

TATA
A04
Tata Steel UK Limited
20" H.F.I Mill
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CARL ZEISS STRASSE 21
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GERMANY

A01



Quality Management System
Approved to ISO 9001

INSPECTION CERTIFICATE
EN10204 Type 3.1

Date: 23/08/16
Cert No.: 280/1634/0256
Del. Note

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Tata Steel Ref.No. GXAX363938
Sales Works 7574

Customer Order No. P/O: 099/77733586 OF 13/MAY/16

Product Description:
B01-B04
27J IMPACT AT -20 DEG C. ENERGY REDUCED PRO-RATA WITH SPECIMEN WIDTH.

FPC CERTIFICATE NUMBER 0038/CPR/LRQ0840080/B
DURABILITY: NO PERFORMANCE DETERMINED - SUBJECT TO FINAL COATING

MADE IN UK

L=Longitudinal T=Transverse B=Body W=Weld KV=Charpy V-Notch HV=Hardness Vickers(10Kg Load) DT=Drop Weight Tear Test																	
Item No.	Number of Pieces	Product Dimensions (mm)	B09-B12	B07	Cast/Heat No.	Pipe No.	Tensile Test				Impact/Hardness Tests				Steel Making Process		C70
							C01 C02 C10	Yield Strength Re (N/mm2)	C11 Tensile Strength Rm (N/mm2)	C12 Elong A% (N/mm2)	C13 Elong A% (N/mm2)	D02 Hydro Pressure (Bar)	C01 C02	C40 C30 Type	C41 Width (mm)	C42 C31 Temp (C)	
1	46	323.9MM OD X 5.60 MM 6.000- 6.150 281.65M	7T24388	3302671	W T B T	330 RATIO .69	515 481 .69	5.65	86 5.0 SECS	L B	KV	5.0	-20	76 75 73	75	% SHEAR = 100:100:100 = 100	BASIC OXYGEN STEEL C50-C69 D02-D09
***** CERTIFICATE *****																	

