

# MIE562 Project - Truck Scheduling - MIP Model

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Date: 8 Nov 2020

```
In [1]: import numpy as np
import pandas as pd
import plotly.express as px

import gurobipy as gp
from gurobipy import Model, GRB, quicksum, max_
```

## Introduction

### 1. Sets

- $k \in K$ : A container,  $k$  in a set of containers,  $K$  (Ex.  $K = \{1, 2, 3, \dots\}$ ).
- $j \in J$ : A carrier,  $j$ , in a set of carriers,  $J$  (Ex.  $J = \{1, 2, 3, \dots\}$ ).
- $c \in C$ : A chassis,  $c$ , in a set of chassis,  $C$  (Ex.  $C = \{1, 2, 3, \dots\}$ ).
- $L = \{1, 2, 3\}$ : is the set of travel legs, where:
  - 1 : terminal to transloading facility leg
  - 2 : terminal to stack leg
  - 3 : stack to transloading facility leg

### 2. Parameters

- $n_k = |K|$ : number of containers
- $n_j = |J|$ : number of carriers
- $n_c = |C|$ : number of chassis
- $S$ : fixed cost at stack [\$/container]
- $S'$ : variable cost at stack [(\$/day)/container]
- $R_k$ : Release date for container  $k$  [days]
- $P_k$ : Transload processing time for container  $k$  [days]
- $\rho_k$ : priority factor of container  $k$  (higher value is higher priority)
- $Y_{jk}$ : binary parameter = 1 if container  $k$  belongs to carrier  $j$
- $T'_j$ : Demurrage free period before cost for carrier  $j$  at terminal [days]
- $T_j$ : Demurrage daily cost per container for carrier  $j$  at terminal [(\$/days)/container]
- $\delta'_j$ : free period before detention cost for containers of carrier  $j$  [days]
- $\delta_j$ : detention cost/unit time for containers of carrier  $j$  [(\$/days)/container]

- $\Phi_{kl}$ : Time duration transporting container k on leg l, which includes a variable processing time for legs 1 and 3 [days]
- $D_l$ : Delay required for a chassis to start leg l' after completing l (including travel) [days]
- $M$ : Some large number

```
In [2]: def read_instance(instance_csv_path: str):
        '''
        reads instance file into a pandas dataframe for easy viewing

        ARGS:
        (str) instance_csv_path: file name stored in variable

        RETURN:
        (df) df: output a pandas dataframe with appropriate rows
        '''
        df = pd.read_csv(instance_csv_path) # read csv file into dataframe

        #rename dataframe rows:
        df.rename(index={0:"header_data",
                        1:"container (k)",
                        2:"carrier (j)",
                        3:"rel_date (R_k)",
                        4:"proc_time (P_k)",
                        5:"priority (rho_k)",
                        6:"free_demurrage (T'_j)",
                        7:"demurrage_cost (T_j)",
                        8:"free_detention (delta'_j)",
                        9:"detention_cost (delta_j)",
                        10:"leg_travel_times"}, inplace=True)

        return df
```

```
In [3]: def generate_parameters(df):
        '''
        generate all necessary parameters from instance file that is read into a df

        ARGS:
        (df) df: a pandas dataframe in specific format containing info

        RETURN:
        (int) nK: number of containers
        (int) nJ: number of carriers
        (int) nC: number of chassis
        (int) S: fixed cost at stack ($)
        (int) S_prime: variable daily cost per container at stack ($)
        (list) K: list of containers
        (list) J: list of carriers
        (list) C: list of chassis
        (list) L: list of legs
        (dict) R: release date for container k (key)
        (dict) p: processing time at transload for container k (key)
        (dict) rho: priority factor for container k (key)
        (dict) Y: binary value of 1 if container k belong to carrier j (key)
        (dict) T_prime: demurrage free period per carrier j (key)
        (dict) T: demurrage cost/day/container per carrier j (key)
        (dict) Delta_prime: detention free period per carrier j (key)
        (dict) Delta: detention cost/day/container per carrier j (key)
        (dict) Phi: Time duration container k on leg l, incl. proc. time for legs 1 and 3
        (dict) D: Delay required for chassis to start next leg
        (int) M: Some large constant
        '''

        #header data from instance: (nK, nJ, nC, S, S_prime):
        nK, nJ, nC, S, S_prime = tuple((df.iloc[0].dropna()).astype(float).astype(int))
```

```

#create sets K, J, C and L:
K = [k for k in df.iloc[1].dropna().astype(float).astype(int)]
assert nK >= len(K)
J = list(set(df.iloc[2].dropna()))
assert nJ >= len(J)
C = list(range(nC))
L = [1, 2, 3]

#Y stores carrier j for each container k:
Y = {j: {k: 0 for k in K} for j in J}
for i, k in enumerate(K):
    Y[df.iloc[2].dropna()[i]][k] = 1

#read rows 3 to 5 from df to R, p, rho for each container k:
R = {k: int(df.iloc[3].dropna()[i]) for i, k in enumerate(K)}
p = {k: int(float(df.iloc[4].dropna()[i])) for i, k in enumerate(K)}
rho = {k: int(df.iloc[5].dropna()[i]) for i, k in enumerate(K)}

T_prime = {df.iloc[6].dropna()[i]: int(df.iloc[6].dropna()[i+1])
            for i in range(0, len(df.iloc[6].dropna()), 2)}
T = {df.iloc[7].dropna()[i]: int(df.iloc[7].dropna()[i+1])
      for i in range(0, len(df.iloc[7].dropna()), 2)}
Delta_prime = {df.iloc[8].dropna()[i]: int(df.iloc[8].dropna()[i+1])
                for i in range(0, len(df.iloc[8].dropna()), 2)}
Delta = {df.iloc[9].dropna()[i]: int(df.iloc[9].dropna()[i+1])
          for i in range(0, len(df.iloc[9].dropna()), 2)}

#generate Phi from leg_times and processing times for each container k:
leg_times = {l: float(df.iloc[10][i*2+1]) for i, l in enumerate(L)}
Phi = {k: {1: 2*leg_times[1] + p[k], 2: leg_times[2],
           3: leg_times[3] + p[k] + leg_times[1]} for k in K} # duration of leg l (inc

D = {1: {1: 0, 2: 0, 3: leg_times[2]},
      2: {1: leg_times[2], 2: leg_times[2], 3: 0},
      3: {1: 0, 2: 0, 3: leg_times[2]}}
M = 1000 #some large integer

return nK, nJ, nC, S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime

