AUTOMOTIVE

RoHS

COMPLIANT

HALOGEN FREE

GREEN

(5-2008)



## Vishay Semiconductors

## Standard SMD LED PLCC-2



#### **DESCRIPTION**

This device has been designed to meet the increasing demand for surface mounting technology.

The package of the VLMP31-series is the PLCC-2.

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear epoxy.

#### PRODUCT GROUP AND PACKAGE DATA

Product group: LED
Package: SMD PLCC-2
Product series: standard
Angle of half intensity: ± 60°

#### **FEATURES**

- SMD LEDs with exceptional brightness
- · Luminous intensity categorized
- Compatible with automatic placement equipment
- EIA and ICE standard package
- Compatible with IR reflow, vapor phase and wave solder processes according to CECC 00802 and J-STD-020
- · Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packaging unit  $I_{Vmax.}/I_{Vmin.} \le 1.6$
- Preconditioning according to JEDEC® level 2a
- ESD-withstand voltage: up to 2 kV according to JESD22-A114-B
- AEC-Q101 qualified
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

#### **APPLICATIONS**

- Automotive: Backlighting in dashboards and switches
- Telecommunication: Indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- · Indicator and backlight in office equipment
- Flat backlight for LCDs, switches, and symbols
- General use

PARTS TABLE														
PART COLOR		LUMINOUS INTENSITY (mcd)		at I <sub>F</sub> (mA)	WAVELENGTH (nm)		at I <sub>F</sub> (mA)			at I <sub>F</sub> (mA)	TECHNOLOGY			
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMP3100-GS08	Pure green	1.12	4	-	6	555	560	565	6	-	2.1	2.8	20	AllnGaP on GaAs
VLMP3102-GS08	Pure green	2.8	4	5.6	6	555	560	565	6	-	2.1	2.8	20	AllnGaP on GaAs
VLMP31G2J1-GS08	Pure green	2.24	3.6	5.6	6	555	560	565	6	-	2.1	2.8	20	AllnGaP on GaAs
VLMP31H2J2-GS08	Pure green	3.55	4.3	7.1	6	555	560	565	6	-	2.1	2.8	20	AllnGaP on GaAs



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<b>ABSOLUTE MAXIMUM RATINGS</b> (T <sub>amb</sub> = 25 °C, unless otherwise specified) <b>VLMP31</b>						
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT		
Reverse voltage (1)		$V_{R}$	5	V		
DC forward current	T <sub>amb</sub> ≤ 85 °C	I <sub>F</sub>	30	mA		
Surge forward current	t <sub>p</sub> ≤ 10 μs	I <sub>FSM</sub>	0.2	Α		
Power dissipation		P <sub>V</sub>	80	mW		
Junction temperature		Tj	125	°C		
Operating temperature range		T <sub>amb</sub>	-40 to +100	°C		
Storage temperature range		T <sub>stg</sub>	-40 to +100	°C		
Thermal resistance junction to ambient	Mounted on PC board (pad size > 16 mm <sup>2</sup> )	R <sub>thJA</sub>	400	K/W		

#### Note

<sup>(1)</sup> Driving LED in reverse direction is suitable for short term application

OPTICAL AND ELECTRICAL CHARACTERISTICS (T <sub>amb</sub> = 25 °C, unless otherwise specified) VLMPG31L1M2, PURE GREEN								
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT	
		VLMP3100	Ι <sub>V</sub>	1.12	4	-	mcd	
Luminous intensity (1)	Ι 6 m Λ	VLMP3102	Ι <sub>V</sub>	2.8	3.8	5.6	mcd	
	$I_F = 6 \text{ mA}$	VLMP31G2J1	Ι <sub>V</sub>	2.24	3.6	5.6	mcd	
		VLMP31H2J2	Ι <sub>V</sub>	3.55	4.3	7.1	mcd	
Dominant wavelength	$I_F = 6 \text{ mA}$		$\lambda_{d}$	555	560	565	nm	
Peak wavelength	$I_F = 6 \text{ mA}$		$\lambda_{p}$	-	562	-	nm	
Angle of half intensity	$I_F = 6 \text{ mA}$		φ	-	± 60	-	0	
Forward voltage	I <sub>F</sub> = 20 mA		$V_{F}$	-	2.1	2.8	V	
Reverse voltage	I <sub>R</sub> = 10 μA		$V_R$	6	15	-	V	
Junction capacitance	V <sub>R</sub> = 0 V, f = 1 MHz		Cı	-	15	-	pF	

