



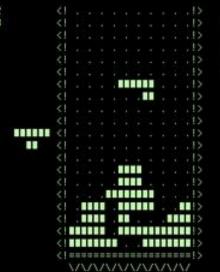
Úvod

7

Inspirace

Robotický stolní fotbal

- Tetris
 - 1984
 - Alexej Pažitnov Sovětská akademie věd
 - Electronika 60

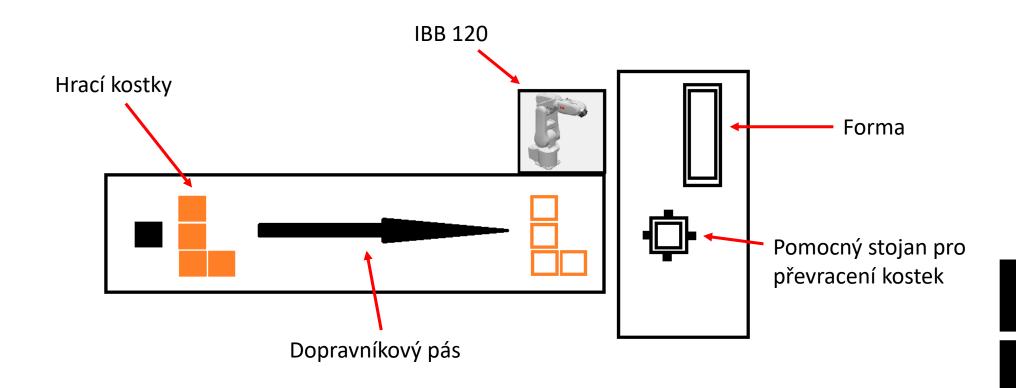


CHET: 304

7: НЯЛЕВО 9: НАПРЯВО 8: ПОВОРОТ 4: УСКОРИТЬ 5: СБРОСИТЬ 1: ПОКАЗАТЬ СЛЕДУЮЩУЮ 9: СТЕРЕТЬ ЭТОТ ТЕКСТ ПРОБЕЛ - СБРОСИТЬ



Schéma pracoviště



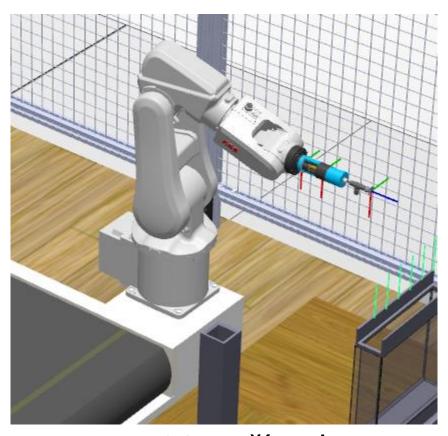
Pozice kostky před vyzvednutím

Vizuální část



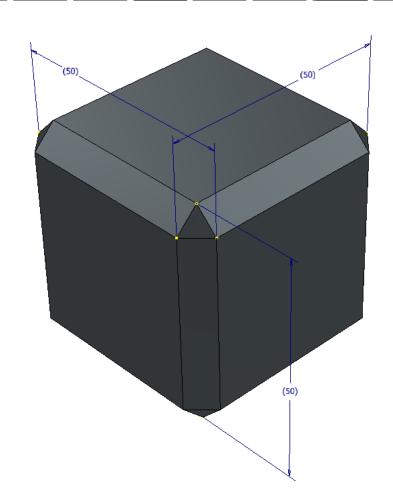
- Aktivní prvky dopravníkový pás, robotické rameno, 6 kostek, hrací forma, stojan k manipulaci
- Pasivní prvky prostředí

