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Semester: 6th

Date of Performance: 7/4/25

Subject Name: Cloud IoT

Subject Code: 22CSP-367

1. Aim: Automate quality inspection of products using cameras and edge computing.
2. Objective: To design and implement an automated quality inspection system for products using cameras and edge computing.
3. Hardware / Software Used: IoT Cameras, Edge Computing Devices, Cloud Integration (Optional), Actuators and Alerts.
4. Procedure:
 - a. Data Collection (Image Acquisition)
 - Cameras: Use industrial/machine vision cameras placed along the production line.
 - Lighting: Optimize lighting to reduce shadows and enhance defect visibility.
 - Trigger Mechanism: Use sensors to capture images as products pass by.
 - b. Image Preprocessing
 - Enhancement: Remove noise and highlight key features.
 - Resizing: Standardize image size (e.g., 224x224 pixels).
 - Normalization: Scale pixel values.
 - Data Augmentation: Apply rotations, lighting variations, etc., for training diversity.
 - c. Defect Detection Model
 - CNNs: Use CNNs for image-based defect classification.
 - Pre-trained Models: Fine-tune models like ResNet or VGG16 on labeled datasets.
 - Edge Inference: Deploy the model on edge devices for real-time detection.
 - d. Edge Computing

- Real-Time Processing: Analyze images locally to reduce latency.
- Hardware: Use Raspberry Pi, NVIDIA Jetson, or Intel NUC based on performance needs.
- Model Optimization:
 - Quantization: Reduce weight precision (e.g., float32 → int8).
 - Pruning: Remove unnecessary model components.

e. Integration with Actuators

- Defect Rejection: Trigger actuators to remove defective products.
- Alerts: Notify operators via SMS, email, or IoT dashboards.

5. Code:

```
import cv2
import numpy as np
import tensorflow as tf
from tensorflow.keras.applications import VGG16
from tensorflow.keras.models import Sequential
from tensorflow.keras.layers import Dense, Flatten

# Load and preprocess image
image = cv2.imread("product.jpg")
image_resized = cv2.resize(image, (224, 224))
image_normalized = image_resized / 255.0

# Expand dimensions to match model input shape
input_image = np.expand_dims(image_normalized, axis=0)

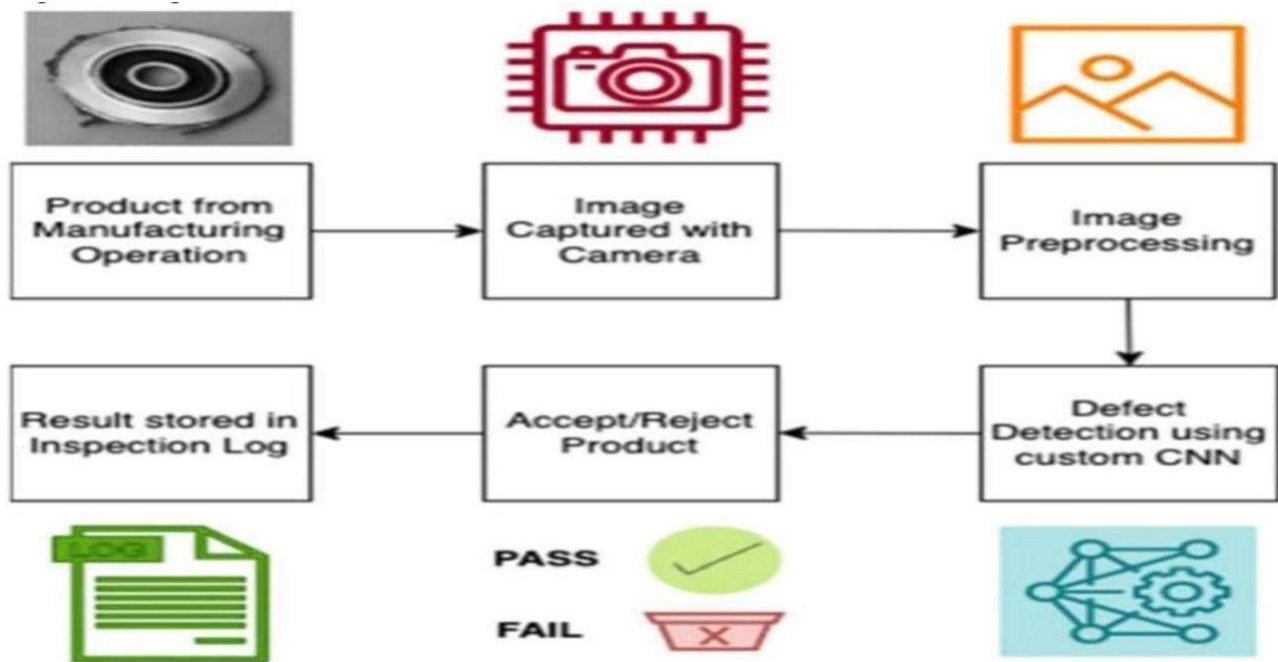
# Load trained model (already trained and saved as .h5)
model = tf.keras.models.load_model("defect_detection_model.h5")

# Make prediction
prediction = model.predict(input_image)
class_index = np.argmax(prediction)

# Interpret and act on prediction
if class_index == 0:
    print("Product is defective")
```

```
send_alert("Defective product detected!")
trigger_actuator()
else: print("Product is not
defective") 6.
```

Result:



7. Learning Outcomes:

1. Understand how to preprocess images (resizing, normalization) and feed them into a deep learning model for real-time classification.
2. Gain practical experience in using transfer learning by fine-tuning a pre-trained VGG16 model for a specific task like defect detection.
3. Learn how to integrate machine learning models with alert systems and actuators to enable automated decision-making in industrial environments.