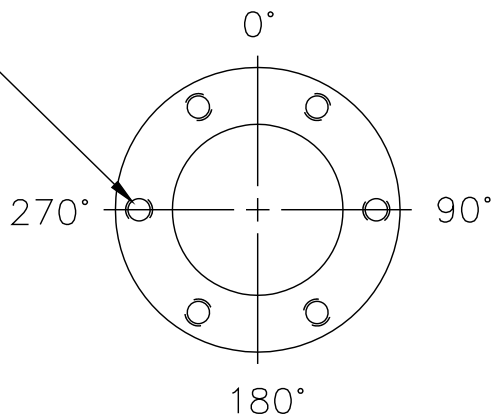
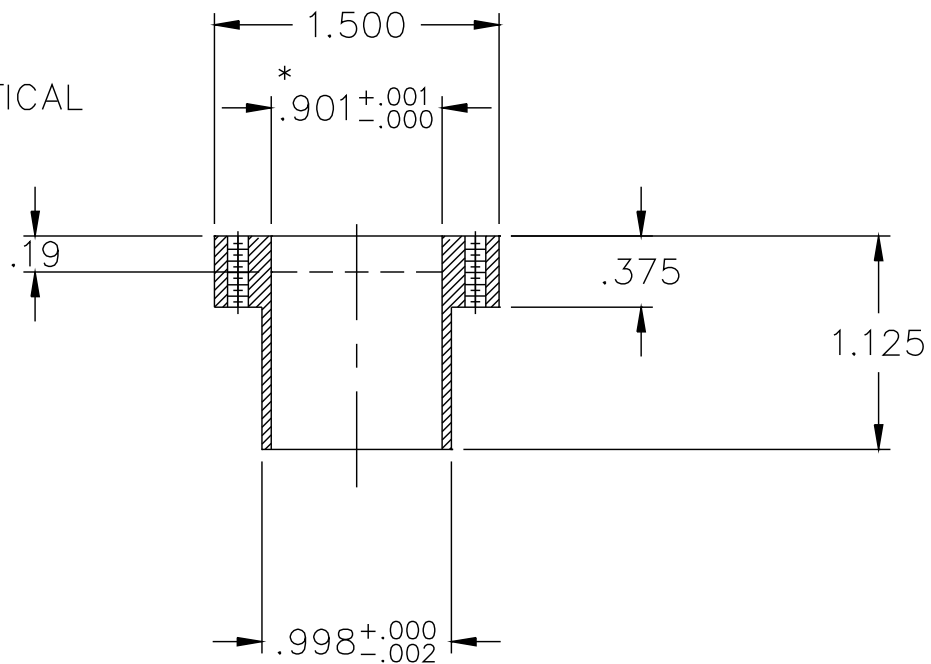


6 X #4-40 DRILL & TAP  
THROUGH HOLES  
EQ. SP. AS SHOWN ON A  
1.250 DIA. B.C.



REVISIONS		
LTR	DESCRIPTION	APP'D. DATE

\* TOLERANCE CRITICAL  
FOR .19 LG. ONLY



FINISH NOTE:  IF RAW STOCK IS SAME AS FINISHED DIMENSION OF PIECE, SAND AND/ OR BURTEX O.D. OR I.D. OF PIECE TO A UNIFORM LIGHT TEXTURE REMOVING THE RAW MAT'L (SCALE) OF STOCK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVALS			JANIS RESEARCH CO.  WILMINGTON, MA.			
			DEPT.	SIG.	DATE	TITLE    INDIUM SEAL FLANGE			
			DWN BY						
			CHK BY						
			ENG.			ITEM NO.	SIZE	DWG. NO.	REV.
Q.C.			62	A	25057				
B	USED ON ASSEMBLY	FINISH    63/ MAT'L: S/S(304)	RELEASED TO MFG. BY			J.O. NO.		SCALE:	QTY:
			CUST. APPROVAL BY			11351		FULL	1
		SHT 1    OF    1							