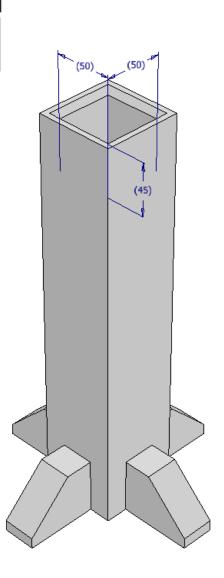
Robot

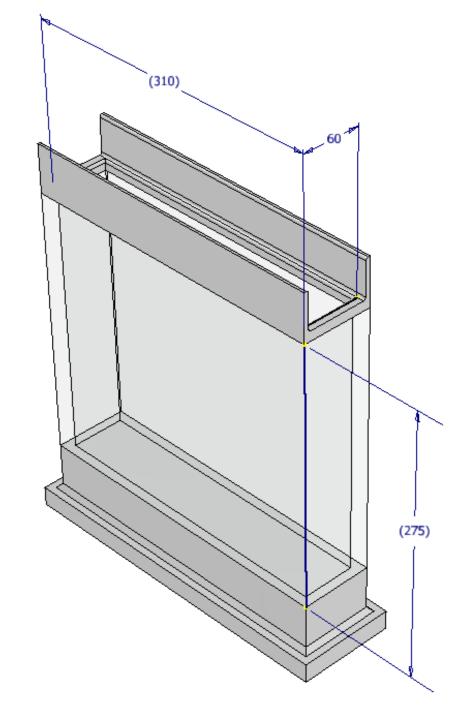


IRB 120 s přísavkou

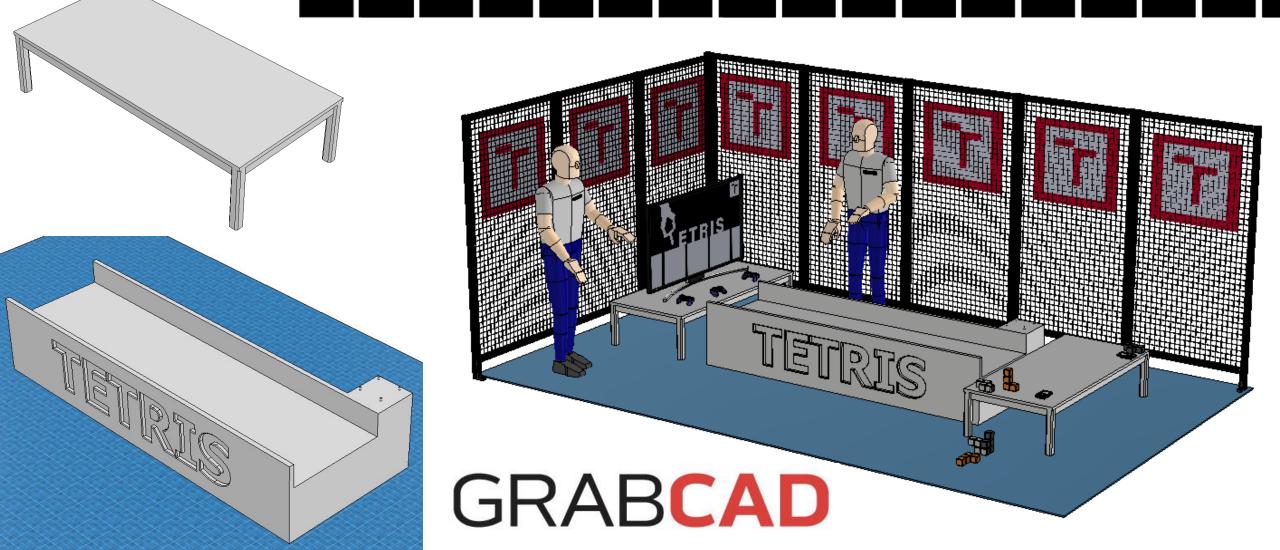
Modely v Inventoru



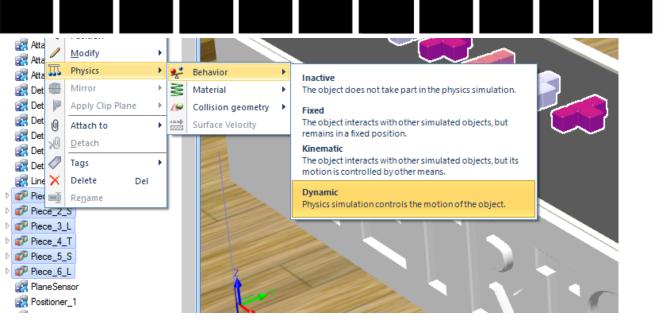


