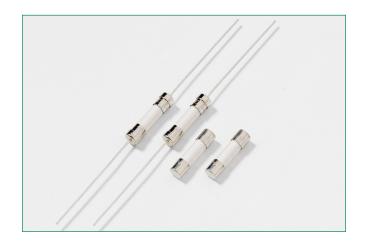
## 5×20 mm, Time-Lag Fuse



## **Additional Information**







Resources

Accessories

Samples

#### **Electrical Characteristics for Series**

% of Ampere Rating	Ampere Rating	Opening Time					
	0.125A - 0.800A	60 minutes, Minimum					
150%	1A – 3.15A	60 minutes, Minimum					
150 %	4A - 6.3A	60 minutes, Minimum					
	8A – 20A	30 minutes, Minimum					
	0.125A - 0.800A	30 minutes, Maximum					
210%	1A – 3.15A	30 minutes, Maximum					
2 10 70	4A - 6.3A	30 minutes, Maximum					
	8A – 20A	30 minutes, Maximum					
	0.125A - 0.800A	0.25 sec. Min.; 80 secs. Max.					
275%	1A – 3.15A	0.75 sec. Min.; 80 secs. Max.					
27570	4A - 6.3A	0.75 sec. Min.; 80 secs. Max.					
	8A – 20A	0.75 sec. Min.; 80 secs. Max.					
	0.125A - 0.800A	0.05 sec., Min.; 5 secs. Max.					
400%	1A – 3.15A	0.095 sec., Min.; 5 secs. Max.					
400 %	4A - 6.3A	0.150 sec., Min.; 5 secs. Max.					
	8A – 20A	0.150 sec., Min.; 5 secs. Max.					
	0.125A - 0.800A	0.005 sec., Min.; .150 sec. Max.					
1000%	1A - 3.15A	0.010 sec., Min.; .150 sec. Max.					
1000%	4A - 6.3A	0.010 sec., Min.; .150 sec. Max.					
	8A – 20A	0.010 sec., Min.; .150 sec. Max.					



## **Description**

The 215 Series is a 5x20mm Time-lag, surge-withstand, ceramic body cartridge fuse that is designed to IEC specifications.

### **Features**

- Conforms to EN/IEC/K/J 60127-1 and EN/IEC/K/J 60127-2
- High breaking capacity
- Meets Standard Sheet 5 of IEC 60127-2 as a Time-Lag fuse
- RoHS compliant and lead-free
- Recognized to UL/CSA/NMX 248-1 and UL/CSA/NMX 248-14
- Conforms to GB 9364.1 and GB 9364.2
- CE Mark indicates compliance with Low-Voltage and RoHS Directives.

## **Applications**

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

#### **Agency Approvals**

Agency	Agency File Number	Ampere Range
PS E	Cartridge: NBK080205-E10480A NBK250702-E10480E NBK100408-JP1021A Leaded: NBK080205-E10480B NBK250702-E10480F NBK100408-JP1021B	1A - 5A 6.3A - 15A 16A - 20A 1A - 5A 6.3A - 15A 16A - 20A
<b>.</b>	2020970207000067	0.125A-10A
	SU05001-2011B SU05001-10001 SU05001-10002 SU05001-2012B	1A – 2.5A 3.15A – 6.3A 8A 4A - 10A
c <b>'91</b> 0'us	E10480	0.125A - 20A
<b>®</b> ;	29862	0.5A – 12A
$\bigcirc$	SE-S-2101268	0.125A-12A 15A*, 16A*, 20A*
DVE)	40013521	0.2A – 8A *10A
VDE	40016610	*12A
$\nabla$	KM41462	0.200A – 10A
<b>A</b>	J50248091 J50258578	10A 16A, 20A
Œ	N/A	0.125A – 20A