```

### 3. Decision Variables

- Binary Variable:  $x_{klc} = \begin{cases} 1, & \text{if container } k \text{ travels leg } l \text{ on chassis } c \\ 0, & \text{otherwise} \end{cases}$
- Start time  $s$  of container  $k$  on leg  $l$  on chassis  $c$ :  $s_{klc}$ , where  $s_{klc} \geq 0$
- Binary Variable:  $z_{klk'l'c}$   

$$= \begin{cases} 1, & \text{if transporting container } k' \text{ on chassis } c \text{ along leg } l' \text{ is scheduled after transporting container } k \text{ on chassis } c \text{ along leg } l \\ 0, & \text{otherwise} \end{cases}$$

### 4. Objective Function

We want to minimize the Total Cost ( $c$ ) = (Demurrage cost) + (Detention cost) + (Stack cost) + (Priority penalty cost)

- **objective function:**  $\min(c)$
- $c$  = demurrage cost + detention cost + stack cost + priority cost

#### (1) Demurrage Cost:

The Demurrage Cost refers to cost associated with keeping containers in the terminal beyond the free period allotted in days ( $T_j''$ ) that is different for each carrier.

If the start time for a container ( $s_{klc}$ ) is higher than the release date ( $R_k$ ) + the free period ( $T_j''$ ), there will be a variable cost per extra day ( $T_j$ ) per container.

- demurrage cost =  $\sum_{k \in K} \sum_{c \in C} \sum_{l \in \{1,2\}} \sum_{j \in J} T_j x_{klc} Y_{jk} \cdot \max \left[ (s_{klc} - R_k - T_j''), 0 \right]$

## (2) Detention Cost

The terminal also charges a detention cost for containers that are not returned to the terminal for processing before return to the carrier. Similar to demurrage, there is a free period before which the containers must be returned to the terminal ( $\delta_j''$ ).

If the start time for a container ( $s_{klc}$ ) and the total travel time of a container back to the terminal including processing time ( $\phi_{kl}$ ) is greater than the release date ( $R_k$ ) + the free period ( $\delta_j''$ ), there will be a variable cost per extra day ( $T_j$ ) per container.

- detention cost =  $\sum_{k \in K} \sum_{c \in C} \sum_{l \in \{1,3\}} \sum_{j \in J} \delta_j x_{klc} Y_{jk} \cdot \max \left[ (s_{klc} + \phi_{kl} - (R_k + \delta_j'')), 0 \right]$

## (3) Stack Storage Cost

The stack cost ( $c_{stk}$ ) is the sum of the fixed cost per container ( $S$ ) and the variable cost per day per container ( $S'$ ) x the number of days that a container is in the stack, which is the difference between leg 3 and leg 2 start times ( $s_{klc}$ ).

- stack cost =  $\sum_{k \in K} \sum_{c \in C} x_{k2c} \cdot (S + S'(s_{k3c} - (s_{k2c} + \phi_{k2})))$

## (4) Priority Penalty Cost

The priority penalty cost ( $c_{pri}$ ) is applied for every day that a container sits in the terminal beyond the release day ( $R_k$ ). Since the priority factor per container ( $\rho_k$ ) is higher for higher priority containers, the associated penalty costs will be higher.

- priority cost =  $\sum_{k \in K} \sum_{c \in C} \sum_{l \in \{1,2\}} \rho_k \cdot (s_{klc} - R_k) \cdot x_{klc}$

# 5. Constraints

## (1) Resource constraints

For each chassis, transport jobs can't overlap and chassis (resources) may have to travel between jobs. For the case where job  $klc$  scheduled after job  $k'l'c$ , i.e.  $s_{klc} > s_{k'l'c}$ :

- $$M(1 - x_{klc}) + M(1 - x_{k'l'c}) + (s_{klc} - s_{k'l'c}) \geq \phi_{k'l'} + D_{l'l} - M \cdot z_{klk'l'c}, \quad \forall k, k' \in K, l, l' \in L, c \in C$$

$$s.t. (k = k' \wedge l = l') \wedge k \leq k'$$

For the case where job  $k'l'c$  scheduled after job  $klc$ , i.e.  $s_{klc} > s_{k'l'c}$ :

- $$M(1 - x_{klc}) + M(1 - x_{k'l'c}) + (s_{k'l'c} - s_{klc}) \geq \phi_{kl} + D_{ll'} - M \cdot (1 - z_{klk'l'c}), \quad \forall k, k' \in K, l, l' \in L, c \in C$$

$$s.t. (k = k' \wedge l = l') \wedge k \leq k'$$

## (2) Release date constraint

Start time ( $s_{klc}$ ) must be after release date ( $R_k$ ) for every container that leaves terminal on either leg 1 or leg 2 (ie.  $x_{klc} = 1$ ):

$$\bullet \quad s_{klc} \geq R_k x_{klc}, \quad \forall k \in K, l \in L, c \in C$$