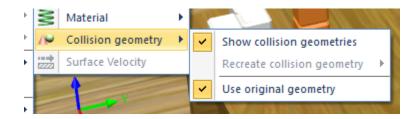


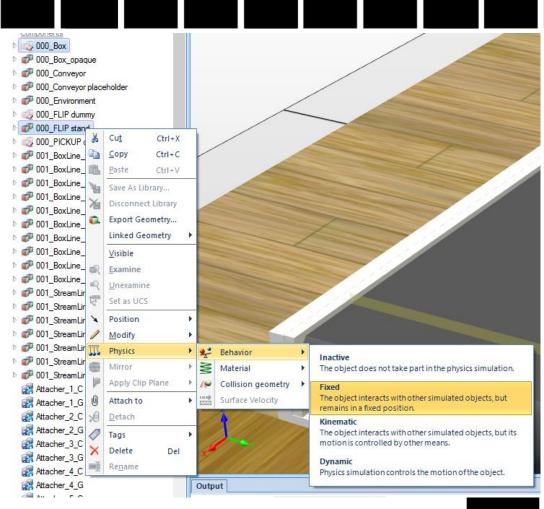




Fyzika prostředí







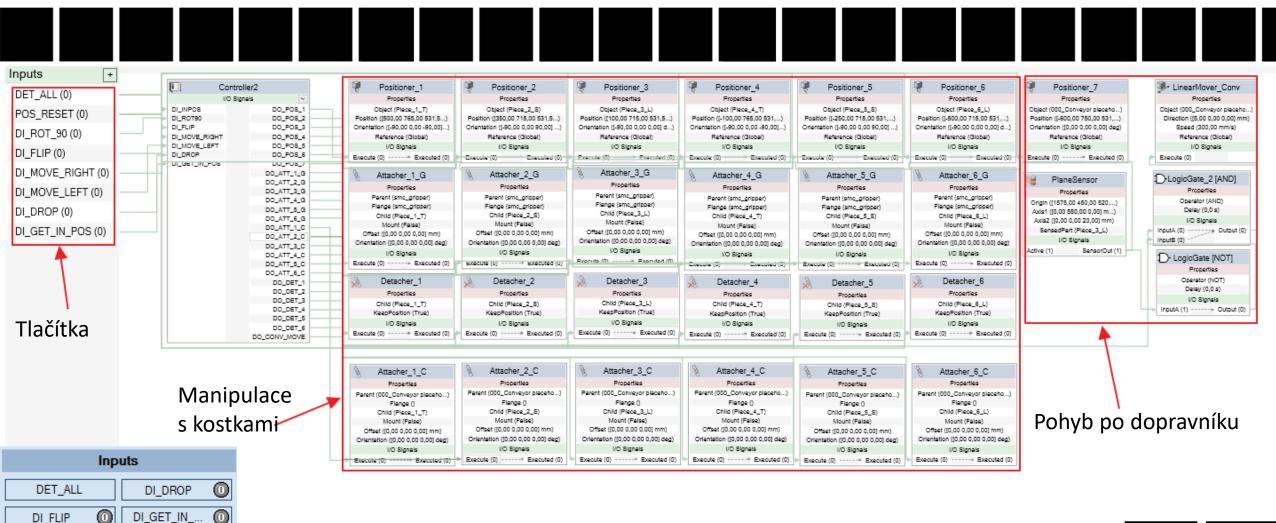
Logika prostředí

DI_MOVE_RI...

