

MODEL : MF-7500 SERIES

List No : 1595-03

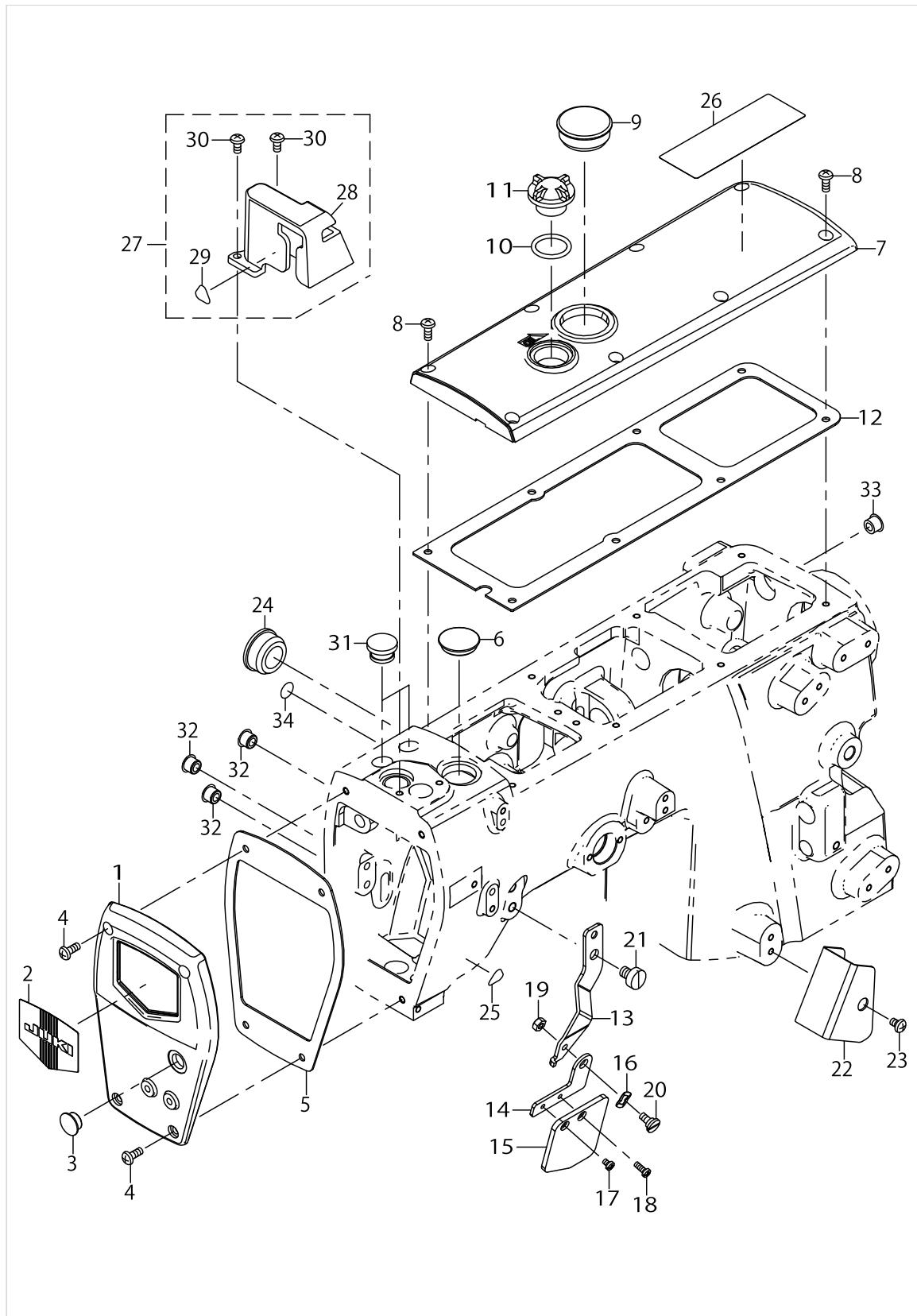
PARTS LIST

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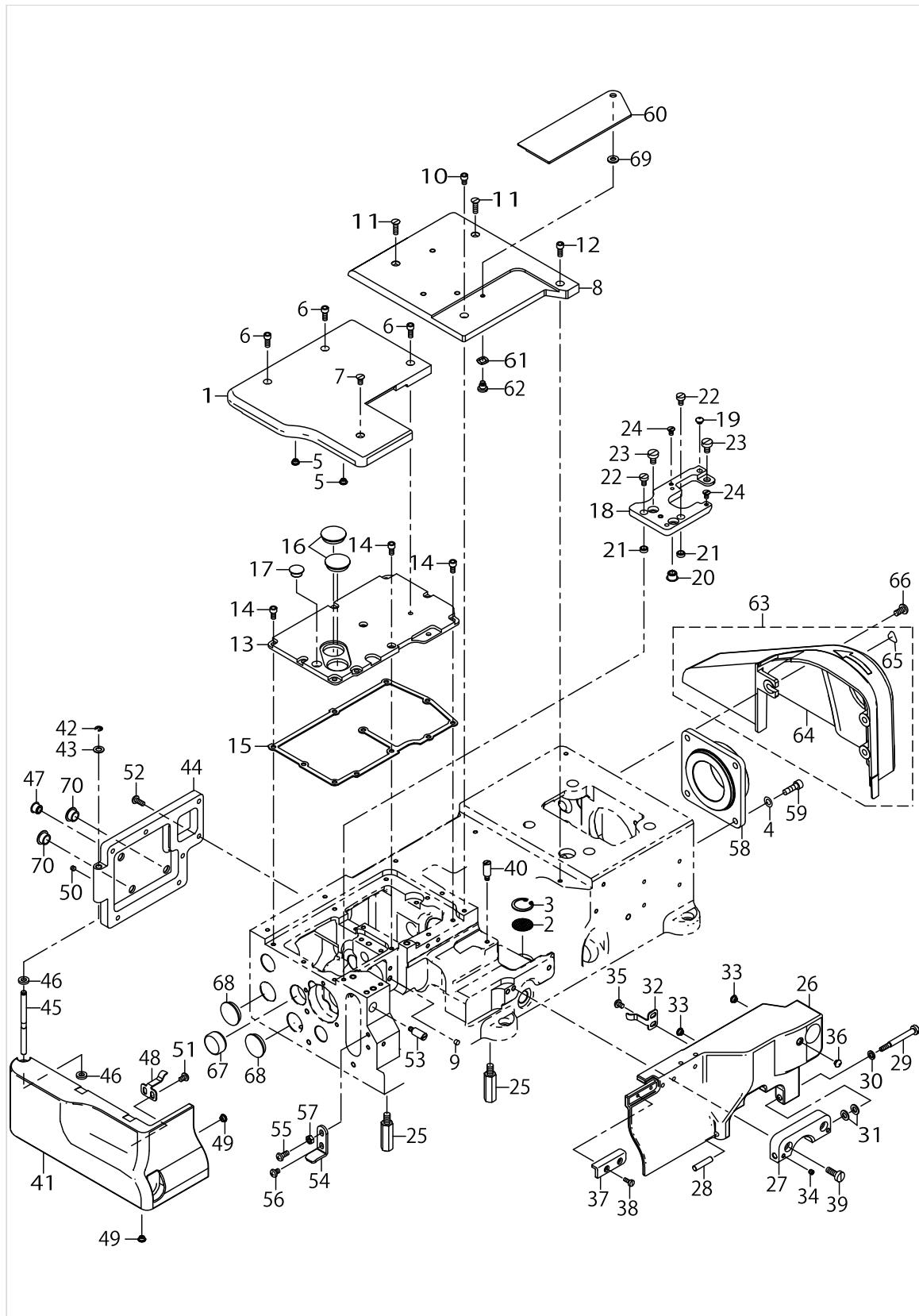
MISCELLANEOUS COVER COMPONENTS (1)



MISCELLANEOUS COVER COMPONENTS (1)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|----------------------------------|---------|-------|------|-----|
| 1 | 70001411 | FACE COVER | | | | 1 |
| 2 | 22902506 | PLATE | | | | 1 |
| 3 | TA1050504R0 | RUBBER PLUG | | | | 1 |
| 4 | SM4041055SP | SCREW | | ☆ | | 4 |
| 5 | 70001416 | GASKET H | | | | 1 |
| 6 | TA2050406R0 | RUBBER PLUG | | | | 1 |
| 7 | 70001409 | TOP COVER | | | | 1 |
| 8 | SM4041055SP | SCREW | | | | 8 |
| 9 | 10753309 | WINDOW PLATE RUBBER PLUG | | | | 1 |
| 10 | RO195240100 | O-RING | | | | 1 |
| 11 | 22924708 | OIL SIGHT WINDOW | | | | 1 |
| 12 | 13300801 | GASKET T | | | | 1 |
| 13 | 70001421 | BRACKET HOLDER | | | | 1 |
| 14 | 40033341 | BRACKET | | | | 1 |
| 15 | 13301700 | PROTECTION SHIELD | | | | 1 |
| 16 | WZ0641510KP | WAVED WASHER 6.4X11X0.3 | | | | 1 |
| 17 | SM4030455SN | SCREW | | | | 1 |
| 18 | SM4030855SN | SCREW M3 L=8.0 | | | | 1 |
| 19 | NM6040000SN | NUT M4 | | | | 1 |
| 20 | SD0640246SP | SHOULDER SCREW D=6.35 H=2.4 | | | | 1 |
| 21 | SM4060801SE | SCREW | | | | 1 |
| 22 | 70001422 | THREAD COVER | | | | 1 |
| 23 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 24 | TA2351004R0 | RUBBER PLUG | | | | 1 |
| 25 | CM300200001 | FINGER INJURY CAUTION LABEL (16) | | | | 1 |
| 26 | CM301300001 | SAFETY LABEL | | | | 1 |
| 27 | 70001837 | NEEDLE BAR GUARD ASSY | | | | 1 |
| 28 | 70001407 | NEEDLE BAR GUARD | | * | | 1 |
| 29 | CM300200001 | FINGER INJURY CAUTION LABEL (16) | | * | | 1 |
| 30 | SM4040855SP | SCREW | | * | | 2 |
| 31 | TA1250705R0 | RUBBER PLUG | | | | 2 |
| 32 | TA0850604R0 | RUBBER PLUG | | | | 3 |
| 33 | TA0850604R0 | RUBBER PLUG | | | | 1 |
| 34 | 22901805 | GROUND MARK | | | | 1 |

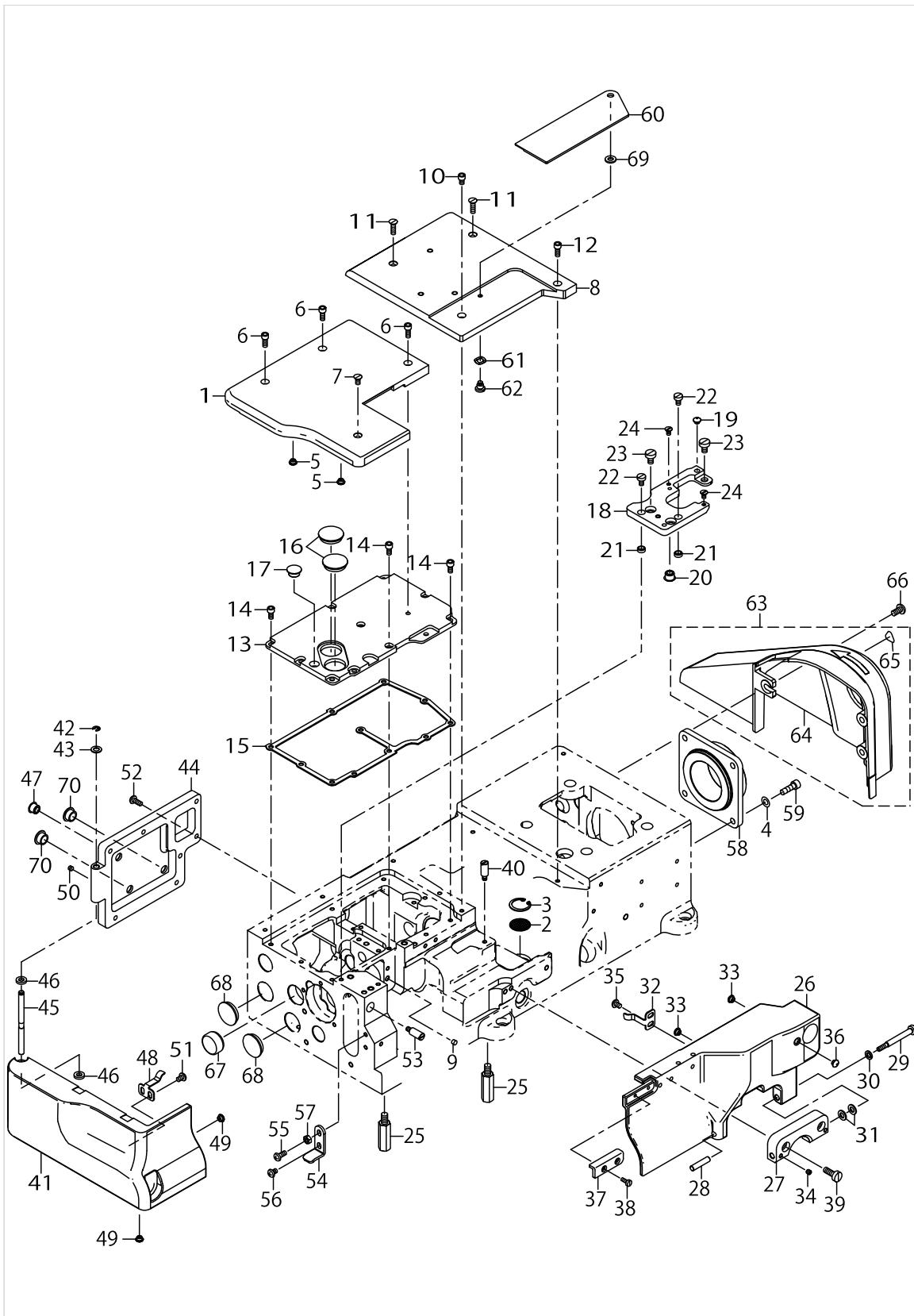
MISCELLANEOUS COVER COMPONENTS (2)



MISCELLANEOUS COVER COMPONENTS (2)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|---------------------------|---------|-------|------|-----|
| 1 | 70001420 | CLOTH PLATE LEFT | | | | 1 |
| 2 | 13426903 | MESH PLATE | | | | 1 |
| 3 | RC1900002KP | C-RING 19(20.5) | | | | 1 |
| 4 | WP0531000SD | WASHER M5 | | | | 4 |
| 5 | 13302302 | RUBBER BUMPER | | | | 2 |
| 6 | SM6041002TP | SCREW M4X0.7 L=10 | | | | 3 |
| 7 | SM1040800SP | SCREW | | | | 1 |
| 8 | 70001978 | CLOTH PLATE RIGHT | | | | 1 |
| 9 | TA0400301M0 | PLUG D=4X4.5 L=3 | | | | 1 |
| 10 | SM6040602TP | SCREW M4X0.7 L=6 | | | | 1 |
| 11 | SM10414C0SP | SCREW | | | | 2 |
| 12 | SM6041002TP | SCREW M4X0.7 L=10 | | | | 1 |
| 13 | 70001415 | BED TOP COVER | | | | 1 |
| 14 | SM6040800SP | SCREW | | | | 11 |
| 15 | 70001423 | GASKET B | | | | 1 |
| 16 | TA2050416R0 | RUBBER PLUG | | | | 2 |
| 17 | TA1050504R0 | RUBBER PLUG | | | | 1 |
| 18 | 70001424 | THROAT PLATE SUPPORT | | | | 1 |
| 19 | 13302302 | RUBBER BUMPER | | | | 1 |
| 20 | TA0850604R0 | RUBBER PLUG | | | | 1 |
| 21 | 40082196 | ADJUSTING COLLAR | | ☆ | | 2 |
| 22 | SM60407C0TP | SCREW M4 L=7 | | ☆ | | 2 |
| 23 | SM6050800SP | SCREW M5 L=8 | | | | 3 |
| 24 | 13302203 | SCREW | | | | 2 |
| 25 | 13301809 | SUPPORT STUD | | | | 4 |
| 26 | 70001426 | SWING DOWN COVER | | | | 1 |
| 27 | 70001431 | HINGE | | | | 1 |
| 28 | 13409800 | DIFF LINK PIN | | | | 1 |
| 29 | 70001414 | SCREW | | | | 1 |
| 30 | WS0510002KP | SPRING WASHER 5.1X9.2X1.3 | | | | 1 |
| 31 | WP0531000SC | WASHER 5.3X10X1 | | | | 2 |
| 32 | 13304308 | LATCH SPRING | | ☆ | | 1 |
| 33 | 13302302 | RUBBER BUMPER | | | | 2 |
| 34 | SM8040412TP | SET SCREW M4 L=4 | | | | 2 |
| 35 | SM4040655SP | SCREW M4 L=6 | | | | 2 |
| 36 | 13302302 | RUBBER BUMPER | | | | 1 |
| 37 | 40099371 | BRACKET | | | | 1 |
| 38 | SM6030800SP | SCREW M3X0.5 L=8 | | ☆ | | 2 |
| 39 | SM6051400SP | SCREW | | | | 2 |
| 40 | 13302104 | PIN | | | | 1 |
| 41 | 70001418 | SIDE COVER | | | | 1 |
| 42 | RE0300000K0 | E-RING 3 | | | | 1 |
| 43 | WP0550800SP | WASHER 5.5X10X0.8 | | | | 1 |
| 44 | 70001659 | FEED CHAMBER COVER | | | | 1 |
| 45 | 13305107 | PIN FOR SIDE COVER | | | | 1 |
| 46 | 13302708 | RUBBER WASHER | | | | 2 |
| 47 | TA0850604R0 | RUBBER PLUG | | | | 1 |

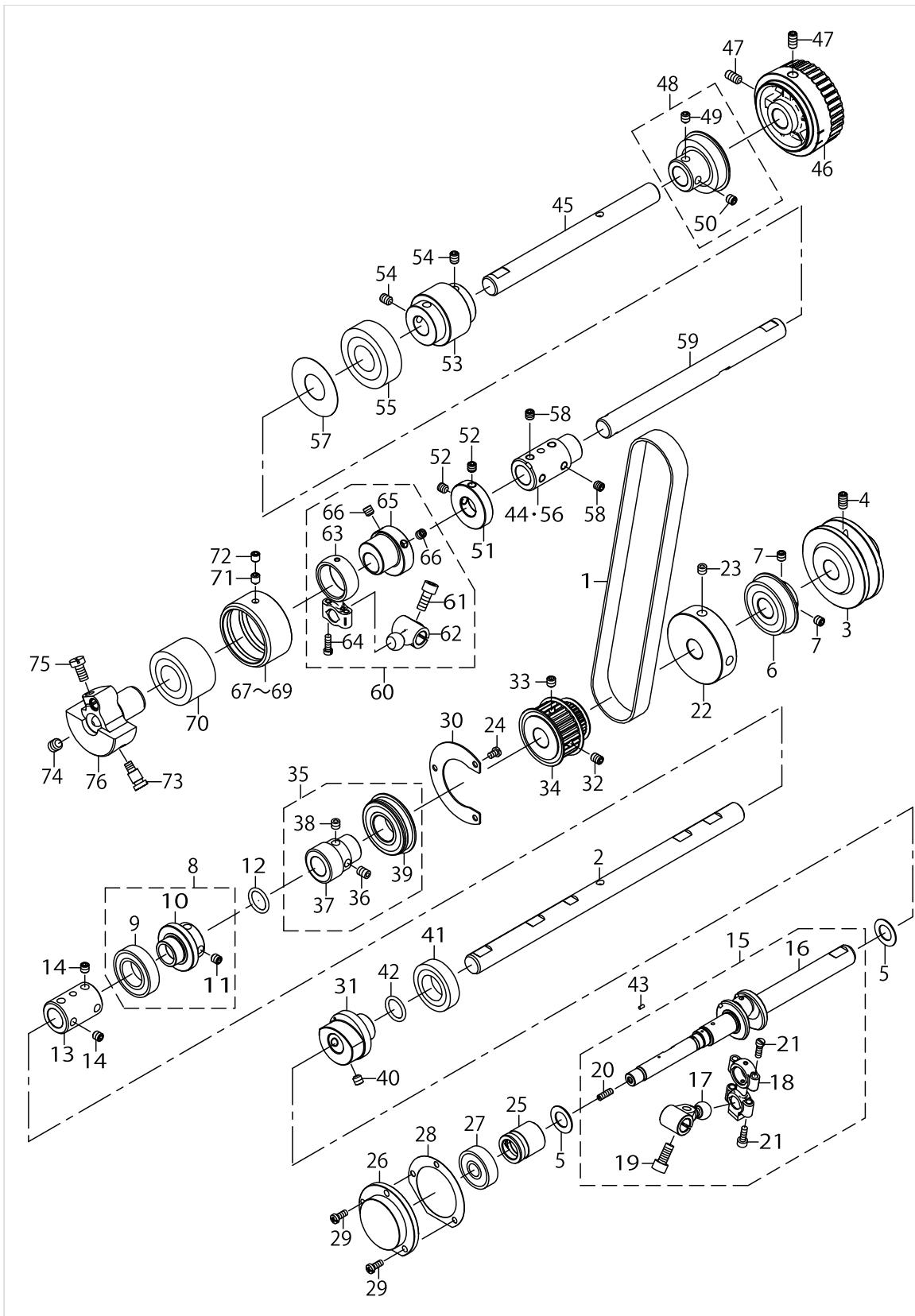
MISCELLANEOUS COVER COMPONENTS (2)