## (3) Containers going through leg 2 must go through leg 3

Each container  $k$  will have a  $x_{klc}$  value of 1 or 0 for both leg 2 and leg 3 depending on if they travel through them or not:

$$\bullet \quad \sum_{c \in C} (x_{k2c}) = \sum_{c \in C} (x_{k3c}), \quad \forall k \in K$$

## (4) Container must go through leg 1 OR (leg 2 AND 3)

Each container ( $k$ ) will have  $x_{klc} = 1$  for either leg 1 or leg 2 so the sum of the two must be 1 for all containers ( $k$ ) on all chassis ( $c$ ).

$$\bullet \quad \sum_{c \in C} (x_{k1c}) + \sum_{c \in C} (x_{k2c}) = 1, \quad \forall k \in K$$

## (5) Precedence Constraint: Leg 2 must be before Leg 3

Each container  $k$  will have a  $x_{klc}$  value of 1 for either leg 1 or leg 2 so the sum of the two must be 1 for all containers ( $k$ ) on all chassis ( $c$ ).

$$\bullet \quad M \sum_{c \in C} (x_{k1c}) + \sum_{c \in C} (s_{k3c}) \geq \sum_{c \in C} (s_{k2c}) + \Phi_{k2}, \quad \forall k \in K$$

## (6) Bind $x=0$ to $s=0$

When  $x_{klc} = 0, s_{klc} = 0$

$$\bullet \quad M x_{klc} \geq s_{klc}, \quad \forall k \in K, l \in L, c \in C$$

## (7) Domain of $s_{klc}$

The start time ( $s_{klc}$ ) must be greater than 0:

$$\bullet \quad s_{klc} \geq 0, \quad \forall k \in K, l \in L, c \in C$$

```
In [4]: def run_gurobi_model(S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime,
    LogToConsole = False, TimeLimit=60):
    """
    run gurobi model on parameters generated from a test instance and produce best schedule
    obtainable in 60 seconds

    ARGS:
    all parameters generated from reading instance csv file (see generate_parameters function)

    RETURN:
    (dict) x: binary 1 if container k is transported on leg l on chassis c
    (dict) s: start time of container k on leg l on chassis c if it occurs
    """

    #Create a new model
    model = gp.Model("Truck_Scheduling")
    model.setParam('TimeLimit', TimeLimit); # seconds
    model.params.LogToConsole = LogToConsole
```

```

#Create decision variables
x = model.addVars(K, L, C, vtype=GRB.BINARY, name="x_klc")
s = model.addVars(K, L, C, vtype=GRB.CONTINUOUS, name="s_klc")
z = model.addVars(K, L, K, L, C, vtype=GRB.BINARY, name="z_klk'1'c")

#Max variables
max_expression_resource_constraint_1 = model.addVars(
    K, L, K, L, C, vtype=GRB.CONTINUOUS, name="max resource a")
max_expression_resource_constraint_2 = model.addVars(
    K, L, K, L, C, vtype=GRB.CONTINUOUS, name="max resource b")
max_expression_demurrage = model.addVars(
    K, L, C, J, vtype=GRB.CONTINUOUS, name="max_expression_demurrage")
max_expression_detention = model.addVars(
    K, L, C, J, vtype=GRB.CONTINUOUS, name="max_expression_detention")

# demurrage cost days max calculated for objective function:
model.addConstrs(max_expression_demurrage[k,l,c,j] >=
    (s[k,l,c] - R[k] - T_prime[j])
    for k in K for c in C for l in [1, 2] for j in J)
model.addConstrs(max_expression_demurrage[k,l,c,j] >= 0
    for k in K for c in C for l in [1, 2] for j in J)

# detention cost days max calculated for objective function:
model.addConstrs(max_expression_detention[k,l,c,j] >=
    (s[k,l,c] + Phi[k][1] - (R[k] + Delta_prime[j]))
    for k in K for c in C for l in [1, 3] for j in J)
model.addConstrs(max_expression_detention[k,l,c,j] >= 0
    for k in K for c in C for l in [1, 3] for j in J)

#Define objective function elements:
demurrage_cost = quicksum(x[k,l,c]*T[j]*Y[j][k]*max_expression_demurrage[k,l,c,j]
    for k in K for c in C for l in [1, 2] for j in J)
detention_cost = quicksum(x[k,l,c]*Delta[j]*Y[j][k]*max_expression_detention[k,l,c,j]
    for k in K for c in C for l in [1, 3] for j in J)
stack_cost = quicksum(x[k,2,c]*(S + S_prime*(s[k,3,c] -
    (s[k,2,c] + Phi[k][2]))) for k in K for c
    in C)

priority_cost = quicksum(x[k,l,c]*rho[k]*(s[k,l,c] - R[k])
    for k in K for c in C for l in [1, 2])

#Set Objective Function:
model.setObjective(demurrage_cost + detention_cost
    + stack_cost + priority_cost, GRB.MINIMIZE)

#constraint #1: resource (chassis c) constraints:
model.addConstrs(
    M*(1 - x[k,l,c]) + M*(1 - x[kp,lp,c]) + (s[k,l,c] - s[kp,lp,c]) >=
    Phi[kp][lp] + D[lp][1] - M * z[k, l, kp, lp, c]
    for k in K for l in L for kp in K for lp in L for c in C if
    (not(k == kp and l == lp) and (k <= kp)))

model.addConstrs(
    M*(1 - x[k,l,c]) + M*(1 - x[kp,lp,c]) + (s[kp,lp,c] - s[k,l,c]) >=
    Phi[k][1] + D[1][lp] - M * (1-z[k, l, kp, lp, c])
    for k in K for l in L for kp in K for lp in L for c in C if
    (not(k == kp and l == lp) and (k <= kp)));

#constraint #2: release date constraint:
model.addConstrs(
    s[k,l,c] >= R[k]*x[k,l,c] for k in K for l in L for c in C);

#constraint #3: containers going through leg 2 must go through leg 3:
model.addConstrs(
    quicksum(x[k,2,c] for c in C) == quicksum(x[k,3,c] for c in C) for k in K);

#constraint #4: container must go through leg 1 OR leg 2/leg 3:

