

国产零部件试生产单(LVPI01-5B)

Trial Run Sheet For Local Parts

Request No.: TR-1840

Internal No.: TR-996977F-1

Basic Information

UG Ref UG 零件号	996977F	Description 名称	BOBINE 380 VAC T400/630	Dwg.Index 零件图纸版本	00
Trial Run Step 第几次试生产	1	Product 产品型号	C2	Resp JV TE 产品工程师	Huiyou-Hill Tong/CN/Schneider
Trial Run QTY 试生产数量	483	Project Code 项目名称	S10-15	Priority 优先级	
Local Ref 国产物料号	L996977F	JV 合资厂	SBMLV	IQC Inspector IQC检测人员	
Comments	psl start TR				

Trial Run Information

TR Schedule Forecast 试生产周期预测	开始时间 2015-07-31	结束时间 2015-08-31
Comments	1) can be mounted easily as imported ones. 安装的难易程度与进口件无明显差异。 2) can meet the request of AS documents, fit the relative parts well ,and no interference with relative parts. 在装配过程中能够满足与相关零件配合良好，无干涉。	
IQC 检测结果		

Trial Run Test Spec
试生产测试要求

Trial Run Test Results
试生产结果

1. Assembly Spec 装配要求

Quality

Methods

JV TE

2. AS Test AS 测试

Quality

Methods

JV TE

3. CP Test CP测试

Quality

Methods

JV TE

4. Product Test 产品试验

Quality

Methods

JV TE

5. Mechanical Endurance 机械寿命

Quality

Methods

JV TE

6. Other 其它

Quality

Methods

JV TE

TR Start Actual
试生产实际开始日期 2015-09-21

Production Results 此批物料无问题

Validation result 质量部最终审核意见

Comments Ok

Corrective Actions
整改措施 N/A

Disposal of both
Products and Parts
试生产产品及零件处置 1) 试生产产品合格, 产品发出, 通知仓库该国产零件入库; The Trial run is ok. The product could be delivered and the SIL part could be in stock by warehouse;

JV TE Final
Conclusion
JV TE 最终结论 Qualified

Attachment
附件

Reviewer/Approver Information

Step Name	Executor	Actual Executor	Date	Comments
Start Request	Ling-Coni Wang/CN/Schneider	Ling-Coni Wang	2015-07-28 10:13:15	
JV TE Schedule	Huiyou-Hill Tong/CN/Schneider	Huiyou-Hill Tong	2015-07-31 08:36:45	
IQC Inspector				
Methods Test Spec	QingYuan-Amy Liu/CN/Schneider	QingYuan-Amy Liu	2015-07-31 09:00:20	
Quality Test Spec	Lei-ZL Zheng/CN/Schneider	Lei-ZL Zheng	2015-08-13 16:24:39	
JV TE Test Spec	Huiyou-Hill Tong/CN/Schneider	Huiyou-Hill Tong	2015-08-13 16:59:43	We provide this local part in MT1 line on 8/6, please pay attention.
Production Results	Pei Shi/CN/Schneider	Pei Shi	2015-09-21 15:10:58	此批物料无问题
Methods Results	QingYuan-Amy Liu/CN/Schneider	QingYuan-Amy Liu	2015-09-21 16:32:00	
JV TE Test Results	Huiyou-Hill Tong/CN/Schneider	Huiyou-Hill Tong	2015-09-25 17:19:53	
Quality Validation	Lei-ZL Zheng/CN/Schneider	Lei-ZL Zheng	2015-10-23 09:18:20	
JV TE Result Release	Huiyou-Hill Tong/CN/Schneider	Huiyou-Hill Tong	2015-10-27 09:25:55	
Purchaser Acppt	Ling-Coni Wang/CN/Schneider	Ling-Coni Wang	2015-10-27 09:27:00	

History

Date	Executor	Step Name	Action
2015-07-28 10:13:10	Ling-Coni Wang	Request	Submit
2015-07-31 08:36:43	Huiyou-Hill Tong	JV_TE_Schedule	Submit
2015-07-31 09:00:19	QingYuan-Amy Liu	Methods_Test_Spec	Submit
2015-08-13 16:24:38	Lei-ZL Zheng	Quality_Test_Spec	Submit
2015-08-13 16:59:42	Huiyou-Hill Tong	JV_TE_Test_Spec	Submit
2015-09-21 15:10:56	Pei Shi	Production_Results	Submit
2015-09-21 16:31:50	QingYuan-Amy Liu	Methods_Results	Submit
2015-09-25 17:19:51	Huiyou-Hill Tong	JV_Test_Results	Submit
2015-10-23 09:18:19	Lei-ZL Zheng	Quality_Validation	Submit
2015-10-27 09:25:55	Huiyou-Hill Tong	JV_TE_Result_Release	Submit
2015-10-27 09:26:59	Ling-Coni Wang	Purchaser_Accept	Accept