### **Axial Lead & Cartridge Fuses**

5×20 mm > Slo-Blo® Fuse > 239 Series

### 239 Series, 5×20 mm, Slo-Blo® Fuse













### **Description**

5×20mm Slo-Blo® glass body cartridge fuse designed to UL specification.

### **Features**

- Designed to UL/CSA/ ANCE 248-1 and 248-14 Standards
- RoHS compliant and lead-free
- Available in cartridge and axial lead format

### **Applications**

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

#### **Electrical Characteristics for Series**

| % of Ampere<br>Rating | Ampere<br>Ratings | Opening Time       |  |  |
|-----------------------|-------------------|--------------------|--|--|
| 100%                  |                   | 4 hours, Minimum   |  |  |
| 135%                  | All Ratings       | 1 hour, Maximum    |  |  |
| 200%                  |                   | 2 minutes, Maximum |  |  |

### **Additional Information**











For recommended fuse accessories for this product series, see 'Recommended Accessories' section.

# Agency **Agency File Number**

**Agency Approvals** 

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N/A

| PS       | Cartridge: NBK030609-JP1021A NBK190609-JP1021A NBK030609-JP1021B Leaded: NBK030609-JP1021C NBK190609-JP1021B NBK030609-JP1021D | 1A – 3.5A<br>4A – 5A<br>7A<br>1A – 3.5A<br>4A – 5A<br>7A |  |  |
|----------|--|--|--|--|
|          | SU05001 – 2004A<br>SU05001 – 2014A   | 0.200A – 3.15A<br>4A – 7A                                |  |  |
| (H)      | E10480   | 0.080A – 7A  |  |  |
| <b>(</b> | 29862  | 0.200A – 3.15A<br>4A – 7A                                |  |  |

Ampere Range

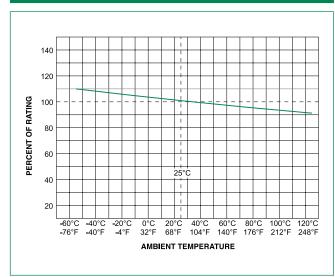
0.080A - 7A



### **Electrical Characteristic Specification by Item**

|          | A Amp Rating |               | Rating Voltage Interrupting | Nominal Cold Nominal Melting | Agency Approvals                      |     |          |     |   |   |
|----------|--------------|---------------|-----------------------------|------------------------------|---------------------------------------|-----|----------|-----|---|---|
| Amp Code | (A)          | Rating<br>(V) | Rating                      | Resistance<br>(Ohms)         | I <sup>2</sup> t (A <sup>2</sup> sec) | (J) | <b>(</b> | PSE |   | Œ |
| .080     | 0.08         | 250           |                             | 28.1750                      | 0.02500                               | Х   |          |     |   | × |
| .100     | 0.1          | 250           |                             | 17.3425                      | 0.05500                               | ×   |          |     |   | X |
| .125     | 0.125        | 250           |                             | 11.6000                      | 0.08500                               | ×   |          |     |   | х |
| .150     | 0.15         | 250           |                             | 8.1000                       | 0.13000                               | ×   |          |     |   | х |
| .200     | 0.2          | 250           |                             | 3.8725                       | 0.16500                               | ×   | ×        |     | × | X |
| .250     | 0.25         | 250           |                             | 3.0700                       | 0.34000                               | ×   | ×        |     | × | × |
| .300     | 0.3          | 250           | 35A @ 250 VAC               | 2.3000                       | 0.61500                               | ×   | ×        |     | × | x |
| .400     | 0.4          | 250           | 10kA @ 125 VAC              | 1.4750                       | 2.02000                               | ×   | ×        |     | × | x |
| .500     | 0.5          | 250           |                             | 0.9090                       | 1.98500                               | ×   | ×        |     | × | x |
| .600     | 0.6          | 250           |                             | 0.6990                       | 2.41500                               | ×   | ×        |     | × | x |
| .700     | 0.7          | 250           |                             | 0.5375                       | 4.12000                               | ×   | ×        |     | × | x |
| .750     | 0.75         | 250           |                             | 0.4710                       | 5.42500                               | ×   | ×        |     | × | × |
| .800     | 0.8          | 250           |                             | 0.4155                       | 7.56500                               | ×   | ×        |     | × | x |
| 001.     | 1            | 250           |                             | 0.2965                       | 11.29500                              | ×   | ×        | X   | × | x |
| 1.25     | 1.25         | 250           |                             | 0.1980                       | 19.52500                              | ×   | ×        | X   | × | x |
| 01.6     | 1.6          | 250           |                             | 0.1205                       | 30.43000                              | ×   | ×        | х   | × | × |
| 002.     | 2            | 250           |                             | 0.0943                       | 50.58500                              | ×   | ×        | X   | × | × |
| 02.5     | 2.5          | 250           | 10kA @ 125 VAC              | 0.0583                       | 79.70500                              | ×   | ×        | X   | × | × |
| 003.     | 3            | 250           | 100A @ 250 VAC              | 0.04877                      | 129.51000                             | ×   | ×        | X   | × | x |
| 3.15     | 3.15         | 250           |                             | 0.0414                       | 128.05000                             | ×   | x        | х   | × | x |
| 03.2     | 3.2          | 250           |                             | 0.0385                       | 128.05000                             | Х   |          | ×   |   | x |
| 03.5     | 3.5          | 250           |                             | 0.0370                       | 128.05000                             | х   |          | ×   |   | × |
| 004.     | 4            | 125           |                             | 0.0312                       | 270.703                               | Х   | Х        | ×   | Х | × |
| 005.     | 5            | 125           | 10kA @ 125 VAC              | 0.0199                       | 302.836                               | Х   | Х        | ×   | Х | × |
| 007.     | 7            | 125           |                             | 0.0114                       | 305.758                               | ×   | Х        | X   | × | x |