MISCELLANEOUS COVER COMPONENTS (2)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|----------------------------------|---------|-------|------|-----|
| 48 | 13304308 | LATCH SPRING | | | ☆ | 1 |
| 49 | 13302302 | RUBBER BUMPER | | | | 2 |
| 50 | SM8040312TP | SCREW M4 L=3 | | | | 1 |
| 51 | SM4040555SP | SCREW | | | | 2 |
| 52 | SM4041055SP | SCREW | | | | 7 |
| 53 | 13302104 | PIN | | | | 1 |
| 54 | 13304209 | SUPPORT BRACKET | | | | 1 |
| 55 | SM4041055SP | SCREW | | | | 1 |
| 56 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 57 | NM6040000SN | NUT M4 | | | | 1 |
| 58 | 70001436 | HOUSING | | | | 1 |
| 59 | SM6051602TP | SCREW M5X0.8 L=16 | | | | 4 |
| 60 | 70001976 | SLIDE COVER | | | | 1 |
| 61 | WZ0641510KP | WAVED WASHER 6.4X11X0.3 | | | | 1 |
| 62 | 70004493 | SHOULDER SCREW | | | | 1 |
| 63 | 70001831 | DRIVING BELT COVER ASSY | | | | 1 |
| 64 | 70001830 | DRIVING BELT COVER | | * | | 1 |
| 65 | CM300200001 | FINGER INJURY CAUTION LABEL (16) | | * | | 1 |
| 66 | SM4051055SP | SCREW | | | | 3 |
| 67 | TA2101002R0 | RUBBER PLUG | | | | 1 |
| 68 | TA2050416R0 | RUBBER PLUG | | | | 2 |
| 69 | WP0501016SD | WASHER 5X10.5X1 | | | | 1 |
| 70 | TA1050504R0 | RUBBER PLUG | | | | 2 |

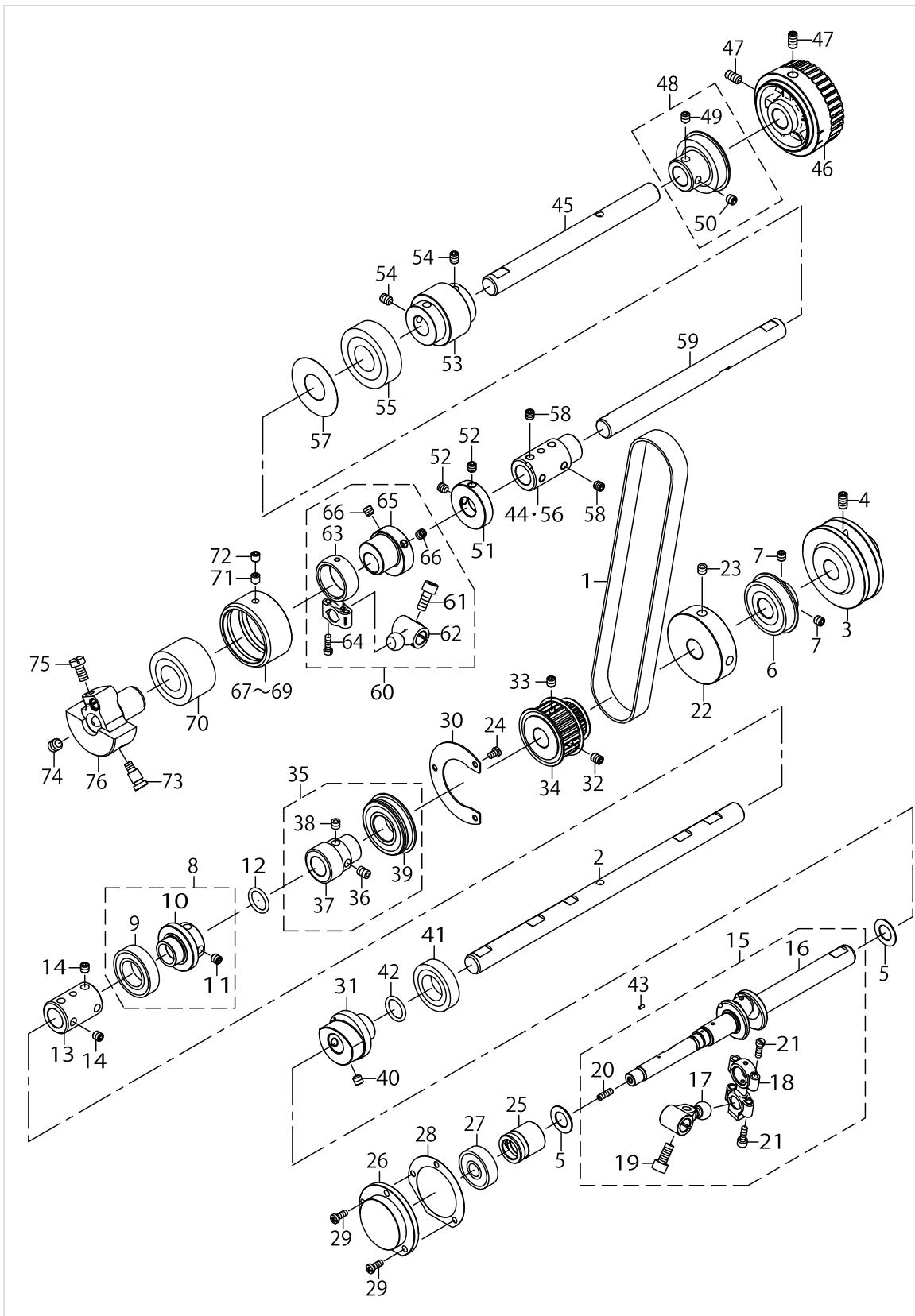
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------|---------------|-------|------|-----|
| 1 | 70004635 | TIMING_BELT | | | | 1 |
| 2 | 70001445 | LOWER MAINSHAFT RIGHT | | | | 1 |
| 3 | 13406707 | LOWER_PULLEY | | | | 1 |
| 4 | SM8061212TP | SCREW M6X12 | | | | 2 |
| 5 | 40017824 | LOOPER LOD STOPPER | | | | 1 |
| 6 | 70004640 | COUPLING_E_ASSY | | | | 1 |
| 7 | SM8060612TP | SCREW M6 L=6 | | | | 2 |
| 8 | 13308457 | BEARING ASSY C | | | | 1 |
| 9 | 70004197 | BEARING | | * | | 1 |
| 10 | 40018922 | COUPLING C | | * | | 1 |
| 11 | SM8060612TP | SCREW M6 L=6 | | * | | 2 |
| 12 | RO148240200 | O-RING | | | | 1 |
| 13 | 13307509 | JOINT | | | | 1 |
| 14 | SM8060612TP | SCREW M6 L=6 | | | | 4 |
| 15 | 70004630 | LMS_LEFT_ASSY | | | | 1 |
| 16 | 70004631 | LOWER_MAINSHAFT_LEFT | | * | | 1 |
| 17 | 70004633 | LOOPER_DRIVE | | * | | 1 |
| 18 | 70004632 | LOOPER_ROD_DRIVE | | * | | 1 |
| 19 | SM6061402TP | SCREW M6 L=14 | | * | | 1 |
| 20 | SM8040412TP | SCREW M4X4 | | * | | 1 |
| 21 | 13324108 | SCREW | | * | | 4 |
| 22 | 70003316 | FLY_WHEEL | | | | 1 |
| 23 | SM8060612TP | SCREW M6 L=6 | | | | 2 |
| 24 | SM4040655SP | SCREW M4 L=6 | | | | 3 |
| 25 | 70001447 | BUSHING LMS MIDDLE | | | | 1 |
| 26 | 70001448 | BUSHING LMS LEFT | | | | 1 |
| 27 | 70005086 | BEARING | | | | 1 |
| 28 | 13308705 | GASKET FOR BUSHING LEFT | | | | 1 |
| 29 | SM4041055SP | SCREW | | | | 3 |
| 30 | 70001451 | THRUST PLATE | | | | 1 |
| 31 | 70001453 | BEARING HOLDER | | | | 1 |
| 32 | SM8060812TP | SCREW M6 L=8 | | | | 1 |
| 33 | SM8060842TP | SCREW M6 L=8 | | | | 1 |
| 34 | 70004184 | LMS_SPROCKET | | | | 1 |
| 35 | 70004489 | LMS_WORM_ASSY | | | | 1 |
| 36 | SM8060552TP | SCREW M6 L=5 | | * | | 1 |
| 37 | 13308507 | COUPLING D | | * | | 1 |
| 38 | SM8060842TP | SCREW M6 L=8 | | * | | 1 |
| 39 | 70004484 | BEARING | | * | | 1 |
| 40 | SM8060612TP | SCREW M6 L=6 | | | | 2 |
| 41 | SB120001500 | BEARING | | | | 1 |
| 42 | RO148240200 | O-RING | | | | 1 |
| 43 | 40035711 | OIL WICK | | | | 2 |
| 44 | 70003331 | COUPLING B | FOR UT35,UT37 | | | 1 |
| 45 | 70001437 | UPPER MAINSHAFT RIGHT | | | | 1 |
| 46 | 70001439 | UPPER_PULLEY | | | | 1 |
| 47 | SM8061212TP | SCREW M6X12 | | | | 2 |

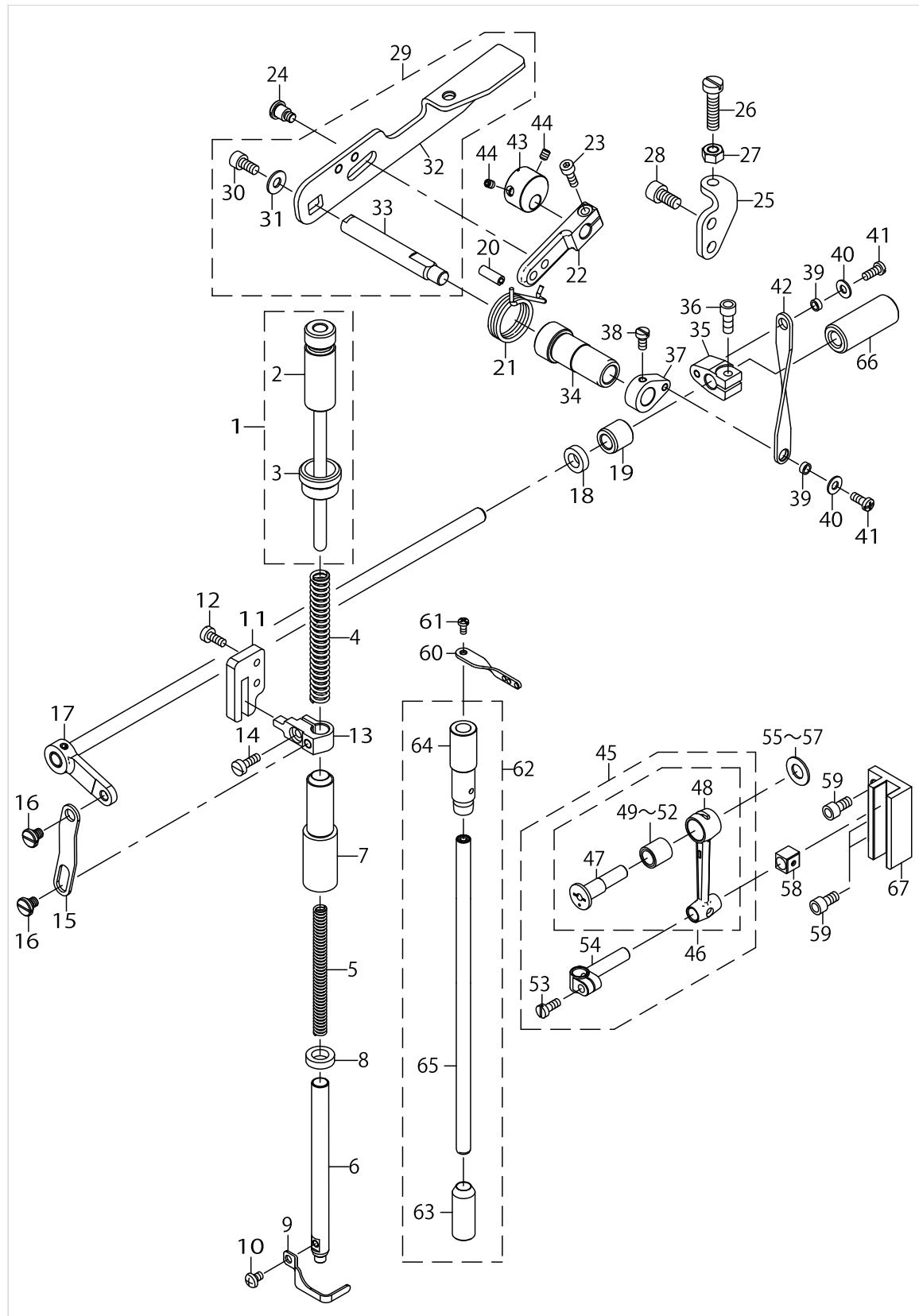
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------|-----------------|-------|------|-----|
| 48 | 13307251 | BEARING ASSY A | | | | 1 |
| 49 | SM8060842TP | SCREW M6 L=8 | | * | | 1 |
| 50 | SM8060612TP | SCREW M6 L=6 | | * | | 1 |
| 51 | 70001443 | COLLAR | | | | 1 |
| 52 | SM8060612TP | SCREW M6 L=6 | | | | 2 |
| 53 | 13307301 | UMS SPROCKET | | | | 1 |
| 54 | SM8060812TP | SCREW M6 L=8 | | | | 4 |
| 55 | SB120002200 | BEARING | | | | 1 |
| 56 | 70001440 | COUPLING B | | | | 1 |
| 57 | 70001638 | BEARING COVER PLATE | | | | 1 |
| 58 | SM8060612TP | SCREW M6 L=6 | | | | 4 |
| 59 | 70001441 | UPPER MAINSHAFT LEFT | | | | 1 |
| 60 | 70001442 | TAKE UP ROD ASSY | | | | 1 |
| 61 | SM6061402TP | SCREW M6 L=14 | | * | | 1 |
| 62 | 70001535 | CRANK | | * | | 1 |
| 63 | 70001536 | ROD | | * | | 1 |
| 64 | 13324108 | SCREW | | * | | 2 |
| 65 | 70001444 | TAKE UP ECCENTRIC | | * | | 1 |
| 66 | SM8060612TP | SCREW M6 L=6 | | * | | 2 |
| 67 | 13307806 | HOUSING A | SELECTIVE PARTS | | | 1 |
| 68 | 13309307 | HOUSING B | SELECTIVE PARTS | | | 1 |
| 69 | 13309406 | HOUSING C | SELECTIVE PARTS | | | 1 |
| 70 | SB120001900 | BEARING | | | | 1 |
| 71 | SM8060842TP | SCREW M6 L=8 | | | | 1 |
| 72 | SM8060612TP | SCREW M6 L=6 | | | | 1 |
| 73 | 13309208 | SCREW FOR COUNTERWEIGHT | | | | 1 |
| 74 | SM8080812TP | SCREW M8X8 | | | | 1 |
| 75 | SM6061200SP | SCREW | | | | 1 |
| 76 | 13307707 | COUNTER WEIGHT | | | | 1 |