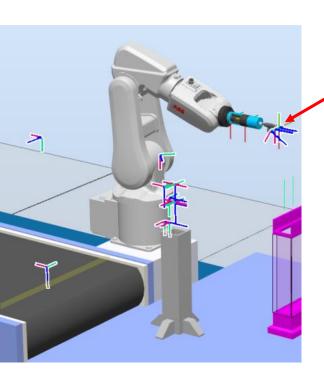
POS RESET

DI_MOVE_LEFT

DI ROT 90



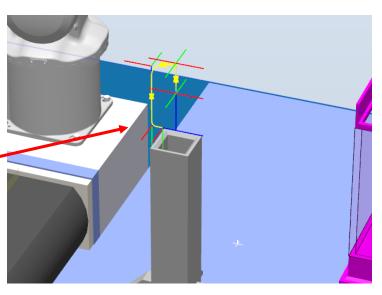
Trasy

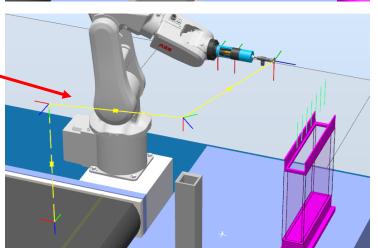


Targety – příklad

Trasa pro *flip* funkci

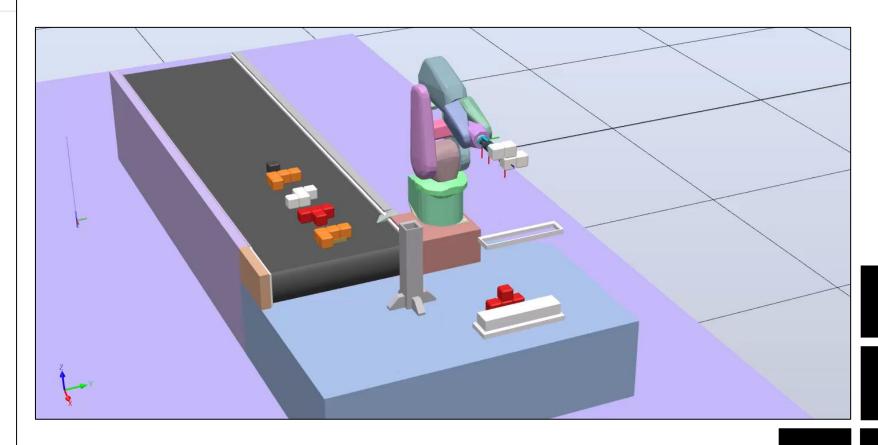
Trasa pro *pick up* funkci





Trasy

```
PROC TestPath()
    MoveL D_000,v1000,fine,smc_gripper\WObj:=wobj0;
    MoveL D 000, v1000, z100, smc gripper\WObj:=wobj0;
   MoveL P 1,v1000,z100,smc gripper\WObj:=wobj0;
   MoveL P 2,v1000,z100,smc gripper\WObj:=wobj0;
   MoveJ P 3,v1000,z100,smc gripper\WObj:=wobj0;
   MoveJ P_2,v1000,z100,smc_gripper\WObj:=wobj0;
   MoveL P 1,v1000,z100,smc gripper\WObj:=wobj0;
    MoveL D 000, v1000, z100, smc gripper\WObj:=wobj0;
   MoveL F 1,v1000,z100,smc gripper\WObj:=wobj0;
   MoveL F 2,v1000,z100,smc gripper\WObj:=wobj0;
   MoveL F_3,v1000,z100,smc_gripper\WObj:=wobj0;
   MoveJ F 4,v1000,z100,smc gripper\WObj:=wobj0;
    MoveL F_5,v1000,z100,smc_gripper\WObj:=wobj0;
   MoveL F_6,v1000,z100,smc_gripper\WObj:=wobj0;
   MoveL F 5,v1000,z100,smc gripper\WObj:=wobj0;
   MoveL F 5R, v1000, z100, smc gripper\WObj:=wobj0;
   MoveL F 6R, v1000, z100, smc gripper\WObj:=wobj0;
   MoveL F_5,v1000,z100,smc_gripper\WObj:=wobj0;
   MoveL F 4,v1000,z100,smc gripper\WObj:=wobj0;
   MoveL F_3,v1000,z100,smc_gripper\WObj:=wobj0;
   MoveL F 2,v1000,z100,smc gripper\WObj:=wobj0;
   MoveL F 1,v1000,z100,smc gripper\WObj:=wobj0;
   MoveL F 1R,v1000,z100,smc_gripper\WObj:=wobj0;
   MoveJ D 000, v1000, z100, smc gripper\WObj:=wobj0;
    MoveL D_000,v1000,fine,smc_gripper\WObj:=wobj0;
   MoveL D 000, v1000, z100, smc gripper\WObj:=wobj0;
   MoveL D 000, v1000, z100, smc gripper\WObj:=wobj0;
   MoveL D_090,v1000,z100,smc_gripper\WObj:=wobj0;
   MoveL D 180,v1000,z100,smc gripper\WObj:=wobj0;
   MoveL D_270,v1000,z100,smc_gripper\WObj:=wobj0;
    MoveL HOME, v1000, z100, smc_gripper\WObj:=wobj0;
ENDPROC
```



