

## **Additional Information**







Accessories



Samples

# ROHS (® ♥ ♠ ♠ (© c **\$\!** us (® · \) (€ ♦ UK

# **Description**

 $5{\times}20 \text{mm}$  fast-acting glass body cartridge fuse designed to IEC specification.

### **Features & Benefits**

- Designed to International (IEC) Standards for use globally
- Meets the IEC 60127-2, Sheet 2 specification for fastacting fuses
- Available in cartridge and axial lead form
- RoHS compliant and lead-free

# **Applications**

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

# **Agency Approvals**

Agency	Agency File/Certificate Number	Ampere Range
PS E	Cartridge: NBK090205-E10480A NBK120802-E10480C Leaded: NBK090205-E10480B NBK120802-E10480D	1A – 5A 6.3A – 15A 1A – 5A 6.3A – 15A
<b>(1)</b>	2020970207000064	0.032A - 6.3A
	SU05001-3004 SU05001-2005 SU05001-2006 SU05001-2007	0.032A-0.040A 0.050A-0.315A 0.400A-6.3A 8A-10A
c <b>FAL</b> °us	E10480	0.032A - 10A
<b>((1)</b>	29862	0.032A - 6.3A
$\bigcirc$	SE-S-2100014	0.032A - 6.3A
Ď <sup>V</sup> E	40014645	0.032A - 6.3A, 8A*, 10A*
VDE	40016647	15A*
₩	KM41462	0.040A - 6.3A
<b>(</b> E	N/A	0.032A - 15A
UK	N/A	0.032A - 15A

<sup>\*</sup>Approval for cartridge versions only

#### **Electrical Characteristics for Series**

0/ - 4 A						
% of Ampere Rating	Ampere Rating	Opening Time				
	0.032A-0.100A	60 minutes, Minimum				
150%	0.125A-6.3A	60 minutes, Minimum				
	8A-15A	30 minutes, Minimum				
	0.032A-0.100A	30 minutes, Maximum				
210%	0.125A-6.3A	30 minutes, Maximum				
	8A-15A	30 minutes, Maximum				
	0.032A-0.100A	0.01 sec., Min.; .5 sec. Max.				
275%	0.125A-6.3A	0.05 sec., Min.; 2 sec. Max.				
	8A-15A	0.05 sec., Min.; 2 sec. Max.				
	0.032A-0.100A	.003 sec., Min.; 0.1 sec Max.				
400%	0.125A-6.3A	.01 sec., Min.; 0.3 sec. Max.				
	8A-15A	.01 sec., Min.; 0.4 sec. Max.				
	0.032A-0.100A	.02 second, Maximum				
1000%	0.125A-6.3A	.02 second, Maximum				
	8A-15A	.04 second, Maximum				



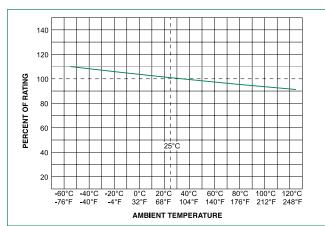
# **Electrical Characteristic Specifications by Item**

						Maximum	Maximum	Agency Approvals												
Amp Code	Amp Rating (A)	Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Voltage Drop at Rated Current (mV)	Power Dissipation At 1.5ln(W)	UK	$\nabla$		<b>(1)</b>	PS E	<b>71</b>	<b>(</b>	$\bigcirc$	Œ	DVE DVE			
.032	0.032	250					262.2000	0.00015	10000	1.6	х	-	×	Х	-	х	х	Х	Х	×
.040	0.04	250						183.1500	0.00008	8000	1.6	x	-	х	Х	-	x	Х	Х	Х
.050	0.05	250		15.2000	0.00049	7000	1.6	Х	-	Х	Х	-	Х	Х	X	X	X			
.063	0.063	250		10.4500	0.00056	5000	1.6	х	-	Х	X	-	Х	Х	Х	Х	Х			
.080	0.08	250		7.8900	0.00132	4000	1.6	X	-	Х	X	-	X	Х	Х	Х	X			
.100	0.1	250		5.6965	0.0026	3500	1.6	х	-	х	X	-	х	Х	Х	Х	Х			
.125	0.125	250		3.8200	0.00478	2000	1.6	Х	-	Х	X	-	Х	Х	Х	Х	X			
.160	0.16	250		2.5250	0.01	2000	1.6	Х	-	Х	X	-	Х	Х	Х	Х	X			
.200	0.2	250	254 @ 250\/40	1.7000	0.02	1700	1.6	X	-	Х	X	-	Х	Х	Х	Х	X			
.250	0.25	250	35A @ 250VAC	1.2325	0.04	1400	1.6	Х	-	Х	X	-	х	Х	Х	Х	Х			
.315	0.315	250		0.8800	0.11	1300	1.6	х	-	Х	X	-	х	Х	X	X	X			
.400	0.4	250		0.2770	0.125	1200	1.6	Х	Х	Х	X	-	Х	Х	Х	Х	X			
.500	0.5	250		0.2065	0.215	1000	1.6	Х	Х	Х	X	-	х	Х	Х	Х	X			
.630	0.63	250		0.1900	0.41	650	1.6	Х	Х	Х	X	-	Х	Х	Х	Х	Х			
.800	0.8	250		0.1203	0.85	240	1.6	Х	Х	Х	X	-	Х	Х	Х	Х	X			
1.00	1	250		0.0964	1.045	200	1.6	х	Х	X	X	х	х	Х	Х	Х	Х			
1.25	1.25	250		0.0701	2.23	200	1.6	х	Х	X	х	Х	х	Х	Х	Х	X			
1.60	1.6	250		0.0528	4.615	190	1.6	х	Х	X	X	Х	х	Х	Х	Х	Х			
2.00	2	250	35A@250VAC	0.0416	5.73	170	1.6	Х	Х	Х	Х	Х	Х	Х	Х	Х	X			
2.50	2.5	250	70A@60VDC	0.0334	9.46	170	1.6	Х	Х	Х	X	Х	Х	X	Х	Х	Х			
3.15	3.15	250	70A@75VDC	0.0224	17.72	150	2.5	х	Х	х	х	Х	х	Х	Х	Х	Х			
4.00	4	250	40A@250VAC 70A@60VDC	0.0165	29.165	130	2.5	х	х	x	x	x	х	х	х	х	х			
5.00	5	250	50A@250VAC 70A@60VDC	0.0137	42.795	130	2.5	х	x	×	x	×	х	x	х	х	х			
6.30	6.3	250	63A@250VAC 70A@60VDC	0.0095	62.465	130	2.5	х	X	x	х	х	х	X	x	х	х			
8.00	8	250	80A @ 250VAC	0.0068	198.16	130	4	X	-	Х	-	Х	X	-	-	Х	x*			
10.0	10	250	100A @ 250VAC	0.0063	217.635	130	4	Х	-	х	-	х	Х	-	-	Х	x*			
15.0	15	250	150A @ 250VAC	0.0040	607.135	130	4	х	-	-	-	х	-	-	-	X	x*			

