



# Green Chemistry Simulation Report

## Synthesis of Aspirin

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### Product Information

#### aspirin

**Molecular Weight:** 180.16 g/mol

**Actual Mass:** 10.0 g

**Carbon Atoms:** 9

### Key Green Chemistry Metrics

ATOM ECONOMY

**75.0%**

PMI

**31.56**

E-FACTOR

**30.56**

RME

**48.78%**

CARBON EFF.

**55.59%**

STOICH. FACTOR

**1.1**

WATER  
INTENSITY

**25.0**

ENERGY

**0.0525**

SOLVENT INT.

**19.51**

CARBON  
FOOTPRINT

**26.25**

#### Metrics Interpretation Guide:

- Atom Economy (AE):**  $\geq 80\%$  excellent, 60-80% good,  $< 60\%$  needs improvement
- PMI:**  $< 10$  pharmaceutical,  $< 5$  fine chemicals,  $< 1$  ideal
- E-Factor:** Lower is better;  $< 1$  pharmaceutical,  $< 5$  fine chemicals
- RME:**  $\geq 80\%$  excellent, 60-80% good,  $< 60\%$  needs improvement
- Carbon Efficiency (CE):**  $\geq 80\%$  excellent, 60-80% good,  $< 60\%$  needs improvement

## Reactants

#	Name	MW (g/mol)	Mass (g)	C Atoms	Eq. Used
1	salicylic acid	138.12	8.3	7	1.0
2	acetic anhydride	102.09	12.2	4	1.2

## Solvents

#	Name	Mass (g)	Recovery
1	ethyl acetate	45.1	60.0%
2	water	150.0	0.0%

## Mass Balance Breakdown

Reactant Mass	20.5 g
Catalyst Mass	0 g
Total Solvent Mass	195.1 g
Aqueous Washes	100 g
Auxiliaries (Drying)	0 g
Total Input Mass	315.6 g
Product Mass	10 g

## AI-Powered Recommendations

- No suggestions available. Run simulation to generate insights.

