Linear Way H

LWH···B/LWHT···B/LWHS···B/LWHY

IKO Linear Way H incorporates two rows of large diameter steel balls in four point contact with the raceways and provides stable high accuracy and rigidity in operations even under fluctuating loads with changing direction and magnitude or complex loads. This series features the largest load ratings and rigidity among all ball types. A wide range of variations in shapes and sizes are available for selecting a model suitable for each application.



Interchangeable

Linear Way H includes interchangeable specification products.

The dimensions of slide units and track rails of this specification are individually controlled, so that the slide units and track rails can be combined, added or exchanged freely.



Flange type and block type

Slide units are available in five different sectional shapes: two flange types for different mounting directions and three narrow block types that are different in height and mounting directions.



Length of slide unit

A standard type slide unit and a high rigidity long type slide unit both having the same sectional dimensions are available.



Stainless steel type

The stainless steel type has excellent corrosion resistance and is most suitable for machines and equipment used in clean environments, for example, medical equipment, disk read devices and semiconductor manufacturing equipment.



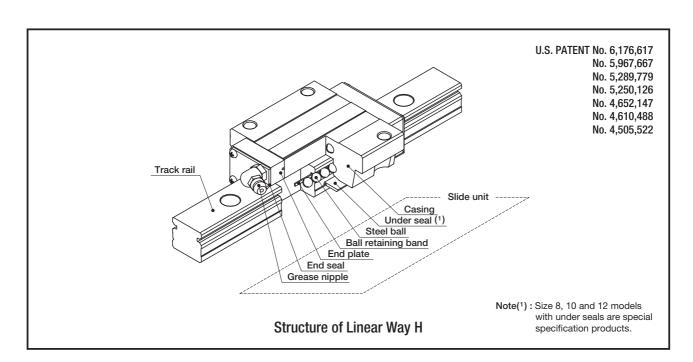
Ultra sealed specification

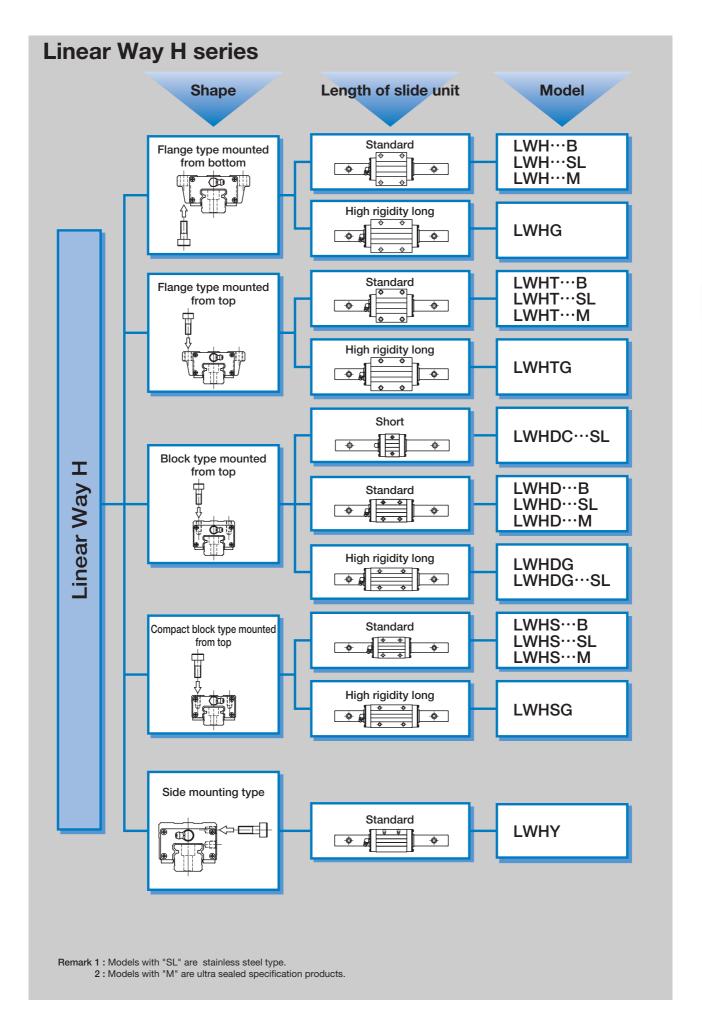
The track rail of this specification is ground on all surfaces, and is combined with a slide unit with specially designed end seals and under seals. Excellent dust protection performance is provided.



Miniature size

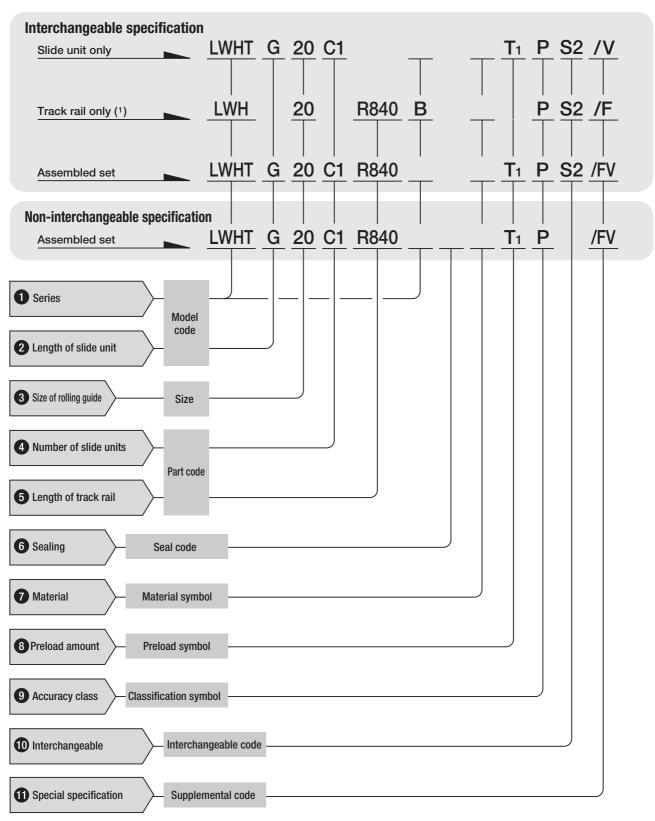
Miniature size models with track rail widths of 8 mm, 10 mm and 12 mm are available for use in the extended application range of Linear Way H.





Identification number and specification

The specification of Linear Way H is indicated by the identification number, consisting of a model code, a size, a part code, a seal code, a material symbol, a preload symbol, a classification symbol, an interchangeable code and any supplemental codes. For details of each specification, see page 76.



Note(1): For the model code of a single track rail of interchangeable specification, indicate "LWH····B" (high carbon steel made) or "LWH····SL" (stainless steel made) regardless of the slide unit type to be combined.

Flange type mounted from bottom : LWH $\,\cdots\,$ (B) : LWHT... (B) Flange type mounted from top : LWHD... (B) Block type mounted from top **Series** Compact block type mounted : LWHS... (B) from top : LWHY Side mounting type

: C Short 2 Length of slide unit

Standard : No symbol

High rigidity long

For available slide unit models, sealing, materials and sizes, see Tables 1.1 to 1.5.

"B" is not attached to the model codes of size 12 models, high rigidity long type models, ultra sealed specification models and stainless steel type models.

3 Size of rolling guide

4 Number of slide units

: CO Assembled set

Slide unit only

Track rail only

: C1

For an assembled set, indicate the number of slide units assembled on one track rail. For a slide unit, only "C1" can be indicated.

5 Length of track rail

: R() Assembled set

: **R**〇

Indicate the length of track rail in mm. For standard and maximum lengths, see "Track rail length" on page B-88.

6 Sealing

Standard specification: No symbol

Ultra sealed specification: M

Ultra sealed track rail : MU mounted from the lower side

For applicable specifications, see Tables 1.1 to 1.5. For the specifications of ultra sealed track rail mounted from the lower side MU, the specifications of the ultra sealed specification M are applicable. For track rail dimensions, see Table 12 on page

7 Material

High carbon steel made: No symbol

Stainless steel made : SL

For applicable material types, see Tables 1.1 to 1.5.

Table 1.1 Models and sizes of Linear Way H flange type mounted from bottom

Model		Standard specificatio	n	Ultra sealed specification				
	High carbor	High carbon steel made Stainless steel made						
Size	Standard High rigidity long LWH···B LWHG		Standard LWH···SL	Standard LWH···M				
15	\Rightarrow	_	☆	0				
20	\Rightarrow	\Rightarrow	☆	0				
25	\Rightarrow	\Rightarrow	☆	0				
30	\Rightarrow	\Rightarrow	☆	0				
35	\Rightarrow	\Rightarrow	_	0				
45	\Rightarrow	☆	_	0				
55	\Rightarrow	☆	_	_				
65	\Rightarrow	☆	_	_				
85	_	0	_	_				

Table 1.2 Models and sizes of Linear Way H flange type mounted from top

Model		Standard specificatio	n	Ultra sealed specification	
	High carbor	n steel made	Stainless steel made	High carbon steel made	
Size	Standard LWHT···B	High rigidity long LWHTG	Standard LWHT···SL	Standard LWHT···M	
8 (1)	_	_	☆	_	
10 (1)	_	_	☆	_	
12 (¹)	☆ (²)	_	☆	_	
15	☆	_	☆	0	
20	☆	☆	☆	0	
25	\Rightarrow	☆	☆	0	
30	☆	☆	☆	0	
35	\Rightarrow	☆	_	0	
45	\Rightarrow	☆	_	0	
55	\Rightarrow	☆	_	_	
65	\Rightarrow	☆	_	_	
85	_	0	_	_	

Note(1): This model can also be mounted from the lower side. (2): " \cdots B" is not attached to the model code.

