

## NTC Thermistors, Flex Foil Sensors



### LINKS TO ADDITIONAL RESOURCES



3D Models



Design Tools

| QUICK REFERENCE DATA                                   |                             |                 |
|--|-----------------------------|-----------------|
| PARAMETER  | VALUE                       | UNIT            |
| Resistance value at 25 °C                              | 10K to 122K                 | $\Omega$        |
| Tolerance on $R_{25}$ -value                           | $\pm 1$ ; $\pm 2$ ; $\pm 3$ | %               |
| $B_{25/85}$ -value                                     | 3435 to 3960                | K               |
| Tolerance on $B_{25/85}$ -value                        | $\pm 1$                     | %               |
| Operating temperature range at zero power              | -40 to +125                 | °C              |
| Thermal time constant by heating <sup>(1) (3)</sup>    | 2                           | s               |
| Thermal gradient <sup>(3)</sup>                        | < 0.02                      | K/K             |
| Minimum dielectric withstanding voltage <sup>(2)</sup> | 500                         | V <sub>AC</sub> |
| Minimum insulation resistance                          | 10                          | M $\Omega$      |
| Maximum dissipation at 25 °C                           | 60                          | mW              |
| Weight (without connector)                             | 0.06                        | g               |

#### Notes

- (1) Measured from 25 °C air to 125 °C heated plate, pressed on the surface
- (2) Withstanding voltage up to 4 kV<sub>AC</sub> between the NTC and the bottom stiffener
- (3) Thermal time constant and thermal gradient are dependent on the way of mounting

### DESIGN-IN SUPPORT

- Other resistance curves and tolerances are available on request
- 3D solid models: [www.vishay.com/doc?29158](http://www.vishay.com/doc?29158)
- NTC curve computation: [www.vishay.com/en/thermistors/ntc-rt-calculator/](http://www.vishay.com/en/thermistors/ntc-rt-calculator/)

### FEATURES

- Rapid response time on surface down to 2 s
- Suitable for narrow space applications
- High flexibility of the foil
- Insulated and humidity resistant
- A strain relief hole is included in the flex design to avoid traction to the sensor head
- Gold plated terminations
- Mounting: flat surface
- AEC-Q200 qualified
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?299912](http://www.vishay.com/doc?299912)


RoHS  
COMPLIANT

### APPLICATIONS

- Consumer appliances and white goods
- Power supply (heat-sinks)
- Battery, displays, LED
- Industrial applications, robotics
- Boilers
- EV and HV batteries

### DESCRIPTION

- Miniature NTC thermistor body mounted on an insulated flex foil with bottom stiffeners and topped with an insulating epoxy glob top
- For flat surface temperature sensing with low thermal mass and rapid response time

### MOUNTING

- The stiff flat sensing area can be pressed against a flat surface by means of insulating material (silicone foam), by spring force or by taping it with a double sided temperature resistant adhesive
- The sensor contacts can be connected to a PCB counter-connector or wire-to-wire connector or soldered to conductors, or crimped with FFC connectors and ZIF connectors
- A mating connector can be for example a 0.5 mm pitch 7 poles connector for FPC, with top contacts, accepting 4 mm FPC width, ZIF or non-ZIF versions. The poles (1 + 2) and (6 + 7) can be used for the electrical connection. For example in SMT versions: TE 1734839-7, Molex 054550-0771, Molex 052745-0797

#### Note

- FFC/FPC = Flexible Film Circuit/Flexible Printed Circuit

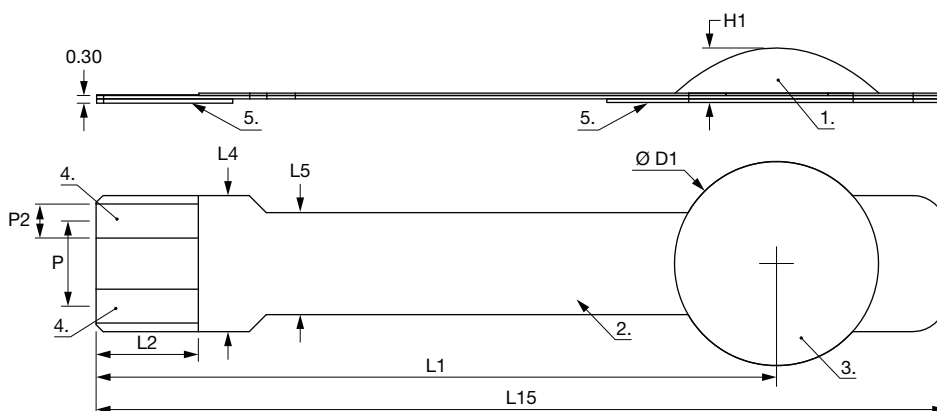
| ELECTRICAL DATA AND ORDERING INFORMATION |                              |                    |                                |                                  |                                  |
|--|------------------------------|--------------------|--------------------------------|----------------------------------|----------------------------------|
| $R_{25}$<br>( $\Omega$ )                 | $R_{25}$ -TOL.<br>( $\pm$ %) | $B_{25/85}$<br>(K) | $B_{25/85}$ -TOL<br>( $\pm$ %) | DESCRIPTION                      | SAP MATERIAL AND ORDERING NUMBER |
| 10 000                                   | 2                            | 3435               | 1                              | NTC Flex05 10K 2 % 3435K 25 mm   | NTCAFLEX05103GL                  |
| 10 000                                   | 3                            | 3960               | 1                              | NTC Flex05 10K 3 % 3960K 25 mm   | NTCAFLEX05103HH                  |
| 10 000                                   | 3                            | 3960               | 1                              | NTC Flex15 10K 3 % 3960K 25 mm   | NTCAFLEX15103HH                  |
| 47 000                                   | 3                            | 3960               | 1                              | NTC Flex05 47K 3 % 3960K 25 mm   | NTCAFLEX05473HH                  |
| 122 000                                  | 1                            | 3590               | 1                              | NTC Flex05 122K 1 % 3590 K 25 mm | NTCAFLEX05124FM                  |