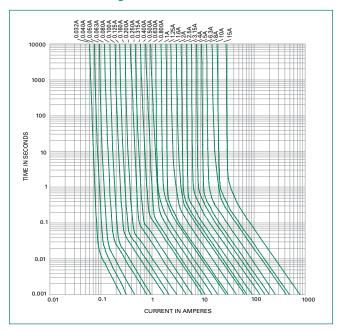
<sup>\*</sup> Approval for cartidge versions only.



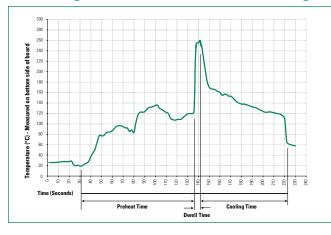
## **Temperature Re-rating Curve**



## **Average Time Current Curves**



# **Soldering Parameters - Wave Soldering**



### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260°C Maximum
Solder Dwell Time:	2-5 seconds

#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C

Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

# **Product Characteristics**

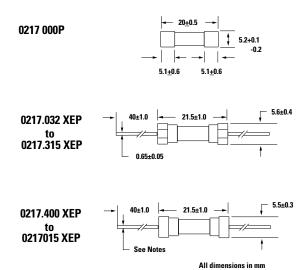
Material	Body: Glass Cap: Nickel-plated brass Leads: Tin-plated Copper
Terminal Strength	MIL-STD-202, Method 211, Test Condition A
Solderability	MIL-STD-202 method 208
Product Marking	Cap1: Brand logo, current and voltage ratings Cap2: Agency approval marks
Packaging	Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)

Operating Temperature	-55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B: (5 cycles –65°C to +125°C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A. high RH (95%) and elevated temperature (40°C) for 240 hours.
Salt Spray	MIL-STD-202, Method 101, Test Condition B



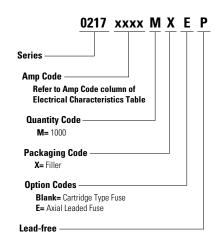
# **217 Series** 5 × 20 mm, Fast-acting Fuse

#### **Dimensions**



- \* 0.032A-6.3A have 0.65±0.05 diameter lead
- \* 8A-15A have 0.8±0.05 diameter lead

### **Part Numbering System**



### **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
		217 Series		
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A
Reel and Tape	EIA 296-E	1000	MRET1	T1=53mm (2.087")
PGT With Color Code Bulk	N/A	1000	MXG	N/A
Cartridge With Color Code Bulk	N/A	1000	MXB	N/A
Bulk	N/A	100	HX	N/A

#### **Recommended Accessories**

Accessory Type	Series	Description	Max Application Voltage	Max Application Amperage
	345_ISF	Panel Mount Shock-Safe Fuseholder		20
Holder Block Clip	<u>345</u>	Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options		20
	<u>830</u>	PC Mount Shock-Safe Miniature Fuseholder		16
	<u>520</u>	Metric OMNI-BLOK® Fuse Block		10
	<u>646</u>	PC Mount Miniature Fuse Block	250	6.3
	<u>658</u>	Surface Mount Miniature Fuse Block		10
	520_W	PC Mount Miniature Fuse Clip		6.3
	<u>111</u>	PC Board Mount Fuse Clip		10
	<u>445</u>	PC Board Mount Fuse Clip		10

- Do not use in applications above rating.
   Please refer to fuseholder data sheet for specific re-rating information.
- 3. Please contact factory for applications greater than the max voltage and amperage shown.

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