 $\textbf{Remark}: \textbf{The mark} \; \not \simeq \; \textbf{indicates that interchangeable specification products are available}.$

Table 1.3 Models and sizes of Linear Way H block type mounted from top

Model		St	andard specificati	on		Ultra sealed specification
	High carbor	steel made		Stainless steel made		High carbon steel made
Size	Standard LWHD···B	High rigidity long LWHDG	Short LWHDC···SL	Standard LWHD···SL	High rigidity long LWHDG…SL	Standard LWHD···M
8	1	_	\Rightarrow	☆	\Rightarrow	_
10	_	_	\Rightarrow	\Rightarrow	☆	_
12	☆ (¹)	(¹) −		\Rightarrow	☆	_
15	$\stackrel{\wedge}{\simeq}$	_	_ _		_	0
25	☆	☆	_	_	_	0
30	☆	☆	_	_	_	0
35	☆	☆	_	_	_	0
45	☆	☆	_	_	_	0
55	☆	☆	_	_	_	_
65	☆	☆	_	_	_	_

 $\label{eq:Note} \begin{tabular}{ll} \textbf{Note(1):"} "\cdots B" is not attached to the model code. \\ \textbf{Remark:} The mark \begin{tabular}{ll} \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} & \textbf{X} \\ \textbf{X} & \textbf{X} & \textbf$

Table 1.4 Models and sizes of Linear Way H compact block type mounted from top

Model		n	Ultra sealed specification		
	High carbor	steel made	Stainless steel made	High carbon steel made	
Size	Standard LWHS···B	High rigidity long LWHSG	Standard LWHS····SL	Standard LWHS···M	
15	☆	_	☆	0	
20	☆	☆	☆	0	
25	☆	☆	☆	0	
30	\Rightarrow	☆	☆	0	

 $\textbf{Remark:} \ \text{The mark} \ \not\succsim \ \text{indicates that interchangeable specification products are available.}$

Table 1.5 Models and sizes of Linear Way H side mounting type

Model	Standard specification								
	High carbon steel made								
	Standard								
Size	LWHY								
15	0								
20	0								
25	0								
30	0								
35	0								
45	0								
55	0								
65	0								

Remark: Only non-interchangeable specification products are available for this type.

8 Preload amount

Clearance : To

Standard : No symbol

 $\begin{array}{lll} \text{Light preload} & \vdots & T_1 \\ \text{Medium preload} & \vdots & T_2 \\ \text{Heavy preload} & \vdots & T_3 \end{array}$

Specify this item for an assembled set or a single slide unit. For applicable preload amount, see Table 2. For details of preload amount, see page 84.

Table 2 Applicable preload types

		Pre	eload type (Symb	ool)	
Size	Clearance (T ₀)	Standard (No symbol)	Light preload (T1)	Medium preload (T ₂)	Heavy preload (T3)
8	0	☆	0	_	_
10	0	☆	0	_	_
12	0	☆	0	_	_
15	_	☆	☆	☆	☆
20	_	☆	☆	☆	☆
25	_	☆	☆	☆	☆
30	_	☆	☆	☆	☆
35	_	☆	☆	☆	☆
45	_	☆	☆	☆	☆
55	_	☆	☆	☆	☆
65	_	☆	☆	☆	☆
85	_	0	0	0	0

Remark 1: The mark $\not \approx$ indicates that it is also applicable to interchangeable specification products. 2: For the stainless steel type, medium preload (T_2) and heavy preload (T_3) are not applicable.

9 Accuracy class

High : H

Precision : P

Super precision: SP

For applicable accuracy, see Table 3. For the interchangeable specification, combine slide units and track rails of the same class. For details of accuracy, see page 79.

Table 3 Applicable accuracy class

	Acc	Accuracy class (Symbol)									
Size	High (H)	Precision (P)	Super precision (SP)								
8	☆	☆	_								
10	☆	☆	_								
12	☆	☆	_								
15	☆	☆	0								
20	☆	☆	0								
25	☆	☆	0								
30	☆	☆	0								
35	☆	☆	0								
45	☆	☆	0								
55	☆	☆	0								
65	☆	☆	0								
85	0	0	0								

 $\textbf{Remark}: \textbf{The mark} \not \leftrightarrows \textbf{indicates that it is also applicable to interchangeable specification products}.$

10 Interchangeable code

Select group 1 : S1

Select group 2: S2

Specify this item for interchangeable specification products. Combine track rails and slide units with the same interchangeable code.

Performance and accuracy of "S1" group and "S2" group are the same.

11 Special specification

For applicable special specifications, see Table 4. When several special specifications are required, see Table 5. For details of special specifications, see page 86.

Table 4 Special specifications

Special specification	Supplemental code	Assembled set	Track rail	Slide unit	Dimension
Butt-jointing track rail	Α	O (1)	_	_	
Stainless steel end plates	BS	☆ (²)(³)	_	☆ (2)	
Opposite reference surfaces arrangement	D	☆ (3)	_	_	
Specified rail mounting hole positions	Ε	\Rightarrow	☆	_	
Caps for rail mounting holes	F	☆ (5)	☆ (5)	_	
Inspection sheet	I	0	_	_	
Female threads for bellows	J	☆ (³)(⁶)	☆ (⁶)(⁷)	☆ (⁶)(⁷)	See Table 6.1, Table 6.2, Table 6.3.
Black chrome surface treatment	L	☆ (8)	☆ (6)	_	
Fluorine black chrome surface treatment	LF	☆ (⁶)(¹³)	_	_	
Supplied without track rail mounting bolt	MN	\Rightarrow	\Rightarrow	_	
No end seal	N	☆ (4)	_	\Rightarrow	
Rail cover plate	PS	O (4)(9)(10)	_	_	
Capillary plates	Q	☆ (3)(4)	_	\Rightarrow	See Table 7.
Seals for special environment	RE	☆ (2)(4)	_	☆ (2)	
Butt-jointing interchangeable track rail	Т	☆ (⁶)(¹¹)	☆ (6)	_	
Under seals(12)	U	☆ (¹²)	_	☆ (12)	See Table 8.
Double end seals	V	☆ (6)	_	☆ (6)	See Table 9.
Matched sets to be used as an assembled group	W	0	_	_	
Specified grease	Υ	☆ (¹³)	_	_	
Scrapers	Z	☆ (6)	_	☆ (6)	See Table 10.

Note(1): Not applicable to size 12 of high carbon steel made models.

- e(1): Not applicable to size 12 of high carbon steel made models.

 (2): Applicable to size 15, 20, 25 and 30 models.

 (3): Not applicable to the side mounting type (model code: LWHY).

 (4): Not applicable to ultra sealed specification products.

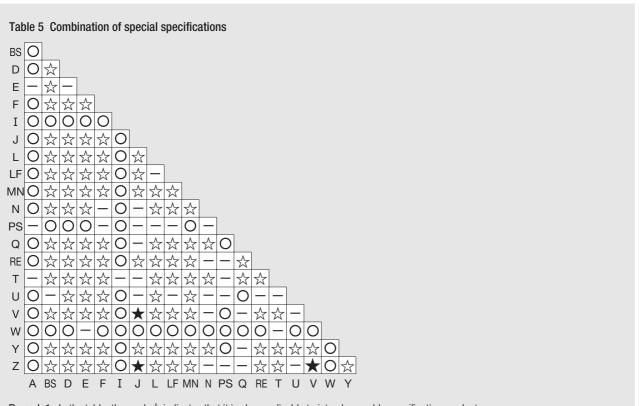
 (5): Not applicable to size 8 and 10 models.

 (6): Not applicable to size 8, 10 and 12 models.

 (7): Not applicable to stainless steel made interchangeable specification products.
- (8): Only "LR" is applicable to size 8, 10 and 12 models.
 (9): Not applicable to size 12, 15 and 20 models.
- (10): Applicable to high carbon steel type.
- (11): Not applicable to non-interchangeable specification products.
- (½): Applicable to size 8, 10 and 12 models.
 (3): Not applicable to size 8, 10 and 12 models of interchangeable specification.

Remark 1 : In the table, the mark ☆ indicates that it is also applicable to interchangeable specification products.

2: For size 85 models, no special specifications are applicable.

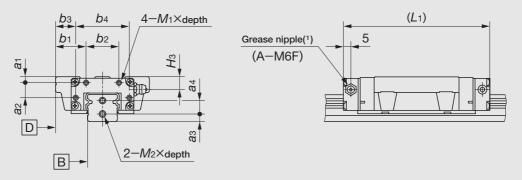


Remark 1 : In the table, the mark ☆ indicates that it is also applicable to interchangeable specification products.

- 2: In the table, the mark indicates that this combination cannot be made.
- 3 : The combinations marked ★ are applicable to non-interchangeable specification products.

 For combinations of interchangeable specification products, consult **IKO** for further information.
- 4: When several special specifications are required, arrange the supplemental codes alphabetically.

