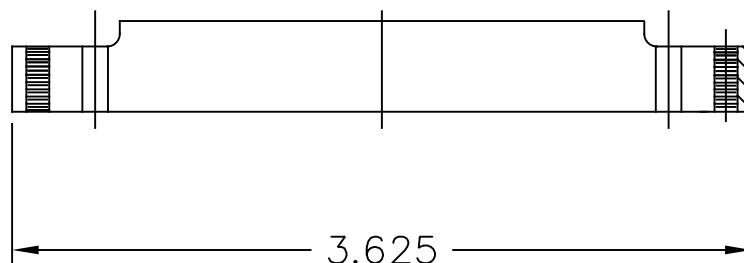
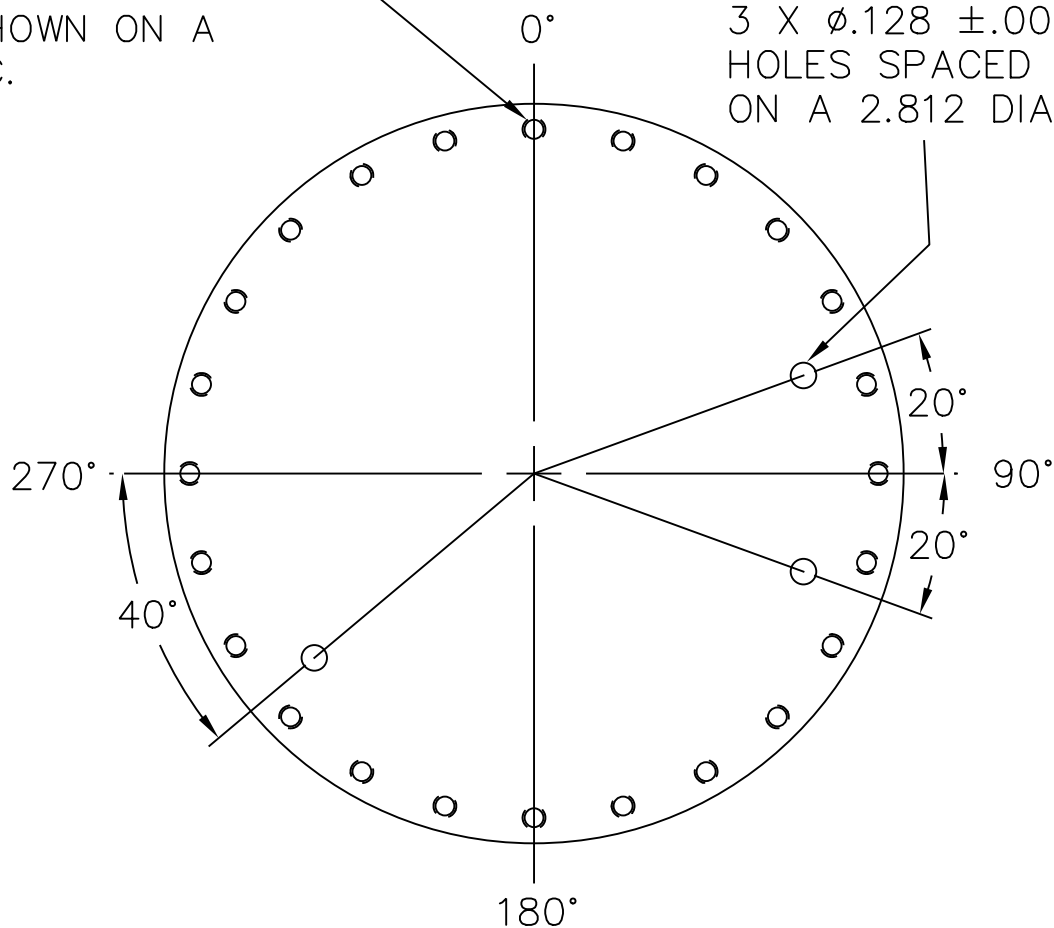


24 X #4-40 DRILL & TAP  
THROUGH HOLES  
EQ. SP. AS SHOWN ON A  
3.375 DIA. B.C.

REVISIONS		
LTR	DESCRIPTION	APP'D. DATE

3 X  $\phi .128 \pm .001$  THROUGH  
HOLES SPACED AS SHOWN  
ON A 2.812 DIA. B.C.



FINISH NOTE:		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVALS			JANIS RESEARCH CO.			
IF RAW STOCK IS SAME AS FINISHED DIMENSION OF PIECE, SAND AND/ OR BURTEX O.D. OR I.D. OF PIECE TO A UNIFORM LIGHT TEXTURE REMOVING THE RAW MAT'L (SCALE) OF STOCK		TOLERANCES		DEPT.	SIG.	DATE	WILMINGTON, MA.			
		.X = ±.03		DWN BY			TITLE INDIUM FLANGE			
		.XX = ±.010		CHK BY						
		.XXX = ±.005		ENG.						
		1/X = ±1/32		Q.C..			ITEM NO.	SIZE	DWG. NO.	REV.
		X* = ±1/4*					55	A	25052	
FINISH 63/		MAT'L: S/S(304)		RELEASED TO MFG. BY		J.O. NO.		SCALE:	QTY:	
SHT 1 OF 1		CUST. APPROVAL BY				11351		FULL	1	