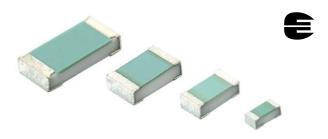


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# **Precision Thin Film Chip Resistors**



Thin film flat chip resistors combine the proven reliability of the professional products with an advanced level of precision and stability. Therefore they are perfectly suited for applications in the fields of test and measurement equipment together with industrial and medical electronics.

#### **FEATURES**

- IECQ-CECC approved to EN 140401-801
- Low TCR: ± 10 ppm/K to ± 25 ppm/K



- Precision tolerance of resistance:
   ± 0.1 % and ± 0.25 %
- Superior overall stability: class 0.1 and 0.25
- Sulfur resistance verified according to ASTM B 809
- Material categorization: for definitions of compliance please see <a href="https://www.vishav.com/doc?99912"><u>www.vishav.com/doc?99912</u></a>

### **APPLICATIONS**

- · Industrial equipment
- Test and measuring equipment
- Telecommunication
- Medical equipment

| TECHNICAL SPECIFICATIONS  | 3                              |                    |                               |                             |  |
|---|--------------------------------|--------------------|-------------------------------|-----------------------------|--|
| DESCRIPTION   | MCS 0402                       | MCT 0603           | MCU 0805                      | MCA 1206                    |  |
| Imperial size   | 0402                           | 0603               | 0805                          | 1206                        |  |
| Metric size code  | RR1005M                        | RR1608M            | RR2012M                       | RR3216M                     |  |
| Resistance range  | 100 $\Omega$ to 221 k $\Omega$ | 39 Ω to 511 kΩ     | 39 $\Omega$ to 1.5 M $\Omega$ | 39 $\Omega$ to 2 M $\Omega$ |  |
| Resistance tolerance  |                                | ± 0.25 %           | ; ± 0.1 %                     |                             |  |
| Temperature coefficient   |                                | ± 25 ppm/K; ± 15 p | ppm/K; ± 10 ppm/K             |                             |  |
| Rated dissipation, $P_{70}^{(1)}$                               | 0.063 W                        | 0.100 W            | 0.125 W                       | 0.250 W                     |  |
| Operating voltage, U <sub>max.</sub> AC <sub>RMS</sub> /DC      | 50 V                           | 75 V               | 150 V                         | 200 V                       |  |
| Permissible film temperature, $\vartheta_{\text{F max.}}^{(1)}$ |                                | 125                | 5 °C                          |                             |  |
| Operating temperature range                                     |                                | -55 °C to          | o 125 °C                      |                             |  |
| Internal thermal resistance (1)                                 | 90 K/W                         | 63 K/W             | 38 K/W                        | 32 K/W                      |  |
| Permissible voltage against ambient (insulation):               |                                |                    |                               |                             |  |
| 1 min; $U_{ins}$  | 75 V                           | 100 V              | 200 V                         | 300 V                       |  |
| Failure rate: FIT <sub>observed</sub>                           | ≤ 0.1 x 10 <sup>-9</sup> /h    |                    |                               |                             |  |

#### Note

## **APPLICATION INFORMATION**

When the resistor dissipates power, a temperature rise above the ambient temperature occurs, dependent on the thermal resistance of the assembled resistor together with the printed circuit board. The rated dissipation applies only if the permitted film temperature is not exceeded.

These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

<sup>(1)</sup> Please refer to APPLICATION INFORMATION below



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| MAXIMUM RESISTANCE CHANGE AT RATED DISSIPATION                                 |           |                                |                                |  |  |  |  |
|--|-----------|--------------------------------|--------------------------------|--|--|--|--|
| OPERATION MODE   | PRECISION | STANDARD                       |                                |  |  |  |  |
|  | MCS 0402  | 0.016 W                        | 0.063 W                        |  |  |  |  |
| Dated dissinction D  | MCT 0603  | 0.032 W                        | 0.100 W                        |  |  |  |  |
| Rated dissipation, P <sub>70</sub>   | MCU 0805  | 0.050 W                        | 0.125 W                        |  |  |  |  |
|  | MCA 1206  | 0.100 W                        | 0.250 W                        |  |  |  |  |
|  | MCS 0402  | 12.5 V                         | 50 V                           |  |  |  |  |
| Operating voltage // AC /DC  | MCT 0603  | 25 V                           | 75 V                           |  |  |  |  |
| Operating voltage, U <sub>max.</sub> AC <sub>RMS</sub> /DC                     | MCU 0805  | 35 V                           | 150 V                          |  |  |  |  |
|  | MCA 1206  | 50 V                           | 200 V                          |  |  |  |  |
| Operating temperature range  |           | -10 °C to 85 °C                | -55 °C to 125 °C               |  |  |  |  |
| Permissible film temperature, $\vartheta_{\text{F max.}}$                      |           | 85 °C                          | 125 °C                         |  |  |  |  |
|  | MCS 0402  | 100 $\Omega$ to 221 k $\Omega$ | 100 $\Omega$ to 221 k $\Omega$ |  |  |  |  |
|  | MCT 0603  | 39 $\Omega$ to 511 k $\Omega$  | 39 $\Omega$ to 511 k $\Omega$  |  |  |  |  |
|  | MCU 0805  | 39 $\Omega$ to 1.5 M $\Omega$  | 39 $\Omega$ to 1.5 M $\Omega$  |  |  |  |  |
| Max. resistance change at $P_{70}$ for resistance range, $ \Delta R/R $ after: | MCA 1206  | 39 $\Omega$ to 2 M $\Omega$    | 39 $\Omega$ to 2 M $\Omega$    |  |  |  |  |
| parm quitor.   | 1000 h    | ≤ 0.05 %                       | ≤ 0.1 %                        |  |  |  |  |
|  | 8000 h    | ≤ 0.1 %                        | ≤ 0.25 %                       |  |  |  |  |
|  | 225 000 h | ≤ 0.25 %                       | ≤ 0.5 %                        |  |  |  |  |