#### Note

 $<sup>^{(1)}</sup>$  In one packing unit  $I_{Vmax.}/I_{Vmin.} \leq 1.6$ 

LUMINOUS INTENSITY CLASSIFICATION					
GROUP	LIGHT INTENSITY (mcd)				
STANDARD	OPTIONAL	MIN.	MAX.		
G	1	1.8	2.24		
	2	2.24	2.8		
Н	1	2.8	3.55		
	2	3.55	4.5		
J	1	4.5	5.6		
	2	5.6	7.1		
К	1	7.1	9.0		
r\	2	9.0	11.2		

#### Note

 Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.

In order to ensure availability, single wavelength groups will not be orderable

COLOR CLASSIFICATION						
DOMINANT WAVELENGTH (nm)						
GROUP	PURE GREEN					
	MIN.	MAX.				
0	555	559				
1	558	561				
2	560	563				
3	562	565				

#### Note

• Wavelengths are tested at a current pulse duration of 25 ms



### TYPICAL CHARACTERISTICS (T<sub>amb</sub> = 25 °C, unless otherwise specified)

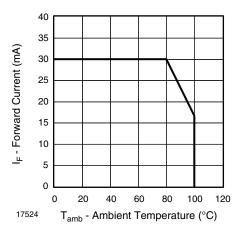


Fig. 1 - Forward Current vs. Ambient Temperature

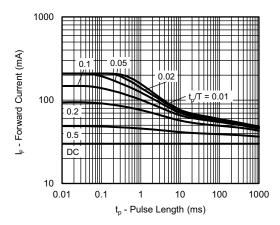


Fig. 2 - Pulse Forward Current vs. Pulse Duration

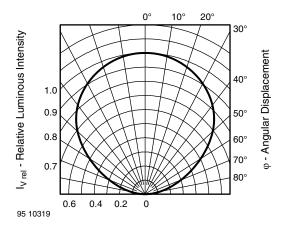


Fig. 3 - Relative Luminous Intensity vs. Angular Displacement

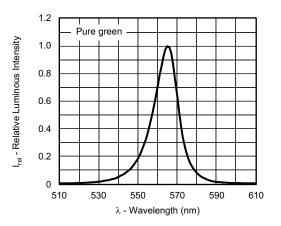


Fig. 4 - Relative Intensity vs. Wavelength

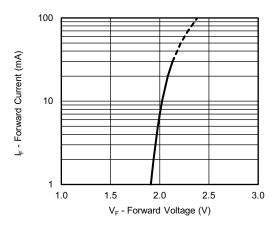


Fig. 5 - Forward Current vs. Forward Voltage

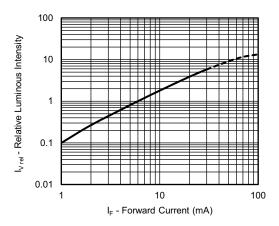


Fig. 6 - Relative Luminous Intensity vs. Forward Current



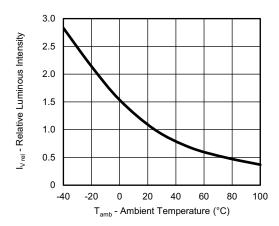


Fig. 7 - Relative Luminous Intensity vs. Ambient Temperature

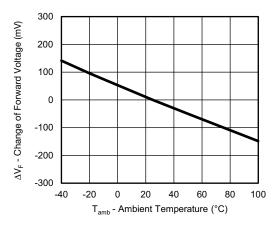


Fig. 8 - Change of Forward Voltage vs. Ambient Temperature

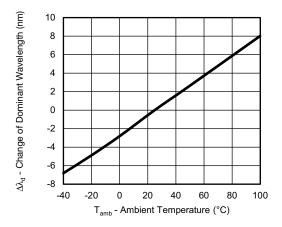
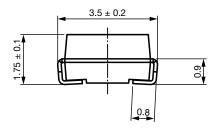