## SAP CODIFICATION

Part Number: NTCAFLEX05473HH

| N     | T        | C           | A                    | F   | L | E | X   | 0 | 5 | 4  | 7 | 3 | H      | H |  |
|-------|----------|-------------|----------------------|---|---|---|---|---|---|--|---|---|--------|---|--|
| MODEL | ASSEMBLY | FLEX SENSOR | MECHANICAL EXECUTION | RESISTANCE VALUE  |   |   | TOLERANCE ON $R_{25}$                           |   |   | B-VALUE RANGE  |   |   | OPTION |   |  |
| NTC   | A        | FLEX        | 05<br>15             | 103 = $10 \times 10^3 \Omega$<br>473 = $47 \times 10^3 \Omega$<br>124 = $12.2 \times 10^4 \Omega$ |   |   | F = $\pm 1\%$<br>G = $\pm 2\%$<br>H = $\pm 3\%$ |   |   | L (low) = $3000 \leq B_{25/85} < 3500$<br>M (medium) = $3500 \leq B_{25/85} < 3750$<br>H (high) = $3750 \leq B_{25/85} < 4000$<br>X (very high) = $4000 \leq B_{25/85} < 4250$ |   |   | Blank  |   |  |

## MECHANICAL DATA



## DIMENSIONS in millimeters

| MODEL      | L1     | L15    | L2      | Ø D1    | L4      | L5    | H1         | P    | P2  |
|------------|--------|--------|---------|---------|---------|-------|------------|------|-----|
| NTCAFLEX05 | 20 ± 1 | 25 ± 1 | 3 ± 0.5 | 6 ± 0.5 | 4 ± 1   | 3 ± 1 | 1.40 ± 0.2 | 2.50 | 1   |
| NTCAFLEX15 | 20 ± 1 | 25 ± 1 | 3 ± 0.5 | 6 ± 0.5 | 5.5 ± 1 | 3 ± 1 | 1.40 ± 0.2 | 3.00 | 1.5 |

1. NTC on flex foil circuit, sensing area on the flat bottom side
2. Flex foil circuit
3. High quality modified epoxy glob top
4. Conductive tracks, gold plated
5. Bottom stiffener

## TEST REQUIREMENTS

| DESCRIPTION                  | TEST REFERENCE                    | TEST CONDITIONS  | REQUIREMENTS MAX. $ \Delta R_{25}/R_{25} $ |
|------------------------------|-----------------------------------|--|--|
| High temperature exposure    | MIL-STD 202 method 108            | 125 °C; 1000 h   | 3 %  |
| Temperature cycling          | JESD22 method JA-104              | -40 °C to +125 °C; 1000 cycles                                     | 3 %  |
| Biased humidity              | MIL-STD 202 method 103            | 85 °C / 85 % RH; 5 V <sub>DC</sub> , R <sub>S</sub> = 1 kΩ; 1000 h | 3 %  |
| Biased damp heat             | IEC 60068-2-78                    | 40 °C / 95 % RH; 5 V <sub>DC</sub> , R <sub>S</sub> = 1 kΩ; 1344 h | 3 %  |
| Operational life             | MIL-STD 202 method 108            | 125 °C; 5 V <sub>DC</sub> , R <sub>S</sub> = 1 kΩ; 1000 h          | 3 %  |
| Terminal strength (lead)     | MIL-STD 202 method 211            | Condition A: pull test 2.27 kg                                     | 3 %  |
| Terminal strength (lead)     | MIL-STD 202 method 211            | Condition C: bending wire 227 g                                    | 3 %  |
| Resistance to solvents       | AEC-Q200 + MIL-STD 202 method 215 | Solvent 1, solvent 2, solvent 3, solvent 4                         | 3 %  |
| Mechanical shock             | MIL-STD 202 method 213            | Shock and vibration sequential                                     | 3 %  |
| Vibration                    | MIL-STD 202 method 204            | Shock and vibration sequential                                     | 3 %  |
| Resistance to soldering heat | MIL-STD 202 method 210            | RSH 260 °C 10 s  | 3 %  |
| ESD                          | AEC-Q200-002                      | ESD 25 kV air discharge  | 3 %  |
| Solderability                | J-STD-002                         | Method A: dip and look   | 3 %  |
| Flammability                 | UL 94                             | V-0 or V-1   | V-0 or V-1                                 |



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