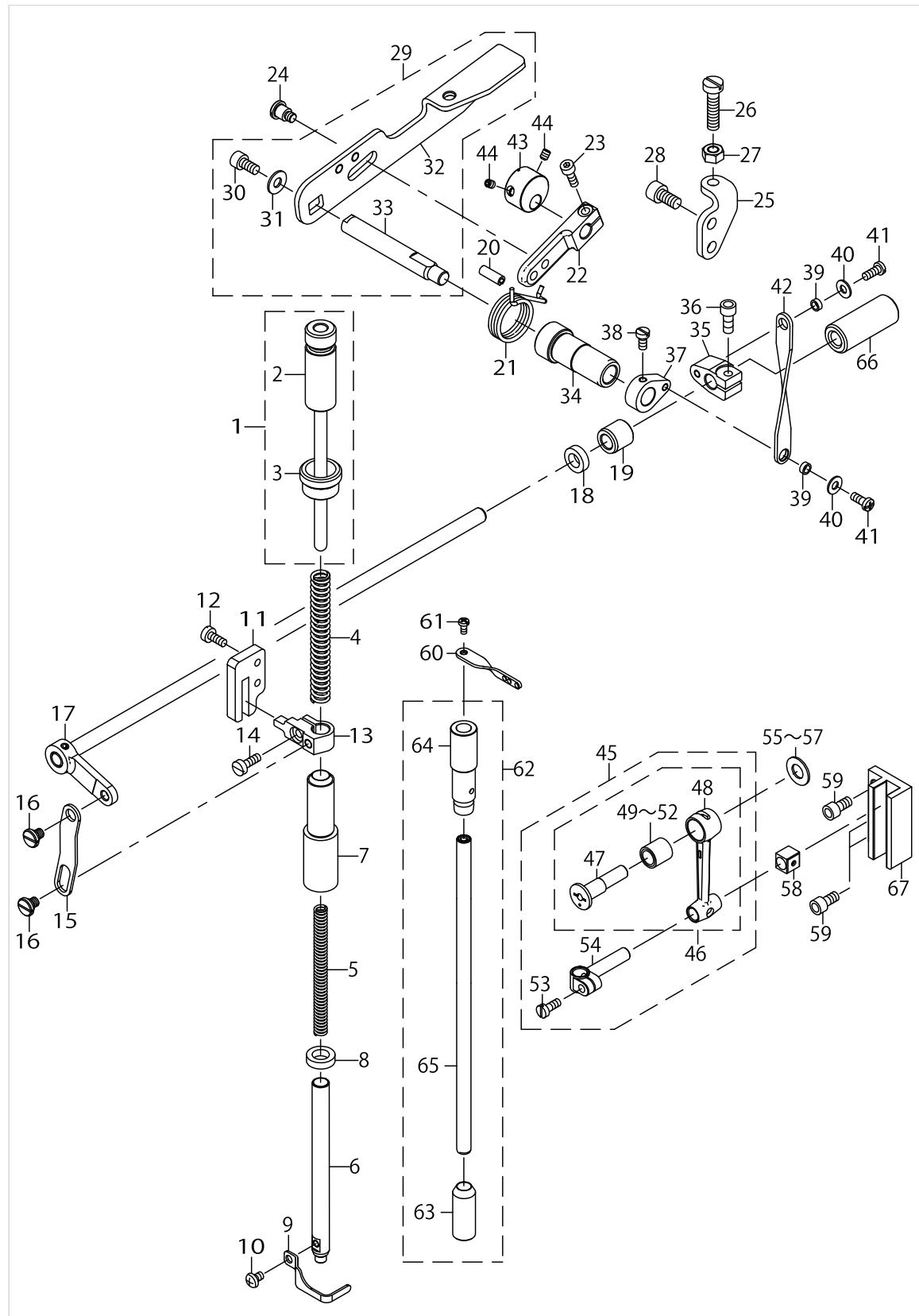
NEEDLE BAR & PRESSER COMPONENTS



NEEDLE BAR & PRESSER COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------|---------|-------|------|-----|
| 1 | 40070574 | ADJ SCREW P B NUT ASSY | | | | 1 |
| 2 | 40070573 | ADJ SCREW P B ASSY | | * | | 1 |
| 3 | 13313101 | LOCKING NUT | | * | | 1 |
| 4 | 13313309 | SPRING PRESSER BAR A | | | | 1 |
| 5 | 70001480 | SPRING PRESSER BAR B | | | | 1 |
| 6 | 70001481 | PRESSER BAR | | | | 1 |
| 7 | 70001499 | BUSHING PRESSER BAR | | | | 1 |
| 8 | 13315908 | OIL SEAL | | | | 1 |
| 9 | 70001483 | FINGER GUARD | | | | 1 |
| 10 | SM4040655SP | SCREW M4 L=6 | | ☆ | | 1 |
| 11 | 13313804 | GUIDE PLATE | | | | 1 |
| 12 | SM6041000SP | SCREW M4 L=10 | | | | 2 |
| 13 | 70001485 | PRESSER BAR BRACKET | | | | 1 |
| 14 | SM6041200SP | SCREW M4 L=12 | | | | 1 |
| 15 | 13314109 | LINK | | | | 1 |
| 16 | SD070020CTP | SHOULDER SCREW D=7 H=2 | | | | 2 |
| 17 | 13314356 | ASSY LIFTER SHAFT | | | | 1 |
| 18 | 23537202 | HOOK SHAFT OIL SEAL | | | | 1 |
| 19 | 70001486 | BUSHING LIFTER FRONT | | | | 1 |
| 20 | PS0500142KP | SPRING PIN TYPE W 5X14 | | | | 1 |
| 21 | 70001498 | SPRING LIFTER LEVER | | | | 1 |
| 22 | 70001494 | TENSION RELEASE LEVER | | | | 1 |
| 23 | SM6041202TP | SCREW M4X0.7 L=12 | | | | 1 |
| 24 | SD070058CTP | SHOULDER SCREW D=7 H=5.8 | | | | 1 |
| 25 | 70001495 | LIFTER LEVER STOPPER | | | | 1 |
| 26 | SM60625C0TP | SCREW M6 L=25 | | ☆ | | 1 |
| 27 | NM6060001CP | NUT M6X1 TYPE1 | | | | 1 |
| 28 | SM6061202TP | SCREW M6 L=12 | | | | 2 |
| 29 | 70001487 | LIFTER LEVER ASSY | | | | 1 |
| 30 | SM6051002TP | SCREW M5X0.8 L=10 | | * | | 1 |
| 31 | WP0551016SH | WASHER 5.5X13X1 | | * | | 1 |
| 32 | 70001488 | LIFTER LEVER | | * | | 1 |
| 33 | 70001489 | LIFTER LEVER SHAFT | | * | | 1 |
| 34 | 70001490 | BUSHING LIFTER LEVER | | | | 1 |
| 35 | 70001478 | LIFTER SHAFT LEVER | | | | 1 |
| 36 | SM6051202TP | SCREW M5X0.8 L=12 | | | | 1 |
| 37 | 70001477 | LIFTER LEVER COLLAR | | | | 1 |
| 38 | SM6040800SP | SCREW | | | | 1 |
| 39 | 70001491 | SPACER | | | | 2 |
| 40 | WP0450826SC | WASHER 4.5X10X0.8 | | | | 2 |
| 41 | SM4041055SP | SCREW | | | | 2 |
| 42 | 70001492 | LIFTER LEVER LINK | | | | 1 |
| 43 | 70001493 | MINUTES LIFTING COLLAR | | | | 1 |
| 44 | SM8040512TP | SCREW | | | | 2 |
| 45 | 13311253 | ASSY NEEDLE MECH | | | | 1 |
| 46 | 70004371 | ASSY_CONNECTING_ROD | | * | | 1 |
| 47 | 13311006 | ECCENTRIC PIN | | * | | 1 |

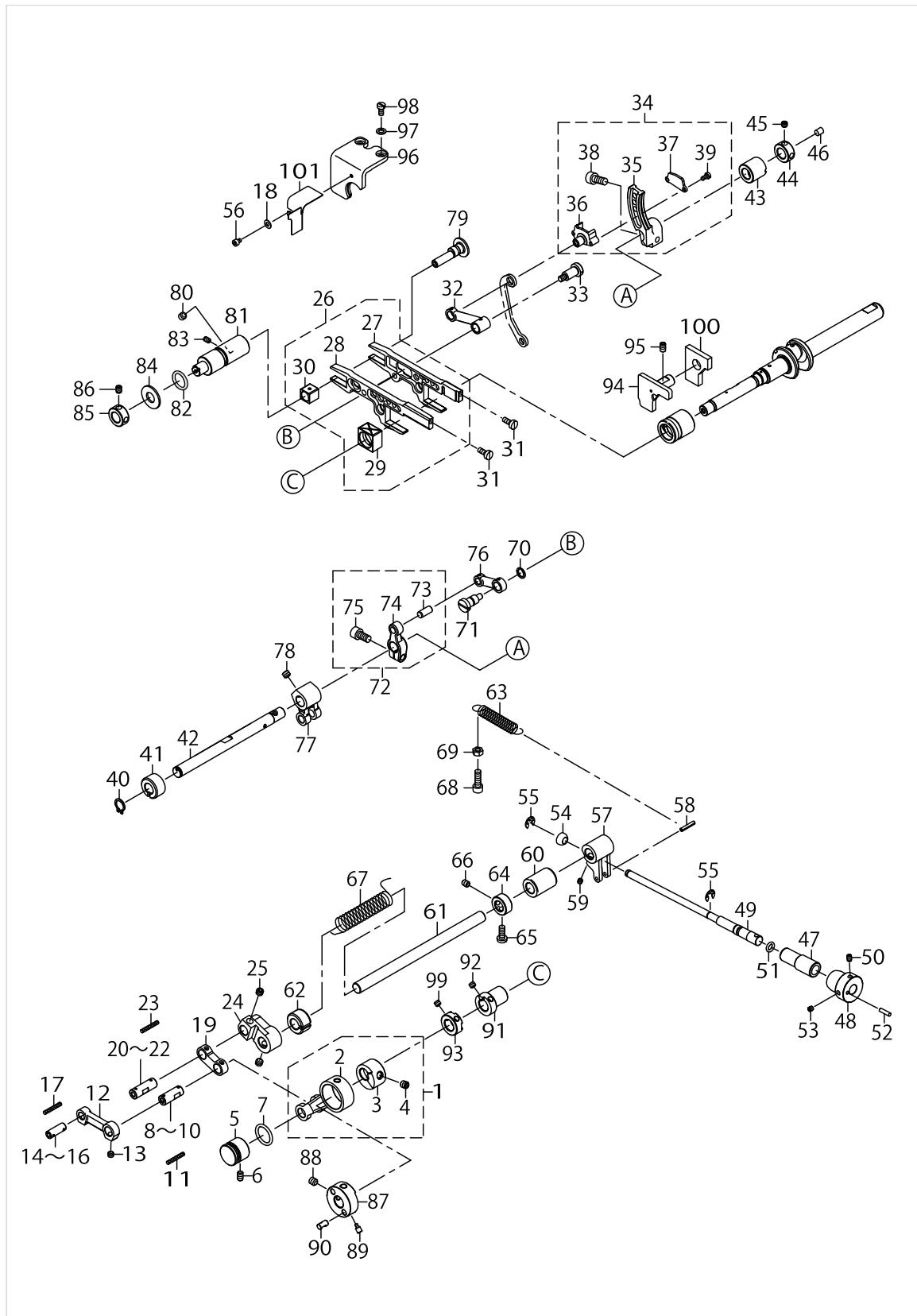
NEEDLE BAR & PRESSER COMPONENTS



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| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|---------------------|-----------------|-------|------|-----|
| 48 | 13311204 | CONNECTING ROD | | * | | 1 |
| 49 | SB30800110A | BEARING | SELECTIVE PARTS | * | | 1 |
| 50 | SB30800110B | BEARING | SELECTIVE PARTS | * | | 1 |
| 51 | SB30800110C | BEARING | SELECTIVE PARTS | * | | 1 |
| 52 | SB30800110D | BEARING | SELECTIVE PARTS | * | | 1 |
| 53 | SM6041000SP | SCREW M4 L=10 | | * | | 1 |
| 54 | 13311303 | NEEDLE BAR CLAMP | | * | | 1 |
| 55 | 13312103 | THRUST WASHER | SELECTIVE PARTS | | | 1 |
| 56 | 13312202 | THRUST WASHER | SELECTIVE PARTS | | | 1 |
| 57 | 13312301 | THRUST WASHER | SELECTIVE PARTS | | | 1 |
| 58 | 13311501 | SLIDE BLOCK | | | | 1 |
| 59 | SM6051202TP | SCREW M5X0.8 L=12 | | | | 3 |
| 60 | 13326806 | NEEDLE BAR EYELET | | | | 1 |
| 61 | SM4030855SN | SCREW M3 L=8.0 | | | | 1 |
| 62 | 13311956 | ASSY BUSHING NB | | | | 1 |
| 63 | 13311907 | BUSHING NB LOWER | | * | | 1 |
| 64 | 13311808 | BUSHING NB UPPER | | * | | 1 |
| 65 | 13311451 | NEEDLE BAR ASSY | | * | | 1 |
| 66 | 70001500 | BUSHING LIFTER REAR | | | | 1 |
| 67 | 13311600 | NEEDLE BAR GUIDE | | | | 1 |

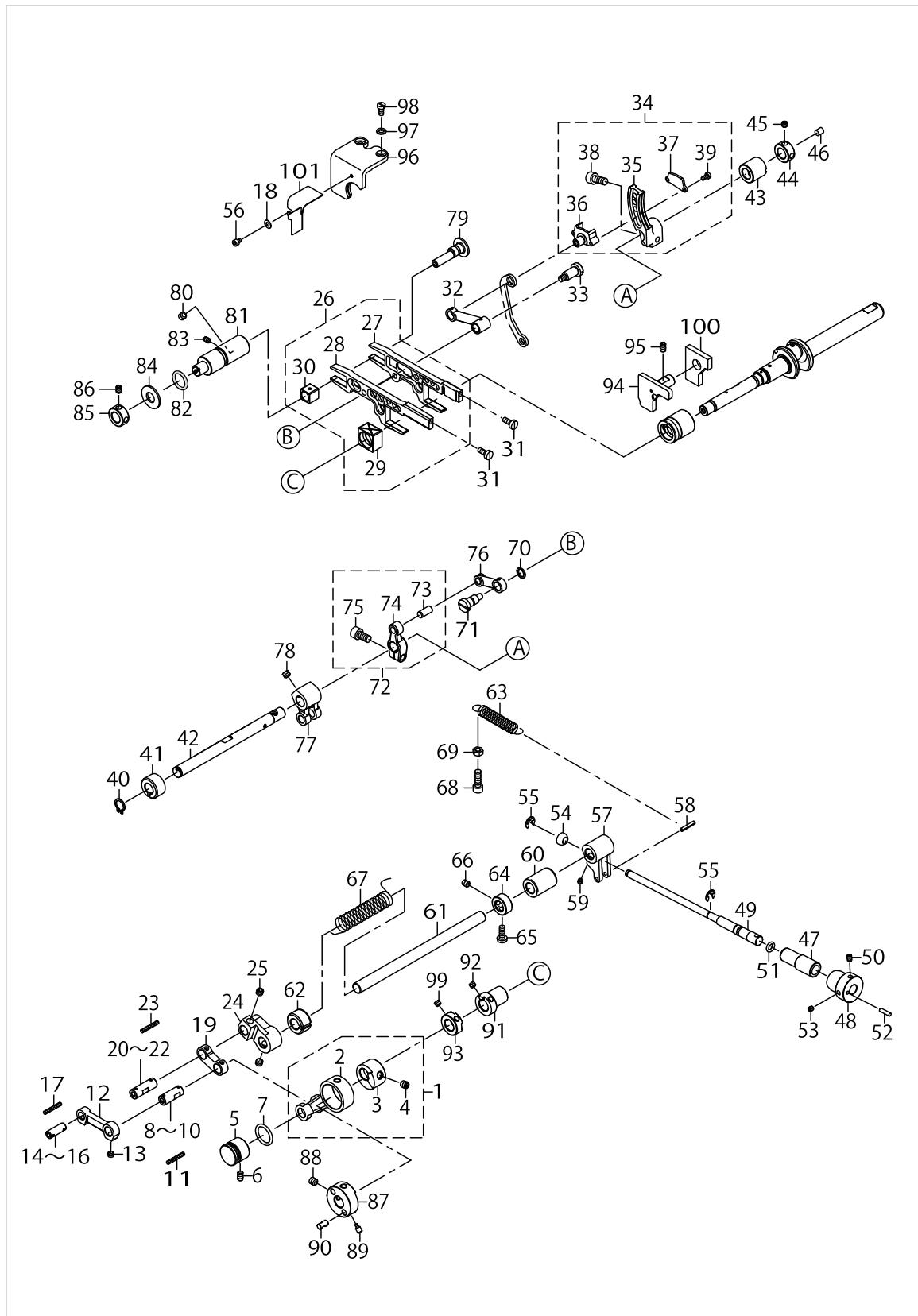
FEED DRIVE COMPONENTS (1)



FEED DRIVE COMPONENTS (1)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------------|-----------------|-------|------|------|
| 1 | 70001521 | FEED ECCENTRIC HORIZON ASSY | | | | 1 |
| 2 | 70001505 | CRNAK ROD | * | | | 1 |
| 3 | 70001522 | FEED ECCENTRIC HORIZON | * | | | 1 |
| 4 | SM8060612TP | SCREW M6 L=6 | * | | | 2 |
| 5 | 13323803 | CRANK ROD GUIDE | | | | 1 |
| 6 | SM8050812TP | SCREW M5X8 | | | | 1 |
| 7 | RO158240100 | O-RING | | | | 1 |
| 8 | 13323308 | FEED ADJ LINK PIN A | SELECTIVE PARTS | | | 1 |
| 9 | 13323407 | FEED ADJ LINK PIN B | SELECTIVE PARTS | | | 1 |
| 10 | 13323506 | FEED ADJ LINK PIN C | SELECTIVE PARTS | | | 1 |
| 11 | CQ303000000 | COTTON OIL WICK D=3 | | | | 0.07 |
| 12 | 13317201 | MAIN FEED DRIVE LINK | | | | 1 |
| 13 | SM8050612TP | SCREW M5X6 | | | | 2 |
| 14 | 13318704 | MAIN FEED CRANK PIN A | SELECTIVE PARTS | | | 1 |
| 15 | 13318803 | MAIN FEED CRANK PIN B | SELECTIVE PARTS | | | 1 |
| 16 | 13318902 | MAIN FEED CRANK PIN C | SELECTIVE PARTS | | | 1 |
| 17 | CQ303000000 | COTTON OIL WICK D=3 | | | | 0.04 |
| 18 | WP0370316SD | WASHER 3.7X8X0.3 | | | | 1 |
| 19 | 13317300 | ADJUST LINK | | | | 1 |
| 20 | 13317409 | FEED ADJ LINK PIN A | SELECTIVE PARTS | | | 1 |
| 21 | 13317508 | FEED ADJ LINK PIN B | SELECTIVE PARTS | | | 1 |
| 22 | 13317607 | FEED ADJ LINK PIN C | SELECTIVE PARTS | | | 1 |
| 23 | CQ303000000 | COTTON OIL WICK D=3 | | | | 0.08 |
| 24 | 13317706 | MAIN FEED ADJ LEVER | | | | 1 |
| 25 | SM8060552TP | SCREW M6 L=5 | | | | 2 |
| 26 | 70001528 | FEED BAR ASSY | | | | 1 |
| 27 | 70001959 | MAIN FEED BAR | * | | | 1 |
| 28 | 13321708 | DIFF FEED BAR | * | | | 1 |
| 29 | 70001509 | SLIDE BLOCK | * | | | 1 |
| 30 | 13322409 | SLIDE BLOCK | * | | | 1 |
| 31 | SM6041000SP | SCREW M4 L=10 | | | | 2 |
| 32 | 13319702 | DIFF FEED LINK | | | | 1 |
| 33 | SD0801326TH | SHOULDER SCREW D=8 H=13.2 | | | | 1 |
| 34 | 13319959 | DIFF DRIVE ARM ASSY | | | | 1 |
| 35 | 13319900 | DIFF DRIVE ARM | * | | | 1 |
| 36 | 13320007 | DIFF FEED PIN | * | | | 1 |
| 37 | 13320106 | DIFF FEED PIN PLATE | * | | | 1 |
| 38 | SM6061402TP | SCREW M6 L=14 | * | | | 1 |
| 39 | SM6030600SP | SCREW M3X0.5 L=6 | * | | | 2 |
| 40 | RC0100001KP | C-RING 10 (9.3) | | | | 1 |
| 41 | 70001510 | BUSHING FEED FRONT | | | | 1 |
| 42 | 13319009 | ROCKER SHAFT | | | | 1 |
| 43 | 70001511 | BUSHING FEED REAR | | | | 1 |
| 44 | CS1000881TP | THRUST COLLAR D=10 W=8 | | | | 1 |
| 45 | SM8050612TP | SCREW M5X6 | | | | 2 |
| 46 | TA0500601M0 | PLUG D=5X5.4 L=6 | | | | 1 |
| 47 | 13318209 | BUSHING FEED ADJUST | | | | 1 |