Program



Proměnné, resety

```
VAR num CASE_NO := 0;
VAR NUM rof := 0;
VAR NUM rot := 0;
VAR NUM offst_x := 0;
VAR NUM offst_y := 0;
VAR NUM offst_z := 0;
VAR NUM offst_z := 0;
VAR NUM moved := 0;
VAR NUM WHERE_AM_I := 0;
VAR NUM md := 0;
```

```
PROC ResetEnv()
    ! Zastavit dopravník
    SetDO DO CONV MOVE, 0;
    ! Odpojit kostky
    PulseDO DO DET 1;
    PulseDO DO_DET_2;
    PulseDO DO_DET_3;
    PulseDO DO_DET_4;
    PulseDO DO_DET_5;
    PulseDO DO_DET_6;
    ! Vrátit kostky na výchozí pozici
    PulseDO DO_POS_1;
    PulseDO DO_POS_2;
    PulseDO DO POS 3;
    PulseDO DO POS 4;
    PulseDO DO POS 5;
    PulseDO DO POS 6;
    PulseDO DO POS 7;
   ! Vrátit robota na výchozí pozici
   MoveJ HOME, v200, fine, smc_gripper\WObj:=wobj0;
 ENDPROC
```

```
PROC ResetParams()

!md := 0;
rof := 0;
rot := 0;
offst_x := 0;
offst_y := 0;
offst_z := 0;
SetDO DO_FLIPPED, 0;
moved := 0;
ENDPROC
```

Startovní funkce

```
PROC Start()

! Napojit kostky na dopravník
PulseDO DO_ATT_1_C;
PulseDO DO_ATT_2_C;
PulseDO DO_ATT_3_C;
PulseDO DO_ATT_4_C;
PulseDO DO_ATT_5_C;
PulseDO DO_ATT_6_C;
! Rozpohybovat dopravník
SetDO DO_CONV_MOVE, 1;
ENDPROC
```

```
PROC main()
   TEST CASE NO
        CASE 0:
            ResetEnv;
           Start;
            WaitDI DI INPOS, 1;
           CASE NO := 1;
       CASE 1:
           Pickup 1;
           rot or flip 1;
           MoveJ D 000, v1000, z100, smc gripper\WObj:=wobj0;
           CASE NO := 2;
        CASE 2:
           Pickup 2;
           rot or flip 2;
           MoveJ D_000,v1000,z100,smc_gripper\WObj:=wobj0;
           CASE NO := 3;
        CASE 3:
           Pickup 3;
           rot or flip 3;
           MoveJ D_000,v1000,z100,smc_gripper\WObj:=wobj0;
           CASE NO := 4;
       CASE 4:
           Pickup 4;
           rot_or_flip_4;
           MoveJ D_000,v1000,z100,smc_gripper\WObj:=wobj0;
           CASE NO := 5;
        CASE 5:
           Pickup_5;
```

Funkce pickup

```
PROC Pickup_1()

MoveJ P_1,v1000,fine,smc_gripper\WObj:=wobj0;

MoveL P_2,v1000,fine,smc_gripper\WObj:=wobj0;

MoveJ P_3,v1000,fine,smc_gripper\WObj:=wobj0;

PulseDO DO_DET_1;

WaitTime 0.25;

PulseDO DO_ATT_1_G;

MoveJ P_2,v1000,z200,smc_gripper\WObj:=wobj0;

MoveL P_1,v1000,fine,smc_gripper\WObj:=wobj0;

MoveL D_000,v1000,fine,smc_gripper\WObj:=wobj0;

ENDPROC
```

```
PROC main()
    TEST CASE NO
       CASE 0:
            ResetEnv;
            Start;
           WaitDI DI INPOS, 1;
            CASE NO := 1;
        CASE 1:
          ▶Pickup 1;
            rot or flip 1;
           MoveJ D 000,v1000,z100,smc gripper\WObj:=wobj0;
            CASE NO := 2;
       CASE 2:
            Pickup 2;
           rot or flip 2;
           MoveJ D 000,v1000,z100,smc gripper\WObj:=wobj0;
           CASE NO := 3;
       CASE 3:
            Pickup_3;
           rot or flip 3;
           MoveJ D 000,v1000,z100,smc gripper\WObj:=wobj0;
            CASE NO := 4;
       CASE 4:
            Pickup 4;
            rot_or_flip_4;
           MoveJ D 000, v1000, z100, smc gripper\WObj:=wobj0;
            CASE_NO := 5;
        CASE 5:
            Pickup_5;
```