Table 6.1 Female threads for bellows for flange type (Supplemental code /J, /JJ)



unit: mm

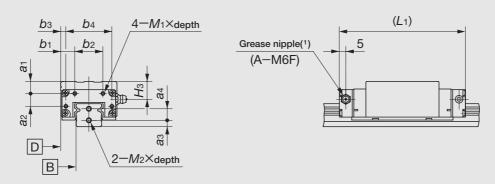
						Slide	unit				Track rail			
Model nui	mber	a 1	a 2	<i>b</i> 1	b ₂	b 3	b4	<i>M</i> 1×depth	L1(2)	Нз	a 3	a 4	<i>M</i> 2×depth	
LWH (T)	15…B								83					
LWH (T)	15⋯SL	3	7	15.5	16	9.5	28	M3× 6		6.5	4	8	M3× 6	
LWH (T)	15⋯M								86					
LWH (T)	20···B								99					
LWH (T)	20SL	4	10	20.5	22	13.5	36	M3× 6	33	8.5	5	9	M4× 8	
LWH (T)	20⋯M	7	10	20.5	22	15.5	30	WISK 0	103	0.5	3	9	IVI4X 0	
LWH (T) G	20								128					
LWH (T)	25…B								110					
LWH (T)	25…SL	4	13	22	26	15	40	M3× 6	110	8.5	5	12	M4× 8	
LWH (T)	25…M	4	13	22	20	15	40	1013/ 0	115	0.0	5	12	IVI4A 0	
LWH (T) G	25								133					
LWH (T)	30···B								128					
LWH (T)	30…SL	5	17	28	34	20	50	M3× 6	120	11	6	14	M4× 8	
LWH (T)	30···M	5 17	17	20	34	20	30	30 1	IVISX 0	133	11		14	IVI4X 8
LWH (T) G	30								154					
LWH (T)	35···B								137					
LWH (T)	35···M	6	20	30	40	20	60	M3× 6	143	13	7	15	M4× 8	
LWH (T) G	35								165					
LWH (T)	45…B								160					
LWH (T)	45⋯M	7	26	35	50	23	74	M4× 8	167	15	8	19	M5×10	
LWH (T) G	45								203					
LWH (T)	55···B	_	00	40	00	07	00	BAAN O	196	47		0.5	B45>/40	
LWH (T) G	55	7	32	40	60	27	86	M4× 8	248	17	8	25	M5×10	
LWH (T)	65···B	40	40	F0	7.0	00	400	NAEVAC	240	00	10	00	N/0>/40	
LWH (T) G	65	10	46	50	70	32	106	M5×10	314	20	10	28	M6×12	

Note(1): The specification and mounting position of grease nipple are different from those of the standard specification product.

Size 15 models are provided with a special specification grease nipple (NPB2 type). For details of dimensions, consult **IKD** for further information.

(2): The values are for the slide unit with female threads for bellows at both ends.

Table 6.2 Female threads for bellows for block type (Supplemental code /J, /JJ)



unit: mm

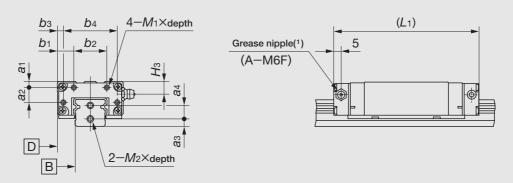
						Slide	unit					Track rail		
Model n	number	a1	a 2	<i>b</i> 1	b 2	b 3	b4	M ₁ ×depth	L1(2)	Нз	a 3	a 4	<i>M</i> 2×depth	
LWHD	15…B	7	7	9	16	3	28	M3× 6	83	10.5	4	8	M3× 6	
LWHD	15⋯ M	_ ′	,	9	10	3	20	IVISA 0	86	10.5	4	0	IVI3A 6	
LWHD	25…B								110					
LWHD	25…M	8	13	11	26	4	40	M3× 6	115	12.5	5	12	M4× 8	
LWHDG	25								133					
LWHD	30···B								128					
LWHD	30···M	8	17	13	34	5	50	M3× 6	133	14	6	14	M4× 8	
LWHDG	30								154					
LWHD	35···B								137					
LWHD	35⋯M	13	20	15	40	5	60	M3× 6	143	20	7	15	M4× 8	
LWHDG	35								165					
LWHD	45…B								160					
LWHD	45⋯ M	17	26	18	50	6	74	M4× 8	167	25	8	19	M5×10	
LWHDG	45								203					
LWHD	55B	17	22	20	60	7	96	May c	196	27	8	25	MEV10	
LWHDG	55	17	32	20	60	'	86	M4× 8	248	21	ŏ	25	M5×10	
LWHD	65···B	10	46	28	70	10	100	MEV10	240	20	10	20	MCV10	
LWHDG	65	10	46	28	70	10	106	M5×10	314	20	10	28	M6×12	

Note(1): The specification and mounting position of grease nipple are different from those of the standard specification product.

Size 15 models are provided with a special specification grease nipple (NPB2 type). For details of dimensions, consult IKD for further information.

^{(2):} The values are for the slide unit with female threads for bellows at both ends.

Table 6.3 Female threads for bellows for compact block type (Supplemental code /J, /JJ)



unit : mm

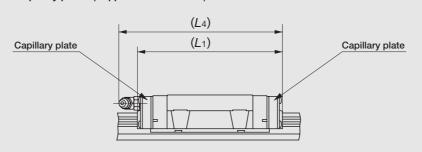
						Slide	unit				Track rail		
Model i	number	a 1	a 2	<i>b</i> 1	b ₂	b 3	b4	<i>M</i> 1×depth	L1(2)	Нз	a 3	a 4	M2×depth
LWHS	15…B								83				
LWHS	15SL	3	7	9	16	3	28	M3×6	03	6.5	4	8	M3×6
LWHS	15⋯M								86				
LWHS	20···B								99				
LWHS	20SL	4	10	11	22	4	36	M3×6	99	8.5	5	9	M4×8
LWHS	20⋯M] 4	10	11	22	4	30	IVISAD	103	0.0	5	9	1014^0
LWHSG	20								128				
LWHS	25…B								110				
LWHS	25SL	4	13	11	26	4	40	M3×6	110	8.5	5	12	M4×8
LWHS	25…M	4	13	11	20	4	40	IVISAD	115	0.0	5	12	1014^0
LWHSG	25								133				
LWHS	30···B								128				
LWHS	30···SL	5	17	13	24	_	F0	Maye	120	11	_	14	Mayo
LWHS	30···M	5	17	13	34	5	50	M3×6	133	11	6	14	M4×8
LWHSG	30								154				

Note(1): The specification and mounting position of grease nipple are different from those of the standard specification product.

Size 15 models are provided with a special specification grease nipple (NPB2 type). For details of dimensions, consult **IK** for further information

^{(2):} The values are for the slide unit with female threads for bellows at both ends.

Table 7 Slide unit with capillary plates (Supplemental code /Q)



unit: mm

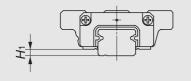
er	<i>L</i> ₁	L4		
··SL	26	_		
··SL	32	_		
··SL	39	_		
··SL	34	_		
∵SL	42	_		
··SL	50	_		
··SL	44	48		
	56	60		
∵SL	50	60		
∵SL	68	72		
··В	75	78		
∵SL	75	70		
∙•В	02	105		
∵SL	92	105		
	121	134		
	···SL ···SL ···SL ···SL ···SL ···SL ···SL ···SL ···SL ···SL ···SL	SL 26SL 32SL 39SL 34SL 42SL 50SL 44SL 68SL 68B 75SLB 92		

LWH 25···B LWH 25···SL LWHG 25 127 LWH 30···B	117 139 135
IWH 30···B	135
LWH 30···SL	
LWHG 30 151	161
LWH 35···B 134	146
LWHG 35 162	174
LWH 45···B 160	170
LWHG 45 203	213
LWH 55···B 196	207
LWHG 55 248	258
LWH 65 ···B 246	253
LWHG 65 320	327

Remark: The above table shows representative model numbers but is applicable to all models of the same size.

Table 8 H dimension of slide unit with under seals (Supplemental code /U)

unit : mm

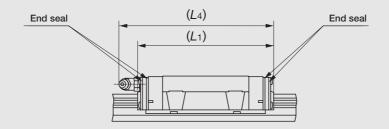


	unit inin
Model number	H ₁
LWH 8···SL	1.5
LWH 10···SL	1.8
LWH 12	3.2

Remark 1: The above table shows representative model numbers but is applicable to all models of the same size.

 $2:H_1$ dimension of size 12 models is the same as the dimension without under seals.

Table 9 Slide unit with double end seals (Supplemental code $\,$ / $\,$ / $\,$ V V)



unit : mm

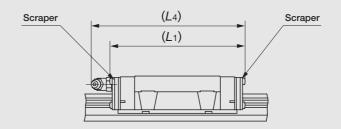
Model number	<i>L</i> ₁	L4
LWH 15···B	72	77
LWH 15···SL	72	//
LWH 15···M	71	76
LWH 20···B	91	104
LWH 20···SL	91	104
LWH 20···M	90	103
LWHG 20	119	133
LWH 25…B	104	116
LWH 25···SL	104	116
LWH 25···M	103	115
LWHG 25	127	139
LWH 30···B	100	124
LWH 30···SL	122	134
LWH 30···M	121	133
LWHG 30	148	160

		unit . min
Model number	<i>L</i> ₁	L 4
LWH 35···B	100	146
LWH 35···M	133	146
LWHG 35	161	173
LWH 45···B	159	170
LWH 45···M	158	170
LWHG 45	202	213
LWH 55···B	196	206
LWHG 55	247	258
LWH 65···B	241	251
LWHG 65	316	326

Remark 1 : The above table shows representative model numbers but is applicable to all models of the same size.

2 : The values are for the slide unit with double end seals at both ends.