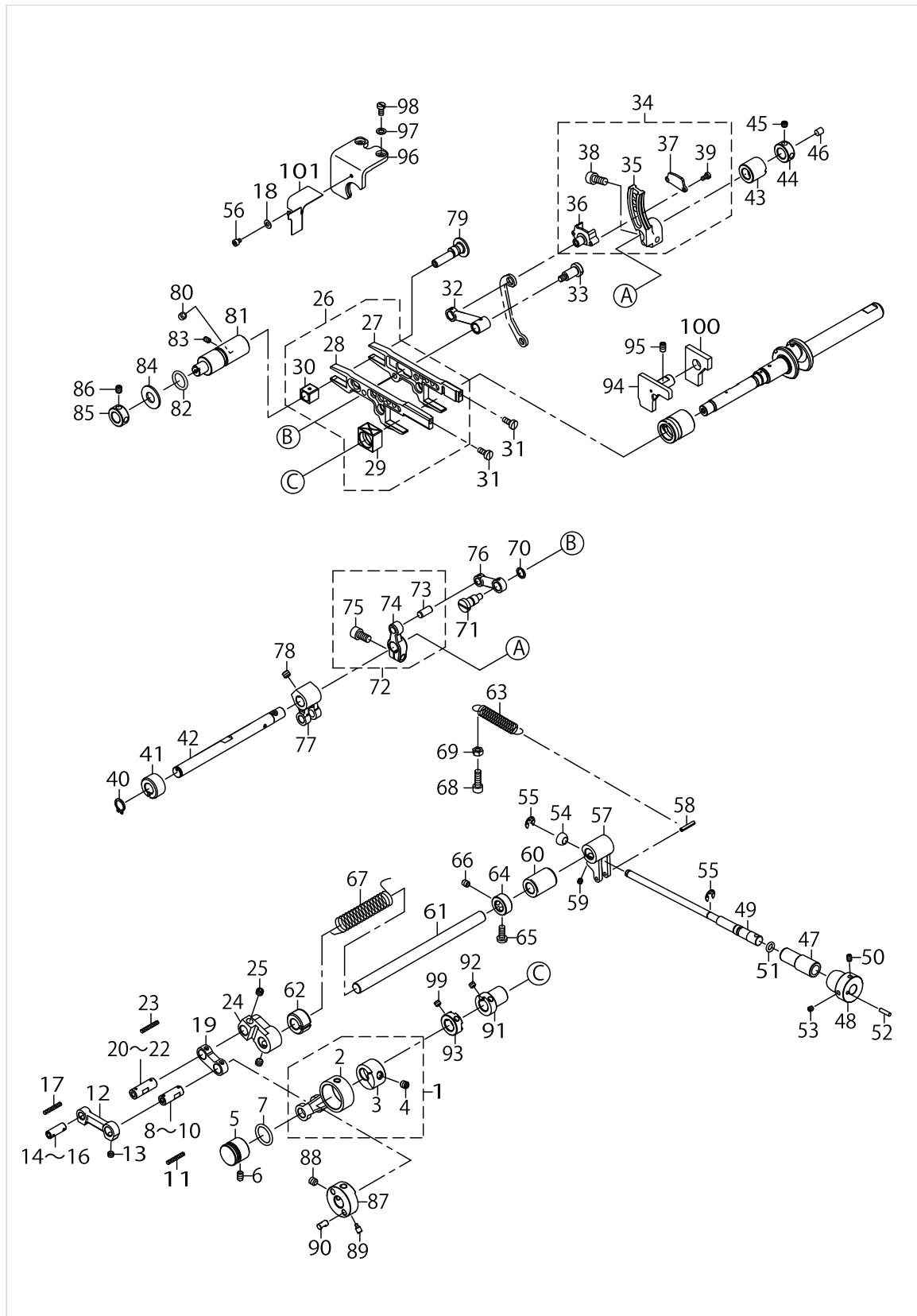
FEED DRIVE COMPONENTS (1)



FEED DRIVE COMPONENTS (1)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------|---------|-------|------|-----|
| 48 | 13318001 | KNOB FEED ADJUST | | | | 1 |
| 49 | 13318100 | SHAFT FEED ADJUST | | | | 1 |
| 50 | SM8040602TP | SCREW M4X0.7 L=6 | | | | 1 |
| 51 | RO055200100 | O-RING | | | | 1 |
| 52 | B3215470000 | PIN | | | | 1 |
| 53 | SM8040412TP | SCREW M4X4 | | | | 1 |
| 54 | 13318308 | STOPPER FEED ADJUST | | | | 1 |
| 55 | RE0500000K0 | E-RING | | | | 2 |
| 56 | SM6030402TP | SCREW M3X0.5 L=4 | | | | 1 |
| 57 | 13317904 | FEED ADJUST LEVER | | | | 1 |
| 58 | PS0300162KH | SPRING PIN 3X16 | | | | 1 |
| 59 | SM8050612TP | SCREW M5X6 | | | | 1 |
| 60 | 70001512 | BUSHING FEED ADJUST | | | | 1 |
| 61 | 13317805 | FEED ADJUST SHAFT | | | | 1 |
| 62 | 70001510 | BUSHING FEED FRONT | | | | 1 |
| 63 | 13318506 | TORSIN SPRING | | | | 1 |
| 64 | CS1000881TP | THRUST COLLAR D=10 W=8 | | | | 1 |
| 65 | SM4051255SP | SCREW | | | | 1 |
| 66 | SM8050612TP | SCREW M5X6 | | | | 1 |
| 67 | B2556280000 | SPRING | | | | 1 |
| 68 | SM6051602TP | SCREW M5X0.8 L=16 | | | | 1 |
| 69 | NM6050001SC | NUT M5X0.8 TYPE1 | | | | 1 |
| 70 | RC0741013KP | C-RING 8 (7.4) | | | | 1 |
| 71 | 13398409 | SHOULDER SCREW | | | | 1 |
| 72 | 70001513 | MAIN FEED ROCKER ASSY | | | | 1 |
| 73 | 13319405 | MAIN FEED ROCKER PIN | | * | | 1 |
| 74 | 70001506 | MAIN FEED ROCKER | | * | | 1 |
| 75 | SM6061202TP | SCREW M6 L=12 | | * | | 1 |
| 76 | 13319504 | MAIN FEED LINK | | | | 1 |
| 77 | 13318605 | MAIN FEED CRANK | | | | 1 |
| 78 | SM80606A2TP | SCREW M6 L=6 | | | | 2 |
| 79 | 13322201 | ECCENTRIC PIN | | | | 1 |
| 80 | SM8060552TP | SCREW M6 L=5 | | | | 1 |
| 81 | 13322003 | FEED BAR SHAFT | | | | 1 |
| 82 | RO137230100 | O-RING | | | | 1 |
| 83 | SM8040612TP | SCREW M4 L=6 | | | | 1 |
| 84 | 13322102 | WASHER FEED BAR SHAFT | | | | 1 |
| 85 | CS1000881TP | THRUST COLLAR D=10 W=8 | | | | 1 |
| 86 | SM8050612TP | SCREW M5X6 | | | | 2 |
| 87 | 70001523 | POSITIONING CAM HORIZON | | | | 1 |
| 88 | SM8060612TP | SCREW M6 L=6 | | | | 2 |
| 89 | 70001524 | FEED ECCENTRIC SCREW | | | | 1 |
| 90 | 70001525 | FEED ECCENTRIC PIN | | | | 1 |
| 91 | 70001526 | FEED ECCENTRIC | | | | 1 |
| 92 | SM8050412TP | SCREW M5 L=4 | | | | 2 |
| 93 | 70001527 | POSITIONING CAM VERTICAL | | | | 1 |
| 94 | 70001507 | FEED BAR GUIDE 1 | | | | 1 |

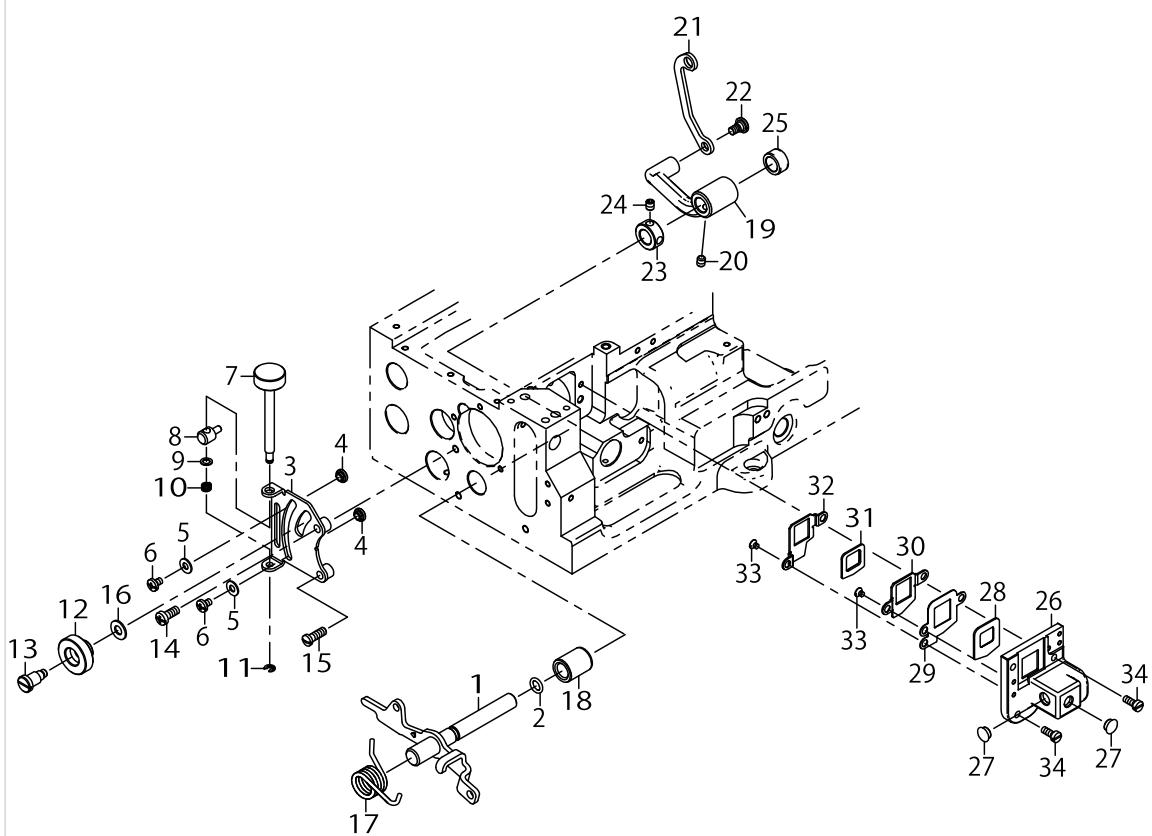
FEED DRIVE COMPONENTS (1)



FEED DRIVE COMPONENTS (1)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------|---------|-------|------|-----|
| 95 | SM8050812TP | SCREW M5X8 | | | | 1 |
| 96 | 70001508 | FEED BAR GUIDE 2 | | | | 1 |
| 97 | WP0480856SP | WASHER 4.8X8.4X0.8 | | | | 2 |
| 98 | SM6040800SP | SCREW | | | | 2 |
| 99 | SM8050412TP | SCREW M5 L=4 | | | | 2 |
| 100 | 70001532 | FELT FOR FEED BAR GUIDE | | | | 1 |
| 101 | 70001533 | OIL PROTECTION SHEILD | | | | 1 |

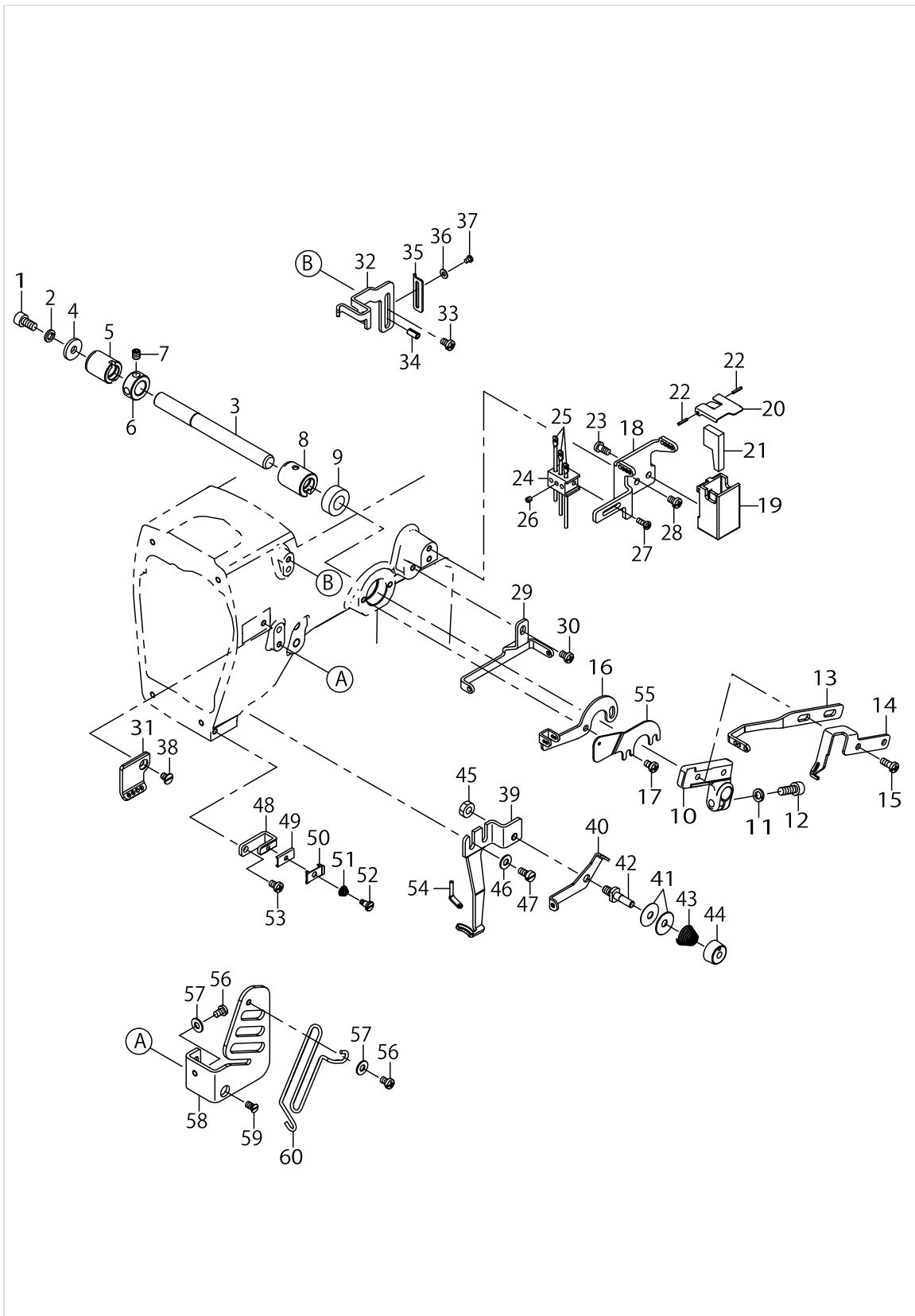
FEED DRIVE COMPONENTS (2)



FEED DRIVE COMPONENTS (2)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1 | 40040206 | DIFF FEED LEVER ASSY | | | | 1 |
| 2 | RO068190100 | O-RING | | | | 1 |
| 3 | 40039630 | PLATE DIFF FEED LEVER | | | | 1 |
| 4 | 13321203 | STOPPER DIFF ADJ | | | | 2 |
| 5 | WP0450826SC | WASHER 4.5X10X0.8 | | | | 2 |
| 6 | SM5040655SN | SCREW | | | | 2 |
| 7 | 70001530 | SCREW | | | | 1 |
| 8 | 13217708 | DIFFERENTIAL FEED BLOCK | | | | 1 |
| 9 | WP0460556SD | WASHER 4.6X7.5X0.5 | | | | 1 |
| 10 | 13123302 | ADJUSTING SPRING | | | | 1 |
| 11 | RE0300000K0 | E-RING 3 | | | | 1 |
| 12 | 13217500 | DIFFERENTIAL FEED LOCK NUT | | | | 1 |
| 13 | 13217401 | DIFFERENTIAL FEED HINGE SCREW | | | | 1 |
| 14 | SM4051255SP | SCREW | | | | 1 |
| 15 | SM7051460TP | SCREW M5 L=14 | | | | 1 |
| 16 | WP0621016SD | WASHER 6.2X13X1 | | | | 1 |
| 17 | 70001531 | ADJUSTING LEVER SPRING | | | | 1 |
| 18 | 13320304 | BUSHING DIFF ADJ LEVER | | | | 1 |
| 19 | 13320403 | DIFF ADJ LEVER | | | | 1 |
| 20 | SM8050612TP | SCREW M5X6 | | | | 1 |
| 21 | 40018443 | DIFF ADJ LINK | | | | 1 |
| 22 | 31013808 | HINGE SCREW | | | | 1 |
| 23 | CS1000881TP | THRUST COLLAR D=10 W=8 | | | | 1 |
| 24 | SM8050612TP | SCREW M5X6 | | | | 2 |
| 25 | 13323209 | BUSHING DIFF ADJ LEVER | | | | 1 |
| 26 | 70001589 | NEEDLE GUARD BASE | | | | 1 |
| 27 | TA0750404R0 | PLUG D=7.5 L=3.5 | | | | 2 |
| 28 | 70001514 | FEED BAR SEAL 1 | | ☆ | | 1 |
| 29 | 70001515 | FEED BAR SEAL PLATE 1 | | ☆ | | 1 |
| 30 | 70001516 | FEED BAR SEAL PLATE 2 | | ☆ | | 1 |
| 31 | 70001517 | FEED BAR SEAL 2 | | ☆ | | 1 |
| 32 | 70001518 | FEED BAR SEAL PLATE 3 | | ☆ | | 1 |
| 33 | SM1030400SP | SCREW M3 L=4 | | | | 3 |
| 34 | SM6041000SP | SCREW M4 L=10 | | | | 3 |

