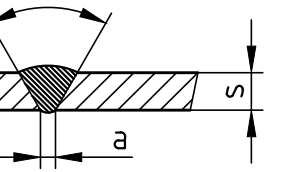
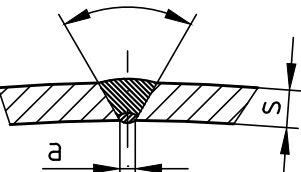
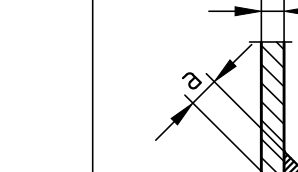
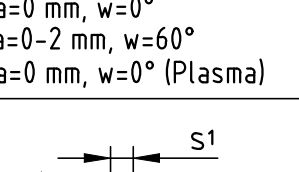
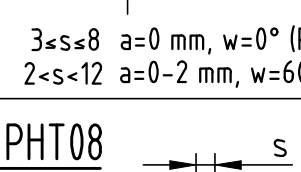
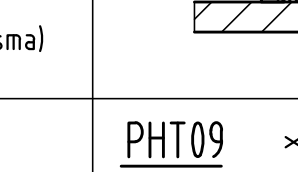


Aufzubringende Drehmomente Hauptflansche:
Torques to be raised main flanges:
TSK 1302

<p>PHT01</p>  <p> $s \leq 2$ $a = 0$ mm, $w = 0^\circ$ $s \geq 1,5$ $a = 0-2$ mm, $w = 60^\circ$ $3s \leq 8$ $a = 0$ mm, $w = 0^\circ$ (Plasma) </p>	<p>PHT03</p>  <p> $3 \leq s \leq 8$ $a = 0$ mm, $w = 0^\circ$ (Plasma) $2 \leq s \leq 12$ $a = 0-2$ mm, $w = 60^\circ$ </p>	<p>PHT05</p>  <p> $a = 0,7 \times s$ </p>
<p>PHT06</p>  <p> $1,5s \leq a \leq 8$ $1,5s \leq a \leq 8$ $a = 0-2$ mm, $w = 45-55^\circ$ </p>	<p>PHT08</p>  <p> $3 \leq s \leq 12$ $m = 10$ mm, $w = 50-60^\circ$ </p>	<p>PHT09</p>  <p> $s = 1(2)$ mm, $h = 1(2)$ mm, $w = 45^\circ$ $x = 0$ $s = 3-4$ mm, $h = 3$ mm, $w = 45-60^\circ$ $x = 0$ </p>

Rundnähte PHT01; gekennzeichnete Schweißnähte — siehe Pharmatec Standard TSK1001A

E	26.06.2019	Tr	Gr	Apparateschilder geändert.	
D	13.06.2019	Tr	Gr	Volumen geändert.	
C	24.05.2019	Tr	Gr	Neubau Vorwärmer VW304	
Rev. neu.	Datum date	geändert changed	geprüft checked		Änderungsbeschreibung kind of revision

[illegible]