```

```

model.addConstrs(
    (quicksum(x[k,1,c] for c in C) + quicksum(x[k,2,c] for c in C))==1 for k in K);

#constraint #5: precedence constraint - leg 2 must be before leg 3:
model.addConstrs(
    M*(quicksum(x[k,1,c] for c in C)) + quicksum(s[k,3,c] for c in C) >=
    (quicksum(s[k,2,c] for c in C) + Phi[k][2]) for k in K);

#constraint #6: Bind x_klc = 0 to s_klc = 0:
model.addConstrs(M*x[k,1,c] >= s[k,1,c] for k in K for l in L for c in C);

#constraint #7: Domain of start time must be >= 0
model.addConstrs(s[k,1,c] >=0 for k in K for l in L for c in C);

model.optimize()

x_values = {}
s_values = {}

for k in K:
    for l in L:
        for c in C:
            x_values[(k,l,c)] = int(x[k,l,c].X)
            if x[k,l,c].X >=0.9:
                s_values[(k,l,c)] = s[k,l,c].X

total_dem_cost = int(demurrage_cost.getValue())
total_det_cost = int(detention_cost.getValue())
total_stk_cost = int(stack_cost.getValue())
total_pri_cost = int(priority_cost.getValue())
total_cost = int(model.ObjVal)
gap = model.MIPGap*100

print("\nBEST SOLUTION FOUND:\n")
print("Total Demurrage Cost: ", total_dem_cost)
print("Total Detention Cost: ", total_det_cost)
print("Total Stack Cost: ", total_stk_cost)
print("Total Priority Penalty Cost: ", total_pri_cost)
print("Total Overall Cost: ", total_cost)
print("Gap at Best Solution: (%)", gap)

return x_values, s_values

```

```

In [5]: # Visualize optimized schedule
from datetime import datetime, timedelta
import plotly.graph_objects as go

def plot_schedule(x, s):
    """
    produce schedule for each container and each chassis over time horizon based on gurobi

    ARGS:
    (dict) x:
    (dict) s:

    RETURN:
    None:      plots only
    """

    raw_df = []
    start_date = datetime(2020, 11, 1, 0, 0)

    for k in K:
        for l in L:
            for c in C:

```

```

        if (x[k,l,c] != 0):
            raw_df.append(dict(Chassis=str(c),
                               Start=start_date + timedelta(days=int(s[k,l,c]),
                                                                hours=(s[k,l,c] % 1 * 24)),
                               Finish=start_date + timedelta(days=int(s[k,l,c] + P[k,l,c]),
                                                                hours=((s[k,l,c] + P[k,l,c]) % 1 * 24)),
                               Leg=str(l),
                               Container=str(k))
            )

df = pd.DataFrame(raw_df)
fig_chassis = px.timeline(df, x_start="Start", x_end="Finish", y="Chassis", color="Leg")
fig_chassis.show()

fig_container = px.timeline(df, x_start="Start", x_end="Finish", y="Container", color="Leg")

for k in K:
    fig_container.add_trace(
        go.Scatter(
            x = [start_date + timedelta(days=int(R[k]), hours=(R[k] % 1 * 24)),
                 start_date + timedelta(days=int(R[k]), hours=(R[k] % 1 * 24))],
            y = [k-0.4, k+0.4],
            mode = "lines",
            line = go.scatter.Line(color = "black", width = 1),
            showlegend = False
        )
    )
fig_container.show()

#fig_chassis.write_html(f"{instance_csv_path}_schedule_.html")
#fig_container.write_html("")

```

# Model Results on Test Instances

## 1. test\_instance (base)

- Number of containers (k): 10
- Number of carriers (j): 3
- Number of chassis (c): 5

In [6]: `instance_csv_path = "./instances/test_instance.csv"`  
`df = read_instance(instance_csv_path)`  
`df`

Out[6]:

	test_instance	Unnamed: 1	Unnamed: 2	Unnamed: 3	Unnamed: 4	Unnamed: 5	Unnamed: 6	Unnamed: 7	Unnamed: 8
header_data	10	3	5	300	15	NaN	NaN	NaN	NaN
container (k)	1	2	3	4	5	6	7	8	9
carrier (j)	a	a	a	b	b	b	b	c	c
rel_date (R_k)	0	0	0	0	0	4	4	6	6
proc_time (P_k)	10	10	20	30	40	1	2	1	1
priority (rho_k)	1	2	3	4	5	6	7	8	9
free_demurrage (T'_j)	a	3	b	2	c	5	NaN	NaN	NaN