Table 10 Slide unit with scrapers (Supplemental code /Z, /ZZ)



unit : mm

Model number	<i>L</i> 1	L4
LWH 15···B	70	75
LWH 15···SL	73	75
LWH 15···M	72	74
LWH 20B	91	104
LWH 20···SL	91	104
LWH 20···M	90	101
LWHG 20	119	133
LWH 25···B	104	116
LWH 25···SL	104	110
LWH 25···M	103	113
LWHG 25	126	139

Model nu	umber	<i>L</i> ₁	L 4		
LWH	30···B	104	125		
LWH	30SL	124	135		
LWH	30···M	123	131		
LWHG	30	150	161		
LWH	35···B	100	140		
LWH	35···M	133	146		
LWHG	35	161	174		
LWH	45…B	160	171		
LWH	45⋯ M	159	170		
LWHG	45	203	214		
LWH	55…B	196	207		
LWHG	55	248	258		
LWH	65···B	242	252		
LWHG	65	317	326		

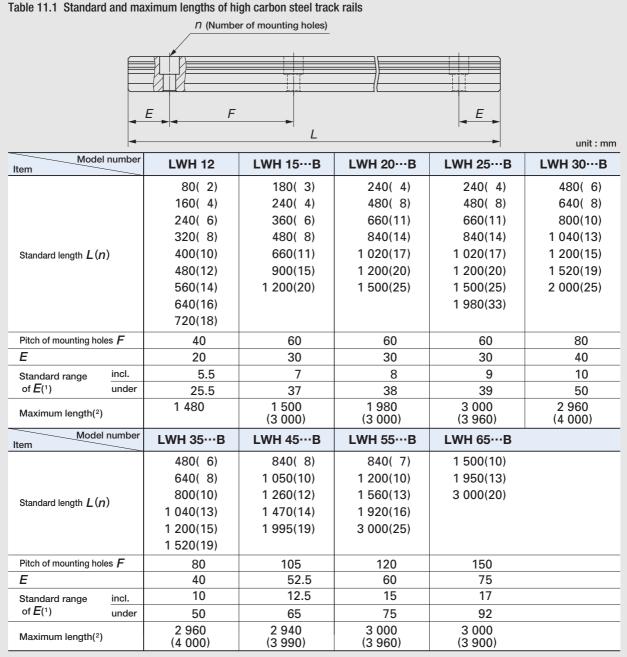
Remark 1: The above table shows representative model numbers but is applicable to all models of the same size.

2: The values are for the slide unit with scrapers at both ends.

Track rail length

Standard and maximum lengths of track rails are shown in Tables 11.1, 11.2 and 11.3. Track rails of any length are also available. Simply indicate the required length of track rail in mm in the identification number. For the tolerances of *E* dimension and track rail length, consult **IKD** for further information.

- For track rails of non-interchangeable specification longer than the maximum length shown in Tables 11.1, 11.2 and 11.3, butt-jointing track rails are available upon request. In this case, indicate "/A" in the identification number.
- E dimensions at both ends are the same and are within the standard range of E unless otherwise specified. To change these dimensions, specify the specified rail mounting hole positions "/E" of special specification. For details, see page 89.

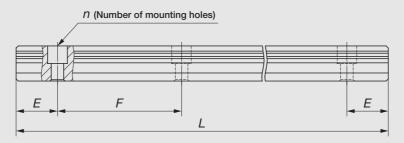


Note(1): Not applicable to the track rail with female threads for bellows (supplemental code "/J").

Remark: The above table shows representative model numbers but is applicable to all models of the same size. For the ultra sealed specification, see Table 11.3 on page B-90.

^{(2):} Track rails with the maximum lengths in parentheses can be manufactured. Consult **IKO** for further information.

Table 11.2 Standard and maximum lengths of stainless steel track rails



unit: mm

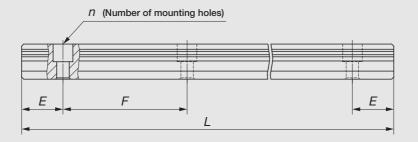
	el number	LWH 8····SL	LWH 10····SL	LWH 12····SL	LWH 15····SL
Item					
		40(2)	50(2)	80(2)	180(3)
		80(4)	100(4)	160(4)	240(4)
		120(6)	150(6)	240(6)	360(6)
		160(8)	200(8)	320(8)	480(8)
Standard length $L(n)$)	200(10)	250(10)	400(10)	660(11)
		240(12)	300(12)	480(12)	
		280(14)	350(14) 400(16)	560(14) 640(16)	
			450(18)	720(18)	
			500(20)	720(10)	
	_				
Pitch of mounting hole	s F	20	25	40	60
E		10	12.5	20	30
Standard range	incl.	4.5	5	5.5	7
of E (1)	under	14.5	17.5	25.5	37
Maximum length(2)		480	850	1 000	1 200
		(1 000)	(1 000)	(1 480)	(1 500)
Mod Item	el number	LWH 20···SL	LWH 25···SL	LWH 30···SL	
		240(4)	240(4)	480(6)	
Standard length $L(n)$		480(8)	480(8)	640(8)	
Standard length L(11)	'	660(11)	660(11)	800(10)	
		840(14)	840(14)	1 040(13)	
Pitch of mounting hole	s F	60	60	80	
E		30	30	40	
Standard range	incl.	8	9	10	
of E (1)	under	38	39	50	
Maximum length(2)		1 200	1 200	1 200	
Maximum lengul(*)		(1 980)	(1 980)	(2 000)	

Remark: The above table shows representative model numbers but is applicable to all models of the same size.

Note(1): Not applicable to the track rail with female threads for bellows (supplemental code "/J").

(2): Track rails with the maximum lengths shown in parentheses can also be manufactured. Consult IKO for further information.

Table 11.3 Standard and maximum lengths of ultra sealed type high carbon steel track rails



unit: mm

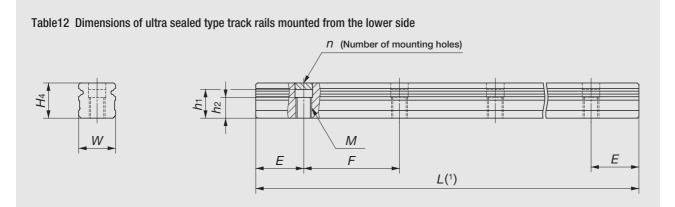
Mode	l number	LWH 15M	LWH 20M	LWH 25···M	LWH 30M	LWH 35M	LWH 45···M
		180(3)	240(4)	240(4)	480(6)	480(6)	840(8)
		240(4)	480(8)	480(8)	640(8)	640(8)	1 050(10)
		360(6)	660(11)	660(11)	800(10)	800(10)	1 260(12)
Standard length L	(n)	480(8)	840(14)	840(14)	1 040(13)	1 040(13)	1 470(14)
		660(11)	1 020(17)	1 020(17)	1 200(15)	1 200(15)	1 995(19)
			1 200(20)	1 200(20)	1 520(19)	1 520(19)	
			1 500(25)	1 500(25)			
Pitch of mounting	holes F	60	60	60	80	80	105
E		30	30	30	40	40	52.5
Standard range	incl.	7	8	9	10	10	12.5
of <i>E</i> (¹)	under	37	38	39	50	50	65
Maximum length		1 500	1 980	3 000	2 960	2 960	2 940
Maximum number of butt-	jointing rails	3	3	3	3	3	3
Maximum length of butt-jo	ointing rails	4 200	5 640	8 700	8 480	8 480	8 295

Note(1): Not applicable to the track rail with female threads for bellows (supplemental code "/J").

Remark: The above table shows representative model numbers but is applicable to all models of the same size.

Specification of ultra sealed type track rail mounted from the lower side

In this specification, aluminum caps are press-fitted into the track rail mounting holes in advance and the track rail is fixed from the mounting surface side. As the top surface of the track rail is flat, close contact with seals can be obtained, further improving the sealing effect.



	Mode	el number	Mass (Ref.)				Dimensions mm				
			kg/m	W	H 4	E	F	М	h1 (2)	h2	
	LWH	15···MU									
	LWHT	15···MU	1.47	15	15	30	00		12	9	
	LWHD	15···MU	1.47	15	15	30	60	M 6		9	
	LWHS	15···MU									
	LWH	20···MU									
	LWHT	20···MU	2.56	20	18	30	60	M 8	13.5	9.5	
	LWHS	20···MU									
	LWH	25···MU			22		60	M10	18		
_	LWHT	25···MU	3.50	23		30				13	
	LWHD	25···MU			22	30	80	IVITO	10	13	
	LWHS	25···MU									
	LWH	30···MU			25	40	80				
	LWHT	30···MU	4.82	28				M12	20	13	
	LWHD	30MU	4.02					IVITZ	20	15	
	LWHS	30···MU									
	LWH	35···MU									
	LWHT	35···MU	6.85	34	28	40	80	M12	23	16	
	LWHD	35···MU									
	LWH	45…MU						M16			
	LWHT	45…MU	10.7	45	34	52.5	105		29	17	
	LWHD	45…MU									

Note(1): For the track rail length, see Table 11.3 on page B-90.

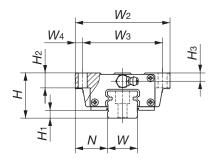
(2) : The mounting bolt length should be less than the $\ensuremath{\textit{h}}\xspace_1$ dimension.

Remark: The track rail mounting bolts are not appended.

