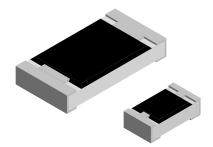


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# Lead (Pb)-Bearing Thick Film, Rectangular High Value Chip Resistor



#### **FEATURES**

HALOGEN FREE

- High resistance values (up to 470M)
- · Suitable for voltage dividers and hybrids
- Lead (Pb)-bearing termination plating on Ni barrier layer
- · Metal glaze on high quality ceramic
- Material categorization: for definitions of compliance please see <a href="https://www.vishay.com/doc?99912"><u>www.vishay.com/doc?99912</u></a>

STANDARD ELECTRICAL SPECIFICATIONS									
MODEL	CASE SIZE INCH	CASE SIZE METRIC	POWER RATING P <sub>70</sub> W	LIMITING ELEMENT VOLTAGE U <sub>max.</sub> AC <sub>RMS</sub> /DC V	TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	RESISTANCE RANGE Ω	SERIES	
D11/CRCW0603-HR	0603	RR 1608M	0.10	75	± 500	± 5	11M to 470M	E24	
D12/CRCW0805-HR	0805	RR 2012M	0.125	150	± 500	± 5	11M to 470M	E24	
D25/CRCW1206-HR	1206	RR 3216M	0.25	200	± 500	± 5	11M to 470M	E24	

#### Notes

- These resistors do not feature a limited lifetime when operated within the limits of rated dissipation, permissible operating voltage, and
  permissible film temperature. However, the resistance typically increase due to the resistor's film temperature over operating time, generally
  known as drift. The drift may exceed the stability requirements of an individual application circuit and thereby limits the functional time
- Marking and packaging: see datasheet "Surface Mount Resistor Marking" (www.vishay.com/doc?20020)
- · Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material

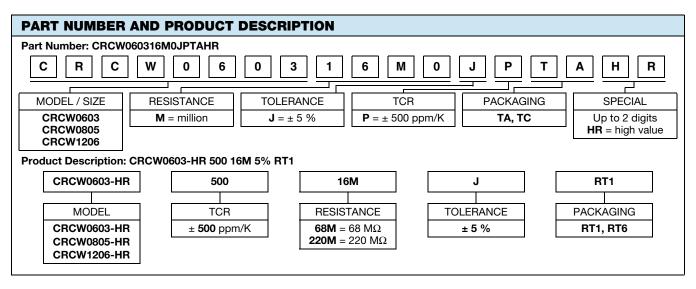
TECHNICAL SPECIFICATIONS						
PARAMETER	UNIT	D11/CRCW0603-HR	D12/CRCW0805-HR	D25/CRCW1206-HR		
Rated dissipation at $P_{70}$ <sup>(1)</sup>	W	0.1	0.125	0.25		
Operating voltage U <sub>max.</sub> AC <sub>RMS</sub> /DC	V	75	150	200		
Voltage coefficient (2)	%/V	< 100M: < 0.1 ppm/V > 100M: < 0.3 ppm/V				
Insulation voltage U <sub>ins</sub> (1 min)	V	100	200	300		
Insulation resistance	Ω	> 10 <sup>9</sup>				
Operating temperature range	°C	- 55 to + 155				
Weight	mg	2	5.5	10		

#### Notes

<sup>(1)</sup> The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded

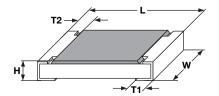
<sup>(2)</sup> Voltage coefficient was tested according to 10 V measurements

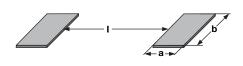




PACKAGING								
MODEL	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER		
CRCW0603-HR	TA = RT1 5000			0	4	180 mm/7"		
CRCW0003-RK	TC = RT6	20 000		8 mm	4 mm	330 mm/13"		
CRCW0805-HR	TA = RT1	5000	Paper tape acc. to IEC 60068-3	8 mm	4 mm	180 mm/7"		
CRCW0605-FIR	TC = RT6	20 000	Type I			330 mm/13"		
CRCW1206-HR	TA = RT1	5000		0	4	180 mm/7"		
	TC = RT6	20 000		8 mm	4 mm	330 mm/13"		