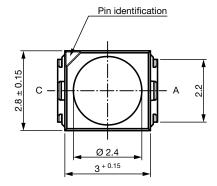
Fig. 9 - Change of Dominant Wavelength vs. Ambient Temperature



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#### **PACKAGE DIMENSIONS** in millimeters

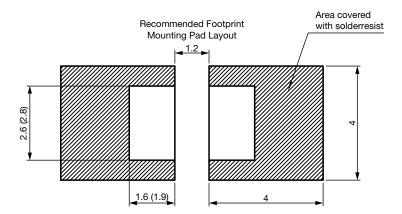






Drawing-No.: 6.541-5067.01-4

Issue: 7; 12.03.14

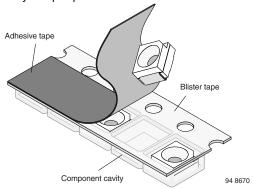




#### METHOD OF TAPING / POLARITY AND TAPE AND REEL

#### SMD LED (VLM.3...-SERIES)

Vishay's LEDs in SMD packages are available in an antistatic 8 mm blister tape (in accordance with DIN IEC 40 (CO) 564) for automatic component insertion. The blister tape is a plastic strip with impressed component cavities, covered by a top tape.



#### TAPING OF VLM.3...

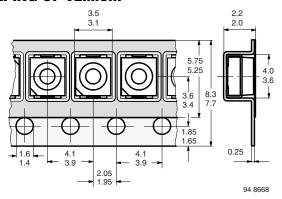


Fig. 10 - Tape Dimensions in mm for PLCC-2

#### REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDS, TAPE OPTION GS08 (= 1500 PCS.)

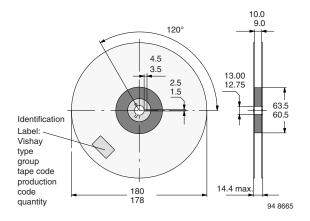


Fig. 11 - Reel Dimensions - GS08

#### **SOLDERING PROFILE**

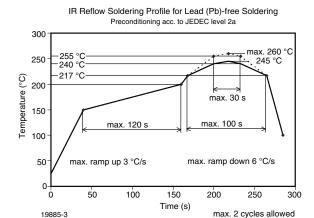


Fig. 12 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020)

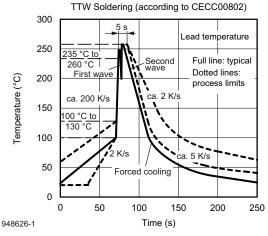
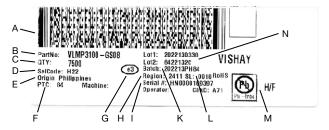


Fig. 13 - Double Wave Soldering of Opto Devices (all Packages)



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#### **BAR CODE PRODUCT LABEL** (example)



A. 2D barcode

B. Part No: Vishay part number

C. QTY: quantity

D. SelCode: selection bin code

E. Country of origin

F. PTC: production plant code

G. Termination finish

H. Region code

I. Serial#: serial number

K. Batch number: year, week, country code, plant code

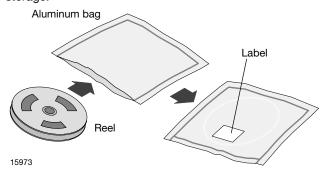
L. SL: storage location

M. Environmental symbols: RoHS, lead (Pb)-free, halogen-free

N. Lot numbers

#### **DRY PACKING**

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



#### **FINAL PACKING**

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

#### RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

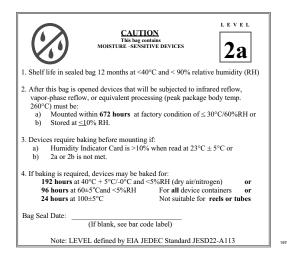
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

#### **ESD PRECAUTION**

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

# VISHAY SEMICONDUCTORS STANDARD BAR CODE LABEL

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



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