \frac{\text{salary}_e}{\text{max_hours}} \cdot \text{idle_cost_factor} \end{split}$$

Subject to

1. Passenger Demand Constraint:

$$\sum_{k} X_{i,j,k} \cdot \text{capacity}_{k} \ge \text{demand}_{i,j} \quad \forall i, j$$

2. Type-1 Aircraft Utilization Constraint:

$$\sum_{i} X_{i,j,1} = \text{owned_fleet}_1 \quad \forall j$$

3. Demand Satisfaction Constraint:

$$\sum_{k>1} X_{i,j,k} \cdot \operatorname{capacity}_k \geq \max(0,\operatorname{demand}_{i,j} - \operatorname{owned_fleet}_1 \cdot \operatorname{capacity}_1) \quad \forall i,j$$

4. Aircraft Balance Constraint:

$$\sum_{i} X_{i,j,k} \leq \text{leased_fleet}_{k,j} \quad \forall k > 1, j$$

5. Crew Satisfaction Constraint:

$$\sum_{i,k} X_{i,j,k} \cdot \operatorname{crew_req}_{k,e} \leq \operatorname{staff}_{e,j} \quad \forall e, j$$

6. Crew Work Capacity Constraint:

$$\sum_{i,k} X_{i,j,k} \cdot \text{flight_duration}_{i} \cdot \text{crew_req}_{k,e} + \text{idle_hours}_{e,j} = \text{staff}_{e,j} \cdot \text{max_hours} \quad \forall e,j$$

7. Workforce Balance Constraint:

$$\mathrm{staff}_{e,j} = \mathrm{staff}_{e,j-1} + \mathrm{hire}_{e,j} - \mathrm{fire}_{e,j} \quad \forall e,j > 1$$

8. Initial Staff:

$$staff_{e,1} = initial_staff_e + hire_{e,1} - fire_{e,1} \quad \forall e$$

9. Idle Time Calculation:

$$\mathsf{idle_hours}_{e,j} = \mathsf{staff}_{e,j} \cdot \mathsf{max_hours} - \sum_{i,k} X_{i,j,k} \cdot \mathsf{flight_duration}_i \cdot \mathsf{crew_req}_{k,e} \quad \forall e,j$$

Non-negativity restrictions:

Integers: X(i,j,k), leased_fleet(k,j), staff(e,j), hire(e,j), fire(e,j), idle_hours(e,j)

X(i,j,k), leased_fleet(k,j), staff(e,j), hire(e,j), fire(e,j), idle_hours(e,j) ≥ 0

For all i (routes) = 1, 2, 3, 4, 5; j (months) = 1, 2, 3, 4, 5, 6; k (fleet type) = 1, 2, 3; e (crew type) = pilot, copilot, attendant

Results

| Strategy | Objective Function Minimized Cost (\$) |
|-----------------------|--|
| Demand-Driven | 30,590,800 |
| Stable | 31,974,300 |
| Hybrid – Optimization | 34,731,367 |

<u>Demand-Driven Strategy</u>

In a demand-driven strategy, we found that the optimal objective function is \$30,590,800. The following is the number of flights of Type 2 and 3 leased for each period:

| Flight Type | Month-1 | Month-2 | Month-3 | Month-4 | Month-5 | Month-6 |
|-------------|---------|---------|---------|---------|---------|---------|
| Type-2 | 52 | 58 | 51 | 64 | 70 | 72 |
| Type-3 | 0 | 1 | 0 | 0 | 0 | 2 |

Number of Staff in each month:

| Staff Type | Month-1 | Month-2 | Month-3 | Month-4 | Month-5 | Month-6 |
|------------|---------|---------|---------|---------|---------|---------|
| Pilot | 62 | 69 | 68 | 74 | 80 | 84 |
| Co-pilot | 62 | 70 | 70 | 74 | 80 | 86 |
| Attendant | 176 | 198 | 198 | 212 | 230 | 244 |

Number of staff hired in each month:

| Staff Type | Month-1 | Month-2 | Month-3 | Month-4 | Month-5 | Month-6 |
|------------|---------|---------|---------|---------|---------|---------|
| Pilot | 54 | 7 | 0 | 5 | 6 | 4 |
| Co-pilot | 50 | 8 | 0 | 4 | 6 | 6 |
| Attendant | 156 | 22 | 0 | 14 | 18 | 14 |