Flange type mounted from bottom

LWH ····B
LWHG
LWH ····SL(Stainless steel made)

LWH ...M(Ultra sealed type)



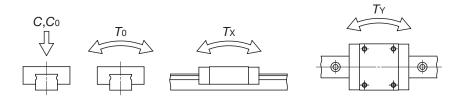
Model number	Slide unit kg		s (Ref.) Dimension assemble mm				Dimensions of slide unit mm							
Woder Humber	Intercha	Slide unit kg	Track rail kg/m	Н	<i>H</i> 1	N	W 2	W 3	W 4	<i>L</i> 1	L 2	Lз	L 4	d1
LWH 15···B	☆													
LWH 15···SL	☆	0.22	1.47	24	24 4.5	16	47	38	4.5	66	30	44.6	69	4.5
LWH 15···M														
LWH 20B	☆		2.56	30	5	21.5		53	5	83	40	57.2	95	6
LWH 20···SL	☆	0.48												
LWH 20M							63				40			
LWHG 20	☆	0.71								112		86	124	
LWH 25···B	☆													
LWH 25···SL	☆	0.70	2.50	26	6.5	22.5	70	57	6.5	95	45	64.7	106	5 7
LWH 25···M			3.50	36	6.5	23.5	.5 70							
LWHG 25	☆	0.93								118		87.4	129	

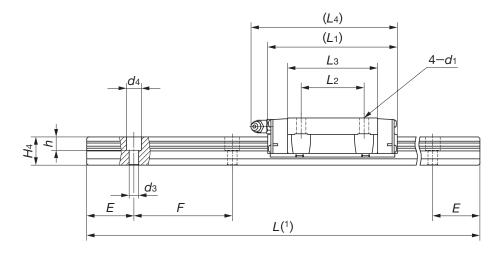
Note(1): Track rail lengths are shown in Table 11.1 on page B-88, Table 11.2 on page B-89 and Table 11.3 on page B-90.

Remark 1: The mark 🕏 indicates that interchangeable specification products are available.

For stainless steel type Linear Way H, stainless steel bolts are appended.

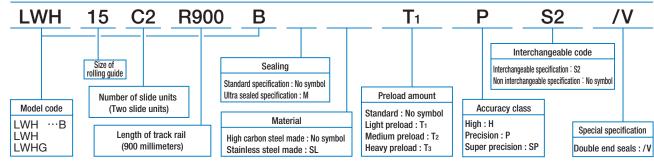
3: For grease nipple specifications, see page 97.





			D	imensi	ons of t	track ra	uil		Mounting bolt for track rail mm	Basic dynamic load rating(2)	Basic static load rating(2)		moment r	ating(2)
H ₂	Н з	W	H 4	d 3	d4	h	Е	F	Bolt size x length	С	C 0	T 0	Tx	T _Y
112	113		774	U3	U4	,,	_	,	Boit size x length	N	N	N∙m	N∙m	N∙m
7	4.5	15	15	4.5	8	6	30	60	M4×16	11 600	13 400	112	95.6 556	95.6 556
10	5.5	20	18	6	9.5	8.5	30	60	M5×18	18 100	21 100	232	195 1 090	195 1 090
										24 100	31 700	349	421 2 140	421 2 140
10	6.5	23	22	7	11	9	30	60	M6×22	25 200	28 800	362	309 1 690	309 1 690
										30 800	38 300	483	533 2 740	533 2 740

Example of identification number of assembled set (For details, see "Identification number and specification".)



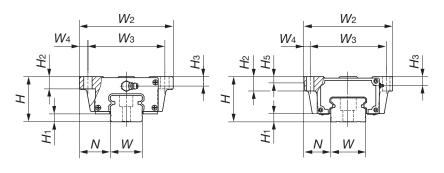
^{(2):} The directions of basic dynamic load rating (C), basic static load rating (Co) and static moment rating (To, Tx, Ty) are shown in the sketches below. The upper values in the Tx and Ty columns apply to one slide unit, and the lower values apply to two slide units in close contact.

^{2:} The appended track rail mounting bolts are hexagon socket head bolts of JIS B 1176 or equivalent.

Flange type mounted from bottom

LWH ···B **LWHG** LWH ···SL(Stainless steel made)

LWH ••••**M**(Ultra sealed type)

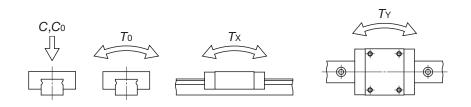


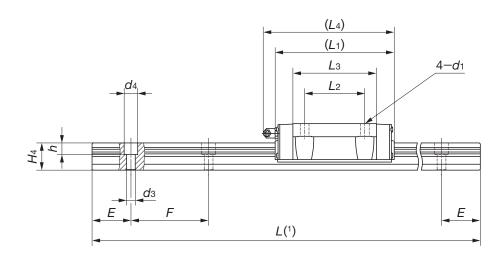
LWHG85

Model number	Interchangeable	Mass	s (Ref.)		nension ssembl mm		Dimensions of slide unit mm													
Woder Humber	Intercha	Slide unit kg	Track rail kg/m	Н	<i>H</i> 1	N	W 2	<i>W</i> 3	W 4	<i>L</i> 1	L ₂	L 3	L4	d1						
LWH 30B	☆																			
LWH 30····SL	☆	1.28	4.00	40	7	31	90	70	9	113	52	80.6	124	0						
LWH 30M			4.82	42	,	31	90	72	9		52			9						
LWHG 30	☆	1.69								139		106.6	150							
LWH 35···B	☆	1.79 2.35									123		86.2	135						
LWH 35M			6.85	6.85	6.85	6.85	6.85	6.85	6.85	48	8	33	100	82	9	123	62	80.2	135	9
LWHG 35	☆									151		114	163							
LWH 45···B	☆	3.17			10	10 37.5	7.5 120	20 100		147		100.4	158							
LWH 45···M		3.17	10.7	60					10	147	80	103.4 15	156	11						
LWHG 45	☆	4.34								190		146.6	201							
LWH 55····B	☆	5.30	15.5	70	13	43.5	140	116	12	183	95	132	194	14						
LWHG 55	☆	7.40	15.5	70	13	43.5	140	116	12	235	95	183.6	246	14						
LWH 65···B	☆	12.3	22.2	00	14	F2 F	170	140	1.4	229	110	164	239	16						
LWHG 65	☆	17.6	22.2	90	14	53.5	170	142	14	303	110	238.8	313	16						
LWHG 85		25.9	34.6	110	16	65	215	185	15	318	140	240	_	18						

Note(1): Track rail lengths are shown in Table 11.1 on page B-88, Table 11.2 on page B-89 and Table 11.3 on page B-90.

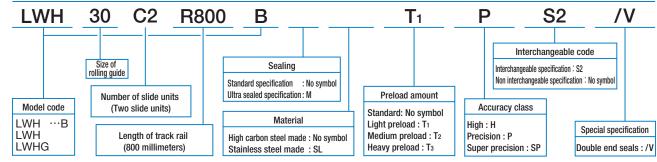
^{3:} For grease nipple specifications, see page 97.





				Di	mensi	ons of mm	track	rail		Mounting bolt for track rail mm	Basic dynamic load rating(2)	Basic static load rating(2)	Static ı	moment ra	ating(2)
											С	C 0	7 0	Tx	T _Y
H 2	Нз	H 5	W	H 4	d 3	d4	h	Ε	F	Bolt size x length	N	N	N∙m	N∙m	N∙m
10	8	_	28	25	9	14	12	40	80	M 8×28	35 400	40 700	623	536 2 820	536 2 820
											42 700	53 200	814	894 4 460	894 4 460
13	10	_	34	28	9	14	12	40	80	M 8×28	48 700	53 700	823	631 3 480	579 3 190
											59 500	71 600	1 100	1 090 5 570	1 000 5 110
15	13	_	45	34	14	20	17	52.5	105	M12×35	74 600	80 200	1 610	1 150 6 190	1 160 5 690
											95 200	114 000	2 280	2 240 11 100	2 050 10 200
17	1.4	_	53	41	16	23	20	60	120	M14×45	113 000	121 000	2 870	2 210 11 600	2 030 10 600
17	14		53	41	16	23	20	60	120	IVI 14 × 45	142 000	168 000	3 970	4 120 20 200	3 780 18 500
23	20	_	63	48	18	26	22	75	150) M16×50	176 000	184 000	5 180	4 130 22 000	3 790 20 200
	20		03	40	10	20		/5	150	0 M16×50	229 000	269 000	7 560	8 530 41 500	7 810 38 100
30	22	15	85	58	26	39	30	90	180	M24×60	374 000	384 000	11 900	11 100 55 100	11 100 55 300

Example of identification number of assembled set (For details, see "Identification number and specification".)



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^{(2):} The directions of basic dynamic load rating (C), basic static load rating (Co) and static moment rating (To, Tx, Ty) are shown in the sketches below. The upper values in the Tx and Ty columns apply to one slide unit, and the lower values apply to two slide units in close contact.

Remark 1 : The mark of indicates that interchangeable specification products are available.

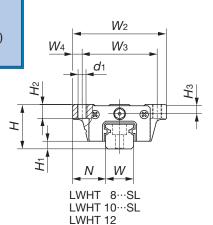
^{2:} The appended track rail mounting bolts are hexagon socket head bolts of JIS B 1176 or equivalent.

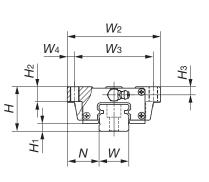
For stainless steel type Linear Way H, stainless steel bolts are appended.