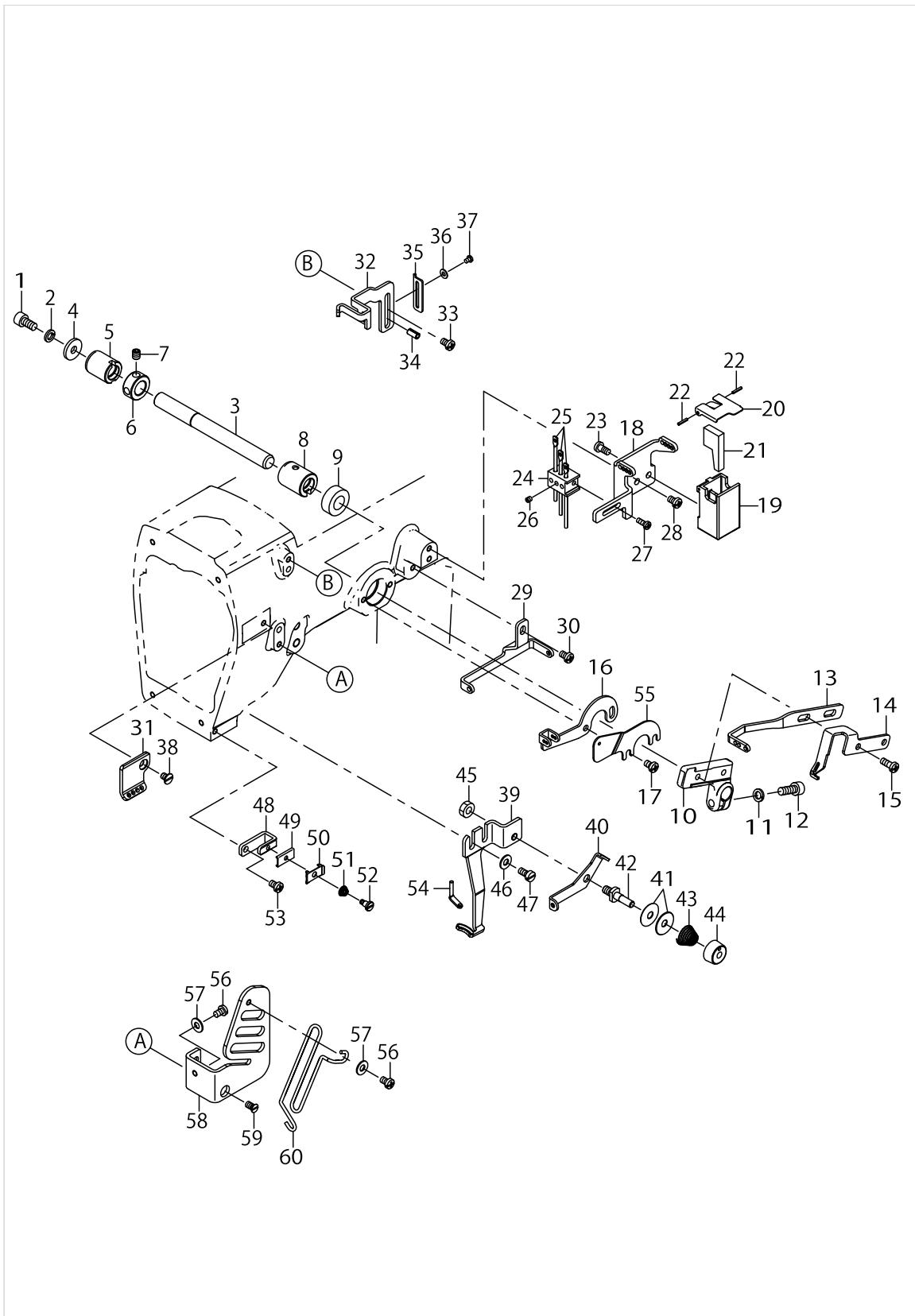
THREAD TAKE-UP LEVER COMPONENTS



THREAD TAKE-UP LEVER COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------------|---------|-------|------|-----|
| 1 | SM6051002TP | SCREW M5X0.8 L=10 | | | | 1 |
| 2 | WS0510002KP | SPRING WASHER 5.1X9.2X1.3 | | | | 1 |
| 3 | 70001537 | SHAFT | | | | 1 |
| 4 | WP0522016SH | WASHER | | | | 1 |
| 5 | 13324504 | BUSHING REAR | | | | 1 |
| 6 | CS1000881TP | THRUST COLLAR D=10 W=8 | | | | 1 |
| 7 | SM8050612TP | SCREW M5X6 | | | | 2 |
| 8 | 13324603 | BUSHING FRONT | | | | 1 |
| 9 | 23612609 | FEED CHANGING SHAFT OIL SEAL | | | | 1 |
| 10 | 13324702 | HOLDER TAKE UP EYELET | | | | 1 |
| 11 | WS0510002KN | SPRING WASHER M5 | | | | 1 |
| 12 | SM6051402TP | SCREW M5X0.8 L=14 | | | | 1 |
| 13 | 70001548 | NDL THD TAKE UP | | | | 1 |
| 14 | 13324900 | UP LPR THREAD TAKE UP | | | | 1 |
| 15 | SM4041055SP | SCREW | | | | 2 |
| 16 | 13325006 | THREAD GUIDE | | | | 1 |
| 17 | SM4040655SP | SCREW M4 L=6 | | | | 2 |
| 18 | 70001540 | THREAD TENSION GUIDE | | | | 1 |
| 19 | 13348008 | TANK | | | | 1 |
| 20 | 70001546 | SILICONE OIL TANK COVER | | | | 1 |
| 21 | B9214850000 | HEAT REMOVING FELT | | | | 1 |
| 22 | PS0150082KH | SPRING PIN 1.5X8 | | | | 2 |
| 23 | ST4040851SN | TAPPING SCREW M4X8 | | | | 2 |
| 24 | 13325204 | HOLDER | | | | 1 |
| 25 | 30391601 | NEEDLE THREAD EYELET | | | | 3 |
| 26 | SM8030312TP | SCREW M3 L=3 | | | | 3 |
| 27 | SM4030855SN | SCREW M3 L=8.0 | | | | 1 |
| 28 | SM4040655SP | SCREW M4 L=6 | | | | 2 |
| 29 | 70001541 | THREAD GUIDE | | | | 1 |
| 30 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 31 | 70001542 | THREAD GUIDE | | | | 1 |
| 32 | 70001543 | NDL THD STRIKE OFF | | | | 1 |
| 33 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 34 | PS0400082KP | SPRING PIN TYPE W 4X8 | | | | 1 |
| 35 | 13326905 | NDL THD STRIKE OFF R | | | | 1 |
| 36 | WP0280501SC | WASHER M2.6 | | | | 1 |
| 37 | SM48504C5SP | SCREW | | | | 1 |
| 38 | SM1040650TP | SCREW | | | | 1 |
| 39 | 13326301 | THREAD GUIDE UPPER LPR | | | | 1 |
| 40 | 13326400 | THREAD GUIDE | | | | 1 |
| 41 | 22945802 | THREAD TENSION DISK | | | | 2 |
| 42 | 13326509 | TENSION POST | | | | 1 |
| 43 | 22945505 | THREAD TENSION SPRING | | | | 1 |
| 44 | 13326608 | TENSION NUT | | | | 1 |
| 45 | NM6050001SC | NUT M5X0.8 TYPE1 | | | | 1 |
| 46 | WP0450826SC | WASHER 4.5X10X0.8 | | | | 2 |
| 47 | SM6040800SP | SCREW | | | | 2 |

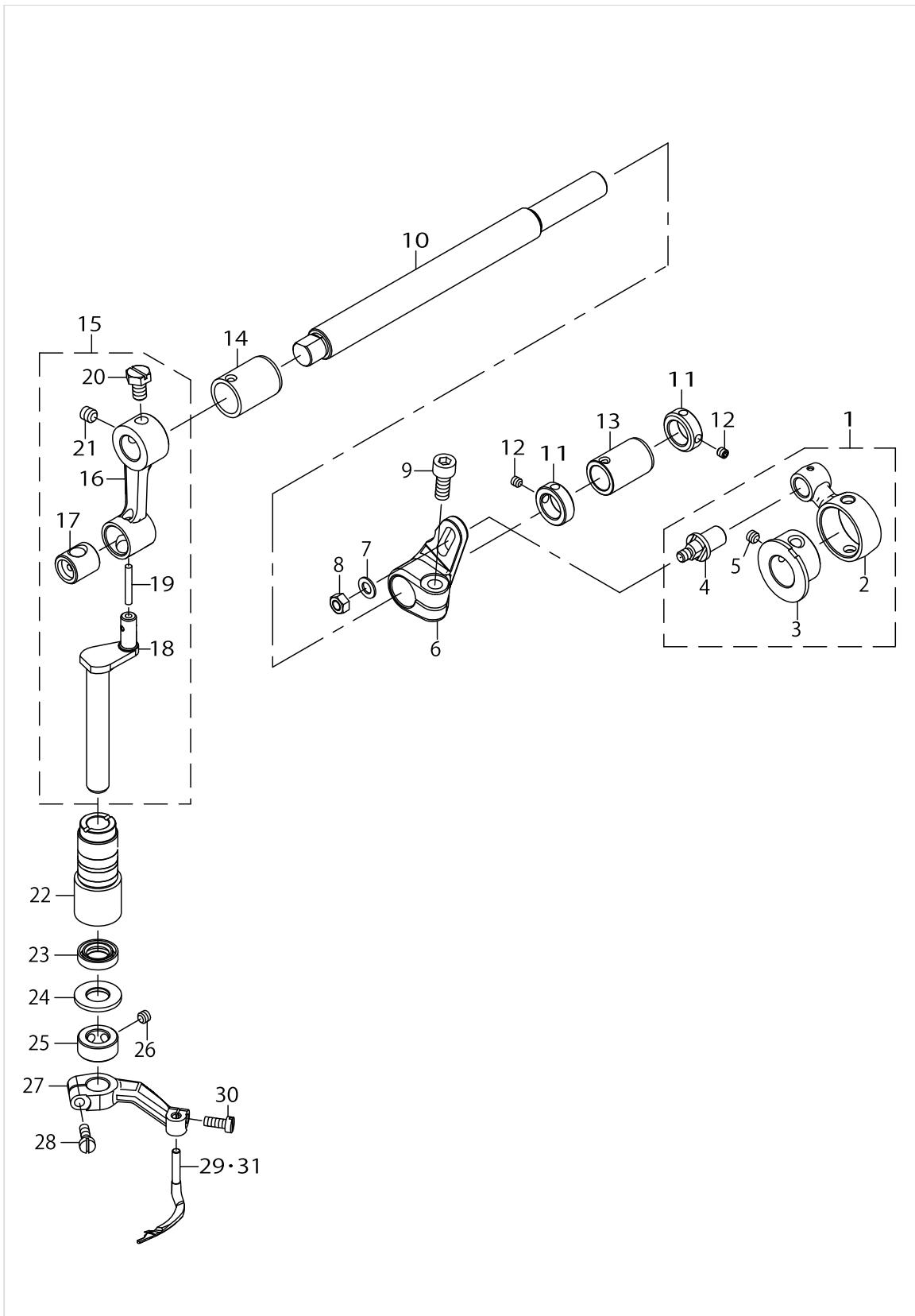
THREAD TAKE-UP LEVER COMPONENTS



THREAD TAKE-UP LEVER COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|----------------------|---------|-------|------|-----|
| 48 | 13325808 | NIPPER PLATE SUPPORT | | | | 1 |
| 49 | 13325907 | NIPPER PLATE | | | | 1 |
| 50 | 13326004 | NIPPER GUIDE PLATE | | | | 1 |
| 51 | 13326103 | SPRING | | | | 1 |
| 52 | 13326202 | SHOULDER SCREW | | | | 1 |
| 53 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 54 | 13326707 | THREAD GUIDE | | | ☆ | 1 |
| 55 | 40085995 | FINGER GUARD | | | | 1 |
| 56 | SM40405C5SP | SCREW | | | | 2 |
| 57 | WP0450801SC | WASHER 4.5X10X0.8 | | | | 2 |
| 58 | 70001544 | TAKE UP COVER | | | | 1 |
| 59 | SM1040750TP | SCREW M4 L=7 | | | | 1 |
| 60 | 70001545 | FINGER GUARD | | | | 1 |

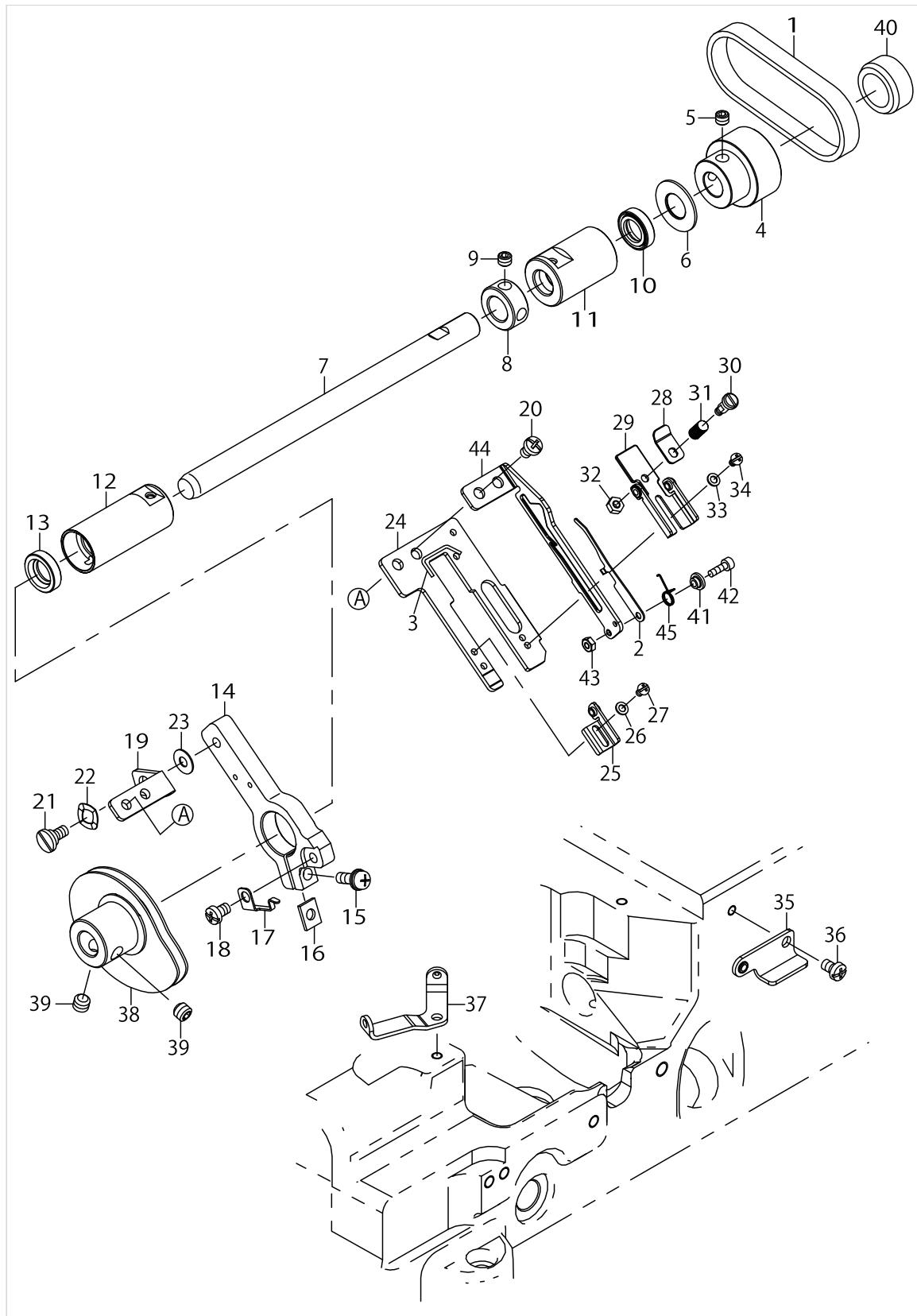
SPREADER COMPONENTS



SPREADER COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------|--------------------|-------|------|------|
| 1 | 13328158 | ASSY UPPER LPR MECH | | | | 1 |
| 2 | 13328109 | CONNROD FOR UPPER LPR | * | | | 1 |
| 3 | 13328000 | UPPER LOOPER ECCENTRIC | * | | | 1 |
| 4 | 13328208 | STUD | * | | | 1 |
| 5 | SM8050412TP | SCREW M5 L=4 | * | | | 2 |
| 6 | 70001555 | DRIVING ARM | | | | 1 |
| 7 | WP0550800SP | WASHER 5.5X10X0.8 | | | | 1 |
| 8 | NM6050001SC | NUT M5X0.8 TYPE1 | | | | 1 |
| 9 | SM6061402TP | SCREW M6 L=14 | | | | 1 |
| 10 | 70001558 | UPPER LOOPER SHAFT | | | | 1 |
| 11 | 13399209 | COLLAR | | | | 2 |
| 12 | SM8040412TP | SCREW M4X4 | | | | 4 |
| 13 | 13329008 | BUSHING REAR | | | | 1 |
| 14 | 70001559 | BUSHING_FRONT | | | | 1 |
| 15 | 13328554 | ASSY UPPER LPR MECH 2 | | | | 1 |
| 16 | 13328505 | CRANK ROD | * | | | 1 |
| 17 | 13328604 | UPPER LOOPER ROCKER | * | | | 1 |
| 18 | 13328703 | UP LPR SHAFT VERTICAL | * | | | 1 |
| 19 | CQ303000000 | COTTON OIL WICK D=3 | * | | | 0.05 |
| 20 | SM9061050TP | SCREW M6 L=10 | * | | | 1 |
| 21 | SM8060612TP | SCREW M6 L=6 | * | | | 1 |
| 22 | 13329206 | BUSHING VERTICAL | | | | 1 |
| 23 | 13338900 | OIL SEAL | | | | 1 |
| 24 | WP1022016SH | WASHER | | | | 1 |
| 25 | CS1000881TP | THRUST COLLAR D=10 W=8 | | | | 1 |
| 26 | SM8050412TP | SCREW M5 L=4 | | | | 2 |
| 27 | 13328802 | UPPER LOOPER HOLDER | | | | 1 |
| 28 | SM6041200SP | SCREW M4 L=12 | | | ☆ | 1 |
| 29 | 70004223 | UPPER_LOOPER | EXCEPT TYPE TURKEY | | ☆ | 1 |
| 30 | SM6041000SP | SCREW M4 L=10 | | | ☆ | 1 |
| 31 | 70004224 | UPPER_LOOPER | TYPE TURKEY | | ☆ | 1 |

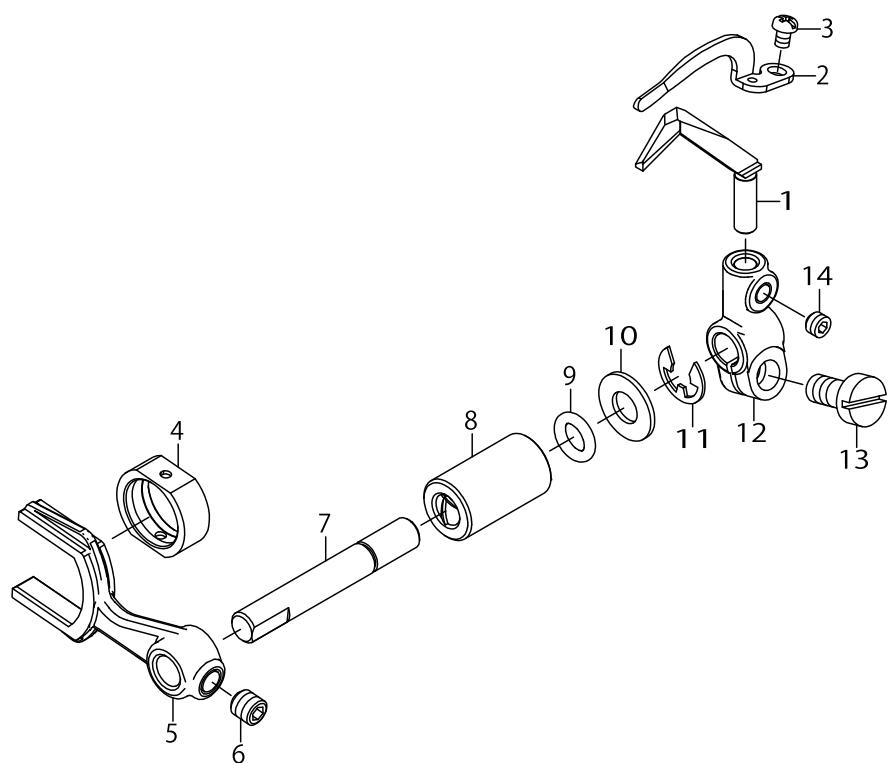
LOWER THREAD CAM COMPONENTS



LOWER THREAD CAM COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------------|---------|-------|------|-----|
| 1 | 70004637 | BELT TAKE UP | | | | 1 |
| 2 | 70001582 | THREAD GUIDE PLATE | | | | 1 |
| 3 | 40087068 | CAM THREAD CATCH | | | | 1 |
| 4 | 70001580 | SPROCKET TAKE UP | | | | 1 |
| 5 | SM8050612TP | SCREW M5X6 | | | | 2 |
| 6 | 70001581 | WASHER | | | | 1 |
| 7 | 70001572 | SHAFT TAKE UP | | | | 1 |
| 8 | CS1000881TP | THRUST COLLAR D=10 W=8 | | | | 1 |
| 9 | SM8050612TP | SCREW M5X6 | | | | 2 |
| 10 | 40023441 | OIL SEAL | | | | 1 |
| 11 | 70001573 | BUSHING A TAKE UP | | | | 1 |
| 12 | 40023481 | BUSHING B TAKE UP | | | | 1 |
| 13 | 40023441 | OIL SEAL | | | | 1 |
| 14 | 13332309 | BASE TAKE UP PLATE | | | | 1 |
| 15 | SL4041281SC | SCREW M4 L=12 | | | | 1 |
| 16 | 13333208 | WASHER | | ☆ | | 1 |
| 17 | 13332903 | SPRING | | ☆ | | 1 |
| 18 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 19 | 13332804 | BRACKET | | | | 1 |
| 20 | SM4040655SP | SCREW M4 L=6 | | | | 2 |
| 21 | SD064024CSP | SHOULDER SCREW D=6.35 H=2.4 | | | | 1 |
| 22 | WZ0641510KP | WAVED WASHER 6.4X11X0.3 | | | | 1 |
| 23 | WP0410516SD | PLAIN WASHER | | | | 1 |
| 24 | 70001579 | TAKE UP PLATE | | | | 1 |
| 25 | 40100791 | EYELET A ASSY | | ☆ | | 1 |
| 26 | WP0280500SC | WASHER | | | | 1 |
| 27 | SM48504C5SP | SCREW | | | | 1 |
| 28 | 13333307 | LPR THD DISC UPPER | | | | 1 |
| 29 | 40100793 | LPR THD GUIDE BASE ASSY | | ☆ | | 1 |
| 30 | 13333505 | TENSION POST | | | | 1 |
| 31 | 13333604 | LOOPER CAM SPRING | | | | 1 |
| 32 | NM6030001SC | NUT M3X0.5 TYPE1 | | | | 1 |
| 33 | WP0280500SC | WASHER | | | | 1 |
| 34 | SM4850455SP | SCREW | | | | 1 |
| 35 | 70001575 | EYELET C ASSY | | | | 1 |
| 36 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 37 | 13333703 | EYELET D | | | | 1 |
| 38 | 40019335 | ASSY TAKE UP | | ☆ | | 1 |
| 39 | SM8060552TP | SCREW M6 L=5 | | | | 2 |
| 40 | TA2101002R0 | RUBBER PLUG | | | | 1 |
| 41 | 70001584 | SPRING COLLAR | | | | 1 |
| 42 | SM6850802TN | SCREW M2.5 L=8 | | | | 1 |
| 43 | NM6850001SC | NUT M2.5X0.45 TYPE1 | | | | 1 |
| 44 | 70001585 | THREAD GUIDE | | | | 1 |
| 45 | 70001583 | THREAD GUIDE PLATE SPRING | | ☆ | | 1 |

