

MODEL : MF-7524

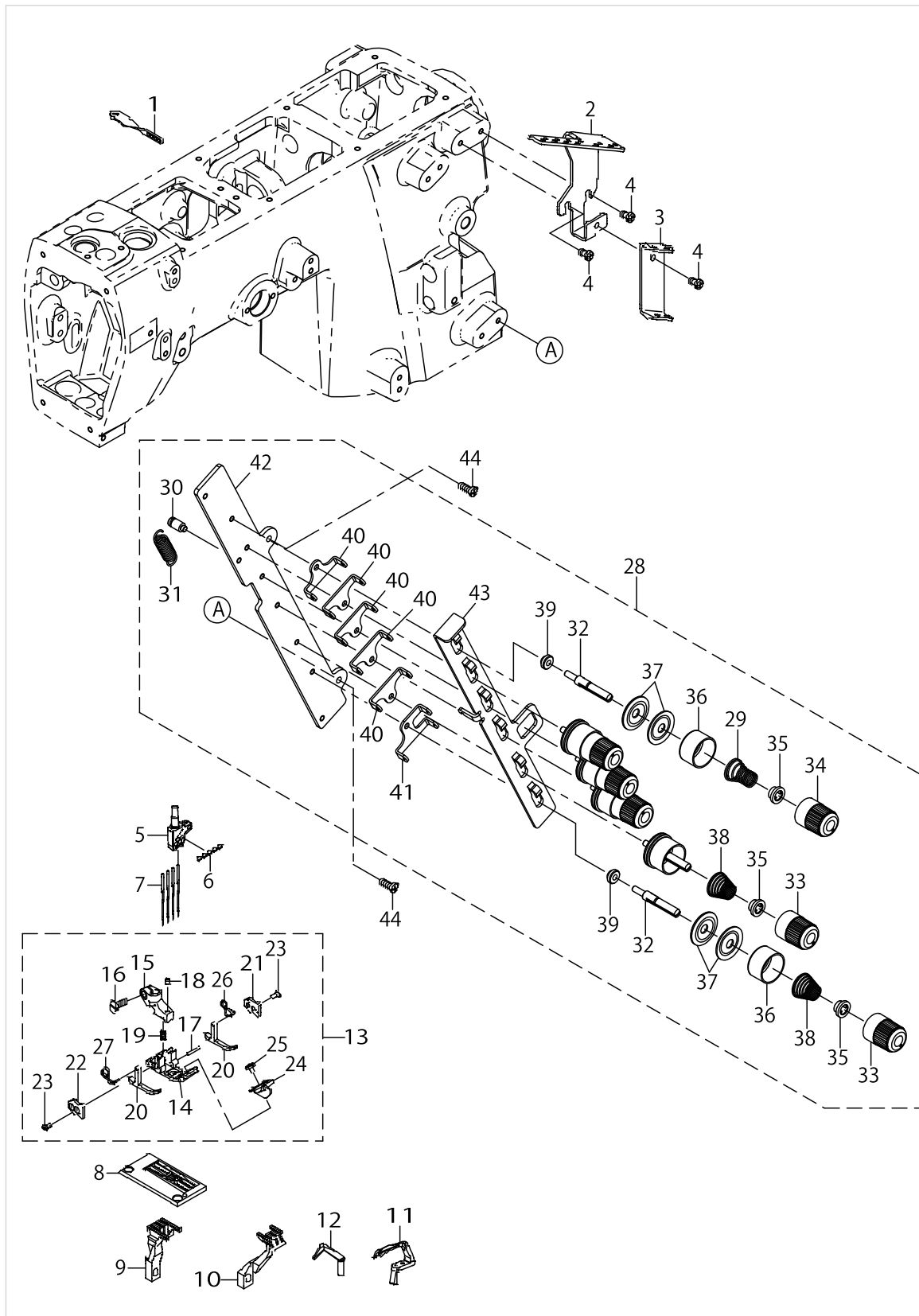
List No : 1644-00

PARTS LIST

Published:02/15/2019

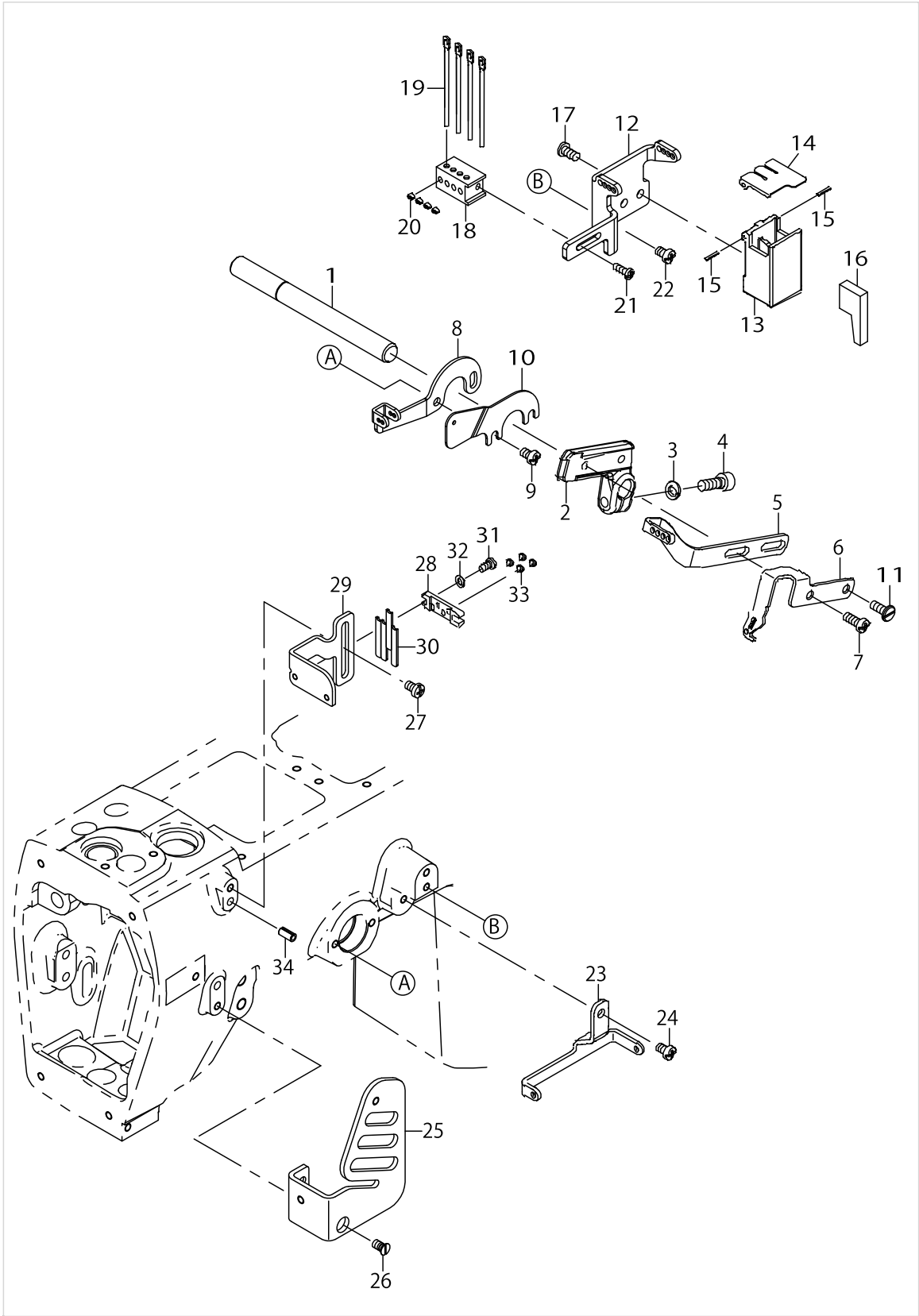
CONTENTS

MF-7524 (1)	1
MF-7524 (2)	3
HOW TO MAKE USE OF THIS PARTS LIST	5



MF-7524 (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40052932	NEEDLE_BAR_EYELET				1
2	40034355	THREAD_GUIDE_PLATE				1
3	13340104	THREAD GUIDE				1
4	SM4040655SP	SCREW M4 L=6				3
5	40049609	NEEDLE_HEAD_60_ASSY				1
6	SM8030350TP	SCREW				5
7	MSM101B1000	NEEDLE SMX1014B #10				4
8	40049382	THROAT_PLATE				1
9	13353701	MAIN_FEED_DOG				1
10	13357603	DIFF_FEED_DOG				1
11	40051448	LOOPER_MF7724-D60				1
12	40052924	REAR_NEEDLE_GUARD				1
13	40049394	PRESSER_FOOT_ASSY				1
14	40049383	PRESSER_FOOT_BOTTOM		*		1
15	13375506	PRESSER_FOOT_HINGE		*		1
16	SM6040800SP	SCREW		*		1
17	13375209	PIVOT_PIN		*		1
18	SM8030412TP	SCREW		*		1