#### Note

The presented operation modes do not refer to different types of resistors, but actually show examples of different loads, that lead to different film temperatures and different achievable load-life stability (drift) of the resistance value. A suitable low thermal resistance of the circuit board assembly must be safeguarded in order to maintain the film temperature of the resistors within the specified limits. Please consider the application note "Thermal Management in Surface-Mounted Resistor Applications" (<a href="https://www.vishay.com/doc?28844">www.vishay.com/doc?28844</a>) for information on the general nature of thermal resistance

| TEMPERATURE COEFFICIENT AND RESISTANCE RANGE (1) |              |           |                                |           |  |  |  |
|--|--------------|-----------|--------------------------------|-----------|--|--|--|
| TYPE / SIZE                                      | TCR          | TOLERANCE | RESISTANCE                     | E-SERIES  |  |  |  |
| MCS 0402   | . 25 nnm/K   | ± 0.25 %  | 100 Ω to 221 kΩ                |           |  |  |  |
|  | ± 25 ppm/K   | ± 0.1 %   | 100 $\Omega$ to 221 k $\Omega$ |           |  |  |  |
|  | . 15 nnm/V   | ± 0.25 %  | 100 Ω to 150 kΩ                |           |  |  |  |
| WC3 0402   | ± 15 ppm/K   | ± 0.1 %   | 100 $\Omega$ to 150 k $\Omega$ |           |  |  |  |
|  | ± 10 ppm/K   | ± 0.25 %  | 100 $\Omega$ to 130 k $\Omega$ |           |  |  |  |
|  | ± 10 ρριτ/κ  | ± 0.1 %   | 100 $\Omega$ to 130 k $\Omega$ |           |  |  |  |
|  | . 25 nnm/K   | ± 0.25 %  | 39 Ω to 511 kΩ                 |           |  |  |  |
|  | ± 25 ppm/K   | ± 0.1 %   | 47 $\Omega$ to 511 k $\Omega$  |           |  |  |  |
| MCT 0603   | ± 15 ppm/K   | ± 0.25 %  | 39 $\Omega$ to 332 k $\Omega$  |           |  |  |  |
| WICT 0003  |              | ± 0.1 %   | 47 $\Omega$ to 332 k $\Omega$  |           |  |  |  |
|  | ± 10 ppm/K   | ± 0.25 %  | 39 Ω to 221 kΩ                 |           |  |  |  |
|  |              | ± 0.1 %   | 47 $\Omega$ to 221 k $\Omega$  | E24; E192 |  |  |  |
|  | ± 25 ppm/K   | ± 0.25 %  | 39 $\Omega$ to 1.5 M $\Omega$  | L24, L192 |  |  |  |
|  |              | ± 0.1 %   | 47 $\Omega$ to 1.5 M $\Omega$  |           |  |  |  |
| MCU 0805   | . 15//       | ± 0.25 %  | 39 $\Omega$ to 1 M $\Omega$    |           |  |  |  |
| WCC 0003   | ± 15 ppm/K   | ± 0.1 %   | 47 $\Omega$ to 1 M $\Omega$    |           |  |  |  |
|  | ± 10 ppm/K   | ± 0.25 %  | 39 Ω to 511 kΩ                 |           |  |  |  |
|  | ± 10 ρριι/Κ  | ± 0.1 %   | 47 $\Omega$ to 511 k $\Omega$  |           |  |  |  |
|  | ± 25 ppm/K   | ± 0.25 %  | 39 $\Omega$ to 2 M $\Omega$    |           |  |  |  |
|  | ± 25 ppii/K  | ± 0.1 %   | 47 $\Omega$ to 2 M $\Omega$    |           |  |  |  |
| MCA 1206   | ± 15 ppm/K   | ± 0.25 %  | 39 $\Omega$ to 1.5 M $\Omega$  |           |  |  |  |
| IVICA 1200                                       | ± 13 ppii/N  | ± 0.1 %   | 47 $\Omega$ to 1.5 M $\Omega$  |           |  |  |  |
|  | ± 10 ppm/K   | ± 0.25 %  | 39 Ω to 1 MΩ                   |           |  |  |  |
|  | ± 10 ppiii/K | ± 0.1 %   | 47 $\Omega$ to 1 M $\Omega$    |           |  |  |  |

## **Notes**

(1) For the approved IECQ-CECC resistance range, please refer to <a href="www.vishay.com/doc?28945">www.vishay.com/doc?28945</a>