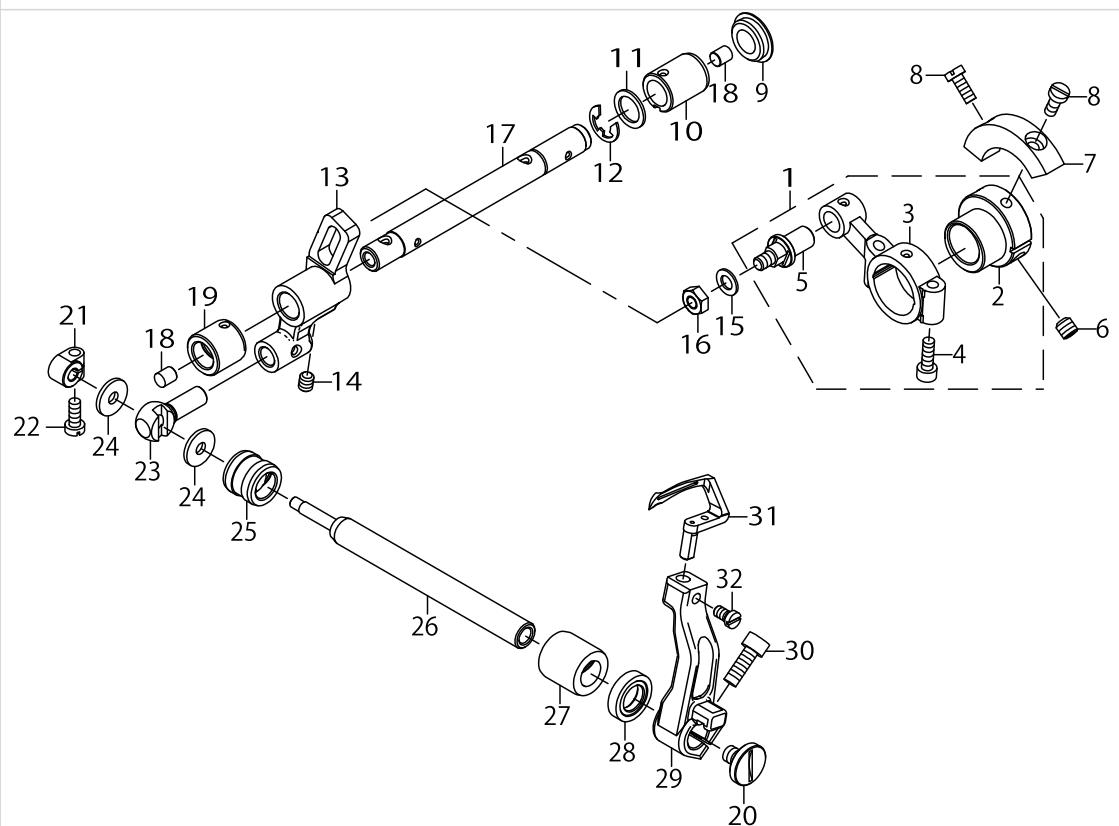
NEEDLE GUARD COMPONENTS



NEEDLE GUARD COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------|---------|-------|------|-----|
| 1 | 40052924 | REAR NEEDLE GUARD | | | ☆ | 1 |
| 2 | 13334701 | FRONT NDL GUARD | | | ☆ | 1 |
| 3 | SM4850455SP | SCREW | | | | 1 |
| 4 | 70001592 | NEEDLE GUARD BLOCK | | | | 1 |
| 5 | 70001587 | FORK NEEDLE GUARD | | | | 1 |
| 6 | SM8050612TP | SCREW M5X6 | | | | 1 |
| 7 | 70001590 | NEEDLE GUARD SHAFT | | | | 1 |
| 8 | 70001591 | BUSHING NEEDLE GUARD | | | | 1 |
| 9 | RO055200100 | O-RING | | | | 1 |
| 10 | WP0621016SD | WASHER 6.2X13X1 | | | | 1 |
| 11 | RE0500000K0 | E-RING | | | | 1 |
| 12 | 70001588 | REAR NEEDLE GUARD HOLDER | | | | 1 |
| 13 | SM6051000SP | SCREW | | | | 1 |
| 14 | SM8040312TP | SCREW M4 L=3 | | | | 1 |

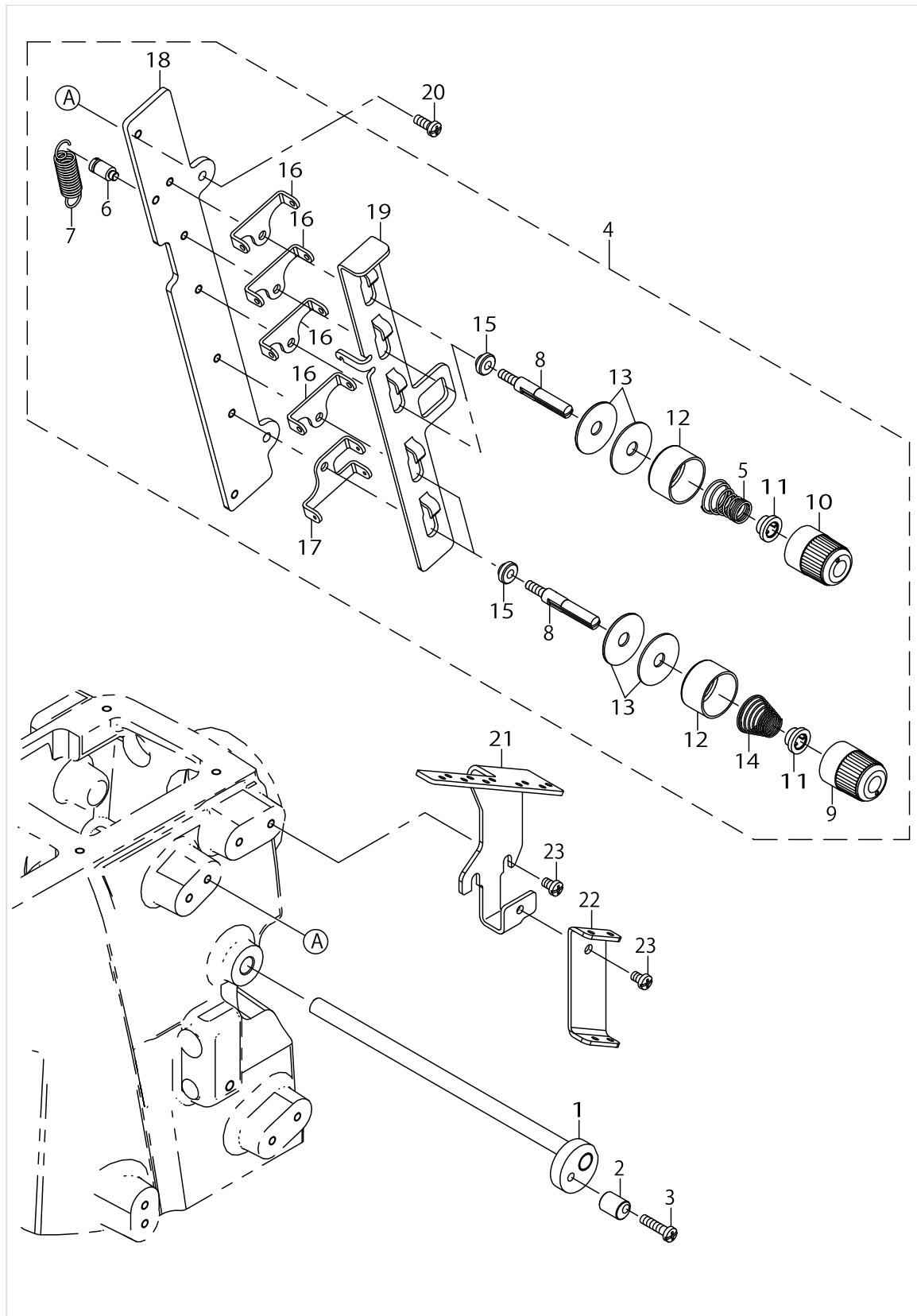
LOOPER COMPONENTS



LOOPER COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------|---------|-------|------|-----|
| 1 | 13337357 | ECC LOOPER AVOID ASSY | | | | 1 |
| 2 | 13337308 | ECC LOOPER AVOID | * | | | 1 |
| 3 | 13337407 | LOOPER ROD AVOID | * | | | 1 |
| 4 | SM6041202TP | SCREW M4X0.7 L=12 | * | | | 2 |
| 5 | 13337506 | PIN LOOPER AVOID | * | | | 1 |
| 6 | SM8060612TP | SCREW M6 L=6 | | | | 2 |
| 7 | 13338801 | BALANCE WEIGHT LP | | | | 1 |
| 8 | SM6041000SP | SCREW M4 L=10 | | | | 2 |
| 9 | TA1600406R0 | PRUG | | | | 1 |
| 10 | 70001601 | BUSHING LPR RIGHT | | | | 1 |
| 11 | WP1021026SH | WASHER | | | | 1 |
| 12 | RE0700000K0 | E-RING 7 | | | | 1 |
| 13 | 13337605 | CRANK LOOPER AVOID | | | | 1 |
| 14 | SM8050612TP | SCREW M5X6 | | | | 1 |
| 15 | WP0550800SP | WASHER 5.5X10X0.8 | | | | 1 |
| 16 | NM6050001SC | NUT M5X0.8 TYPE1 | | | | 1 |
| 17 | 13338504 | LOOPER SHAFT AVOID | | | | 1 |
| 18 | TA0500601M0 | PLUG D=5X5.4 L=6 | | | | 2 |
| 19 | 70001602 | BUSHING LPR LEFT | | | | 1 |
| 20 | 40052522 | SCREW | | | | 1 |
| 21 | 13337704 | COLLAR LOOPER AVOID | | | | 1 |
| 22 | SM6041000SP | SCREW M4 L=10 | | | | 1 |
| 23 | 13337803 | LOOPER AVOID PIN | | | | 1 |
| 24 | WP0461516SH | WASHER | | | | 2 |
| 25 | 70001603 | BUSHING LPR SHAFT REAR | | | | 1 |
| 26 | 40050448 | LOOPER SHAFT | | | | 1 |
| 27 | 70001604 | BUSHING LPR SHAFT FRONT | | | | 1 |
| 28 | 13338900 | OIL SEAL | | | | 1 |
| 29 | 40050449 | LOOPER HOLDER | | ☆ | | 1 |
| 30 | SM6051402TP | SCREW M5X0.8 L=14 | | | | 1 |
| 31 | 13337902 | LOOPER | | ☆ | | 1 |
| 32 | SM6040750TP | SCREW M4 L=7 | | | | 1 |

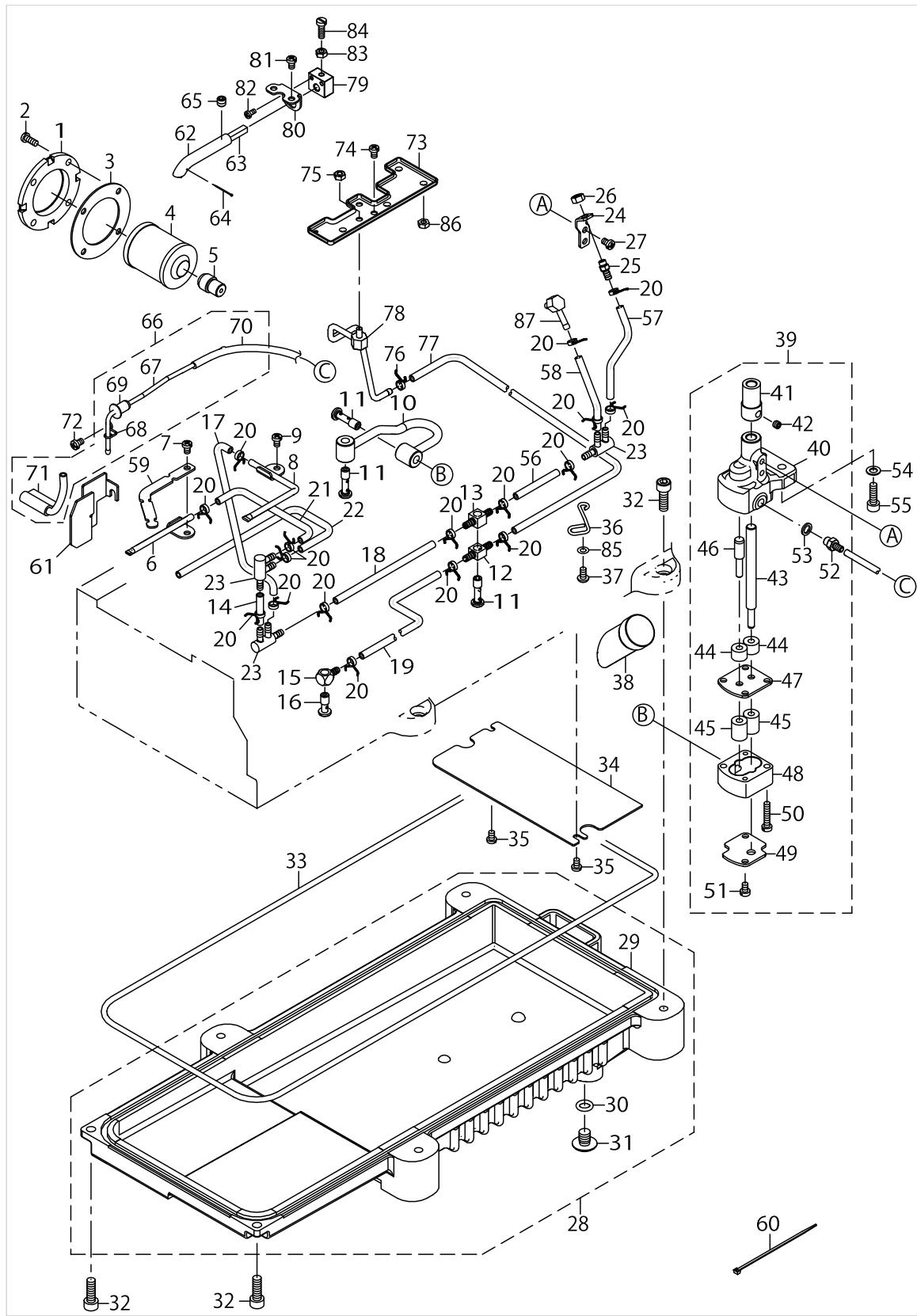
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------------|---------|-------|------|-----|
| 1 | 70001610 | ASSY PULL OFF LEVER | | | | 1 |
| 2 | 40065785 | TENS RELEASE ADJ ECC | | | | 1 |
| 3 | SM4041655SP | SCREW M4 L=16 | | | | 1 |
| 4 | 70001612 | THREAD TENSION ASSY | | | | 1 |
| 5 | 13140504 | TENSION SPRING | * | | | 3 |
| 6 | 13340302 | SHOULDER SCREW | * | | | 1 |
| 7 | 26019000 | THREAD TENSION SPRING | * | | | 1 |
| 8 | 70001620 | TENSION POST | * | | | 5 |
| 9 | 40042363 | KNOB | * | | | 2 |
| 10 | 40042364 | KNOB GREEN | * | | | 3 |
| 11 | 40042365 | SPRING BUSHING | * | | | 5 |
| 12 | 40042366 | THREAD TENSION DISK PRESSER | * | | | 5 |
| 13 | 40101602 | THREAD TENSION DISC | * | | | 10 |
| 14 | 40102003 | SPRING | * | | | 2 |
| 15 | 70001617 | SPACER | * | | | 5 |
| 16 | 70001615 | TENSION DISC EYELET A | * | | | 4 |
| 17 | 70001616 | TENSION DISC EYELET B | * | | | 1 |
| 18 | 70001613 | TENSION POST SUPPORT | * | | | 1 |
| 19 | 70001614 | TENSION DISC SEPARATOR | * | | | 1 |
| 20 | SM4041055SP | SCREW | | | | 2 |
| 21 | 13340005 | THREAD GUIDE PLATE | | | | 1 |
| 22 | 13340104 | THREAD GUIDE | | | | 1 |
| 23 | SM4040655SP | SCREW M4 L=6 | | | | 3 |