Stable Workforce Strategy

In a stable workforce strategy, we found that the optimal objective function is \$31,974,300. Here 84 pilots, 86 copilots, and 244.000 attendants will work throughout the 6 months with the initial hiring of 76 pilots, 74 copilots, and 224 attendants. The following is the number of flights of Type 2 and 3 leased for each period:

| Flight Type | Month-1 | Month-2 | Month-3 | Month-4 | Month-5 | Month-6 |
|-------------|---------|---------|---------|---------|---------|---------|
| Type 2 | 52 | 58 | 51 | 64 | 70 | 72 |
| Type 3 | 0 | 1 | 0 | 0 | 0 | 2 |

<u>Hybrid – Optimization Strategy</u>

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In the hybrid optimization strategy, the optimal objective function value is \$34,731,367. The following is the number of flights of Type 2 and 3 leased for each period:

| Flight Type | Month-1 | Month-2 | Month-3 | Month-4 | Month-5 | Month-6 |
|-------------|---------|---------|---------|---------|---------|---------|
| Type 2 | 52 | 58 | 51 | 64 | 70 | 72 |
| Type 3 | 0 | 1 | 0 | 0 | 0 | 2 |

The workforce at the start of each month:

| Staff Type | Month-1 | Month-2 | Month-3 | Month-4 | Month-5 | Month-6 |
|------------|---------|---------|---------|---------|---------|---------|
| Pilot | 62 | 69 | 61 | 74 | 80 | 84 |
| Co-pilot | 62 | 70 | 61 | 74 | 80 | 86 |
| Attendant | 176 | 198 | 173 | 212 | 230 | 244 |

Number of staff hired in each month:

| Staff Type | Month-1 | Month-2 | Month-3 | Month-4 | Month-5 | Month-6 |
|------------|---------|---------|---------|---------|---------|---------|
| Pilot | 54 | 7 | 0 | 13 | 6 | 4 |
| Co-pilot | 50 | 8 | 0 | 13 | 6 | 6 |
| Attendant | 156 | 22 | 0 | 39 | 18 | 14 |

Workforce fired:

| Staff Type | Month-3 | | |
|------------|---------|--|--|
| Pilot | 8 | | |
| Co-pilot | 9 | | |
| Attendant | 25 | | |

Conclusion

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| Workforce Strategy | Objective Function Minimized Cost (\$) | | | |
|-----------------------|--|--|--|--|
| Demand-Driven | 30,590,800 | | | |
| Stable | 31,974,300 | | | |
| Hybrid – Optimization | 34,731,367.1875 | | | |

After implementing the proposed strategies, we have determined that a demand-driven strategy would be the optimal choice for SKYPAS. This approach proved to be the most cost-effective, minimizing overall expenses for the organization.

Future Scope and Potential Next Steps

During the execution of the hybrid optimization model, we observed that the cost was significantly higher than what we anticipated. Upon further inspection of the results, we identified that the additional cost we added as a penalty for idle time was the factor for the higher objective function value. This prompted us to look at the idle time of each crew type for each month. The results from GAMS are given below:

| Staff Type | Month-1 | Month-2 | Month-3 | Month-4 | Month-5 | Month-6 |
|------------|----------|----------|----------|---------|----------|---------|
| Pilot | 9,636.5 | 10,733.5 | 9489.5 | 11,511 | 12,444.5 | 13,065 |
| Co-pilot | 9,636.5 | 10,889 | 9489.5 | 11,511 | 12,444.5 | 13,377 |
| Attendant | 27,363.5 | 30,810.5 | 26,919.5 | 32,988 | 35,787.5 | 37,967 |

From the idle time for each month, we observed that every crew member was only working on their initially assigned flight. This assignment led to substantial idle time and consequently higher objective function value.

Potential next steps include linking the routes for each flight by defining the origin and destination for each route. This enables flights and crew to transition to the next feasible route. Consideration would also be given to reformulating this problem as a network modeling problem to determine

the optimal path each flight will take. This will help optimize scheduling crews and reduce the number of flights leased to meet demand.

References

- 1. Flight time limitations and rest requirements under 14 C.F.R.
- 2. Deep Dive: The World of Aircraft Leasing
- 3. <u>Linear Programming Applications in Business, Finance, Medicine, and Social Science Mathematics LibreTexts</u>