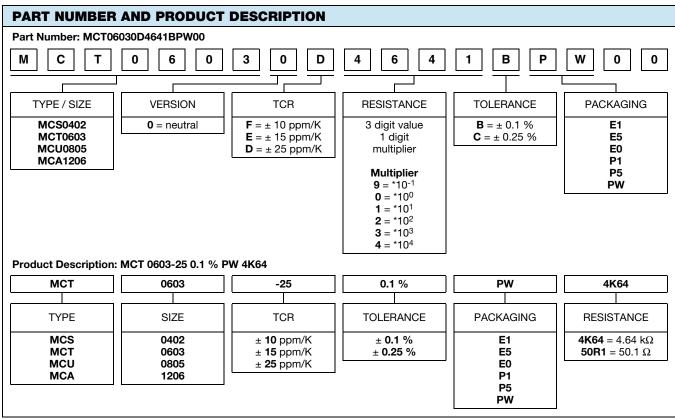
Resistance ranges printed in bold are preferred TCR / tolerance combinations with optimized availability



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| PACKAGING   |      |          |                 |       |       |                         |  |  |  |
|-------------|------|----------|-----------------|-------|-------|-------------------------|--|--|--|
| TYPE / SIZE | CODE | QUANTITY | PACKAGING STYLE | WIDTH | PITCH | PACKAGING<br>DIMENSIONS |  |  |  |
|             | E1   | 1000     |                 |       |       |                         |  |  |  |
| MCS 0402    | E5   | 5000     |                 | 8 mm  | 2 mm  | Ø 180 mm/7"             |  |  |  |
|             | E0   | 10 000   |                 |       |       |                         |  |  |  |
|             | P1   | 1000     |                 |       | 4 mm  | Ø 180 mm/7"             |  |  |  |
| MCT 0603    | P5   | 5000     | Paper tape acc. |       |       | Ø 100 Hilly 1           |  |  |  |
|             | PW   | 20 000   | IEC 60286-3,    |       |       | Ø 330 mm/13"            |  |  |  |
|             | P1   | 1000     | Type 1a         |       |       | Ø 180 mm/7"             |  |  |  |
| MCU 0805    | P5   | 5000     |                 |       |       | Ø 160 mm/               |  |  |  |
|             | PW   | 20 000   |                 |       |       | Ø 330 mm/13"            |  |  |  |
| MCA 1206    | P1   | 1000     |                 |       |       | Ø180 mm/7"              |  |  |  |
| MCA 1206    | P5   | 5000     |                 |       |       | 2 180 mm//"             |  |  |  |



### Note

• Products can be ordered using either the PART NUMBER or PRODUCT DESCRIPTION



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## **DESCRIPTION**

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic substrate (Al<sub>2</sub>O<sub>3</sub>) and conditioned to achieve the desired temperature coefficient. Specially designed inner contacts are deposited on both sides. A special laser is used to achieve the target value by smoothly fine trimming the resistive layer without damaging the ceramics. A further conditioning is applied in order to stabilize the trimming result. The resistor elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure matte tin on nickel plating.

The result of the determined production is verified by an extensive testing procedure and optical inspection performed on 100 % of the individual chip resistors. This includes full screening for the elimination of products with potential risk of early field failures. Only accepted products are laid directly into the paper tape in accordance with **IEC 60286-3 Type 1a** <sup>(1)</sup>.

## **ASSEMBLY**

The resistors are suitable for processing on automatic SMD assembly systems and for automatic soldering using wave, reflow or vapor phase. The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, potting compounds and their processes, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

The resistors are RoHS-compliant, the pure matte tin plating provides compatibility with lead (Pb)-free and lead-containing soldering processes. Solderability is specified for 2 years after production or requalification. The permitted storage time is 20 years. The immunity of the plating against tin whisker growth has been proven under extensive testing.

# **MATERIALS**

Vishay acknowledges the following systems for the regulation of hazardous substances:

- IEC 62474, Material Declaration for Products of and for the Electrotechnical Industry, with the list of declarable substances given therein (2)
- The Global Automotive Declarable Substance List (GADSL) (3)
- The REACH regulation (1907/2006/EC) and the related list of substances with very high concern (SVHC) (4) for its supply chain

The products do not contain any of the banned substances as per IEC 62474, GADSL, or the SVHC list, see <a href="https://www.vishav.com/how/leadfree">www.vishav.com/how/leadfree</a>.

Hence the products fully comply with the following directives:

- 2000/53/EC End-of-Life Vehicle Directive (ELV) and Annex II (ELV II)
- 2011/65/EU Restriction of the Use of Hazardous Substances Directive (RoHS) with amendment 2015/863/EU
- 2012/19/EU Waste Electrical and Electronic Equipment Directive (WEEE)

Vishay pursues the elimination of conflict minerals from its supply chain, see the Conflict Minerals Policy at <a href="https://www.vishay.com/doc?49037">www.vishay.com/doc?49037</a>.

### **APPROVALS**

Where applicable, the resistors are approved within the IECQ-CECC Quality Assessment System for Electronic Components to the detail specification **EN 140401-801** which refers to **EN 60115-1**, **EN 60115-8** and the variety of environmental test procedures of the **IEC 60068** <sup>(1)</sup> series.