Flange type mounted from top LWHT …B

LWHTG

LWHT ····SL(Stainless steel made)
LWHT ····M(Ultra sealed type)





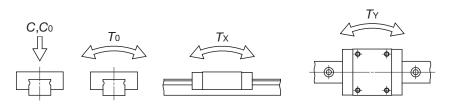
Model number	Interchangeable	Mas	s (Ref.)		nension issemb mm					Di	mensio	ns of sli	de unit	
	Interch	Slide unit kg	Track rail kg/m	Н	<i>H</i> 1	N	W2	W 3	W 4	<i>L</i> 1	L ₂	L 3	L 4	d1(3)
LWHT 8····SL	☆	0.015	0.32	10	2.1	8	24	19	2.5	24	10	15.3	_	1.9
LWHT 10····SL	\	0.032	0.47	12	2.4	10	30	24	3	32	12	21.4	_	2.6
LWHT 12	∆ ∆	0.11	0.86	19	3.2	14	40	32	4	46	15	31.6	50	3.4
LWHT 12····SL	7		0.86	19	3.2	14	40	32	4	40	15	31.0	50	3.4
LWHT 15····B	A													
LWHT 15····SL	A	0.22	1.47	24	4.5	16	47	38	4.5	66	30	44.6	69	_
LWHT 15····M														
LWHT 20····B	A													
LWHT 20····SL	☆	0.48	2.56	30	5	21.5	63	53	5	83	40	57.2	95	_
LWHT 20····M			2.50	30	5	21.5	03	53	5		40			
LWHTG 20	A	0.71								112		86	124	
LWHT 25····B	∆													
LWHT 25····SL	\ \	0.70	3.50	36	6.5	23.5	70	57	6.5	95	45	64.7	106	_
LWHT 25····M			3.50	30	0.5	23.5	/0	57	0.5		45			
LWHTG 25	Ž.	0.93								118		87.4	129	

H 4 4	(L4) (L1) L3 L2 d3
	E F L(1)

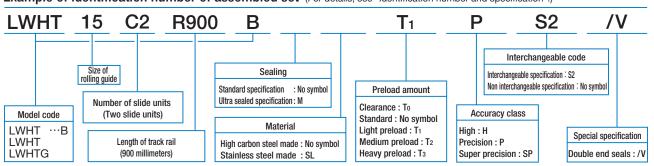
				Di	mensio	ons of mm	track i	rail		Mounting bolt for track rail mm	Basic dynamic load rating(2)	Basic static load rating(2)	Statio	: moment r	rating(2)
											С	C ₀	T 0	Tx	T Y
<i>M</i> 1	H 2	Нз	W	H4	dз	d4	h	Ε	F	Bolt size x length	N	N	N∙m	N∙m	N∙m
M2.3	3.5	2	8	6	2.4	4.2	2.3	10	20	M2× 8	1 510	2 120	8.8	5.5 32.0	4.7 26.9
М3	4.5	2.5	10	7	3.5	6	3.5	12.5	25	M3× 8	2 640	3 700	19.2	13.3 73.8	11.1 61.9
M4	6	4	12	10.5	3.5	6	4.5	20	40	M3×12	6 260	8 330	51.6	44.7 237	37.5 199
M5	7	4.5	15	15	4.5	8	6	30	60	M4×16	11 600	13 400	112	95.6 556	95.6 556
M6	10	5.5	20	18	6	9.5	8.5	30	60	M5×18	18 100	21 100	232	195 1 090	195 1 090
											24 100	31 700	349	421 2 140	421 2 140
M8	10	6.5	23	22	7	11	9	30	60	M6×22	25 200	28 800	362	309 1 690	309 1 690
											30 800	38 300	483	533 2 740	533 2 740

Note(1): Track rail lengths are shown in Table 11.1 on page B-88, Table 11.2 on page B-89 and Table 11.3 on page B-90.

Remark 1 : The mark $\mbox{$\frac{1}{2}$}$ indicates that interchangeable specification products are available.



Example of identification number of assembled set (For details, see "Identification number and specification".)



^{(2):} The directions of basic dynamic load rating (C), basic static load rating (Co) and static moment rating (To, Tx, Ty) are shown in the sketches below. The upper values in the Tx and Ty columns apply to one slide unit, and the lower values apply to two slide units in close contact.

^{(3):} LWHT8···SL, LWHT10···SL and LWHT12···SL can also be mounted from the lower side.

^{2:} The appended track rail mounting bolts are hexagon socket head bolts of JIS B 1176 or equivalent.

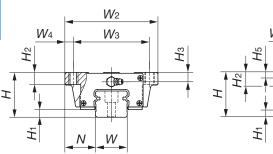
For stainless steel type Linear Way H, stainless steel bolts are appended.

^{3:} For grease nipple and oil hole specifications, see page 97.4: LWHT8···SL and LWHT10···SL are provided with an oil hole.

Flange type mounted from top

LWHT ···B **LWHTG**

LWHT ···SL(Stainless steel made) LWHT ...M (Ultra sealed type)



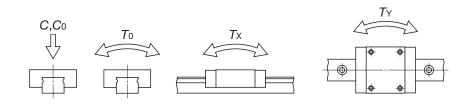
Wз

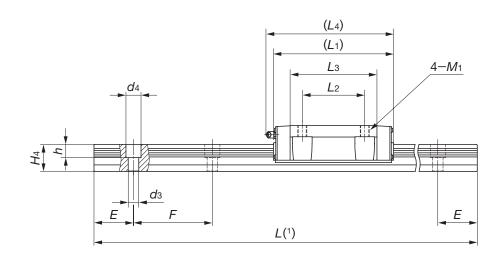
LWHTG 85

Model number	Interchangeable	Mass	(Ref.)		nension ssemb mm					Di	mensio	ns of slid	de unit	
	Interch	Slide unit kg	Track rail kg/m	Н	<i>H</i> 1	N	W2	W 3	W 4	<i>L</i> 1	L ₂	L 3	L4	<i>M</i> 1
LWHT 30····B	☆													
LWHT 30···SL	☆	1.28	4.00	40	7	21	00	70		113	F0	80.6	124	N/ 10
LWHT 30···M			4.82	42	/	31	90	72	9		52			M 10
LWHTG 30	☆	1.69								139		106.6	150	
LWHT 35···B	☆	4.70								400		00.0	405	
LWHT 35···M		1.79	6.85	48	8	33	100	82	9	123	62	86.2	135	M 10
LWHTG 35	☆	2.35								151		114	163	
LWHT 45···B	☆	2.47								1.47		100.4	150	
LWHT 45···M		3.17	10.7	60	10	37.5	120	100	10	147	80	103.4	158	M 12
LWHTG 45	☆	4.34								190		146.6	201	
LWHT 55···B	☆	5.30	45.5	70	10	40.5	140	110	10	183	0.5	132	194	NA 4.4
LWHTG 55	☆	7.40	15.5	70	13	43.5	140	116	12	235	95	183.6	246	M 14
LWHT 65···B	☆	12.3	22.2	90	1.4	F2 F	170	140	1.4	229	110	164	239	NA 10
LWHTG 65	☆	17.6	22.2	90	14	53.5	170	142	14	303	110	238.8	313	M 16
LWHTG 85		25.9	34.6	110	16	65	215	185	15	318	140	240	_	M 20

Note(1): Track rail lengths are shown in Table 11.1 on page B-88, Table 11.2 on page B-89 and Table 11.3 on page B-90.

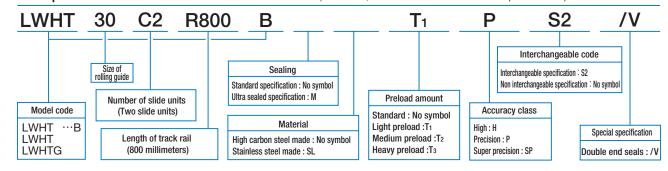
^{3:} For grease nipple specifications, see page 97.





				Dii	mensio	ons of mm	track ı	rail		Mounting bolt for track rail	Basic dynamic load rating(2)	Basic static load rating(2)	Static	moment r	ating(2)
											С	C ₀	T o	Tx	T _Y
H 2	Н з	H 5	W	H 4	d з	d4	h	E	F	Bolt size × length	N	N	N∙m	N∙m	N∙m
10	8	_	28	25	9	14	12	40	80	M 8×28	35 400	40 700	623	536 2 820	536 2 820
											42 700	53 200	814	894 4 460	894 4 460
13	10	_	34	28	9	14	12	40	80	M 8×28	48 700	53 700	823	631 3 480	579 3 190
											59 500	71 600	1 100	1 090 5 570	1 000 5 110
15	13	_	45	34	14	20	17	52.5	105	M12×35	74 600	80 200	1 610	1 150 6 190	1 060 5 690
											95 200	114 000	2 280	2 240 11 100	2 050 10 200
17	14	_	53	41	16	23	20	60	120	NA14×4E	113 000	121 000	2 870	2 210 11 600	2 030 10 600
17	14		53	41	10	23	20	60	120	0 M14×45	142 000	168 000	3 970	4 120 20 200	3 780 18 500
23	20		63	48	18	26	22	75	150	0 M16×50	176 000	184 000	5 180	4 130 22 000	3 790 20 200
23	20		03	48	18	20	22	/5	150	M16×50	229 000	269 000	7 560	8 530 41 500	7 810 38 100
35	22	15	85	58	26	39	30	90	180	M24×60	374 000	384 000	11 900	11 100 55 100	11 100 55 300

Example of identification number of assembled set (For details, see "Identification number and specification".)



^{(2):} The directions of basic dynamic load rating (C), basic static load rating (Co) and static moment rating (To, Tx, Ty) are shown in the sketches below. The upper values in the Tx and Ty columns apply to one slide unit, and the lower values apply to two slide units in close contact.

Remark 1: The mark 🛣 indicates that interchangeable specification products are available.

2: The appended track rail mounting bolts are hexagon socket head bolts of JIS B 1176 or equivalent.

For stainless steel type Linear Way H, stainless steel bolts are appended.