Appendix

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A. Data File Used for GAMS (data.gms)

```
2900
                                             3200
    2500
            2750
                    2400
                                     3100
    2500
            2600
                    2200
                            2800
                                     3100
                                             3300
    2300
                    1900
                            2300
                                     2500
            2100
                                             2700
    2000
            3000
                    2700
                            3200
                                     3400
                                             3600
    2600
            2900
                    2500
                            3100
                                     3400
                                             3600;
parameter capacity(k) 'Aircraft capacity' /
    150
    200
    250/;
parameter owned_fleet(k) 'Number of owned aircraft of each type' /
   0/;
parameter leasing cost(k) 'Monthly leasing cost for each aircraft type' /
    50000
   75000 /;
table crew_req(k,e) 'Crew requirements for each aircraft type'
       pilot
               copilot attendant
                        2
                2
                        4;
parameter flight duration(i) 'Flight duration for each route' /
   4.5/;
parameter fuel_cost(i) 'Fuel cost for each route' /
   5000
    4500
   4000
    5500
   5200/;
parameter salary(e) 'Monthly salary for each employee type' /
           6000
            5000
attendant
          3000/;
parameter hiring_cost(e) 'Hiring cost for each employee type' /
pilot
          4000
            3500
attendant 2000/;
parameter firing cost (e) 'Firing cost for each employee type' /
pilot
           2000
copilot
            1800
attendant 1000/;
parameter training_cost(e) 'Training cost for each employee type' /
pilot
            900
copilot
attendant
            700/;
parameter initial_staff(e) 'Initial number of staff for each employee type' /
            20/:
attendant
```

B. GAMS code for Demand-Driven Strategy

```
Parameters
 8 demand(i,j) Passenger demand for each route and month
11 leasing_cost(k) Monthly leasing cost for each aircraft type
12 crew_req(k,e) Crew requirements for each aircraft type
13 flight_duration(i) Flight duration for each route
14 fuel cost(i) Fuel cost for each route
15 salary(e) Monthly salary for each employee type
16 hiring_cost(e) Hiring cost for each employee type
 17 firing_cost(e) Firing cost for each employee type
18 training cost(e) Training cost for each employee type
 19 initial staff(e) Initial number of staff for each employee type
 0 max hours Working hours limit per employee per month /160/;
22 Sinclude data.oms
 5 Z Total cost;
 27 Integer Variables
      X(i,j,k) Number of flights on route i in month j using aircraft type k
29 leased_fleet(k,j) Number of leased aircraft of type k in month j
 staff(e,j) Number of staff of type e in month j
 32 fire(e,j) Number of staff of type e fired in month j;
 4 Equations
 35 objective Objective Function
36 meet_demand(i,j) Passenger Demand
 37 use_all_type1(j) Type-1 aircraft Utilization
 88 additional demand(i,j) Demand Satisfaction
39 aircraft_availability_other(k,j) Aircraft Balance
  O crew_requirements(e,j) Crew Satisfaction
41 working_hours_limit(e,j) Maximum Work Hours for each employee
 2 staff balance(e,j) Workforce Balance
  3 initial_staff_constraint(e) Initial staff levels;
  5 objective.. Z =E= sum((i,j,k), X(i,j,k) * fuel cost(i))
                                     + sum((k,j)\$(ord(k) > 1), leased fleet(k,j) * leasing cost(k))
                                     + sum((e,j), staff(e,j) * salary(e))
                                     + sum((e,j), hire(e,j) * (hiring_cost(e) + training_cost(e)))
+ sum((e,j), fire(e,j) * firing_cost(e));
 meet_demand(i,j).. sum(k, X(i,j,k) * capacity(k)) = G = demand(i,j);
  3 use_all_type1(j).. sum(i, X(i,j,'1')) =E= owned_fleet('1');
  5 \quad \text{additional\_demand(i,j)} \\ \dots \\ \text{sum}(k\$ \{ \text{ord(k)} > 1), \ X(i,j,k) \ * \ \text{capacity(k))} = \texttt{G=} \\ \text{max}(0, \ \text{demand(i,j)} \ - \ \text{owned\_fleet('1')} \ * \ \text{capacity('1'))}; \\ \text{for additional\_demand(i,j)} \\ \text
    crew requirements(e,j).. sum((i,k), X(i,j,k) * crew req(k,e)) = L= staff(e,j);
  1 working_hours_limit(e,j).. sum((i,k), X(i,j,k) * flight_duration(i) * crew_req(k,e)) =L= staff(e,j) * max_hours;
      staff_balance(e,j) (ord(j) > 1).. staff(e,j) = E = staff(e,j-1) + hire(e,j) - fire(e,j);
      initial_staff_constraint(e).. staff(e,'1') =E= initial_staff(e) + hire(e,'1') - fire(e,'1');
      Model demand driven /all/;
69 Solve demand_driven using mip minimizing Z;
      Display X.1, leased fleet.1, staff.1, hire.1, fire.1, Z.1;
```