Conformity is attested by the use of the CECC logo () as the mark of conformity on the package label.

Vishay Beyschlag has achieved "Approval of Manufacturer" in accordance with IECQ 03-1. The release certificate for "Technology Approval Schedule" in accordance with CECC 240001 based on IECQ 03-3-1 is granted for the Vishay Beyschlag manufacturing process.

### **RELATED PRODUCTS**

Resistors are available with established reliability in accordance with EN 140401-801 version E. Please refer to the special datasheet (<a href="www.vishay.com/doc?28744">www.vishay.com/doc?28744</a>) for information on failure rate level, available resistance ranges and order codes.

For more information about products with higher rated power and higher operation temperature please refer to the Professional Thin Film Chip Resistor datasheet (www.vishay.com/doc?28705).

Precision chip resistor arrays may be used in voltage divider applications or precision amplifiers where close matching between multiple resistors is necessary. Please refer to the ACAS 0612 - Precision datasheet (www.vishay.com/doc?28751).

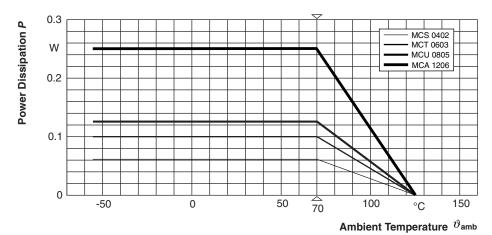
### **Notes**

- (1) The quoted IEC standards are also released as EN standards with the same number and identical contents
- (2) The IEC 62474 list of declarable substances is maintained in a dedicated database, which is available at <a href="http://std.iec.ch/iec62474">http://std.iec.ch/iec62474</a>
- <sup>(3)</sup> The Global Automotive Declarable Substance List (GADSL) is maintained by the American Chemistry Council and available at www.gadsl.org
- (4) The SVHC list is maintained by the European Chemical Agency (ECHA) and available at http://echa.europa.eu/candidate-list-table

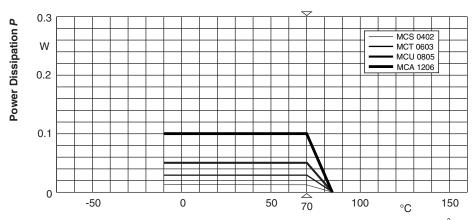
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# **FUNCTIONAL PERFORMANCE**

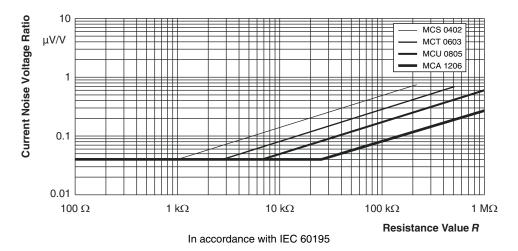


**Derating - Standard Operation** 



**Derating - Precision Operation** 





**Current Noise Voltage Ratio** 



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### **TESTS AND REQUIREMENTS**

All tests are carried out in accordance with the following specifications:

EN 60115-1, generic specification

EN 60115-8, sectional specification

EN 140401-801, detail specification

IEC 60068-2-xx, test methods

The components are approved under the IECQ-CECC quality assessment system for electronic components.

The parameters stated in the Test Procedures and Requirements table are based on the required tests and permitted limits of EN 140401-801. The table presents only the most important tests, for the full test schedule refer to the documents listed above. However, some additional tests and a number of improvements against those minimum requirements have been included.

The testing also covers most of the requirements specified by EIA/ECA-703 and JIS-C-5201-1.

The tests are carried out under standard atmospheric conditions in accordance with IEC 60068-1, 4.3, whereupon the following values are applied:

Temperature: 15 °C to 35 °C Relative humidity: 25 % to 75 %

Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar)

A climatic category LCT / UCT / 56 is applied, defined by the lower category temperature (LCT), the upper category temperature (UCT), and the duration of exposure in the damp heat, steady state test (56 days).

The components are mounted for testing on printed circuit boards in accordance with EN 60115-8, 2.4.2, unless otherwise specified.