19	13377106	SPRING		*		1
20	13375100	P_F_YIELDING_SECTION		*		2
21	13375704	GUIDE_PLATE_R		*		1
22	13375605	GUIDE_PLATE_L		*		1
23	SM1850600SP	SCREW		*		4
24	13376900	PRESSER_FOOT_GUIDE		*		1
25	13377007	SCREW		*		1
26	13375407	SPRING_R		*		1
27	13375308	SPRING_L		*		1
28	70004144	THREAD_TENSION_ASSY				1
29	13140504	TENSION_SPRING_GREEN		*		4
30	13340302	SHOULDER SCREW		*		1
31	26019000	THREAD TENSION SPRING		*		1
32	70001620	TENSION_POST		*		6
33	40042363	KNOB		*		2
34	40042364	KNOB GREEN		*		4
35	40042365	SPRING BUSHING		*		6
36	40042366	THREAD TENSION DISK PRESSER		*		6
37	40101602	THREAD_TENSION_DISC		*		12
38	40102003	SPRING		*		2
39	70001617	SPACER		*		6
40	70001615	TENSION_DISC_EYELET_A		*		5
41	70001616	TENSION_DISC_EYELET_B		*		1
42	70004142	TENSION_POST_SUPPORT		*		1
43	70004143	TENSION_DISK_SEPARATOR		*		1
44	SM4041055SP	SCREW				2



