Increased competion growth Worldwide awareness	SUMITHE	RA M		SOWMIY	AP		NISHA K	NISHA K				THABASUM SULTHANA S			
Containarisation transport of goods  Family structure  Family structure  Containarisation transport of goods  Family structure  Containarisation transport of goods  Family structure  Containarisation transport of goods  Containarisation of scale  Containarisation of s					global	Communication		cross border	Economy			increase the demand	Politics		
Family Standardization Liver Social Marriage Economic widening of Social the human structure Values values Values Givilizations Clash of the human impact impact	Containarisation	transport of		_		quality				p					
		or time and	local					the human			Adultery	human			

MALATHI R		Person 6			Person 7				Person 8			
Environmental concerns	Consumers profit of globalisation	common behavior										
Differences in tax system	Habitat destruction	Increased labor mobility										
Food, clothing	Higher population densities more efficient	Increased pressures on natural environment										