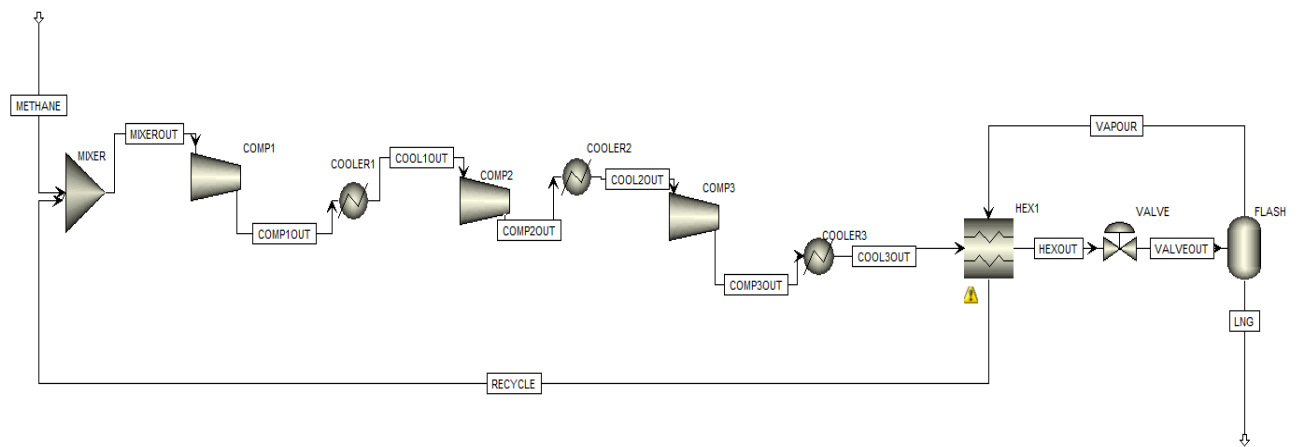


Flowsheet



For Compressor 1

Net work required for compressor 1 is 8.59838 kW

►	Compressor model	Isentropic Compressor
►	Phase calculations	Vapor phase calculation
►	Indicated horsepower	8.59838 kW
►	Brake horsepower	8.59838 kW
►	Net work required	8.59838 kW
►	Power loss	0 kW
►	Efficiency	0.96
►	Mechanical efficiency	1
►	Outlet pressure	5 bar
►	Outlet temperature	80.9325 C
►	Isentropic outlet temperature	76.7109 C
►	Vapor fraction	1
►	Displacement	
►	Volumetric efficiency	

For Compressor 2

Net work required for compressor 2 is 9.87831 kW

►	Compressor model	Isentropic Compressor
►	Phase calculations	Vapor phase calculation
►	Indicated horsepower	9.87831 kW
►	Brake horsepower	9.87831 kW
►	Net work required	9.87831 kW
►	Power loss	0 kW
►	Efficiency	0.96
►	Mechanical efficiency	1
►	Outlet pressure	25 bar
►	Outlet temperature	134.275 C
►	Isentropic outlet temperature	129.858 C
►	Vapor fraction	1
►	Displacement	
►	Volumetric efficiency	

For Compressor 3

Net work required for compressor 3 is 7.94489 kW

►	Compressor model	Isentropic Compressor
►	Phase calculations	Vapor phase calculation
►	Indicated horsepower	7.94489 kW
►	Brake horsepower	7.94489 kW
►	Net work required	7.94489 kW
►	Power loss	0 kW
►	Efficiency	0.96
►	Mechanical efficiency	1
►	Outlet pressure	100 bar
►	Outlet temperature	120.528 C
►	Isentropic outlet temperature	117.229 C
►	Vapor fraction	1
►	Displacement	
►	Volumetric efficiency	

Now the total work is 26.42158 kW for 50kg/hr of methane flowrate

For 1 kg of liquid methane the work required is: 0.5284316 kW