Block type mounted from top

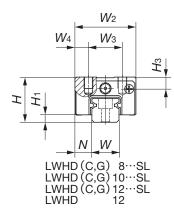
LWHD ···B

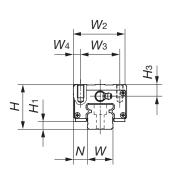
LWHDG

LWHDC···SL(Stainless steel made)

LWHD ···SL (Stainless steel made)

LWHDC···SL(Stainless steel made)
LWHDG···SL(Stainless steel made)
LWHDG···SL(Stainless steel made)
LWHD ···M (Ultra sealed type)





Model number	Interchangeable	Mass	s (Ref.)	l	nension ssemb mm					Dimens		of slide	e unit	
Model Hamber	Interch	Slide unit kg	Track rail kg/m	н	<i>H</i> 1	N	W 2	W 3	W 4	<i>L</i> 1	L2	L 3	L4	<i>M</i> ₁×depth
LWHDC 8···SL	☆	0.008								18	_	9.0		
LWHD 8····SL	☆	0.013	0.32	11	2.1	4	16	10	3	24	10	15.3	_	M2 × 2.5
LWHDG 8SL	☆	0.018								30.5	10	21.7		
LWHDC 10···SL	☆	0.018								24	_	13.4		
LWHD 10····SL	☆	0.027	0.47	13	2.4	5	20	13	3.5	32	12	21.4	_	M2.6× 3
LWHDG 10···SL	☆	0.036								40	12	29.4		
LWHDC 12···SL	☆	0.058								34	_	19.6	38	
LWHD 12	☆	0.091	0.86	20	3.2	7.5	27	15	6	46		31.6	50	M4 × 5
LWHD 12···SL	☆	0.091	0.00	20	3.2	7.5	21	15	0	46	15	31.0	50	1014 ^ 5
LWHDG 12···SL	☆	0.118								58		43.6	62	
LWHD 15···B	☆	0.23	1.47	28	4.5	9.5	34	26	4	66	26	44.6	69	M4 ×10
LWHD 15···M		0.23	1.47	20	4.5	9.5	34	20	4	00	20	44.0	69	1014 ^ 10
LWHD 25···B	☆	0.65								95	35	64.7	106	
LWHD 25···M		0.05	3.50	40	6.5	12.5	48	35	6.5	95	35	04.7	100	M6 ×12
LWHDG 25	☆	0.80								118	50	87.4	129	

Note(1): Track rail lengths are shown in Table 11.1 on page B-88, Table 11.2 on page B-89 and Table 11.3 on page B-90.

(2): The directions of basic dynamic load rating (C), basic static load rating (Co) and static moment rating (To, Tx, Ty) are shown in the sketches below. The upper values in the Tx and Ty columns apply to one slide unit, and the lower values apply to two slide units in close contact.

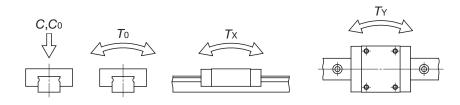
Remark 1: The mark 💢 indicates that interchangeable specification products are available.

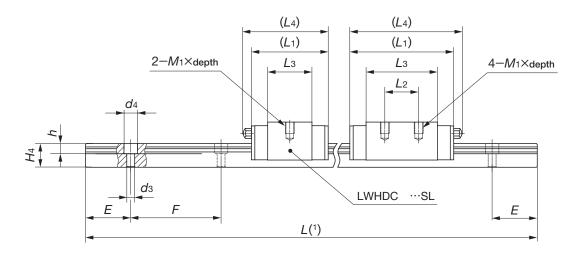
2: The appended track rail mounting bolts are hexagon socket head bolts of JIS B 1176 or equivalent.

For stainless steel type Linear Way H, stainless steel bolts are appended.

3 : For grease nipple and oil hole specifications, see page 97.

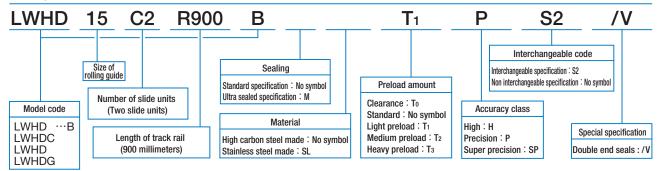
4: LWHD8···SL and LWHD10···SL are provided with an oil hole.





		С)imensi	ons of	track ra	ail		Mounting bolt for track rail	Basic dynamic load rating(2)	Basic static load rating(2)	Static r	noment rat	ing(²)
Нз	W	H4	dз	d4	h	E	F		С	C ₀	7 0	<i>T</i> x	<i>T</i> Y
ПЗ	VV	П4	us	U 4	"		Г	Bolt size × length	N	N	N∙m	N∙m	N∙m
									1 050	1 270	5.3	2.2 15.5	1.8 13.0
3	8	6	2.4	4.2	2.3	10	20	M2× 8	1 510	2 120	8.8	5.5 32.0	4.7
									1 910	2 970	12.3	10.4 55.4	8.8 46.4
									1 920	2 350	12.2	5.8 37.1	4.8
3.5	10	7	3.5	6	3.5	12.5	25	M3× 8	2 640	3 700	19.2	13.3 73.8	11.1 61.9
									3 280	5 050	26.2	23.8 123	20.0
									4 560	5 300	32.8	19.4 117	16.3 98.5
5	12	10.5	3.5	6	4.5	20	40	M3×12	6 260	8 330	51.6	44.7 237	37.5 199
									7 780	11 400	70.4	80.4 399	67.5 335
8.5	15	15	4.5	8	6	30	60	M4×16	11 600	13 400	112	95.6 556	95.6 556
10.5	23	22	7	11	9	30	60) M6×22	25 200	28 800	362	309 1 690	309 1 690
									30 800	38 300	483	533 2 740	533 2 740

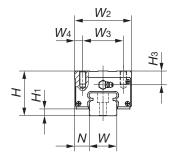
Example of identification number of assembled set (For details, see "Identification number and specification".)



B-101

Block type mounted from top LWHD ···B LWHDG

LWHD ... M (Ultra sealed type)



Model number	Interchangeable	Mass	s (Ref.)		ension ssemb mm					Dimen	sions o	of slide u	nit	
Woder Hamber	Interch	Slide unit kg	Track rail kg/m	Н	<i>H</i> 1	N	W 2	W 3	W 4	<i>L</i> 1	L2	L 3	L 4	<i>M</i> ₁×depth
LWHD 30···B	☆	1 10								110	40	00.0	104	
LWHD 30···M		1.12	4.82	45	7	16	60	40	10	113	40	80.6	124	M8 ×16
LWHDG 30	☆	1.44								139	60	106.6	150	
LWHD 35···B	☆	1.74								123	50	86.2	135	
LWHD 35···M		1.74	6.85	55	8	18	70	50	10	123	50	80.2	135	M8 ×16
LWHDG 35	☆	2.26								151	72	114	163	
LWHD 45···B	☆	3.30								147	60	103.4	158	
LWHD 45···M		3.30	10.7	70	10	20.5	86	60	13	147	60	103.4	100	M10×20
LWHDG 45	☆	4.57								190	80	146.6	201	
LWHD 55···B	☆	5.36	15.5	80	13	23.5	100	75	10.5	183	75	132	194	Manyar
LWHDG 55	☆	7.20	15.5	80	13	23.5	100	75	12.5	235	95	183.6	246	M12×25
LWHD 65···B	☆	9.80	22.2	90	14	21 5	126	76	25	229	70	164	239	M16×30
LWHDG 65	☆	14.3	22.2	90	14	31.5	126	76	25	303	120	238.8	313	IVI 10 × 30

Note(1): Track rail lengths are shown in Table 11.1 on page B-88, Table 11.2 on page B-89 and Table 11.3 on page B-90.

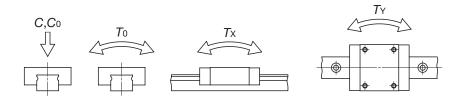
(2): The directions of basic dynamic load rating (C), basic static load rating (Co) and static moment rating (To, Tx, Tr) are shown in the sketches below. The upper values in the Tx and Tr columns apply to one slide unit, and the lower values apply to two slide units in close contact.

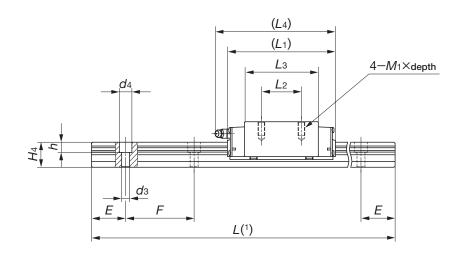
Remark 1: The mark 💢 indicates that interchangeable specification products are available.

2: The appended track rail mounting bolts are hexagon socket head bolts of JIS B 1176 or equivalent.

For stainless steel type Linear Way H, stainless steel bolts are appended.

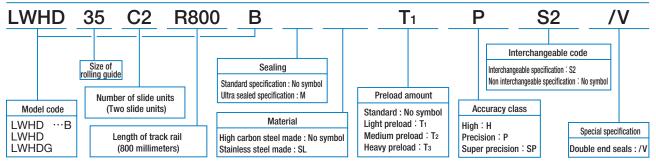
3: For grease nipple specifications, see page 97.





		D)imensi	ons of t	track ra	ail		Mounting bolt for track rail mm	Basic dynamic load rating(2)	Basic static load rating(2)	Static	moment ra	ting(²)
									С	C ₀	7 0	Tx.	T _Y
Нз	W	H 4	d 3	d4	h	Ε	F	Bolt size X length	N	N	N∙m	N∙m	N∙m
11	28	25	9	14	12	40	80	M8 ×28	35 400	40 700	623	536 2 820	536 2 820
									42 700	53 200	814	894 4 460	894 4 460
17	34	28	9	14	12	40	80	M8 ×28	48 700	53 700	823	631 3 480	579 3 190
									59 500	71 600	1 100	1 090 5 570	1 000 5 110
23	45	34	14	20	17	52.5	105	M12×35	74 600	80 200	1 610	1 150 6 190	1 060 5 690
									95 200	114 000	2 280	2 240 11 100	2 050 10 200
		4.4	4.0				400	N44344=	113 000	121 000	2 870	2 210 11 600	2 030
24	53	41	16	23	20	60	120	M14×45	142 000	168 000	3 970	4 120 20 200	3 780 18 500
								2 14403450	176 000	184 000	5 180	4 130 22 000	3 790 20 200
20	63	48	18	26	22	75	150	M16×50	229 000	269 000	7 560	8 530 41 500	7 810 38 100

Example of identification number of assembled set (For details, see "Identification number and specification".)