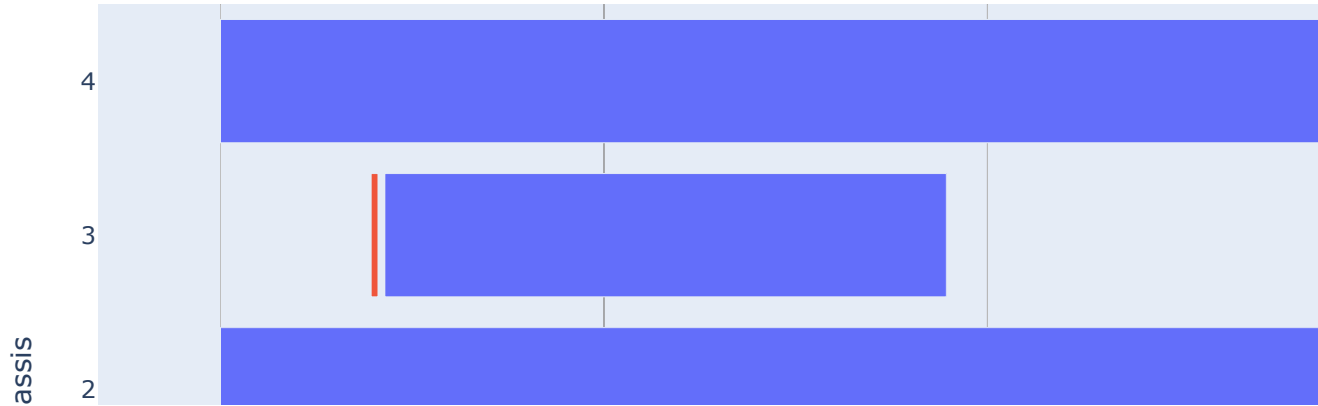


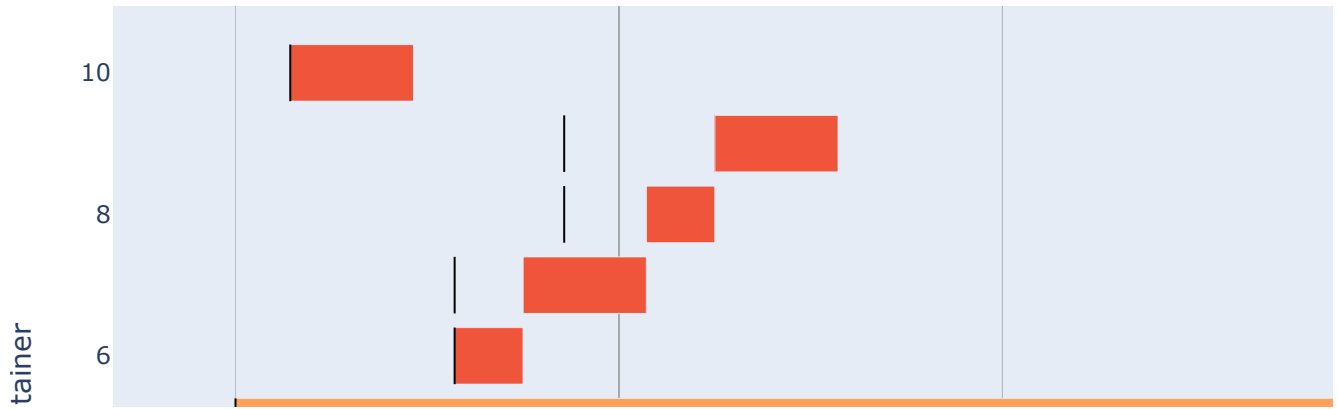
	test_instance	Unnamed: 1	Unnamed: 2	Unnamed: 3	Unnamed: 4	Unnamed: 5	Unnamed: 6	Unnamed: 7	U
demurrage_cost (T_j)	a	1000	b	1400	c	1800	NaN	NaN	
free_detention (delta'_j)	a	21	b	14	c	18	NaN	NaN	
detention_cost (delta_j)	a	50	b	75	c	100	NaN	NaN	
leg_travel_times	leg_1	0.125	leg_2	0.125	leg_3	0.125	NaN	NaN	

```
In [7]: nK, nJ, nC, S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime, Phi, D,
x, s = run_gurobi_model(S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime)
```

-----  
Warning: your license will expire in 11 days  
-----  
  
Using license file /home/sugumarprabhakaran/gurobi.lic  
Academic license - for non-commercial use only  
Changed value of parameter TimeLimit to 60.0  
Prev: inf Min: 0.0 Max: inf Default: inf  
  
BEST SOLUTION FOUND:  
  
Total Demurrage Cost: 0  
Total Detention Cost: 3206  
Total Stack Cost: 256  
Total Priority Penalty Cost: 53  
Total Overall Cost: 3517  
Gap at Best Solution: (%) 2.0897750293207595

```
In [8]: plot_schedule(x,s)
```





## 2. 20\_instance

- Number of containers (k): 20
- Number of carriers (j): 5
- Number of chassis (c): 5
- Time Horizon: 7 days

```
In [9]: instance_csv_path = "../instances/20_instance.csv"
df = read_instance(instance_csv_path)
df
```

Out[9]:

	base_instance -- 20 containers -- 5 carriers -- 25 chassis -- 7- day horizon	Unnamed: 1	Unnamed: 2	Unnamed: 3	Unnamed: 4	Unnamed: 5	Unnamed: 6	Unnamed: 7	l
header_data	20.0	5.0	5.0	400.0	15.0	NaN	NaN	NaN	
container (k)	1.0	2.0	3.0	4.0	5.0	6.0	7.0	8.0	
carrier (j)	d	d	d	d	d	d	a	a	
rel_date (R_k)	5	5	5	5	5	5	4	4	
proc_time (P_k)	3	3	3	3	2	3	2	4	

	base_instance -- 20 containers -- 5 carriers -- 25 chassis -- 7- day horizon	Unnamed: 1	Unnamed: 2	Unnamed: 3	Unnamed: 4	Unnamed: 5	Unnamed: 6	Unnamed: 7	Unnamed: 8
priority (rho_k)	19	2	20	9	11	18	7	14	
free_demurrage (T'_j)	a	6	b	4	c	2	d	2	
demurrage_cost (T_j)	a	100	b	300	c	300	d	150	
free_detention (delta'_j)	a	21	b	28	c	28	d	21	
detention_cost (delta_j)	a	100	b	50	c	100	d	100	
leg_travel_times	leg_1	0.0625	leg_2	0.125	leg_3	0.125	NaN	NaN	