Funkce rot_or_flip

```
PROC rot_or_flip_1()
   ResetParams;
   WHILE rof = 0 DO
       WaitUntil DI_ROT90 = 1 OR DI_FLIP = 1 OR DI_MOVE_RIGHT = 1 OR DI_MOVE_LEFT = 1 OR DI_DROP = 1 OR DI_GET_IN_POS = 1;
       IF DI_ROT90 = 1 THEN
           rotate_90;
           moved := 1;
           WaitTime 1;
       ELSEIF DI_GET_IN_POS = 1 THEN
           Get in position;
       ELSEIF DI FLIP = 1 THEN
           between rotate or move and flip;
           InvertDO DO Flipped:
           MoveJ D_000,v1000,z100,smc_gripper\WObj:=wobj0;
           WaitTime 1;
           !vynuluje parametry rotace a movementu, polohovani nastava od poc. parametru po flipu
           WHERE AM I := 0;
           offst_x := 0;
           offst y := 0;
           offst_z := 0;
           rot := 0:
           rof := 0;
       ELSEIF DI MOVE RIGHT = 1 THEN
           move right;
           moved := 1;
           WaitTime 1;
       ELSEIF DI_MOVE_LEFT = 1 THEN
           move left;
           moved := 1;
           WaitTime 1;
       ELSEIF DI DROP = 1 THEN
           WaitTime 0.25;
           PulseDO DO_DET_1;
           rof := 1;
       ENDIF
   ENDWHILE
ENDPROC
```

```
PROC main()
   TEST CASE NO
        CASE 0:
            ResetEnv;
            Start;
            WaitDI DI INPOS, 1;
            CASE NO := 1;
        CASE 1:
            Pickup 1;
          →rot or flip 1;
           MoveJ D 000, v1000, z100, smc gripper\WObj:=wobj0;
            CASE NO := 2;
        CASE 2:
            Pickup 2;
            rot or flip 2;
            MoveJ D 000, v1000, z100, smc gripper\WObj:=wobj0;
            CASE NO := 3;
        CASE 3:
            Pickup 3;
            rot or flip 3;
            MoveJ D 000, v1000, z100, smc gripper\WObj:=wobj0;
            CASE NO := 4;
        CASE 4:
            Pickup_4;
            rot_or_flip_4;
            MoveJ D 000, v1000, z100, smc gripper\WObj:=wobj0;
            CASE NO := 5;
        CASE 5:
            Pickup 5;
```

Funkce get_in_position

```
PROC Get_in_position()
   TEST WHERE AM I
       CASE 0: ! pozice NAHORE
           offst_x := 0;
           offst_z := 0;
           TEST rot
               CASE 000:
                   MoveJ Offs(D_000, offst_x, offst_y, offst_z), v1000, fine, smc_gripper\WObj:=wobj0;
                   rof := 0;
               CASE 090:
                   MoveJ Offs(D_090, offst_x, offst_y, offst_z), v1000, fine, smc_gripper\WObj:=wobj0;
               CASE 180:
                   MoveJ Offs(D_180, offst_x, offst_y, offst_z), v1000, fine, smc_gripper\WObj:=wobj0;
                   rof := 0;
               CASE 270:
                   MoveJ Offs(D_270, offst_x, offst_y, offst_z), v1000, fine, smc_gripper\WObj:=wobj0;
           ENDTEST
           WaitTime 1;
           WHERE AM I := 1;
       CASE 1: ! pozice DOLE
           offst_x := 119.538;
           offst_z := -160.5;
           TEST rot
                   MoveJ Offs(D_000, offst_x, offst_y, offst_z), v1000, fine, smc_gripper\WObj:=wobj0;
                   rof := 0;
               CASE 090:
                   MoveJ Offs(D_090, offst_x, offst_y, offst_z), v1000, fine, smc_gripper\WObj:=wobj0;
                   rof := 0:
               CASE 180:
                   MoveJ Offs(D_180, offst_x, offst_y, offst_z), v1000, fine, smc_gripper\WObj:=wobj0;
                   rof := 0;
               CASE 270:
                   MoveJ Offs(D_270, offst_x, offst_y, offst_z), v1000, fine, smc_gripper\WObj:=wobj0;
           ENDTEST
           WaitTime 1;
           WHERE_AM_I := 0;
   ENDTEST
ENDPROC
```