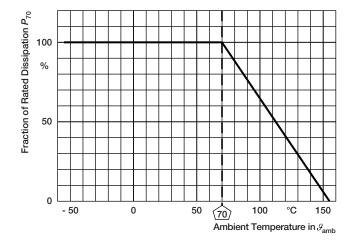
#### **DIMENSIONS**





SIZE DIMENSIONS in millimeters					SOLDER PAD DIMENSIONS in millimeters							
3	SIZE DIMENSIONS in millimeters				REFLOW SOLDERING			WAVE SOLDERING				
INCH	METRIC	L	W	Н	T1	T2	а	b	I	а	b	I
0603	1608	1.55 + 0.10 - 0.05	0.85 ± 0.1	0.45 ± 0.05	0.3 ± 0.2	0.3 ± 0.2	0.5	0.9	1.0	0.9	0.9	1.0
0805	2012	2.0 + 0.20 - 0.10	1.25 ± 0.15	0.5 ± 0.10	0.3 + 0.20 - 0.10	0.3 ± 0.2	0.7	1.3	1.2	0.9	1.3	1.3
1206	3216	3.2 + 0.10 - 0.20	1.6 ± 0.15	$0.55 \pm 0.05$	0.45 ± 0.2	0.4 ± 0.2	0.9	1.7	2.0	1.1	1.7	2.3

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TEST PRO	OCEDURES	AND REQUIREMENTS				
EN 60115-1 CLAUSE	IEC 60068-2 TEST	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE ( $\triangle R$ )		
OLAUGL	METHOD			STABILITY CLASS 2 OR BETTER		
			Stability for product types:			
			D/CRCW-HR	11 M $\Omega$ to 470 M $\Omega$		
4.5	-	Resistance	-	± 5 %		
4.13	_	Short time overload	$U = 2.5 \text{ x } \sqrt{P_{70} \text{ x } R} \le 2 \text{ x } U_{\text{max}};$ Duration acc. to style	± (0.5 % R + 0.05 Ω)		
4.17.2	58 (Td)	Solderability	Solder bath method; Sn60Pb40	Good tinning (≥ 95 % covered); no visible damage		
4.8.4.2	-	Temperature coefficient	20 °C/-55 °C/20 °C and 20 °C/125 °/20 °C	± 500 ppm/K		
4.32	21 (Uu <sub>3</sub> )	Shear (adhesion)	RR 1608: 9 N RR 2012 and RR 3216: 45 N	No visible damage		
4.33	21 (Uu <sub>1</sub> )	Substrate bending	Depth 2 mm; 3 times	No visible damage, no open circuit in bent position $\pm \ (0.25 \ \% \ R + 0.05 \ \Omega)$		
4.19	14 (Na)	Rapid change of temperature	30 min. at -55 °C; 30 min. at 125 °C 5 cycles 1000 cycles	± (0.5 % R + 0.05 Ω) ± (1 % R + 0.05 Ω)		
4.23 4.23.2 4.23.3	2 (Ba) 30 (Db)	Climatic sequence: Dry heat Damp heat, cyclic	- 125 °C; 16 h 55 °C; ≥ 90 % RH; 24 h; 1 cycle			
4.23.4 4.23.5	1 (Aa) 13 (M)	Cold Low air pressure	-55 °C; 2 h 1 kPa; (25 ± 10) °C; 1 h	± (2 % R + 0.1 Ω)		
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH 24 h; 5 cycle			
4.23.7	_	D.C. load	$U = \sqrt{P_{70}} \times R$			
4.25.1	-	Endurance at 70 °C	$U = \sqrt{P_{70}} \times R \le U_{\text{max.}}$ 1.5 h on; 0.5 h off; 70 °C; 1000 h 70 °C; 8000 h	± (2 % R + 0.1 Ω) ± (4 % R + 0.1 Ω)		

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TEST PROCEDURES AND REQUIREMENTS						
IEC EN 60115-1 60068-2		TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE ( $\Delta R$ )		
CLAUSE	TEST METHOD			STABILITY CLASS 2 OR BETTER		
·			Stability for product types:			
		D/CRCW-HR	11 M $\Omega$ to 470 M $\Omega$			
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method (260 ± 5) °C; (10 ± 1) s	± (0.5 % R + 0.05 Ω)		
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (2 % R + 0.1 Ω)		
4.25.3	Endurance at upper category temperature		155 °C; 1000 h	± (2 % R + 0.1 Ω)		

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2-x, variety of environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.



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