C. GAMS code for Stable Workforce Strategy

```
3 j 'months' /1*6/
 7 Parameters
 8 demand(i,j) 'Passenger demand for each route and month'
 9 capacity(k) 'Aircraft capacity
 0 owned fleet(k) 'Number of owned aircraft of each type'
11 leasing_cost(k) 'Monthly leasing cost for each aircraft type'
12 crew_req(k,e) 'Crew requirements for each aircraft type'
 3 flight duration(i) 'Flight duration for each route'
fuel cost(i) 'Fuel cost for each route'
salary(e) 'Monthly salary for each employee type'
16 hiring_cost(e) 'Hiring cost for each employee type'
17 firing_cost(e) 'Firing cost for each employee type'
18 training cost(e) 'Training cost for each employee type'
19 initial staff(e) 'Initial number of staff for each employee type'
   max hours 'Working hours limit per employee per month' /160/;
25 Z Total cost:
28 X(i,j,k) Number of flights on route i in month j using aircraft type k
29 leased_fleet(k,j) Number of leased aircraft of type k in month ;
31 hire(e) Number of staff of type e hired at the beginning 32 fire(e) Number of staff of type e fired at the beginning;
34 Equations
35 objective Objective Function
36 meet_demand(i,j) Passenger Demand
37 use_all_type1(j) Type-1 aircraft Utilization
38 additional demand(i,j) Demand Satisfaction
aircraft_availability_other(k,j) Aircraft Balance
crew_requirements(e,j) Crew Satisfaction
11 working_hours_limit(e,j) Maximum Work Hours for each employee
   staff balance (e) Workforce Balance
 3 initial_staff_constraint(e) Initial staff levels;
   objective.. Z =E= sum((i,j,k), X(i,j,k) * fuel_cost(i))
                       + sum((k,j)\$(ord(k) > 1), leased_fleet(k,j) * leasing_cost(k))
                       + sum(e, staff(e) * salary(e) * card(j))
                       + \, \underline{\texttt{sum}}\,(e, \,\, \text{hire}\,(e) \,\, * \,\, (\text{hiring\_cost}\,(e) \,\, + \,\, \text{training\_cost}\,(e)))
                       + sum(e, fire(e) * firing_cost(e));
   meet_demand(i,j)...sum(k, X(i,j,k) * capacity(k)) = G = demand(i,j);
    use\_all\_type1(j) \dots \\ \\ sum(i, X(i,j,'1')) = E = owned\_fleet('1');
     \texttt{additional\_demand(i,j)...} \  \, \textbf{sum}(k\$ \{\texttt{ord}(k) > 1), \ \texttt{X(i,j,k)} \  \, \star \  \, \texttt{capacity}(k)) \  \, = \texttt{G=max}(0, \  \, \texttt{demand(i,j)} \  \, - \  \, \texttt{owned\_fleet('1')} \  \, \star \  \, \texttt{capacity}('1')); 
   aircraft availability other (k,j) (ord(k) > 1) .. sum(i, X(i,j,k)) = L = leased fleet(k,j);
   crew requirements(e,j).. sum((i,k), X(i,j,k) * crew req(k,e)) =L= staff(e);
   working hours limit(e,j).. sum((i,k), X(i,j,k) * flight duration(i) * crew req(k,e)) = L= staff(e) * max hours;
   staff balance(e).. staff(e) =E= initial staff(e) + hire(e) - fire(e);
   initial_staff_constraint(e).. staff(e) =G= initial_staff(e);
    Model stable workforce /all/;
   Solve stable workforce using mip minimizing Z;
    Display X.1, leased_fleet.1, staff.1, hire.1, fire.1, Z.1;
```