Horizontální posun

Obdobně pro levou stranu

```
PROC move_right()
       TEST rot
           CASE 000:
               if_move_right_horiz;
               MoveJ Offs(D_000, offst_x, offst_y, offst_z), v200, fine, smc_gripper\WObj:=wobj0;
               rof := 0;
           CASE 090:
               if_move_right_combo;
               MoveJ Offs(D_090, offst_x, offst_y, offst_z), v200, fine, smc_gripper\WObj:=wobj0;
               rof := 0;
           CASE 180:
               if_move_right_horiz;
               MoveJ Offs(D_180, offst_x, offst_y, offst_z), v200, fine, smc_gripper\WObj:=wobj0;
               rof := 0;
           CASE 270:
               if move right comboII;
               MoveJ Offs(D_270, offst_x, offst_y, offst_z), v200, fine, smc_gripper\WObj:=wobj0;
               rof := 0;
       ENDTEST
ENDPROC
```



Rotace – 4 polohy efektoru

```
PROC rotate 90()
   TEST rot
            CASE 000:
                MoveJ Offs(D_090, offst_x, offst_y, offst_z), v1000, fine, smc_gripper\WObj:=wobj0;
               WaitTime 0.5:
                rof := 0;
                rot := 090;
            CASE 090:
                MoveJ Offs(D_180, offst_x, offst_y, offst_z), v1000, fine, smc_gripper\WObj:=wobj0;
               WaitTime 0.5:
                rof := 0;
                rot := 180;
            CASE 180:
                MoveJ Offs(D 270, offst x, offst y, offst z), v1000, fine, smc gripper\WObj: =wobj0;
               WaitTime 0.5:
                rof := 0:
                rot := 270;
            CASE 270:
                MoveJ Offs(D 000, offst x, offst y, offst z), v1000, fine, smc gripper\WObj: =wobj0;
                rof := 0:
                rot := 000;
        ENDTEST
ENDPROC
```

```
PROC Flip 1()
    MoveL D 000, v1000, z100, smc gripper\WObj:=wobj0;
    MoveJ Offs(F 1, 0, 0, 200), v1000, fine, smc gripper\WObj:=wobj0;
    !MoveL F 1,v1000,fine,smc gripper\WObj:=wobj0;
    MoveL F 2,v1000,fine,smc gripper\WObj:=wobj0;
    PulseDO DO DET 1;
    WaitTime 0.25;
    MoveL F 3,v1000,z100,smc gripper\WObj:=wobj0;
    MoveL F_4,v1000,z100,smc_gripper\WObj:=wobj0;
    MoveL F_5,v1000,z100,smc_gripper\WObj:=wobj0;
    MoveL F_6,v1000,fine,smc_gripper\WObj:=wobj0;
    PulseDO DO ATT 1 G;
    WaitTime 0.25;
    MoveL F 5,v1000,z100,smc gripper\WObj:=wobj0;
    MoveL F 5R, v1000, z100, smc gripper\WObj:=wobj0;
    MoveL F 6R, v1000, fine, smc gripper\WObj:=wobj0;
    PulseDO DO DET 1;
    WaitTime 0.25;
   MoveL F_5,v1000,z100,smc_gripper\WObj:=wobj0;
    MoveL F_4,v1000,z100,smc_gripper\WObj:=wobj0;
    MoveL F_3,v1000,z100,smc_gripper\WObj:=wobj0;
    MoveL F_2,v1000,fine,smc_gripper\WObj:=wobj0;
    PulseDO DO ATT 1 G;
    WaitTime 0.25:
    MoveL Offs(F 2, 0, 0, 300), v1000, fine, smc gripper\WObj:=wobj0;
    !MoveL F 1,v1000,z100,smc gripper\WObj:=wobj0;
    !MoveL F 1R,v1000,z100,smc gripper\WObj:=wobj0;
    !MoveJ D 000,v1000,fine,smc gripper\WObj:=wobj0;
ENDPROC
```

