

Position the bucket so the bucket teeth are at a 30° angle up from the ground for accessibility to the teeth.

Lower the boom until the bucket is fully on the ground.

Stop the engine and dismount from the excavator.

Remove the retaining pin from the tooth point

Remove the tooth point from the shank

Position the new tooth point on the shank and install a new retaining pin. Install the retaining pin until it is flush with the top of the point.

Remove the two nuts and bolts from the tooth shank. Remove the tooth shank.

Tighten the nuts to 125 - 135 N•m torque.

The removal and installation procedure for the later style tooth point and tooth shank is the same as the early style. The later style tooth has a unique retaining pin (Item 1).

The retaining pin must be installed as shown for proper fit and tooth retention. The side of the tooth point also shows the correct orientation of the retaining pin.

Position the new tooth point on the shank and install a new retaining pin. Install the retaining pin until it is flush with the top of the point.