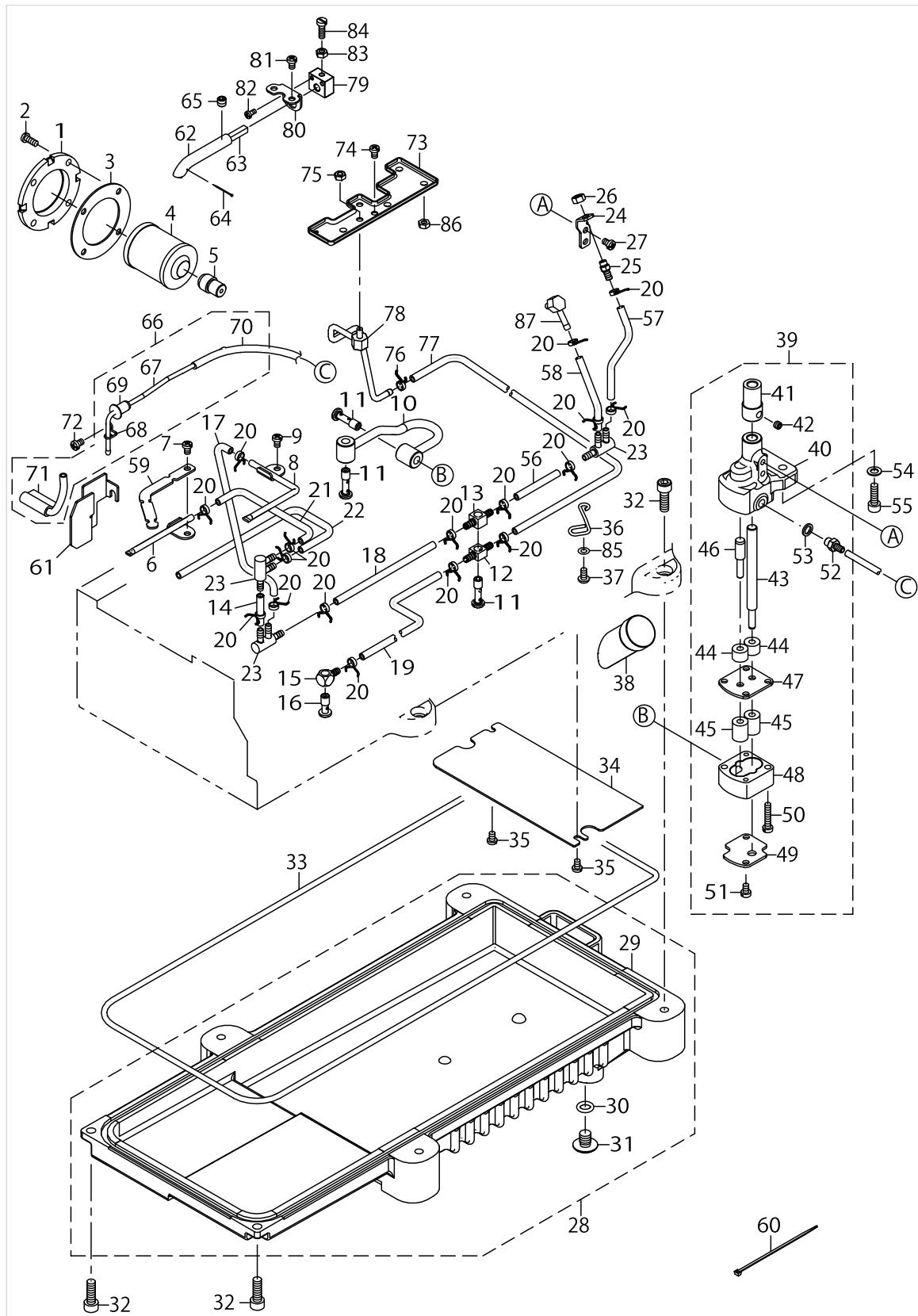
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------|---------|-------|------|------|
| 1 | 13345202 | FILTER COVER | | | | 1 |
| 2 | SM404105SP | SCREW | | | | 4 |
| 3 | 13344809 | GASKET O | | | | 1 |
| 4 | 13142500 | CARTRIDGE FILTER | | | ☆ | 1 |
| 5 | 13343801 | FITTING FILTER | | | | 1 |
| 6 | 13346556 | ASSY OIL SUPPLY | | | | 1 |
| 7 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 8 | 13345855 | OIL SUPPLY ASSY | | | | 1 |
| 9 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 10 | 70001634 | ASSY OIL PIPE | | | | 1 |
| 11 | SQ2060442SD | CONNECTING SCREW | | | | 3 |
| 12 | SQ0000454MZ | CONNECTING SCREW | | | | 1 |
| 13 | SQ0000453MZ | CONNECTING SCREW | | | | 1 |
| 14 | BP30000010R | VINYL PIPE | | | | 0.04 |
| 15 | SQ0000452MZ | CONNECTING SCREW | | | | 1 |
| 16 | SQ2060441SD | CONNECTING SCREW | | | | 1 |
| 17 | BP30000010R | VINYL PIPE | | | | 0.12 |
| 18 | BP30000010R | VINYL PIPE | | | | 0.12 |
| 19 | BP30000010R | VINYL PIPE | | | | 0.19 |
| 20 | 23629306 | PIPE STOPPER A | | | | 17 |
| 21 | BP30000010R | VINYL PIPE | | | | 0.1 |
| 22 | BP30000010R | VINYL PIPE | | | | 0.2 |
| 23 | 23629504 | DISTRIBUTOR | | | | 3 |
| 24 | 13346705 | CONNECTING SCR BRACKET | | | | 1 |
| 25 | SQ2050452MZ | CONNECTING SCREW | | | | 1 |
| 26 | NM6050001SC | NUT M5X0.8 TYPE1 | | | | 1 |
| 27 | SM4040655SP | SCREW M4 L=6 | | | | 2 |
| 28 | 40024405 | ASSY OIL PAN | | | | 1 |
| 29 | 13345509 | OIL PAN | * | | | 1 |
| 30 | 13170105 | RUBBER RING | * | | | 1 |
| 31 | 13171004 | DRAIN SCREW | * | | | 1 |
| 32 | SM6061802TP | SCREW M6 L=18 | | | | 6 |
| 33 | 13345608 | O RING | | | | 1 |
| 34 | 13345905 | COVER PLATE | | | | 1 |
| 35 | SM4040655SP | SCREW M4 L=6 | | | | 2 |
| 36 | 70001636 | OIL TUBE HOLDER | | | | 1 |
| 37 | SM4040855SP | SCREW | | | | 1 |
| 38 | 13346101 | OIL SIGHT GAUGE | | | | 1 |
| 39 | 13345459 | ASSY PUMP 2-STAGE | | | | 1 |
| 40 | 13343108 | OIL PUMP HOUSING | * | | | 1 |
| 41 | 13343009 | WORM WHEEL | * | | | 1 |
| 42 | SM8050412TP | SCREW M5 L=4 | * | | | 2 |
| 43 | 13345400 | OIL PUMP SHAFT LARGE | * | | | 1 |
| 44 | 13228309 | OIL PUMP PINION | * | | | 2 |
| 45 | 13228200 | OIL PUMP PINION | * | | | 2 |
| 46 | 13227905 | GEAR PUMP SHAFT | * | | | 1 |
| 47 | 13343405 | OIL PUMP SPACER | * | | | 1 |

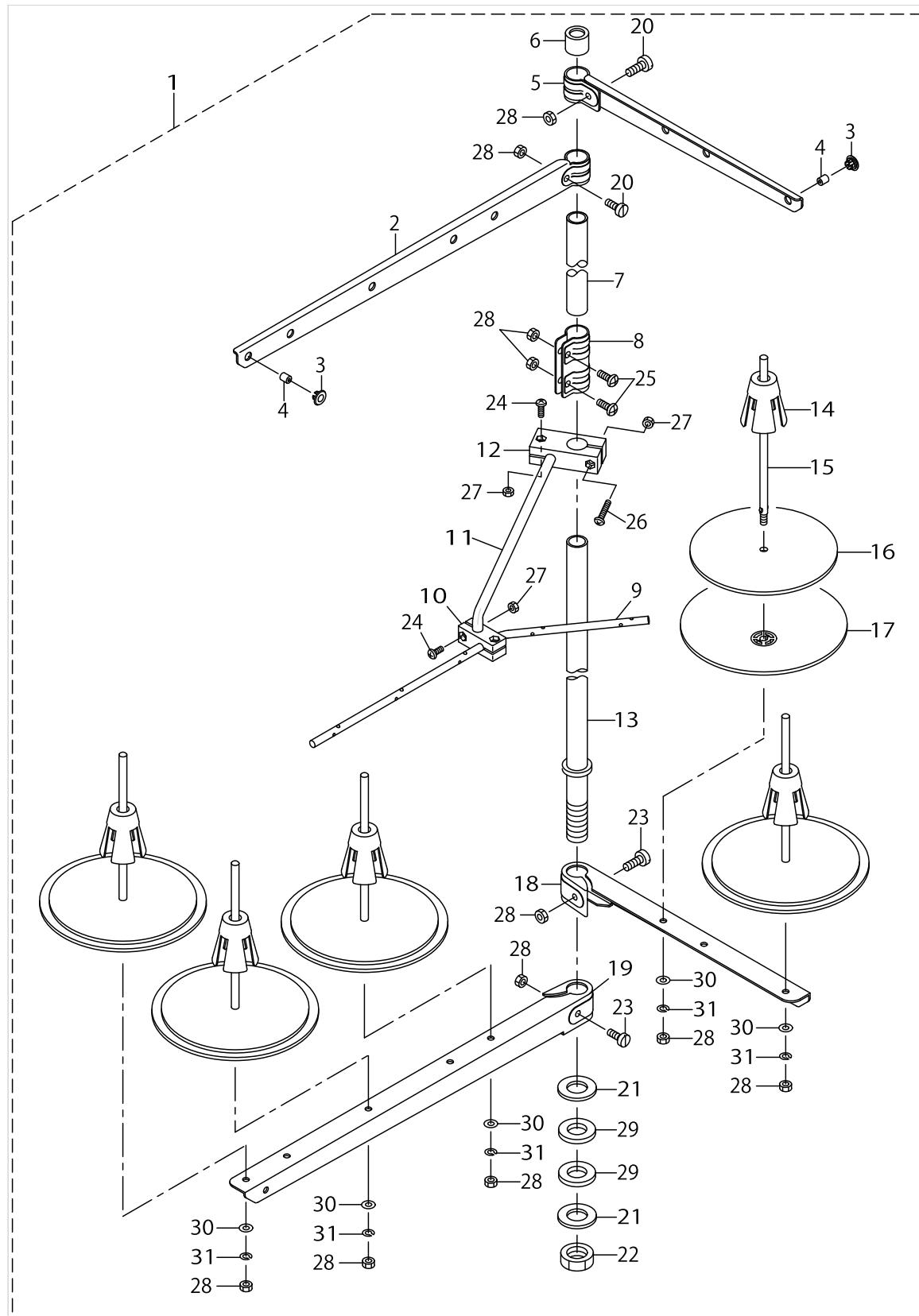
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------------|---------|-------|------|------|
| 48 | 13343207 | OIL PUMP CASING | | * | | 1 |
| 49 | 13343306 | OIL PUMP COVER | | * | | 1 |
| 50 | SM6042000SP | SCREW | | * | | 2 |
| 51 | SM6040600SP | SCREW M4 L=6 | | * | | 2 |
| 52 | SQ2060451MZ | CONNECTING SCREW | | * | | 1 |
| 53 | 40004749 | GASKET | | * | | 1 |
| 54 | WP0550800SP | WASHER 5.5X10X0.8 | | | | 2 |
| 55 | SM6051602TP | SCREW M5X0.8 L=16 | | | | 2 |
| 56 | BP30000010R | VINYL PIPE | | | | 0.05 |
| 57 | BP30000010R | VINYL PIPE | | | | 0.14 |
| 58 | BP30000010R | VINYL PIPE | | | | 0.1 |
| 59 | 70001639 | PIPE HOLDER | | | | 1 |
| 60 | EA9500B0100 | CABLE BAND | | | | 5 |
| 61 | 13343900 | OIL PROTECTION SHIELD | | | | 1 |
| 62 | 13343603 | OIL TUBE | | | | 1 |
| 63 | 70001630 | FELT FOR HEAD LUB | | | | 1 |
| 64 | 11856101 | NEEDLE COOLER PIN | | | | 1 |
| 65 | SM8060812TP | SCREW M6 L=8 | | | | 1 |
| 66 | 13344056 | ASSY HEAD SUCTION | | | | 1 |
| 67 | 13344601 | SUCTION PIPE | | * | | 1 |
| 68 | 13344502 | PIPE CLAMP | | * | | 1 |
| 69 | 13344700 | BUSHING FOR SUCTION | | * | | 1 |
| 70 | 23630007 | TUBE | | * | | 0.43 |
| 71 | 13344155 | ASSY HEAD SUCTION 2 | | * | | 1 |
| 72 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 73 | 70001631 | OIL SAUCER | | | | 1 |
| 74 | SM4040655SP | SCREW M4 L=6 | | | | 2 |
| 75 | NM6040000SN | NUT M4 | | | | 1 |
| 76 | 23629306 | PIPE STOPPER A | | | | 1 |
| 77 | BP30000010R | VINYL PIPE | | | | 0.5 |
| 78 | 13345053 | ASSY OIL SUPPLY FOR TOP | | | | 1 |
| 79 | 70001632 | LUBRICATION ADJUSTING BLOCK | | | | 1 |
| 80 | 70001633 | LUBRICATION ADJUSTING PLATE | | | | 1 |
| 81 | SM4040655SP | SCREW M4 L=6 | | | | 2 |
| 82 | SM4030855SN | SCREW M3 L=8.0 | | | | 2 |
| 83 | NM6040000SN | NUT M4 | | | | 1 |
| 84 | SM6041200SP | SCREW M4 L=12 | | | | 1 |
| 85 | WP0450801SC | WASHER 4.5X10X0.8 | | | | 1 |
| 86 | NM6040000SN | NUT M4 | | | | 1 |
| 87 | 70001975 | ASSY_OIL_SUPPLY | | | | 1 |

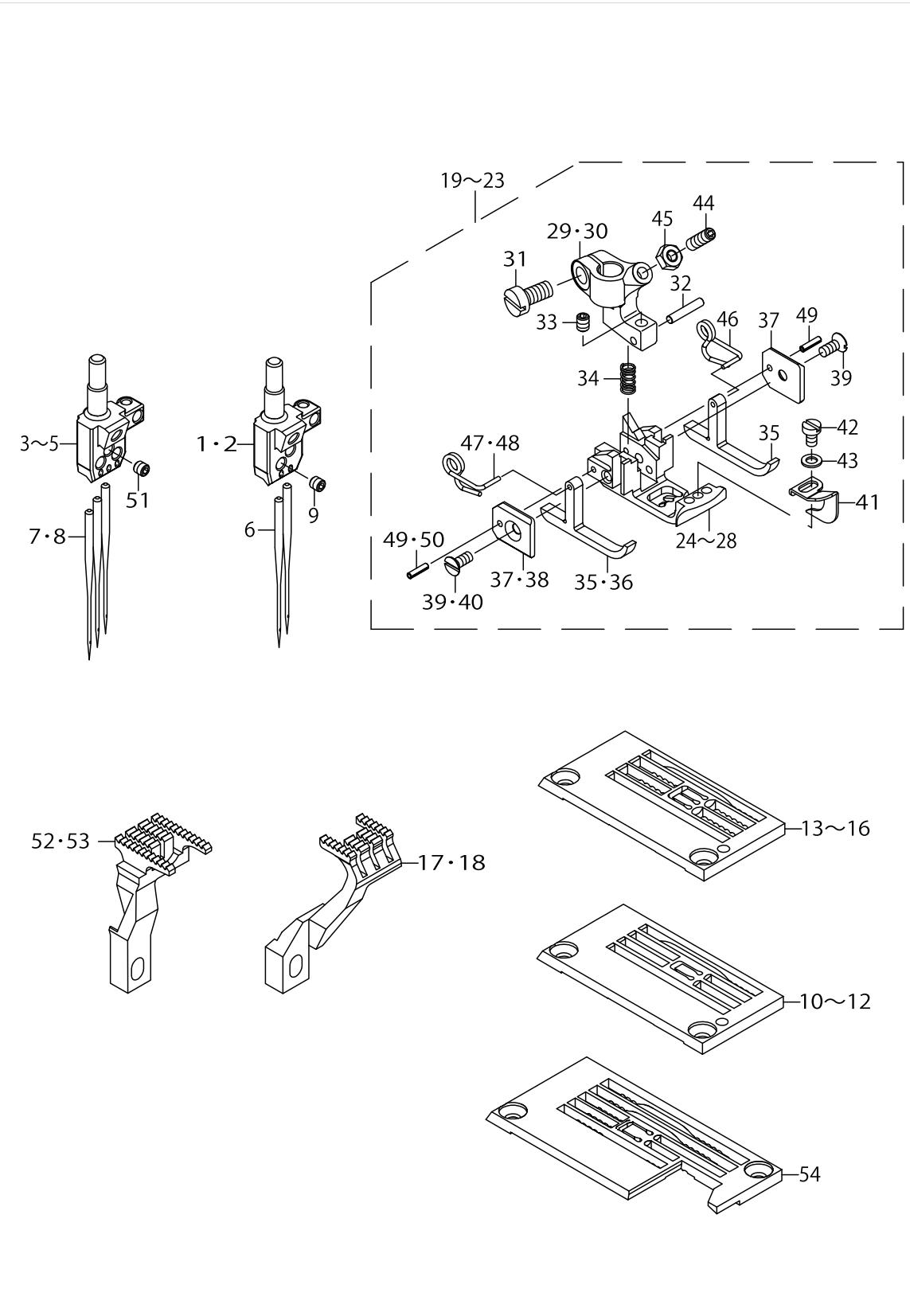
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1 | 40106591 | THREAD STAND ASM. | | | | 1 |
| 2 | 40106575 | SPOOL REST LONG ARM UPPER | * | | | 1 |
| 3 | 40085794 | THREAD GUIDE | * | | | 5 |
| 4 | 40085795 | THREAD GUIDE BUSHING | * | | | 5 |
| 5 | 40085787 | SPOOL REST ARM UPPER | * | | | 1 |
| 6 | 40085793 | SPOOL REST ROD RUBBER CAP | * | | | 1 |
| 7 | 40085785 | SPOOL REST ROD UPPER | * | | | 1 |
| 8 | 40085792 | SPOOL REST ROD JOINT | * | | | 1 |
| 9 | 40106581 | THREAD GUIDE 5 | * | | | 1 |
| 10 | 40106580 | THREAD GUIDE UNDER BASE | * | | | 1 |
| 11 | 40106576 | THREAD GUIDE ARM | * | | | 1 |
| 12 | 40106579 | THREAD GUIDE ARM BASE | * | | | 1 |
| 13 | 40085784 | SPOOL REST ROD LOWER | * | | | 1 |
| 14 | 40085791 | SPOOL RETAINER | * | | | 5 |
| 15 | 40085790 | SPOOL PIN | * | | | 5 |
| 16 | 40085789 | SPOOL REST CUSHION | * | | | 5 |
| 17 | 40085788 | SPOOL REST | * | | | 5 |
| 18 | 40085786 | SPOOL REST ARM LOWER | * | | | 1 |
| 19 | 40106574 | SPOOL REST LONG ARM LOWER | * | | | 1 |
| 20 | 40096327 | SPOOL REST ARM UPPER SCREW | * | | | 2 |
| 21 | 40085796 | SPOOL REST ROD RUBBER CUSHION | * | | | 2 |
| 22 | 40096325 | SPOOL REST ROD NUT | * | | | 1 |
| 23 | 40096326 | SPOOL REST ARM LOWER SCREW | * | | | 2 |
| 24 | SM4041201SC | SCREW_M4X0.7_L=12 | * | | | 3 |
| 25 | SM4051405SE | SCREW M5 L=14 | * | | | 2 |
| 26 | SM4042501SC | SCREW M4X0.7 L=25 | * | | | 1 |
| 27 | NM6040002SC | NUT_M4X0.7 TYPE2 | * | | | 4 |
| 28 | NM6050001SE | NUT M5X0.8 TYPE1 | * | | | 11 |
| 29 | WP1612616SE | WASHER 16X30X2.6 | * | | | 2 |
| 30 | WP0531001SC | WASHER M5 | * | | | 5 |
| 31 | WS0510002KN | SPRING WASHER M5 | * | | | 5 |