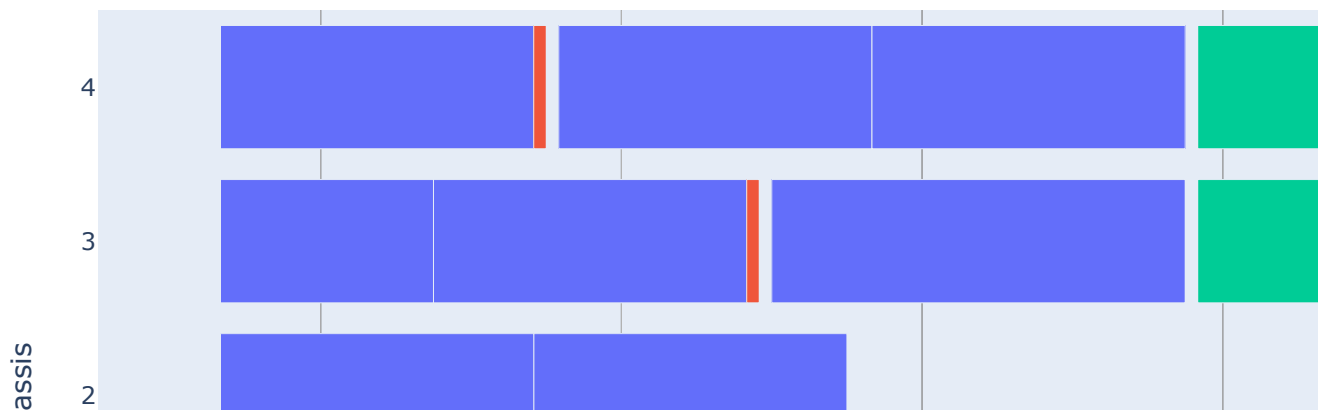
```
In [10]: nK, nJ, nC, S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime, Phi, D, x, s = run_gurobi_model(S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime)

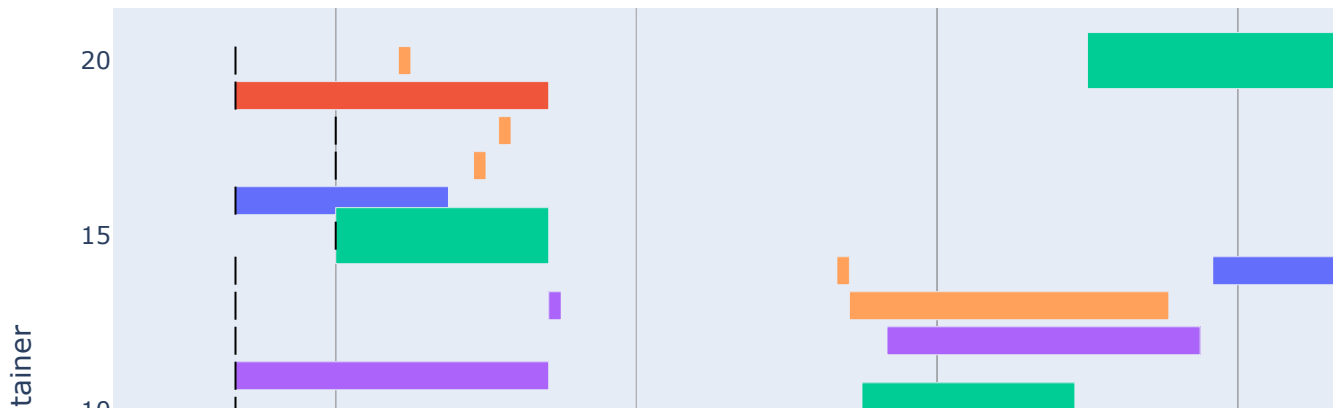
Changed value of parameter TimeLimit to 60.0
Prev: inf Min: 0.0 Max: inf Default: inf

BEST SOLUTION FOUND:

Total Demurrage Cost: 168
Total Detention Cost: 0
Total Stack Cost: 2329
Total Priority Penalty Cost: 476
Total Overall Cost: 2974
Gap at Best Solution: (%) 99.99999999999993
```

```
In [11]: plot_schedule(x,s)
```





### 3. 15\_instance

- Number of containers (k): 15
- Number of carriers (j): 5
- Number of chassis (c): 6
- Time Horizon: 30 days

```
In [12]: instance_csv_path = "../instances/15_instance.csv"
df = read_instance(instance_csv_path)
df
```

	15_instance -- 15 containers -- 5 carriers -- 6 chassis -- 30-day horizon					Unnamed: 1	Unnamed: 2	Unnamed: 3	Unnam
header_data	15.0					5.0	6.0	400	
container (k)	1.0					2.0	3.0	4.0	
carrier (j)	e					a	d	d	
rel_date (R_k)	21					9	18	23	
proc_time (P_k)	2.6731484892945785	3.1512902868403145	2.8166907028228287	2.6630357717677327	2.37014403285				
priority (rho_k)	2					7	9	10	

	15_instance -- 15 containers -- 5 carriers -- 6 chassis -- 30-day horizon	Unnamed: 1	Unnamed: 2	Unnamed: 3	Unnam
free_demurrage (T'_j)	a	6	b	4	
demurrage_cost (T_j)	a	100	b	300	
free_detention (delta'_j)	a	21	b	28	
detention_cost (delta_j)	a	100	b	50	
leg_travel_times	leg_1	0.0625	leg_2	0.125	