MF-7524 (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13324306	SHAFT				1
2	13324702	HOLDER TAKE UP EYELET				1
3	WS0510002KN	SPRING WASHER M5				1
4	SM6051402TP	SCREW M5X0.8 L=14				1
5	40034360	NDL_THREAD_TAKE_UP				1
6	13324900	UP LPR THREAD TAKE UP				1
7	SM4041055SP	SCREW				2
8	40052929	THREAD_GUIDE				1
9	SM4040655SP	SCREW M4 L=6				2
10	40085995	FINGER_GUARD				1
11	SM6041050TP	SCREW				1
12	70001540	THREAD_TENSION_GUIDE				1
13	40034366	TANK				1
14	70001546	SILICONE_OIL_TANK_COVER				1
15	PS0150082KH	SPRING PIN				2
16	B9214850000	HEAT REMOVING FELT				1
17	ST4040851SN	TAPPING SCREW M4X8				2
18	40034358	HOLDER				1
19	30391601	NEEDLE THREAD EYELET				4
20	SM8030350TP	SCREW				4
21	SM4030855SN	SCREW M3 L=8.0				1
22	SM4040655SP	SCREW M4 L=6				2
23	70001541	THREAD_GUIDE				1
24	SM4040655SP	SCREW M4 L=6				1
25	70001544	TAKE_UP_COVER				1
26	SM1040750TP	SCREW M4 L=7				1
27	SM4040655SP	SCREW M4 L=6				1
28	40052926	GUIDE_BRACKET				1
29	70004146	NDL_THD_STRIKE_OFF				1
30	40052925	NDL THD STRIKE OFF PLATE				4
31	SM4030655SP	SCREW				2
32	WP0320500SC	WASHER M3				2
33	SM8030350TP	SCREW				4
34	PS0400082KP	SPRING PIN				1

HOW TO MAKE USE OF THIS PARTS LIST

1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

ALL PARTS NOT MENTIONED IN THIS PARTS LIST ARE SAME AS THOSE OF
MODEL MF-7500. OTHER PARTS LIST RELATED TO THIS MODEL.
*MF-7500. (NO.1596 PART NO.70002001)

このパーツリスト記載以外の部品はMF-7500.と共通です。
この機種に関連するパーツリストとして下記のパーツリストがあります。
* MF-7500 (NO.1596 品番70002001)

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
13140504	2	29	70001615	2	40
13324306	4	1	70001616	2	41
13324702	4	2	70001617	2	39
13324900	4	6	70001620	2	32
13340104	2	3	70004142	2	42
13340302	2	30	70004143	2	43
13353701	2	9	70004144	2	28
13357603	2	10	70004146	4	29
13375100	2	20	B9214850000	4	16
13375209	2	17	MSM101B1000	2	7
13375308	2	27	PS0150082KH	4	15
13375407	2	26	PS0400082KP	4	34
13375506	2	15	SM1040750TP	4	26
13375605	2	22	SM1850600SP	2	23
13375704	2	21	SM4030655SP	4	31
13376900	2	24	SM4030855SN	4	21
13377007	2	25	SM4040655SP	2	4
13377106	2	19	SM4040655SP	4	27
26019000	2	31	SM4041055SP	2	44
30391601	4	19	SM4041055SP	4	7
40034355	2	2	SM6040800SP	2	16
40034358	4	18	SM6041050TP	4	11
40034360	4	5	SM6051402TP	4	4
40034366	4	13	SM8030350TP	2	6
40042363	2	33	SM8030350TP	4	33
40042364	2	34	SM8030412TP	2	18
40042365	2	35	ST4040851SN	4	17
40042366	2	36	WP0320500SC	4	32
40049382	2	8	WS0510002KN	4	3
40049383	2	14			
40049394	2	13			
40049609	2	5			
40051448	2	11			
40052924	2	12			
40052925	4	30			
40052926	4	28			
40052929	4	8			
40052932	2	1			
40085995	4	10			
40101602	2	37			
40102003	2	38			
70001540	4	12			
70001541	4	23			
70001544	4	25			
70001546	4	14			