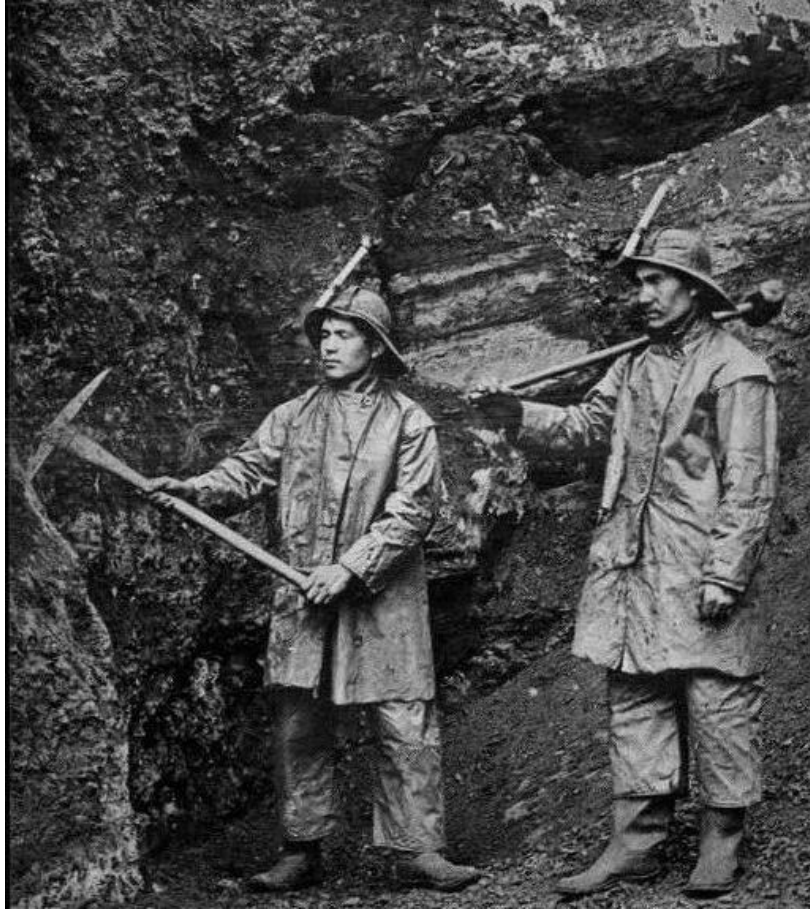


MINNESOTA IRON MINERS



Miners in Minnesota Iron Mine, *circa* 1870