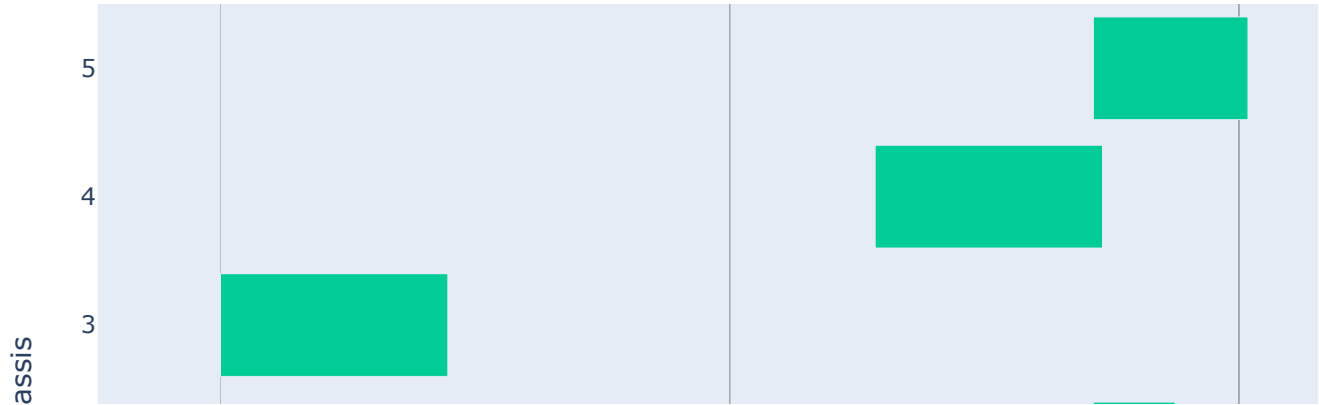
```
In [13]: nK, nJ, nC, S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime, Phi, D,
x, s = run_gurobi_model(S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime,
```

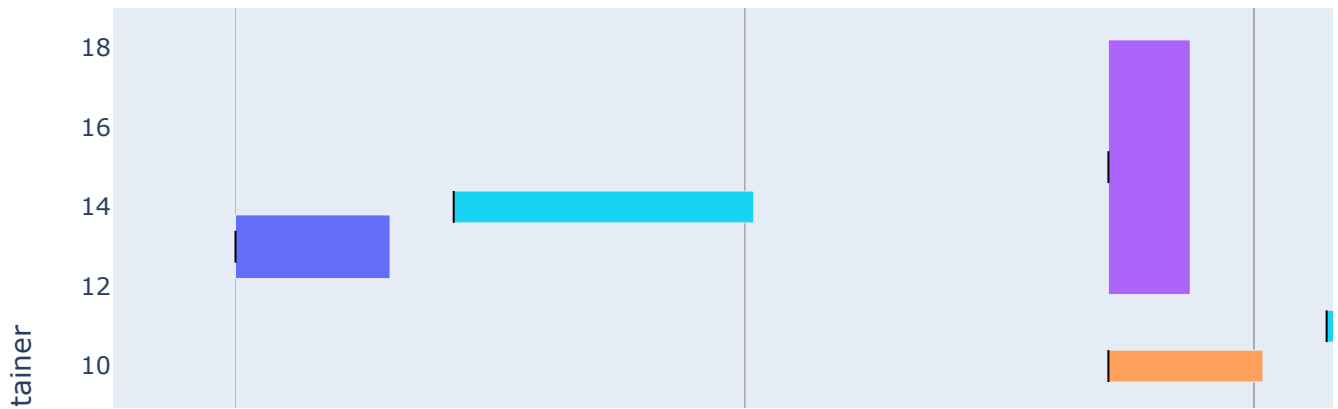
Changed value of parameter TimeLimit to 60.0  
Prev: inf Min: 0.0 Max: inf Default: inf

BEST SOLUTION FOUND:

Total Demurrage Cost: 0  
Total Detention Cost: 0  
Total Stack Cost: -21  
Total Priority Penalty Cost: 14  
Total Overall Cost: -7  
Gap at Best Solution: (%) 0.0

```
In [14]: plot_schedule(x,s)
```





## 4. 14\_instance

- Number of containers (k): 14
- Number of carriers (j): 3
- Number of chassis (c): 4
- Total time horizon: 10 days

```
In [18]: instance_csv_path = "./instances/14_instance.csv"
df = read_instance(instance_csv_path)
df
```

Out[18]:

	14_instance -- 14 containers -- 3 carriers -- 4 chassis -- 10-day horizon	Unnamed: 1	Unnamed: 2	Unnamed: 3	Unnam
header_data	14.0	3.0	4.0	300	
container (k)	1.0	2.0	3.0	4.0	
carrier (j)	a	b	a	b	
rel_date (R_k)	3	5	3	5	
proc_time (P_k)	2.6731484892945785	3.1512902868403145	2.8166907028228287	2.6630357717677327	2.37014403285
priority (rho_k)	9	7	5	12	
free_demurrage (T'_j)	a	6	b	4	

	14_instance -- 14 containers -- 3 carriers -- 4 chassis -- 10-day horizon	Unnamed: 1	Unnamed: 2	Unnamed: 3	Unnam
demurrage_cost (T_j)	a	100	b	300	
free_detention (delta'_j)	a	21	b	28	
detention_cost (delta_j)	a	100	b	50	
leg_travel_times	leg_1	0.0625	leg_2	0.125	