<sup>\*</sup> Approved for cartridge versions only

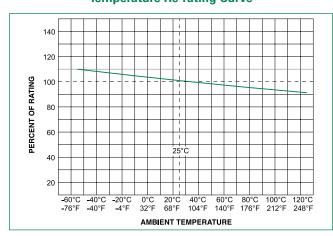


## 5×20 mm, Time-Lag Fuse

## **Electrical Characteristic Specifications by Item**

						Maximum	Maximum	Agency Approvals										
Amp Code	Amp Amp Ratir	Voltage Rating (V)	ating Interrupting	Nominal Cold Resistance (Ohms)	Melting Drop at ce I²t Rated	Power Dissipation at 1.5In (W)	\$	PS E	<b>((()</b>		c <b>'711</b> ° us	<b>@</b> ;		Ø <sup>V</sup> E	VDE	△	Œ	
.125	0.125	250		11.4455	0.0330	2600	1.6	-	-	Х	-	X	-	Х	-	-	-	Х
.160	0.16	250		7.1000	0.0465	2400	1.6	-	-	Х	-	Х	-	Х	-	-	-	Х
.200	0.2	250		1.8400	0.340	2100	1.6	Х	-	Х	-	Х	-	Х	Х	-	-	X
.250	0.25	250		1.2400	0.545	1500	1.6	Х	-	Х	-	X	-	X	Х	-	-	X
.315	0.315	250		0.8800	0.975	1100	1.6	Х	-	Х	-	X	-	Х	Х	-	-	Х
.400	0.4	250		0.5825	1.325	1000	1.6	Х	-	Х	-	Х	-	Х	Х	-	-	Х
.500	0.5	250		1.1675	0.420	850	1.6	Х	-	Х	-	Х	Х	Х	Х	-	-	Х
.630	0.63	250		0.7200	0.635	650	1.6	Х	-	Х	-	Х	Х	Х	Х	-	-	X
.800	0.8	250		0.4675	0.975	500	1.6	Х	-	Х	-	X	Х	X	X	-	-	Х
001.	1	250	1500 4 @	0.1515	1.520	350	2.5	Х	Х	Х	Х	X	Х	Х	Х	-	-	Х
1.25	1.25	250	1500 A @ 250 VAC	0.1074	3.200	300	2.5	Х	Х	Х	X	Х	Х	Х	Х	-	-	Х
01.6	1.6	250	250 VAC	0.0707	6.830	200	2.5	Х	Х	Х	Х	Х	Х	Х	Х	-	-	Х
002.	2	250		0.0566	11.680	190	2.5	Х	Х	Х	Х	X	Х	Х	Х	-	-	X
02.5	2.5	250		0.0386	22.290	180	2.5	Х	Х	Х	Х	Х	Х	Х	Х	-	-	Х
3.15	3.15	250		0.0283	43.255	140	4	Х	Х	Х	Х	Х	Х	Х	Х	-	-	Х
004.	4	250		0.0185	46.960	100	4	Х	Х	Х	Х	Х	Х	Х	Х	-	-	Х
005.	5	250		0.0153	66.095	100	4	Х	Х	Х	Х	Х	Х	Х	Х	-	-	Х
06.3	6.3	250		0.0108	128.750	100	4	Х	Х	Х	Х	Х	Х	Х	Х	-	-	Х
008.	8	250		0.0092	209.880	100	4	Х	Х	X	Х	X	Х	X	X	-	-	Х
010.	10	250		0.0066	333.565	100	4	Х	Х	Х	Х	Х	Х	Х	x*	-	Х	Х
012.	12	250		0.0061	515.500	100	4	-	X	-	-	X	Х	X	-	x*	-	X
015.	15	250	500 A @	0.0033	1237.0	N/A**	N/A**	-	Х	-	-	X	-	x*	-	-	-	Х
016.	16	250	250Vac	0.0031	1408.0	N/A**	N/A**	-	Х	-	-	Х	-	x*	-	-	Х	Х
020.	20	250	400 A @ 250Vac	0.0023	2600.0	N/A**	N/A**	-	Х	-	-	Х	-	X*	-	-	Х	Х

## **Temperature Re-rating Curve**



### **Product Characteristics**

Materials	Body: Ceramic Cap: Nickel-plated Brass Leads: Tin-plated Copper
Terminal Strength	MIL-STD-202, Method 211, Test Condition A
Solderability	MIL-STD-202 Method 208
Product Marking	Cap 1: Brand logo, current and voltage ratings Cap 2: Agency approval markings
Operating Temperature	-55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B (5 cycles, -65°C to +125°C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A (High RH (95%) and elevated temp (40°C) for 240 hours)
Salt Spray	MIL-STD-202, Method 101, Test Condition B



<sup>\*</sup> Approval for cartridge versions only
\*\*\* Please contact Littelfuse for details on these parameters

<sup>+</sup> Interrupting Rating may differ based on Agency Approval. See Agency Approval certificate for more details.