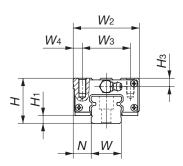
B-103

Compact block type mounted from top

LWHS ···B

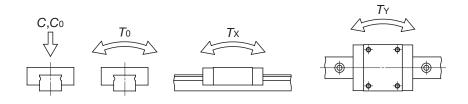
LWHS ···SL (Stainless steel made)

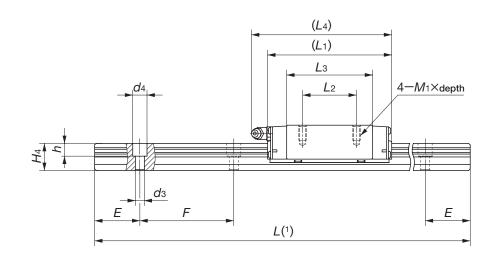
LWHS ···M(Ultra sealed type)



Model number	Interchangeable	Mass	(Ref.)		nension Issemb mm					Dii	mensi	ons of slid	de unit	:
model named	Interch	Slide unit kg	Track rail kg/m	н	<i>H</i> 1	N	W 2	W 3	W 4	<i>L</i> 1	L 2	L 3	L4	<i>M</i> ₁×depth
LWHS 15···B	☆													
LWHS 15···SL	☆	0.18	1.47	24	4.5	9.5	34	26	4	66	26	44.6	69	M4× 8
LWHS 15···M														
LWHS 20···B	☆													
LWHS 20···SL	☆	0.36	0.50		_	40		00		83	36	57.2	95	MENAO
LWHS 20···M			2.56	30	5	12	44	32	6					M5×10
LWHSG 20	☆	0.53								112	50	86	124	
LWHS 25···B	☆													
LWHS 25···SL	☆	0.55	3.50	36	6.5	12.5	48	35	6.5	95	35	64.7	106	M6×12
LWHS 25···M			3.50	36	6.5	12.5	48	35	6.5					IVIO × 12
LWHSG 25	☆	0.67								118	50	87.4	129	
LWHS 30···B	☆													
LWHS 30···SL	☆	1.00	4 00	42	7	16	60	40	10	113	40	80.6	124	M8×16
LWHS 30···M			4.82	42	7	10	00	40	10					IVIO A ID
LWHSG 30	☆	1.29								139	60	106.6	150	

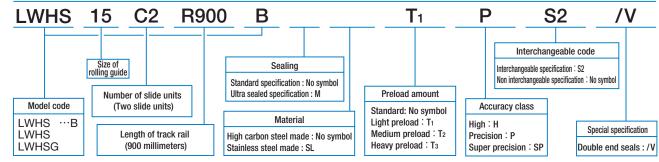
Note(1): Track rail lengths are shown in Table 11.1 on page B-88, Table 11.2 on page B-89 and Table 11.3 on page B-90.





		С)imensi	ons of t	track ra	il		Mounting bolt for track rail	Basic dynamic load rating(2)	Basic static load rating(2)	Static	moment ra	ting(²)
									С	C ₀	T 0	Tx.	T _Y
Нз	W	H 4	d 3	d4	h	Ε	F	Bolt size X length	N	N	N∙m	N∙m	N∙m
4.5	15	15	4.5	8	6	30	60	M4×16	11 600	13 400	112	95.6 556	95.6 556
5.5	20	18	6	9.5	8.5	30	60	M5×18	18 100	21 100	232	195 1 090	195 1 090
									24 100	31 700	349	421 2 140	421 2 140
6.5	23	22	7	11	9	30	60	M6×22	25 200	28 800	362	309 1 690	309 1 690
									30 800	38 300	483	533 2 740	533 2 740
8	28	25	9	14	12	40	80	M8×28	35 400	40 700	623	536 2 820	536 2 820
									42 700	53 200	814	894 4 460	894 4 460

Example of identification number of assembled set (For details, see "Identification number and specification".)



^{(2):} The directions of basic dynamic load rating (C), basic static load rating (Co) and static moment rating (To, Tx, Ty) are shown in the sketches below. The upper values in the Tx and Ty columns apply to one slide unit, and the lower values apply to two slide units in close contact.

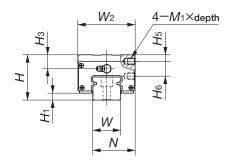
Remark 1: The mark 💢 indicates that interchangeable specification products are available.

^{2:} The appended track rail mounting bolts are hexagon socket head bolts of JIS B 1176 or equivalent.

For stainless steel type Linear Way H, stainless steel bolts are appended.

^{3:} For grease nipple specifications, see page 97.

Side mounting type



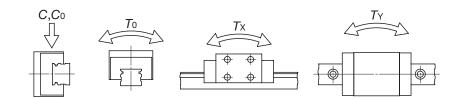
Model number	Mass (Ref.)		Dimensions of assembly mm			Dimensions of slide unit mm						
Woder Humber	Slide unit kg	Track rail kg/m	Н	<i>H</i> 1	N	W 2	<i>L</i> 1	L2	Lз	L4	<i>M</i> 1×depth	Н з
LWHY 15	0.23	1.47	28	4.5	24.3	34	66	18	44.6	69	M 4× 4	8.5
LWHY 20	0.36	2.56	30	5	31.5	43.7	83	25	57.2	95	M 5× 5	5.5
LWHY 25	0.65	3.50	40	6.5	35	47.7	95	30	64.7	106	M 6× 6	10.5
LWHY 30	1.12	4.82	45	7	43.5	59.7	113	40	80.6	124	M 6× 7	11
LWHY 35	1.74	6.85	55	8	51.5	69.7	123	43	86.2	135	M 8× 9	17
LWHY 45	3.30	10.7	70	10	65	85.7	147	55	103.4	158	M10×11	23
LWHY 55	5.36	15.5	80	13	76	99.7	183	70	132	194	M12×13	24
LWHY 65	9.80	22.2	90	14	94.5	126	229	85	164	239	M16×16	20

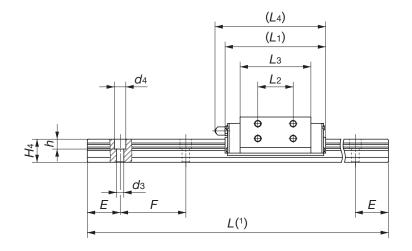
Note(1): Track rail lengths are shown in Table 11.1 on page B-88.

(2): The directions of basic dynamic load rating (C), basic static load rating (Co) and static moment rating (To, Tx, Tr) are shown in the sketches below. The upper values in the Tx and Ty columns apply to one slide unit, and the lower values apply to two slide units in close contact.

Remark 1: The appended track rail mounting bolts are hexagon socket head bolts of JIS B 1176 or equivalent.

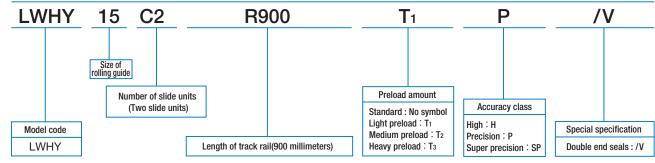
2: For grease nipple specifications, see page 97.





	Dimensions of track rail mm								Mounting bolt for track rail	Basic dynamic load rating(2)	Basic static load rating(2)	Static moment rating(2)			
									mm	С	C ₀	T 0	T x	<i>T</i> Y	
H 5	H 6	W	H 4	dз	d4	h	Ε	F	Bolt size × length	N	N	N∙m	N∙m	N•m	
4	9	15	15	4.5	8	6	30	60	M 4×16	9 360	13 900	116	99.2 577	99.2	
												241	202	577 202	
4	10	20	18	6	9.5	8.5	30	60	M 5×18	14 500	21 900		1 130	1 130	
	10	22	22	7	11	9	20	co	MCV22	20 100	29 800	376	320	320	
6	12	23	22	/	11	9	30	60	M 6×22	20 100			1 750	1 750	
8	14	28	25	9	14	12	40	80	M 8×28	28 100	42 200	646	556	556	
	14	20	25	3	14	12	40	80	IVI OAZO	20 100	42 200		2 930	2 930	
8	18	34	28	9	14	12	40	80	M 8×28	31 200	43 500	878	665	601	
	10	34	20	9	14	12	40	00	IVI OAZO	31200	43 300	070	3 600	3 310	
10	22	45	34	14	20	17	52.5	105	M12×35	47 600	65 000	1 720	1 200	1 100	
		45	34	14	20	17	32.3	105	IVITZASS	47 000	05 000	1 /20	6 420	5 900	
12	25	53	41	16	23	20	60	120	M14×45	71 200	98 300	3 050	2 300	2 110	
-12	25	55	41	10	23	20	00	120	10114 ^ 43	/ 1 200	30 300	3 030	12 000	11 000	
12	30	63	48	18	26	22	75	150	M16×50	110 000	149 000	5 510	4 280	3 930	
12	30	03	40	10	20	22	75	150	IVITO A SU	110 000			22 800	21 000	

Example of identification number of assembled set (For details, see "Identification number and specification".)



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