| EN<br>60115-1 | IEC<br>60068-2 <sup>(1)</sup><br>TEST | TEST                                | PROCEDURE   | REQUIREMENTS PERMISSIBLE CHANGE ( $\Delta R$ ) |  |  |
|---------------|---------------------------------------|-------------------------------------|---|--|--|--|
| CLAUSE        | METHOD                                |                                     |   | STABILITY CLASS 0.1                            | STABILITY CLASS 0.25   |  |
|               |                                       |                                     | Stability for product types:  |  |  |  |
|               |                                       |                                     | MCS 0402  | 100 $\Omega$ to 10 $k\Omega$                   | $>$ 10 k $\Omega$ to 221 k $\Omega$                                    |  |
|               |                                       |                                     | MCT 0603  | 100 $\Omega$ to 10 k $\Omega$                  | $39 \Omega$ to < 100 $\Omega$ ; > 10 kΩ to 511 kΩ                      |  |
|               |                                       |                                     | MCU 0805  | 100 $\Omega$ to 47.5 k $\Omega$                | 39 $\Omega$ to < 100 $\Omega$ ;<br>> 47.5 k $\Omega$ to 1.5 M $\Omega$ |  |
|               |                                       |                                     | MCA 1206  | 47 $\Omega$ to 332 k $\Omega$                  | 39 $\Omega$ to < 47 $\Omega$ ; > 332 k $\Omega$ to 2 M $\Omega$        |  |
| 4.5           | -                                     | Resistance                          | -   | ± 0.1 % R; ± 0.25 % R                          |  |  |
| 4.8           |                                       | Temperature                         | At (20 / - 10 / 20) °C and (20 / 85 / 20) °C  | $\pm$ 25 ppm/K; $\pm$ 15 ppm/K; $\pm$ 10 ppm/K | -  |  |
| 4.0           | -                                     | coefficient                         | At (20 / - 55 / 20) °C and (20 / 125 / 20) °C   | -  | ± 25 ppm/K; ± 15 ppm/K;<br>± 10 ppm/K                                  |  |
|               |                                       | Endurance<br>at 70 °C:<br>precision | $U = \sqrt{P_{70} \times R}$ or $U = U_{\text{max.}}$ ;<br>whichever is the less<br>severe;<br>1.5 h on; 0.5 h off; |  |  |  |
|               |                                       | operation mode                      | 70 °C; 1000 h   | $\pm (0.05 \% R + 0.02 \Omega)$                |  |  |
| 4.25.1        |                                       |                                     | 70 °C; 8000 h   | ± (0.1 % F                                     | R + 0.02 Ω)  |  |
| 4.23.1        | -                                     | Endurance<br>at 70 °C:<br>standard  | $U = \sqrt{P_{70} \times R}$ or $U = U_{\text{max}}$ ;<br>whichever is the less<br>severe;<br>1.5 h on; 0.5 h off;  |  |  |  |
|               |                                       | operation mode                      | 70 °C; 1000 h   | ± (0.1 % F                                     | R + 0.02 Ω)  |  |
|               |                                       |                                     | 70 °C; 8000 h   | ± (0.25 %                                      | R + 0.05 Ω)  |  |
| 4.25.3        |                                       | Endurance at                        | 85 °C; 1000 h   | ± (0.1 % R + 0.02 Ω)                           | ± (0.2 % R + 0.02 Ω)   |  |
| 4.25.3        | -                                     | upper category<br>temperature       | 125 °C; 1000 h  | $\pm (0.2 \% R + 0.02 \Omega)$                 | ± (0.25 % R + 0.05 Ω)  |  |
| 4.24          | 78 (Cab)                              | Damp heat,<br>steady state          | (40 ± 2) °C; 56 days;<br>(93 ± 3) % RH  | ± (0.1 % R + 0.02 Ω)                           | ± (0.25 % R + 0.05 Ω)  |  |