D. GAMS code for Hybrid Optimization Strategy

```
k 'aircraft types' /1*3/
e 'employee types' /pilot, copilot, attendant/;
 capacity(k) 'Aircraft capacity'
owned fleet(k) 'Number of owned aircraft of each type'
 \begin{array}{l} leasing\_cost\left(k\right) \text{ 'Monthly leasing cost for each aircraft type'} \\ crew\_req\left(k,e\right) \text{ 'Crew requirements for each aircraft type'} \end{array}
flight_duration(i) 'Flight duration for each route'
flight_oute(i) 'Fuel cost for each route'
salary(e) 'Monthly salary for each employee type'
hiring_cost(e) 'Hiring cost for each employee type'
 firing_cost(e) 'Hiring cost for each employee type'
firing_cost(e) 'Firing cost for each employee type'
training_cost(e) 'Iraining cost for each employee type'
initial_staff(e) 'Initial number of staff for each employee type'
max_hours 'Working hours limit per employee per month' /160/
idle_cost_factor 'Idle time cost factor' /0.5/;
  X(i,j,k) 'Number of flights on route i in month j using aircraft type k'
  leased fleet(k,j) 'Number of leased aircraft of type k in month j staff(e,j) 'Number of staff of type e in month j'
 hire(e,j) 'Number of staff of type e hired in month j' fire(e,j) 'Number of staff of type e fired in month j';
  Positive Variables
 idle hours(e,j) 'Idle hours for each employee type in each month';
  Equations
 objective Objective Function
  meet demand(i,j) Passenger Demand
 use all type1(j) Type-1 aircraft Utilization
 additional demand(i,j) Demand Satisfaction
 aircraft_availability_other(k,j) Aircraft Balance
 crew_requirements(e,j) Crew Satisfacti
  working_hours_limit(e,j) Maximum Work Hours for each employee
  staff_balance(e,j) Wo:
  initial_staff_constraint(e) Initial staff levels
  idle time calculation(e,j) Idle Time Calculation;
  objective.. Z = E = sum((i,j,k), X(i,j,k) * fuel_cost(i))
                                        + sum((k,j)$(ord(k) > 1), leased_fleet(k,j) * leasing_cost(k))
+ sum((e,j), staff(e,j) * salary(e))
+ sum((e,j), hire(e,j) * (hiring_cost(e) + training_cost(e)))
+ sum((e,j), fire(e,j) * firing_cost(e))
+ sum((e,j), idle_hours(e,j) * salary(e) / max_hours * idle_cost_factor);
  meet_demand(i,j)...sum(k, X(i,j,k) * capacity(k)) = G = demand(i,j);
  use_all_type1(j).. sum(i, X(i,j,'1')) =E= owned_fleet('1');
   \texttt{additional demand(i,j)...} \  \  \textbf{sum}(\texttt{k}\$(\texttt{ord}(\texttt{k}) > 1), \  \  \texttt{X}(\texttt{i,j,k}) \  \  ^* \  \  \texttt{capacity}(\texttt{k})) = \texttt{G=max}(\texttt{0}, \  \  \texttt{demand}(\texttt{i,j}) \  \  - \  \  \texttt{owned fleet}(\texttt{'1'}) \  \  ^* \  \  \texttt{capacity}(\texttt{'1'})); 
  \texttt{crew\_requirements(e,j)...} \quad \textbf{sum}((\texttt{i},\texttt{k}), \ \texttt{X(i,j,k)} \ * \ \texttt{crew\_req(k,e))} \ \texttt{=L=} \ \texttt{staff(e,j)};
  working\_hours\_limit(e,j)... \\ sum((i,k), X(i,j,k) * flight\_duration(i) * crew\_req(k,e)) + idle\_hours(e,j) = E \\ staff(e,j) * max\_hours; \\ limit(e,j) + idle\_hours(e,j) = E \\ staff(e,j) + max\_hours; \\ limit(e,j) + idle\_hours(e,j) = E \\ staff(e,j) + max\_hours; \\ limit(e,j) + lim
  \mathtt{staff\_balance(e,j)\$(ord(j) > 1)..\ staff(e,j) = E=\ staff(e,j-1) \ +\ hire(e,j) \ -\ fire(e,j);}
  initial\_staff\_constraint(e) ... staff(e,'1') = E = initial\_staff(e) + hire(e,'1') - fire(e,'1');
  idle\_time\_calculation(e,j)...idle\_hours(e,j) = \texttt{E= staff(e,j) * max\_hours - sum((i,k), X(i,j,k) * flight\_duration(i) * crew\_req(k,e));}
  Model hybrid_optimization /all/;
  Solve hybrid optimization using mip minimizing Z;
  Display X.1, leased fleet.1, staff.1, hire.1, fire.1, idle hours.1, Z.1;
```

E. Output For Demand-Driven Strategy

```
--- Fixed MIP status (1): optimal.
--- Cplex Time: 0.00sec (det. 0.15 ticks)

Solution satisfies tolerances
MIP Solution: 30590800.000000 (102 iterations, 16 nodes)
Final Solve: 30590800.000000 (0 iterations)

Best possible: 30588850.000000
Absolute gap: 1950.000000
Relative gap: 0.000064
```

F. Output For Stable Workforce Strategy

```
Solution satisfies tolerances
MIP Solution: 31974300.000000 (735 iterations, 420 nodes)
Final Solve: 31974300.000000 (0 iterations)

Best possible: 31971416.666667
Absolute gap: 2883.333333
Relative gap: 0.000090
```

G. Output For Hybrid Optimization Strategy

```
Solution satisfies tolerances
MIP Solution: 34731367.187500 (108 iterations, 0 nodes)
Final Solve: 34731367.187500 (0 iterations)

Best possible: 34730954.687500
Absolute gap: 412.500000
Relative gap: 0.000012
```

NOTE: All files will be uploaded with the report.