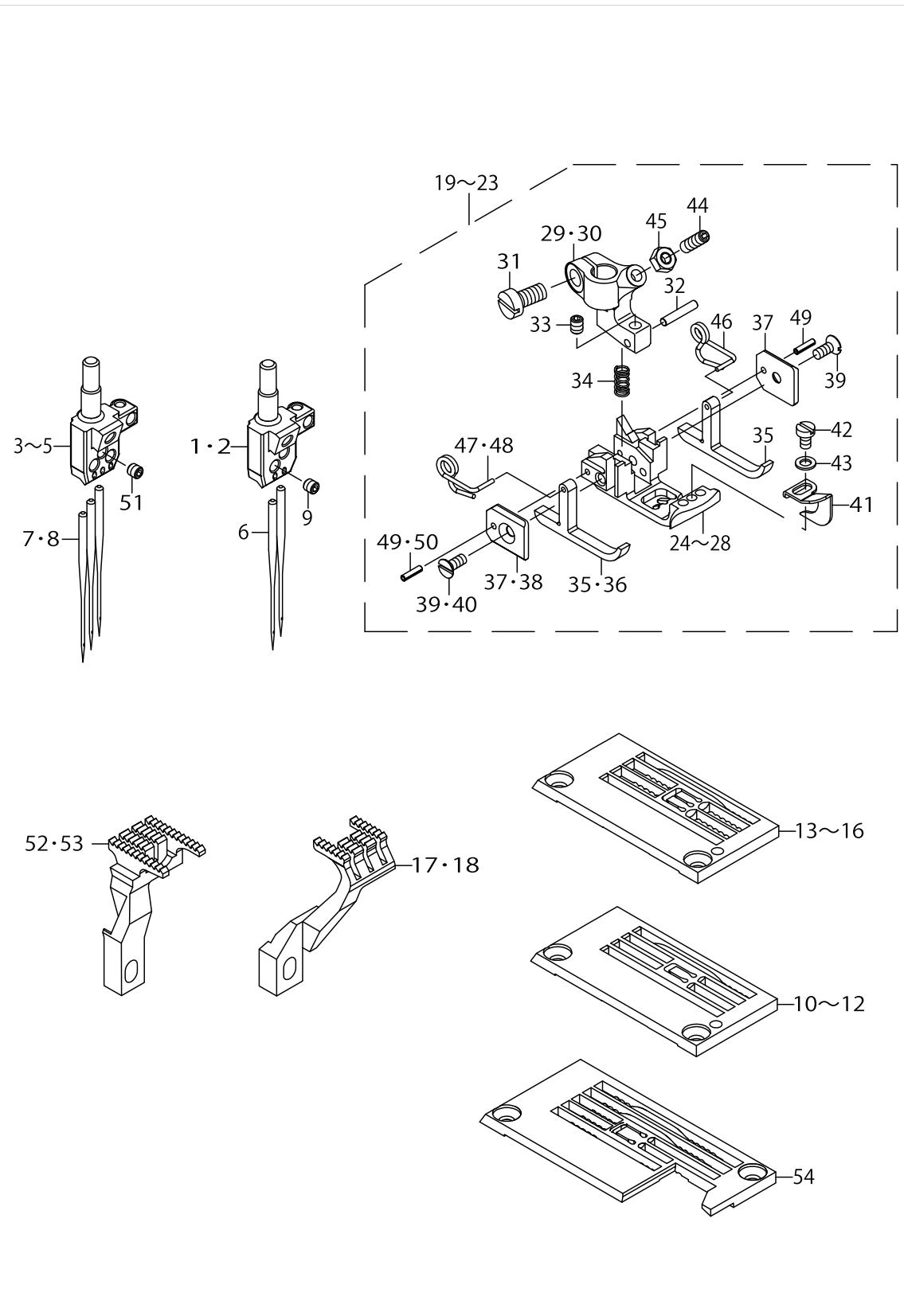
GAUGE PARTS COMPONENTS



GAUGE PARTS COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------------|-----------------------|-------|------|-----|
| 1 | 13350004 | NEEDLE HEAD 32 | FOR B32 | | | 1 |
| 2 | 13350103 | NEEDLE HEAD 40 | FOR B40 | | | 1 |
| 3 | 13350202 | NEEDLE HEAD 48 | FOR B48 | | | 1 |
| 4 | 13350301 | NEEDLE HEAD 56 | FOR B56 | | | 1 |
| 5 | 13350400 | NEEDLE HEAD 64 | FOR B64 | | | 1 |
| 6 | MUY128S1000 | NEEDLE UYX128GAS (S BALL POINT) #10S | FOR B32,B40 | | | 2 |
| 7 | MUY128S1000 | NEEDLE UYX128GAS (S BALL POINT) #10S | FOR B48,B56,B64 | | | 3 |
| 8 | MUY128S1400 | NEEDLE UYX128GAS (S BALL POINT) #14S | FOR JJ | | | 3 |
| 9 | SM8030312TP | SCREW M3 L=3 | FOR B48,B56,B64 | | | 3 |
| 10 | 40058587 | THROAT PLATE | FOR B32 | | | 1 |
| 11 | 40058706 | THROAT PLATE | FOR B40 | | | 1 |
| 12 | 70004610 | THROAT_PLATE | OPTIONAL PARTS | | | 1 |
| 13 | 40040514 | THROAT PLATE | FOR B48 | | | 1 |
| 14 | 40058033 | THROAT PLATE | FOR B56 | | | 1 |
| 15 | 40040513 | THROAT PLATE | FOR B64 | | | 1 |
| 16 | 40082978 | THROAT_PLATE | FOR JJ | | | 1 |
| 17 | 13358304 | DIFF FEED DOG | FOR B32,B40,B48 | | | 1 |
| 18 | 13357603 | DIFF FEED DOG | FOR B56,B64,JJ | | | 1 |
| 19 | 40090133 | PRESSER FOOT ASSY | FOR B32 | | | 1 |
| 20 | 40090196 | PRESSER FOOT ASSY | FOR B40 | | | 1 |
| 21 | 40090197 | PRESSER FOOT ASSY | FOR B48 | | | 1 |
| 22 | 40082974 | PRESSER FOOT ASSY | FOR B56,B64,JJ | | | 1 |
| 23 | 70004613 | PRESSER_FOOT_ASSY | OPTIONAL PARTS | | | 1 |
| 24 | 40090130 | PRESSER FOOT BOTTOM | FOR B32 | * | | 1 |
| 25 | 40090131 | PRESSER FOOT BOTTOM | FOR B40 | * | | 1 |
| 26 | 40090132 | PRESSER FOOT BOTTOM | FOR B48 | * | | 1 |
| 27 | 40082975 | PRESSER FOOT BOTTOM | FOR B56,B64,JJ | * | | 1 |
| 28 | 70004612 | PRESSER_FOOT_BOTTOM | OPTIONAL PARTS | * | | 1 |
| 29 | 40070224 | PRESSER FOOT HINGE | EXCEPT OPTIONAL PARTS | * | | 1 |
| 30 | 13467907 | PRESSER_FOOT_SHANK | OPTIONAL PARTS | * | | 1 |
| 31 | SM6040800SP | SCREW | | * | | 1 |
| 32 | 13375209 | PIVOT PIN | | * | | 1 |
| 33 | SM8030412TP | SCREW | | * | | 1 |
| 34 | 13377106 | SPRING | | * | | 1 |
| 35 | 40070226 | P_F_YIELDING SECTION | EXCEPT OPTIONAL PARTS | * | | 2 |
| 36 | 40038032 | YIELDING SECTION | OPTIONAL PARTS | * | | 1 |
| 37 | 40070227 | GUIDE PLATE | EXCEPT OPTIONAL PARTS | * | | 2 |
| 38 | 13468103 | YIELDING_SECTION_PLATE | OPTIONAL PARTS | * | | 1 |
| 39 | SM1850600SP | SCREW | EXCEPT OPTIONAL PARTS | * | | 2 |
| 40 | SM1850600SP | SCREW | OPTIONAL PARTS | * | | 1 |
| 41 | 40070231 | PRESSER FOOT GUIDE | EXCEPT OPTIONAL PARTS | * | | 1 |
| 42 | SM6850400SP | SCREW M2.5 L=4 | EXCEPT OPTIONAL PARTS | * | | 1 |
| 43 | WP0280500SC | WASHER | EXCEPT OPTIONAL PARTS | * | | 1 |
| 44 | SM8031002TP | SCREW | EXCEPT OPTIONAL PARTS | * | | 1 |
| 45 | NM6030001SD | NUT M3X0.5 TYPE1 | EXCEPT OPTIONAL PARTS | * | | 1 |
| 46 | 40070230 | SPRING R | EXCEPT OPTIONAL PARTS | * | | 1 |
| 47 | 40070229 | SPRING L | EXCEPT OPTIONAL PARTS | * | | 1 |

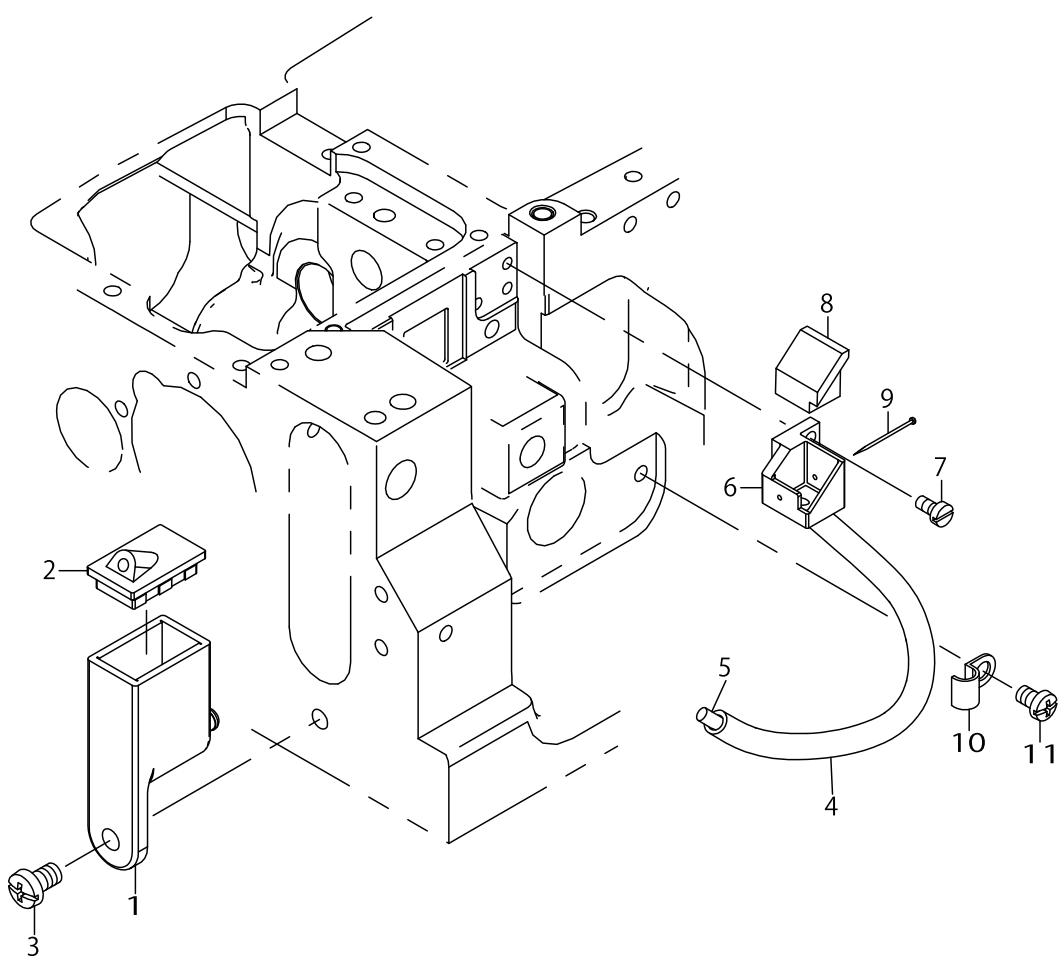
GAUGE PARTS COMPONENTS



GAUGE PARTS COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------|-----------------------|-------|------|-----|
| 48 | 13375308 | SPRING_L | OPTIONAL PARTS | * | | 1 |
| 49 | PS0150065KP | SPRING PIN 1.5X6 | EXCEPT OPTIONAL PARTS | * | | 2 |
| 50 | PS0150082KH | SPRING PIN | OPTIONAL PARTS | * | | 1 |
| 51 | SM8030312TP | SCREW M3 L=3 | FOR B32,B40 | | | 4 |
| 52 | 13354204 | MAIN FEED DOG | FOR B32,B40,B48 | | | 1 |
| 53 | 13353701 | MAIN FEED DOG | FOR B56,B64,JJ | | | 1 |
| 54 | 70004611 | THROAT_PLATE | OPTIONAL PARTS | | | 1 |

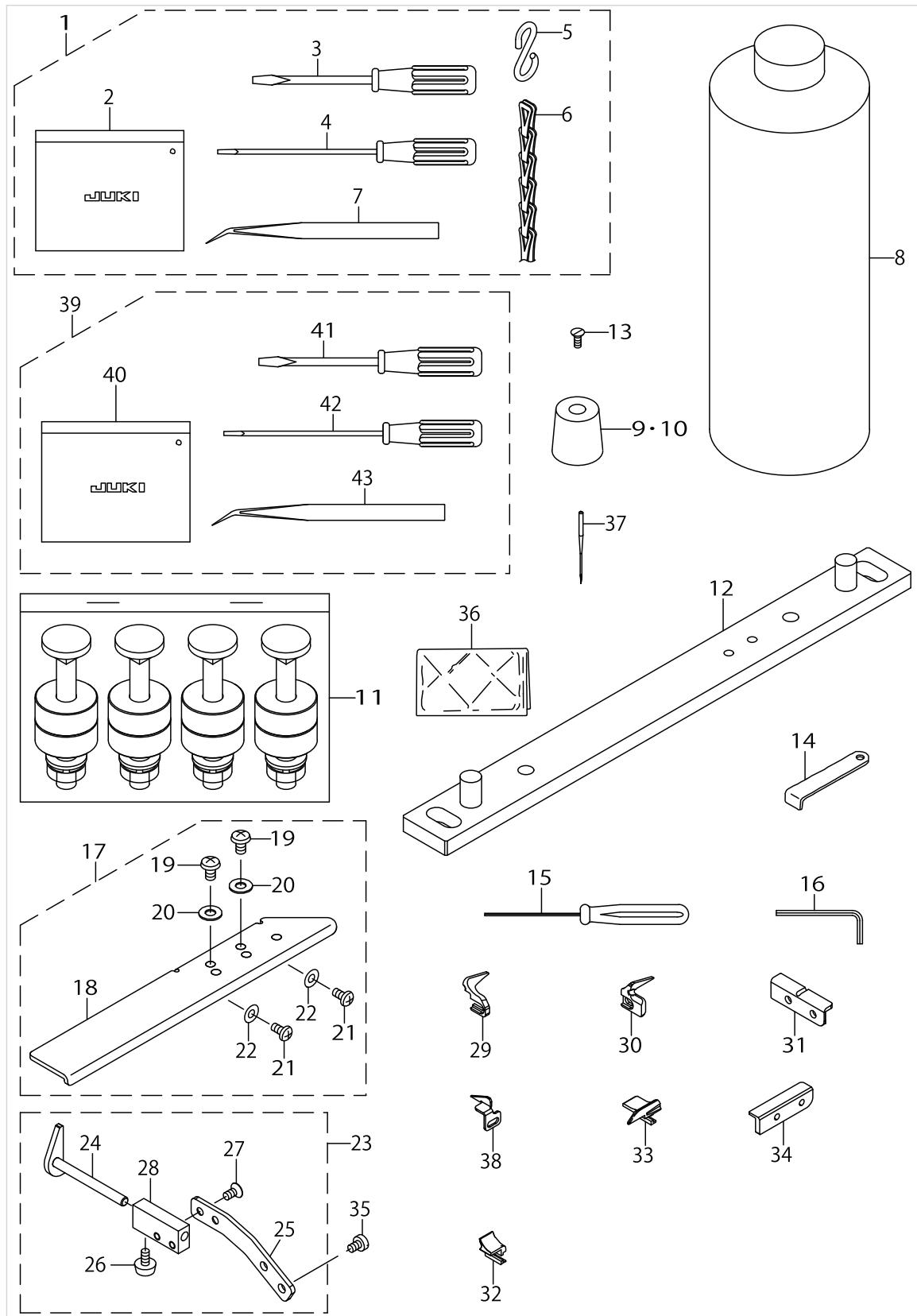
NEEDLE COOLING COMPONENTS



NEEDLE COOLING COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------------|---------|-------|------|------|
| 1 | 40056919 | SILICONE OIL TANK | | | | 1 |
| 2 | 13429105 | SILICONE OIL TANK CAP | | | | 1 |
| 3 | SM4050855SP | SCREW | | | | 1 |
| 4 | BT0600402EA | URETHANE TUBE CLEAR BLUE 6X4 | | | | 0.15 |
| 5 | CQ303000000 | COTTON OIL WICK D=3 | | | | 0.3 |
| 6 | 70001644 | SILICONE OIL CUP | | | | 1 |
| 7 | SM6030600SP | SCREW M3X0.5 L=6 | | | | 2 |
| 8 | 13348305 | FELT | | ☆ | | 1 |
| 9 | 11856101 | NEEDLE COOLER PIN | | | | 1 |
| 10 | B3538112000 | OIL RETURN TUBE HOLDER | | | | 1 |
| 11 | SM4040655SP | SCREW M4 L=6 | | | | 1 |

ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|---------------------------------|---------------|-------|------|-----|
| 1 | 40013913 | ACCESSORY BAG ASSY | | * | | 1 |
| 2 | 22932800 | ACCESSORIE BAG | | * | | 1 |
| 3 | 22933105 | SCREW DRIVER | | * | | 1 |
| 4 | 12347308 | SCREW DRIVER (SMALL) | | * | | 1 |
| 5 | 13160304 | S SHAPED HOOK | | * | | 2 |
| 6 | 70001840 | CHAIN | | * | | 1 |
| 7 | 12288403 | TWEEZERS | | * | | 1 |
| 8 | MML018800CB | JUKI CORPORATION GENUINE OIL 18 | | | ☆ | 1 |
| 9 | 40072505 | ISOLATOR | | | | 1 |
| 10 | 13155403 | ISOLATOR | | | | 3 |
| 11 | 13348966 | ASSY BOLT SET | | | | 1 |
| 12 | 13348859 | SUPPORT PLATE ASSY | | | | 2 |
| 13 | 13302203 | SCREW | | | | 1 |
| 14 | B9101490000 | DRIVER | | | | 1 |
| 15 | 40032763 | HEXAGONAL DRIVER(1.5) | | | | 1 |
| 16 | J106600000B | HEXAGONAL ROD SPANNER KEY 2 | | | | 1 |
| 17 | 40099374 | BINDER BRACKET ASSY | | | | 1 |
| 18 | 40099373 | BINDER BRACKET | | * | | 1 |
| 19 | SM5050855SN | SCREW M5 L=8 | | * | | 2 |
| 20 | WP0550836SC | WASHER 5.5X12X0.8 | | * | | 2 |
| 21 | SM4040855SP | SCREW | | * | | 2 |
| 22 | WP0450801SP | WASHER | | * | | 2 |
| 23 | 70001964 | HEM GUIDE ASSY | | | | 1 |
| 24 | 70001967 | HEM GUIDE | | * | | 1 |
| 25 | 70001962 | HEM GUIDE BASE 1 | | * | | 1 |
| 26 | 40019379 | KNOB SCREW | | * | | 1 |
| 27 | SM1040801SC | SCREW M4X0.7 L=8 | | * | | 2 |
| 28 | 70001963 | HEM GUIDE BASE 2 | | * | | 1 |
| 29 | 70001813 | COVERING GUIDE RIGHT | | | ☆ | 1 |
| 30 | 70001814 | COVERING GUIDE LEFT | | | ☆ | 1 |
| 31 | 40099375 | BRACKET B | | | ☆ | 1 |
| 32 | 70001838 | COVERING GUARD L | | | ☆ | 1 |
| 33 | 70001839 | COVERING GUARD R | | | ☆ | 1 |
| 34 | 70001846 | BRACKET | | | ☆ | 1 |
| 35 | SM6040650TP | SCREW | | | | 2 |
| 36 | 40066644 | HEAD_COVER | | | | 1 |
| 37 | MUY128S1003 | NEEDLES(PACKAGE_OF_3) | | | | 1 |
| 38 | 70001842 | GUIDE LEFT | | | ☆ | 1 |
| 39 | 70004227 | ACCESSORY BAG ASSY | FOR UT35,UT37 | | | 1 |
| 40 | 22932800 | ACCESSORIE BAG | | * | | 1 |
| 41 | 22933105 | SCREW DRIVER | | * | | 1 |
| 42 | 12347308 | SCREW DRIVER (SMALL) | | * | | 1 |
| 43 | 12288403 | TWEEZERS | | * | | 1 |

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case, even obsoleted parts(D.) can be ordered with the
obsoleted part number, so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。
70001995

No.1595-03 Rev.No.

*A:Added parts追加部品/D:Obsolete parts削除部品/E:Erratum訂正

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