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|               | IEC                    | S AND REQU   |   | DECLUD  | EMENTS  |  |  |
|---------------|------------------------|--|---|---|---|--|--|
| EN<br>60115-1 | 60068-2 <sup>(1)</sup> |  | PROCEDURE   | REQUIREMENTS PERMISSIBLE CHANGE ( $\Delta R$ )          |   |  |  |
| CLAUSE        | TEST<br>METHOD         | 1531   | PROCEDURE   | STABILITY CLASS 0.1                                     | STABILITY CLASS 0.25  |  |  |
|               |                        |  | Stability for product types:  |   |   |  |  |
|               |                        |  | MCS 0402  | 100 $\Omega$ to 10 $k\Omega$                            | $>$ 10 k $\Omega$ to 221 k $\Omega$                                     |  |  |
|               |                        |  | MCT 0603  | 100 $\Omega$ to 10 k $\Omega$                           | $39 \Omega$ to < 100 $\Omega$ ; > 10 k $\Omega$ to 511 k $\Omega$       |  |  |
|               |                        |  | MCU 0805  | 100 $\Omega$ to 47.5 k $\Omega$                         | $39~\Omega$ to $<$ 100 $\Omega$ ; $>$ 47.5 k $\Omega$ to 1.5 M $\Omega$ |  |  |
|               |                        |  | MCA 1206  | 47 $\Omega$ to 332 k $\Omega$                           | 39 $\Omega$ to < 47 $\Omega$ ; > 332 k $\Omega$ to 2 M $\Omega$         |  |  |
| 4.23          |                        | Climatic<br>sequence:<br>standard<br>operation mode:                 |   |   |   |  |  |
| 4.23.2        | 2 (Bb)                 | Dry heat   | 125 °C; 16 h  |   |   |  |  |
| 4.23.3        | 30 (Db)                | Damp heat,<br>cyclic   | 55 °C; 24 h; > 90 % RH;<br>1 cycle  |   |   |  |  |
| 4.23.4        | 1 (Ab)                 | Cold   | -55 °C; 2 h   |   |   |  |  |
| 4.23.5        | 13 (M)                 | Low air pressure   | 8.5 kPa; 2 h; (25 ± 10) °C  | $\pm (0.1 \% R + 0.02 \Omega)$                          | $\pm (0.25 \% R + 0.05 \Omega)$   |  |  |
| 4.23.6        | 30 (Db)                | Damp heat,<br>cyclic   | 55 °C; 24 h; > 90 % RH;<br>5 cycles   |   |   |  |  |
| 4.23.7        | -                      | DC load  | $U = \sqrt{P_{70} \times R} \le U_{\text{max.}};$ 1 min.  |   |   |  |  |
| -             | 1 (Aa)                 | Cold   | -55 °C; 2 h   | ± (0.05 % /   | R + 0.01 Ω)   |  |  |
| 4.19          | 14 (Na)                | Rapid change of temperature  | 30 min at LCT and<br>30 min at UCT;<br>LCT = -10 °C;<br>UCT = 85 °C;<br>5 cycles  |   | R + 0.01 Ω) e damage  |  |  |
|               |                        | ·  | LCT = -55 °C;<br>UCT = 125 °C;<br>1000 cycles   |   | R + 0.05 Ω)<br>e damage   |  |  |
| 4.13          | _                      | Short time<br>overload:<br>precision<br>operation mode               | $U = 2.5 \times \sqrt{P_{70} \times R}$<br>or $U = 2 \times U_{\text{max}}$ ;<br>whichever is the less severe;<br>5  s  | ± (0.05 % R + 0.01 Ω)                                   |   |  |  |
| 4.10          |                        | Short time<br>overload:<br>standard<br>operation mode                | $U = 2.5 \times \sqrt{P_{70} \times R}$ or $U = 2 \times U_{\text{max}}$ ; whichever is the less severe; 5 s  | ± (0.05 % R + 0.01 Ω)                                   |   |  |  |
| 4.27          | -                      | Single pulse high<br>voltage overload:<br>standard<br>operation mode | Severity no. 4:<br>$U = 10 \text{ x} \sqrt{P_{70} \text{ x } R}$<br>or $U = 2 \text{ x } U_{\text{max}}$ ;<br>whichever is the less severe;<br>10 pulses 10 µs/700 µs | $\pm$ (0.5 % $R$ + 0.05 $\Omega$ )<br>no visible damage |   |  |  |
| 4.39          | -                      | Periodic electric<br>overload:<br>standard<br>operation mode         | $U = \sqrt{15 \times P_{70} \times R}$ or $U = 2 \times U_{\text{max.}}$ ; whichever is the less severe; 0.1 s on; 2.5 s off; 1000 cycles                             | $\pm$ (0.5 % $R$ + 0.05 $\Omega$ )<br>no visible damage |   |  |  |



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| TEST PROCEDURES AND REQUIREMENTS |                               |  |   |   |  |  |  |  |  |
|----------------------------------|-------------------------------|--|---|---|--|--|--|--|--|
| EN<br>60115-1                    | IEC<br>60068-2 <sup>(1)</sup> | TEST   | PROCEDURE   |   | EMENTS<br>CHANGE (∆ <i>R</i> )   |  |  |  |  |
| CLAUSE                           | TEST<br>METHOD                |  |   | STABILITY CLASS 0.1   | STABILITY CLASS 0.25   |  |  |  |  |
|                                  |                               |  | Stability for product types:  |   |  |  |  |  |  |
|                                  |                               |  | MCS 0402  | 100 $\Omega$ to 10 k $\Omega$   | > 10 kΩ to 221 kΩ  |  |  |  |  |
|                                  |                               |  | MCT 0603  | 100 $\Omega$ to 10 k $\Omega$   | 39 $\Omega$ to < 100 $\Omega$ ;<br>> 10 k $\Omega$ to 511 k $\Omega$   |  |  |  |  |
|                                  |                               |  | MCU 0805  | 100 $\Omega$ to 47.5 k $\Omega$   | 39 $\Omega$ to < 100 $\Omega$ ;<br>> 47.5 k $\Omega$ to 1.5 M $\Omega$ |  |  |  |  |
|                                  |                               |  | MCA 1206  | 47 $\Omega$ to 332 k $\Omega$   | 39 $\Omega$ to < 47 $\Omega$ ; > 332 k $\Omega$ to 2 M $\Omega$        |  |  |  |  |
| 4.38                             | -                             | Electro static<br>discharge<br>(human body<br>model) | IEC 61340-3-1 <sup>(1)</sup> ;<br>3 pos. + 3 neg.<br>(equivalent to MIL-STD-883,<br>method 3015)<br>MCS 0402: 500 V<br>MCT 0603: 1000 V<br>MCU 0805: 1500 V<br>MCA 1206: 2000 V | ± (0.5 % R + 0.05 Ω)  |  |  |  |  |  |
| 4.22                             | 6 (Fc)                        | Vibration  | Endurance by sweeping;<br>10 Hz to 2000 Hz;<br>no resonance; amplitude<br>≤ 1.5 mm or ≤ 200 m/s²;<br>7.5 h  | $\pm$ (0.05 % $R$ + 0.01 $\Omega$ ) no visible damage                                       |  |  |  |  |  |
|                                  |                               |  | Solder bath method;<br>SnPb40; non-activated flux;<br>$(215 \pm 3)$ °C; $(3 \pm 0.3)$ s   | Good tinning (≥ 95 % covered);<br>no visible damage   |  |  |  |  |  |
| 4.17                             | 58 (Td)                       | Solderability  | Solder bath method;<br>SnAg3Cu0.5 or SnAg3.5;<br>non-activated flux;<br>(235 ± 3) °C; (2 ± 0.2) s   | Good tinning (≥ 95 % covered);<br>no visible damage   |  |  |  |  |  |
| 4.18                             | 58 (Td)                       | Resistance to soldering heat                         | Solder bath method;<br>(260 ± 5) °C; (10 ± 1) s   | ± (0.05 % /   | R + 0.01 Ω)  |  |  |  |  |
| 4.29                             | 45 (XA)                       | Component solvent resistance                         | Isopropyl alcohol; + 50 °C;<br>method 2   | No visible  | e damage   |  |  |  |  |
| 4.00                             | 01 (!!- )                     | Shear  | MCS 0402 and MCT 0603;<br>9 N   | No visible damage   |  |  |  |  |  |
| 4.32                             | 21 (Ue <sub>3</sub> )         | (adhesion)   | MCU 0805 and MCA 1206;<br>45 N  | No visible damage   |  |  |  |  |  |
| 4.33                             | 21 (Ue <sub>1</sub> )         | Substrate bending                                    | Depth 2 mm, 3 times   | $\pm \ (0.05 \ \% \ R + 0.01 \ \Omega)$ no visible damage, no open circuit in bent position |  |  |  |  |  |
| 4.7                              | -                             | Voltage proof  | $U_{\rm RMS} = U_{\rm ins}; (60 \pm 5)  {\rm s}$  | No flashover  | or breakdown   |  |  |  |  |
| 4.35                             | -                             | Flammability   | IEC 60695-11-5 <sup>(1)</sup> ,<br>needle flame test; 10 s  | No burning  | g after 30 s   |  |  |  |  |