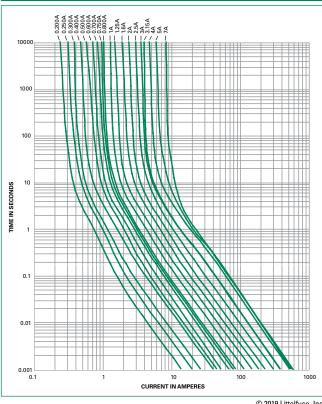
### **Temperature Re-rating Curve**



#### Note:

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

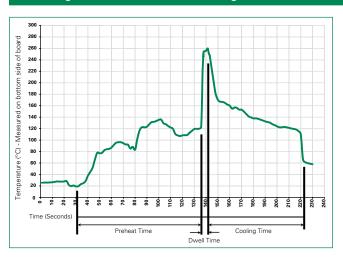
### **Average Time Current Curves**



## **Axial Lead & Cartridge Fuses**

5×20 mm > Slo-Blo® Fuse > 239 Series

### **Soldering Parameters - Wave Soldering**



### **Recommended Process Parameters:**

| Wave Parameter                                       | Lead-Free Recommendation          |  |  |
|--|-----------------------------------|--|--|
| Preheat: (Depends on Flux<br>Activation Temperature) | (Typical Industry Recommendation) |  |  |
| Temperature Minimum:                                 | 100°C                             |  |  |
| Temperature Maximum:                                 | 150°C                             |  |  |
| Preheat Time:  | 60-180 seconds                    |  |  |
| Solder Pot Temperature:                              | 260°C Maximum                     |  |  |
| Solder Dwell Time:                                   | 2-5 seconds                       |  |  |

### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature:  $350^{\circ}\text{C}$  +/-  $5^{\circ}\text{C}$ 

Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

### **Product Characteristics**

| Materials         | Body: Glass<br>Cap: Nickel–plated brass<br>Leads: Tin–plated Copper                         |
|-------------------|---|
| Terminal Strength | MIL-STD-202, Method 211,<br>Test Condition A  |
| Solderability     | MIL-STD-202 Method 208  |
| Product Marking   | Cap 1: Brand logo, current and voltage rating<br>Cap 2: Series and agency approval markings |

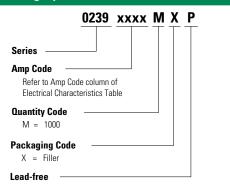
| Operating<br>Temperature | -55°C to +125°C   |
|--------------------------|---|
| Thermal Shock            | MIL-STD-202, Method 107, Test Condition B: (5 cycles –65°C to +125°C)                           |
| Vibration                | MIL-STD-202, Method 201   |
| Humidity                 | MIL-STD-202, Method 103, Test Condition A. high RH (95%) and elevated temp (40°C) for 240 hours |
| Salt Spray               | MIL-STD-202, Method 101, Test Condition B   |

### **Axial Lead & Cartridge Fuses**

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### **Dimensions ←** 20<u>+</u>0.5 **←** 5.2+0.1 **0239** 000P 5.1<u>+</u>0.6 5.1<u>+</u>0.6 — 21.5±1.0 -**0239** 000**XEP**

### **Part Numbering System**



### **Packaging**

\* Ratings above 6.3A have 0.8±0.05 diameter lead

Notes:

| Packaging Option | Packaging Specification | Quantity | Quantity & Packaging Code | Taping Width     |  |  |  |
|------------------|-------------------------|----------|---------------------------|------------------|--|--|--|
| 239 Series       |                         |          |                           |                  |  |  |  |
| Bulk             | N/A                     | 1000     | MX                        | N/A              |  |  |  |
| Bulk             | N/A                     | 1000     | MXE                       | N/A              |  |  |  |
| Reel and Tape    | EIA 296-E               | 1000     | MRET1                     | T1=52mm (2.062") |  |  |  |
| Bulk             | N/A                     | 1000     | MXB                       | N/A              |  |  |  |
| Bulk             | N/A                     | 100      | HX                        | N/A              |  |  |  |
| Bulk             | N/A                     | 100      | HXE                       | N/A              |  |  |  |

All dimensions in mm

#### **Recommended Accessories**

| Accessory<br>Type              | Series                             | Description   | Max Application<br>Voltage | Max Application<br>Amperage |
|--------------------------------|------------------------------------|---|----------------------------|-----------------------------|
|                                | 345_ISF                            | Panel Mount Shock-Safe Fuseholder   |                            | 10                          |
| Holder                         | <u>345</u>                         | Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options |                            | 20                          |
|                                | 830                                | PC Mount Shock-Safe Miniature Fuseholder                                  |                            | 16                          |
|                                | <u>520</u>                         | Metric OMNI-BLOK® Fuse Block  |                            | 10                          |
| Block <u>646</u><br><u>658</u> |                                    | PC Mount Miniature Fuse Block   | 250                        | 6.3                         |
|                                |                                    | Surface Mount Miniature Fuse Block  |                            | 10                          |
|                                | 520_W PC Mount Miniature Fuse Clip |   |                            | 6.3                         |
| Clip                           | 111                                | PC Board Mount Fuse Clip  |                            | 10                          |
|                                | <u>445</u>                         | PC Board Mount Fuse Clip  |                            | 10                          |

- Notes:
  1. Do not use in applications above rating.
- Please refer to fuseholder data sheet for specific re-rating information.
   Please contact factory for applications greater than the max voltage and amperage shown.

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