Ī

Paměť

```
! offst y -----
                                                                                                ! (not)flipped -----
PROC if move right horiz() -
                                                                                                PROC if move right combo()
   IF offst y < 50 THEN
                                                                                                    IF DO FLIPPED = 0 THEN
   offst_y := offst_y + 50;
                                                                                                     if_move_right_vert;
   ELSEIF offst y >= 50 THEN
                                                                                                    ELSEIF DO FLIPPED = 1 THEN
   offst y := offst y + 0;
                                                                                                     if move right horiz;
   ENDIF
                                                                                                    ENDIF
ENDPROC
                                                                                                ENDPROC
PROC if move right vert() -
                                                                                                PROC if move right comboII()
   IF offst y < 100 THEN
                                                                                                    IF DO FLIPPED = 0 THEN
   offst_y := offst_y + 50;
                                                                                                        if_move_right_horiz;
   ELSEIF offst_y >= 100 THEN
                                                                                                    ELSEIF DO FLIPPED = 1 THEN
   offst y := offst y + 0;
                                                                                                        if move right vert;
                                                                                                    ENDIF
ENDPROC
                                                                                                ENDPROC
PROC if move left horiz() -
                                                                                                PROC if move left combo()
   IF offst y > -100 THEN
                                                                                                    IF DO FLIPPED = 0 THEN
   offst_y := offst_y - 50;
                                                                                                    if move left vert;
   ELSEIF offst y <= -100 THEN
                                                                                                    ELSEIF DO FLIPPED = 1 THEN
   offst y := offst y + 0;
                                                                                                    if move left horiz;
   ENDIF
                                                                                                    ENDIF
ENDPROC
                                                                                                ENDPROC
PROC if move left vert() -
                                                                                                PROC if move left comboII()
   IF offst y > -150 THEN
                                                                                                    IF DO FLIPPED = 0 THEN
   offst_y := offst_y - 50;
                                                                                                        if_move_left_horiz;
   ELSEIF offst_y <= -100 THEN
                                                                                                    ELSEIF DO FLIPPED = 1 THEN
   offst y := offst y + 0;
                                                                                                        if move left vert;
   ENDIF
                                                                                                    ENDIF
```

flipování má vliv na polohu kostky vůči

......



Ošetření kolizí

Main funkce

```
CASE 0:
      ResetEnv;
      Start;
      WaitDI DI_INPOS, 1;
      CASE NO := 1;
   CASE 1:
      Pickup_1;
      rot_or_flip_1;
      MoveJ D_000,v1000,z100,smc_gripper\WObj:=wobj0;
      CASE_NO := 2;
  CASE 2:
      Pickup_2;
      rot_or_flip_2;
      MoveJ D_000,v1000,z100,smc_gripper\WObj:=wobj0;
      CASE_NO := 3;
  CASE 3:
      Pickup_3;
      rot or flip 3;
      MoveJ D_000,v1000,z100,smc_gripper\WObj:=wobj0;
      CASE_NO := 4;
  CASE 4:
      Pickup_4;
      MoveJ D_000,v1000,z100,smc_gripper\WObj:=wobj0;
      CASE_NO := 5;
  CASE 5:
      Pickup_5;
      rot or flip 5;
      MoveJ D_000,v1000,z100,smc_gripper\WObj:=wobj0;
      CASE_NO := 6;
  CASE 6:
      Pickup_6;
      rot or flip 6;
      MoveJ D_000,v1000,z100,smc_gripper\WObj:=wobj0;
      CASE_NO := 7;
  CASE 7:
      CASE_NO := 8;
  CASE 8:
      CASE_NO := 9;
   CASE 9:
      CASE NO := 10;
   CASE 10:
       WaitTime 5;
       ResetEnv;
       ResetParams;
       Break;
ENDTEST
```