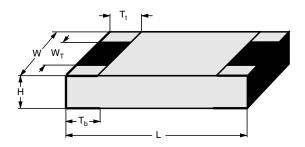
# Note

<sup>(1)</sup> The quoted IEC standards are also released as EN standards with the same number and identical contents

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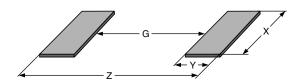
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## **DIMENSIONS**



| DIMENSIONS AND MASS |                     |                   |                |                        |                        |                        |              |  |  |
|---------------------|---------------------|-------------------|----------------|------------------------|------------------------|------------------------|--------------|--|--|
| TYPE / SIZE         | H<br>(mm)           | L<br>(mm)         | W<br>(mm)      | W <sub>T</sub><br>(mm) | T <sub>t</sub><br>(mm) | T <sub>b</sub><br>(mm) | MASS<br>(mg) |  |  |
| MCS 0402            | $0.32 \pm 0.05$     | 1.0 ± 0.05        | $0.5 \pm 0.05$ | > 75 % of W            | 0.2 + 0.1 / - 0.15     | 0.2 ± 0.1              | 0.6          |  |  |
| MCT 0603            | 0.45 + 0.1 / - 0.05 | 1.55 ± 0.05       | 0.85 ± 0.1     | > 75 % of W            | 0.3 + 0.15 / - 0.2     | 0.3 + 0.15 / - 0.2     | 1.9          |  |  |
| MCU 0805            | 0.45 + 0.1 / - 0.05 | 2.0 ± 0.1         | 1.25 ± 0.15    | > 75 % of W            | 0.4 + 0.1 / - 0.2      | 0.4 + 0.1 / - 0.2      | 4.6          |  |  |
| MCA 1206            | 0.55 ± 0.1          | 3.2 + 0.1 / - 0.2 | 1.6 ± 0.15     | > 75 % of W            | 0.5 ± 0.25             | 0.5 ± 0.25             | 9.2          |  |  |

## **SOLDER PAD DIMENSIONS**



| RECOMMENDED SOLDER PAD DIMENSIONS |                |           |           |           |                  |           |           |           |  |  |
|-----------------------------------|----------------|-----------|-----------|-----------|------------------|-----------|-----------|-----------|--|--|
|                                   | WAVE SOLDERING |           |           |           | REFLOW SOLDERING |           |           |           |  |  |
| TYPE / SIZE                       | G<br>(mm)      | Y<br>(mm) | X<br>(mm) | Z<br>(mm) | G<br>(mm)        | Y<br>(mm) | X<br>(mm) | Z<br>(mm) |  |  |
| MCS 0402                          | -              | -         | -         | -         | 0.35             | 0.55      | 0.55      | 1.45      |  |  |
| MCT 0603                          | 0.55           | 1.10      | 1.10      | 2.75      | 0.65             | 0.70      | 0.95      | 2.05      |  |  |
| MCU 0805                          | 0.80           | 1.25      | 1.50      | 3.30      | 0.90             | 0.90      | 1.40      | 2.70      |  |  |
| MCA 1206                          | 1.40           | 1.50      | 1.90      | 4.40      | 1.50             | 1.15      | 1.75      | 3.80      |  |  |

## Notes

- The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x <sup>(1)</sup>, or in publication IPC-7351
- (1) The quoted IEC standards are also released as EN standards with the same number and identical contents



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# **HISTORICAL 12NC INFORMATION**

- The resistors had a 12-digit numeric code starting with 2312.
- The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table.
- The remaining 4 digits indicated the resistance value:
  - The first 3 digits indicated the resistance value.
  - The last digit indicated the resistance decade in accordance with the 12NC Indicating Resistance Decade table.