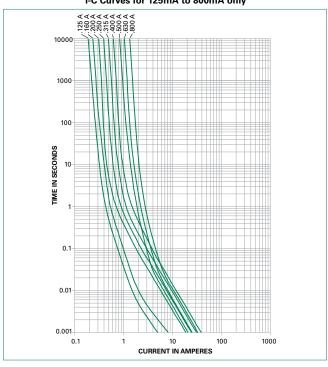
1A to 2A have an IR: 100A@500VAC, 4A to 6-3A have the IR: 100A@305 VAC and 1000A@72VDC

I2t test at 10x rated current. 10A have an IR:1000A@300Vac for cURus

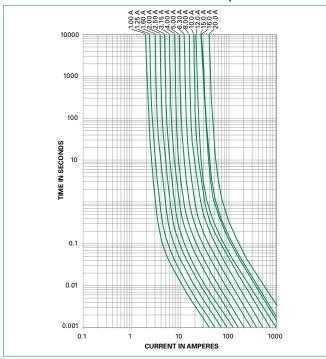
## 5×20 mm, Time-Lag Fuse

## **Average Time Current Curves**

T-C Curves for 125mA to 800mA only



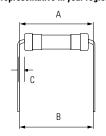
# T-C Curves for 1A to 20A only

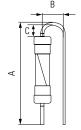


## **Soldering Parameters - Wave Soldering**



#### Different values of A and B available, please contact the Littelfuse sales representative in your region:





#### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation				
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)				
Temperature Minimum:	100° C				
Temperature Maximum:	150° C				
Preheat Time:	60-180 seconds				
Solder Pot Temperature:	260° C Maximum				
Solder Dwell Time:	2-5 seconds				

#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350° C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

For the pigtailed fuse, please follow the recommendations below for axial lead forming and mounting into PCB:

#### Lead forming:

The distance C between cap flat surface and axial lead shall be greater than 1.0 mm.

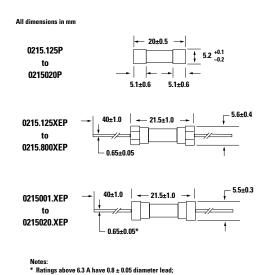
### PCB mounting:

The distance between PCB and fuse cap is recommended to be a minimum of 1.5 mm.



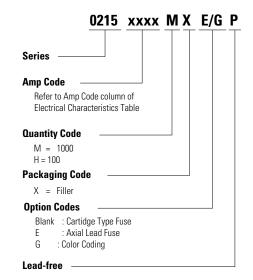
## 5×20 mm, Time-Lag Fuse

#### **Dimensions**



\* Ratings above 12 A have 1.2 ± 0.05 diameter lead.

## **Part Numbering System**



### **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
		215 Series		
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A
Reel and Tape	N/A	1000	MRET1	T1=53mm (2.087")
Bulk and Color Coding	N/A	1000	MXG	N/A
Bulk	N/A	1000	MXB	N/A
Bulk	N/A	100	HX	N/A

#### **Recommended Accessories**

Accessory Type	Series	Description	Max Application Voltage	Max Application Amperage
	345_ISF	Panel Mount Shock-Safe Fuseholder		10
Holder	<u>345</u>	Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options		20
	<u>830</u>	PC Mount Shock-Safe Miniature Fuseholder		16
	<u>520</u>	Metric OMNI-BLOK® Fuse Block		10
Block	<u>646</u>	PC Mount Miniature Fuse Block	250	6.3
	<u>658</u>	Surface Mount Miniature Fuse Block		10
	<u>520_W</u>	PC Mount Miniature Fuse Clip		6.3
Clip	<u>111</u>	PC Board Mount Fuse Clip		10
	<u>445</u>	PC Board Mount Fuse Clip		10

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