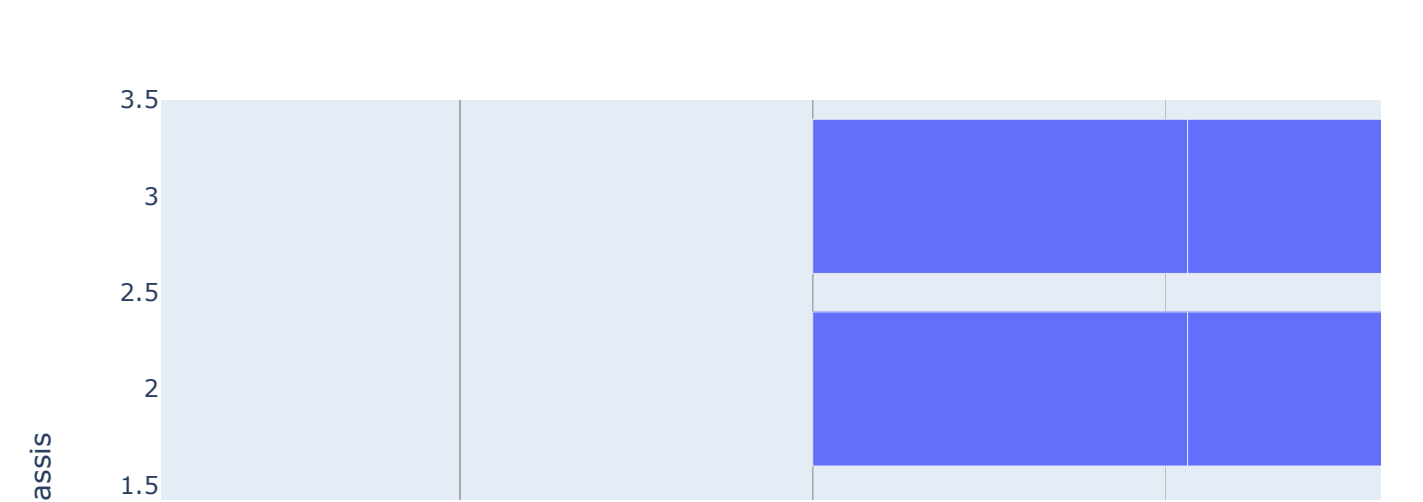
```
In [19]: nK, nJ, nC, S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime, Phi, D,
x, s = run_gurobi_model(S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime)
```

Changed value of parameter TimeLimit to 60.0  
Prev: inf Min: 0.0 Max: inf Default: inf

BEST SOLUTION FOUND:

Total Demurrage Cost: 37  
Total Detention Cost: 0  
Total Stack Cost: 0  
Total Priority Penalty Cost: 104  
Total Overall Cost: 141  
Gap at Best Solution: (%) 99.7352162400706

```
In [20]: plot_schedule(x,s)
```





## 5. 12\_instance

- Number of containers (k): 12
- Number of carriers (j): 3
- Number of chassis (c): 3
- Total time horizon: 21 days

```
In [15]: instance_csv_path = "./instances/12_instance.csv"
df = read_instance(instance_csv_path)
df
```

	12_instance -- 12 containers -- 3 carriers -- 3 chassis -- 21-day horizon					
		Unnamed: 1	Unnamed: 2	Unnamed: 3	Unnam	
header_data	12.0	3.0	3.0	200		
container (k)	1.0	2.0	3.0	4.0		
carrier (j)	a	b	a	b		
rel_date (R_k)	9	7	7	7		
proc_time (P_k)	2.6731484892945785	3.1512902868403145	2.8166907028228287	2.6630357717677327	2.37014403285	
priority (rho_k)	7	12	5	11		
free_demurrage (T_j)	a	6	b	4		
demurrage_cost (T_j)	a	100	b	300		



	12_instance -- 12 containers -- 3 carriers -- 3 chassis -- 21-day horizon	Unnamed: 1	Unnamed: 2	Unnamed: 3	Unnam
free_detention (delta'_j)	a	21	b	28	
detention_cost (delta_j)	a	100	b	50	
leg_travel_times	leg_1	0.0625	leg_2	0.125	

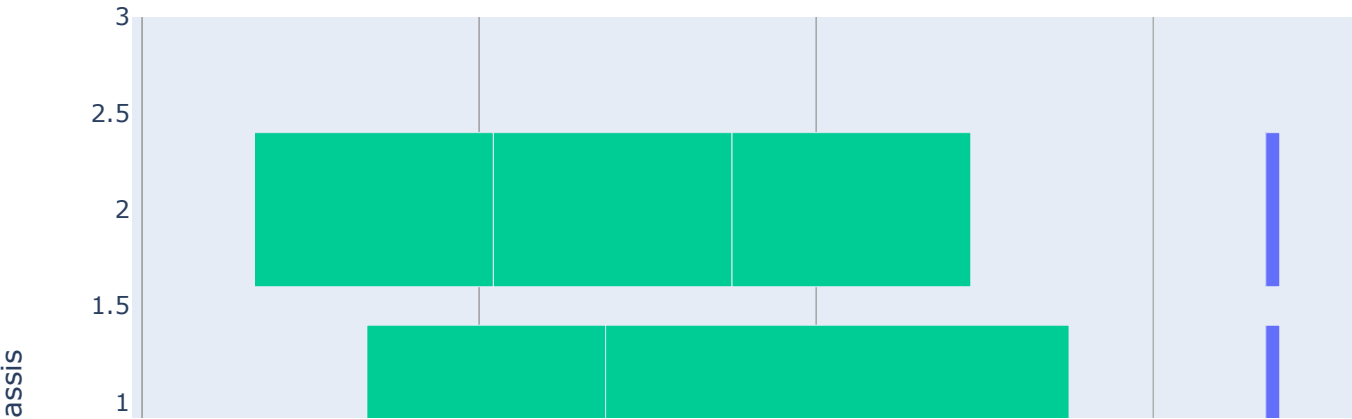
```
In [16]: nK, nJ, nC, S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime, Phi, D,
x, s = run_gurobi_model(S, S_prime, K, J, C, L, R, p, rho, Y, T_prime, T, Delta, Delta_prime,
```

Changed value of parameter TimeLimit to 60.0  
Prev: inf Min: 0.0 Max: inf Default: inf

BEST SOLUTION FOUND:

Total Demurrage Cost: 0  
Total Detention Cost: 0  
Total Stack Cost: -287  
Total Priority Penalty Cost: 114  
Total Overall Cost: -173  
Gap at Best Solution: (%) 0.0

```
In [17]: plot_schedule(x,s)
```



tainer