# Last Digit of 12NC Indicating Resistance Decade

| RESISTANCE DECADE            | LAST DIGIT |
|------------------------------|------------|
| 10 Ω to 99.9 Ω               | 9          |
| 100 $\Omega$ to 999 $\Omega$ | 1          |
| 1 kΩ to 9.99 kΩ              | 2          |
| 10 kΩ to 99.9 kΩ             | 3          |
| 100 kΩ to 999 kΩ             | 4          |
| 1 MΩ to 9.99 MΩ              | 5          |

## **Historical 12NC example**

The 12NC of a MCT 0603 resistor, value 47 k $\Omega$  and TCR 25 with  $\pm$  0.1 % tolerance, supplied in cardboard tape of 5000 units per reel was: 2312 216 74703.

| HISTORIC  | AL 12NC - Re | sistors type | and packagin     | g                |                    |                  |                    |  |  |
|-----------|--------------|--------------|------------------|------------------|--------------------|------------------|--------------------|--|--|
|           | DESCRIPTION  |              | 2312             |                  |                    |                  |                    |  |  |
|           | DESCRIPTION  |              |                  | CARI             | DBOARD TAPE ON     | REEL             |                    |  |  |
| TYPE      | TCR          | TOL.         | P1<br>1000 UNITS | P5<br>5000 UNITS | PW<br>20 000 UNITS | E1<br>1000 UNITS | E0<br>10 000 UNITS |  |  |
|           | . 25 ppm/K   | ± 0.25 %     | -                | -                | -                  | 261 6            | 276 6              |  |  |
|           | ± 25 ppm/K   | ± 0.1 %      | -                | ı                | -                  | 261 7            | 276 7              |  |  |
| MCS 0402  | ± 15 ppm/K   | ± 0.25 %     | -                | -                | -                  | 262 6            | 277 6              |  |  |
| NICS 0402 | ± 15 ppm/K   | ± 0.1 %      | -                | -                | -                  | 262 7            | 277 7              |  |  |
|           | ± 10 ppm/K   | ± 0.25 %     | -                | -                | -                  | 263 6            | 278 6              |  |  |
|           | ± 10 pp11/K  | ± 0.1 %      | -                | -                | -                  | 263 7            | 278 7              |  |  |
|           | . 25 ppm/K   | ± 0.25 %     | 201 6            | 216 6            | 206 6              | -                | -                  |  |  |
|           | ± 25 ppm/K   | ± 0.1 %      | 201 7            | 216 7            | 206 7              | -                | -                  |  |  |
| MCT 0603  | ± 15 ppm/K   | ± 0.25 %     | 202 6            | 217 6            | 207 6              | -                | -                  |  |  |
| WC1 0603  |              | ± 0.1 %      | 202 7            | 217 7            | 207 7              | -                | -                  |  |  |
|           | ± 10 ppm/K   | ± 0.25 %     | 203 6            | 218 6            | 208 6              | -                | -                  |  |  |
|           |              | ± 0.1 %      | 203 7            | 218 7            | 208 7              | -                | -                  |  |  |
|           | . 05 ppm///  | ± 0.25 %     | 241 6            | 256 6            | 246 6              | -                | -                  |  |  |
|           | ± 25 ppm/K   | ± 0.1 %      | 241 7            | 256 7            | 246 7              | -                | -                  |  |  |
| MCU 0805  | ± 15 ppm/K   | ± 0.25 %     | 242 6            | 257 6            | 247 6              | -                | -                  |  |  |
| WCO 0605  | ± 15 pp11/K  | ± 0.1 %      | 242 7            | 257 7            | 247 7              | -                | -                  |  |  |
|           | ± 10 ppm/K   | ± 0.25 %     | 243 6            | 258 6            | 248 6              | -                | -                  |  |  |
|           | ± 10 pp11/K  | ± 0.1 %      | 243 7            | 258 7            | 248 7              | -                | -                  |  |  |
|           | ± 25 ppm/K   | ± 0.25 %     | 381 6            | 396 6            | 386 6              | -                | -                  |  |  |
|           | ± 23 ppii/K  | ± 0.1 %      | 381 7            | 396 7            | 386 7              | -                | -                  |  |  |
| MCA 1206  | ± 15 ppm/K   | ± 0.25 %     | 382 6            | 397 6            | 387 6              | -                | -                  |  |  |
| WICA 1200 | ± 15 ppi1/K  | ± 0.1 %      | 382 7            | 397 7            | 387 7              | -                | -                  |  |  |
|           | ± 10 ppm/K   | ± 0.25 %     | 383 6            | 398 6            | 388 6              | -                | -                  |  |  |
|           | ± 10 ppi1/K  | ± 0.1 %      | 383 7            | 398 7            | 388 7              | -                | -                  |  |  |



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