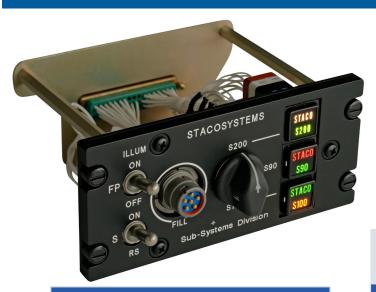
stacosystems™

CONTROL PANEL ASSEMBLY DESIGN GUIDE

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CUSTOM CONTROL PANEL ASSEMBLIES

Enclosure types:

- ▶ Open (shown above)
- ▶ Closed:
 - ▶ Bent sheet metal
 - ▶ Machined aluminum: sealed (IP67), added structural strength

■ Interface & Connectors:

- ▶ RS232
- ▶ RS422
- ARINC 429
- ▶ MIL-STD-1533
- ▶ Ethernet
- ▶ RJ45
- ▶ Circular
- ▶ MIL-DTL-38999
- ▶ MIL-DTL-24308 DSUB

Mounting:

- ▶ Console mount
- ▶ Rail / rack mount
- ▶ Waterproof mount

Custom Harnessing & Cabling:

- ▶ Incl. IPC + J-STD certified soldering
- Unlimited applications including:
- **▶** Simulation, Training
- **▶** Avionics, Marine, Ground Vehicles
- **▶** Commercial, Military



Prototype to Production with No Minimum

Staco Systems has the **in-house design and engineering capabilities** to integrate all the components that your sub-assembly requires, allowing you to focus on your core competencies and keep your production on time and on budget.

Below are the component options to consider at the initial stage of your project. Whether it's a custom design or a build-to-print, we can assit you.

One-stop supplier for any sub-assemblies

COMPONENT OPTIONS CHECKLIST:

SWITCHES



Pushbutton:

- ▶ Switch action: alternate, momentary or indicator
- ▶ Circuitry: single pole, double pole, four pole
- ▶ Voltage: 5V, 28V
- ▶ Bus config.: horizontal, vertical, top, bottom, right, left
- ▶ Ground: common lamp ground, split lamp ground
- ▶ Lamp type:incandescent, LED, high-bright multichip
- ▶ Termination: PCB, crimp pin, solder
- ▶ Sealing: solvent resistant, watertight, standard
- ▶ Display: horizontal/vertical split, full screen, 2/3/4-way
- ▶ Legend: illuminated, non-illuminated, color
- ▶ Character size: .072' to .145"
- ▶ Switch size and depth
- ▶ Switch guards: transparent, metal, custom

Rotary:

- ▶ Single deck, multideck, keylock
- ▶ Rotary encoder
- ▶ Hand grip rotary

Toggle:

- ▶ Lever lock
- ▶ Standard

Others:

- ▶ Dome switch
- ▶ Rocker switch
- ▶ Marine grade
- ▶ Tachometer
- ▶ Potentiometer
- ▶ Emergency stop switch
- ▶ Relay
- ▶ Key switch
- ▶ Thumbwheel



LIGHT PLATES

Surface Type:

- ▶ Traditional painted acrylic
- ▶ Patented wear-resistant polymer

Assembly Type:

- ▶ Type V Incandescent
- ▶ Type VII NVIS
- ▶ Other MIL-STD-7788

Sun light readable:

- ▶ Background gloss
- ▶ Hidden legends
- ▶ Contrasting legends
- ▶ Hidden indicator lights

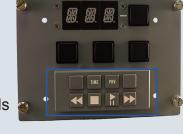
Colors and Lighting:

- ▶ Panel color FED-STD-595, BAC, grey, black, other
- ▶ Text color unlit FED-STD-595
- ▶ Text lit color, white, blue white red, green other NVIS
- ▶ Lighting: NVIS compliant, LED or incandescent

Others:

- ▶ Thickness: follows 7788 requirements
- ▶ Termination: connector, flying leads, bi pin
- ▶ Mounting style, front removable
- ▶ Fonts: customizable, unlimited
- ▶ Unlimited languages, graphics
- ▶ Sealed: water resistant

DATA ENTRY



Custom keypads & keyboards with multiple languages

■ Mounting Type:

- ▶ Panel mount
- ▶ Drawer mount
- ▶ Desktop keyboard

Backlighting options:

- ▶ Standard LED
- **▶** NVIS
- ▶ Dimming: 5-level, custom

Interface:

- ▶ USB 2.0 / 3.0
- ▶ PS/2
- ▶ Serial RS232 / RS422 / RS485

Environmental requirements:

- ▶ EMI/RFI
- ▶ Rugged / standard
- ▶ IP65 / IP66 / IP67 / NEMA 4

Key requirements:

- ▶ Material: Plastic, rubber, silicone, metal, custom
- ▶ Custom layout, keycap, print legends, tactile feel

Pointing device requirements:

- ▶ Touch pad with / without glove touchable
- ▶ HulaPoint
- ▶ Trackball
- ▶ Seperate pointing device

