



# LASER POWER & INFRA PVT LTD

Works : AT/P.O. : NH-6, Polypark, Dhulagori, Howrah, West Bengal, INDIA-711302.

ISO 9001 : 2015 Certified Company

## DESIGN SHEET

Item Description	: 2CX25 SQ.MM-ARM CABLE - WIRE
Reference Specification No.	: IRS : S 63 / 2014 Revision 4
Manufacturer Clearance Number	:
Customer	: RDSO
PO No.	:
Project	:
General Cable Type	: Armoured
Order Quantity in Meters	: 1000
Quantity Tolerance (%)	: + 4 %,- 2 %
Voltage Grade	: 1100V

## Conductor

Conductor size (sq.mm)	: 25
Conductor Material	: Annealed Bare Copper
Reference Specification No.	: IRS : S 63 / 2014 Revision 4
Conductor Type	: Multistrand
Dia of each Strands (in mm)	: 2.240
Number of Strands	: 7
Conductor Dia (in mm)	: 6.700 to 6.800

## Insulation

Insulation Material	: Extruded PVC TYPE A
Reference Specification No.	: IRS : S 63 / 2014 Revision 4
Insulation Thickness Min. (in mm)	: 1.20
Insulation Thickness Max. (in mm)	: 1.30
Insulation Colour	: Red & Black
Insulation Core Dia Min. (in mm)	: 9.10 to 9.40

## Tape OverLaidup

Laidup of Core (Final Layer in RHS)	: 2
Laidup Cable Dia (Approx) (in mm) $\pm 1.00$ mm	: 19.5
Tape Wrapping Type Over Laidup	: Helical
Tape Material Over Laidup	: Ployster Tape
Tape Thickness Over Laidup (in mm)	: 0.025/30
Tape Overlap % Over Laidup	: 25
Dia Over Tape Over laidup (in mm) $\pm 1.00$ mm	: 19.6

## Inner Sheath

Inner Sheath Type	: Tubing
Inner Sheath Material	: Extruded PVC ST1
Reference Specification No.	: IRS : S 63 / 2014 Revision 4
Inner Sheath Colour	: GREY
Inner Sheath Thickness Min. & Max. (in mm)	: 1.00 to 1.10
Dia Over Inner Sheath (in mm)	: 21.60 to 21.80
Rip Cord	: Provided



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## Armouring (Double Strip Tape)

Armour Material	: GALVANISED STEEL
Armour Material Ref Std	: AS PER IS - 3975
Armour Wire Type	: G.I. Strip / Wire
Armour Size (in mm)	: 2
Armour Number of G.I. Wire / Strip / Tape	: $31 \pm 2$
Diameter Over Armour (in mm)	: 25.60 to 25.80

## Outer Sheath

Outer Sheath Type	: Tubing
Outer Sheath Material	: Extruded PVC ST1
Reference Specification No.	: IRS : S 63 / 2014 Revision 4
Outer Sheath Colour	: BLACK
Outer Sheath Thickness (in mm)	: 2.00 to 2.10
Dia. Over Outer Sheath (in mm)	: 29.60 to 30.00

## Hot Embossing

LASERPOWER IRS : S 63 / 2014 Revision 4 / Month and Year / Drum Number / 2CX25 SQ.MM-ARM CABLE - WIRE

## Ink Jet Printing Text

Sequential Length Marking [SLM \*0000]

**Note :- Every drum should be clearly marked 0000 at bottom end.**

## Electrical Parameters

Conductor Resistance (Ohms/Km) at 20 Deg.C (Max)	: 11.67
Ins Res (Min) M.Ohms/Km @ Room Temp	: 100
HV Test-Core to Core	: 4KV for 5 Minutes
HV Test-Core to Armour	: 4KV for 5 Minutes
Spark Test for Insulation	: 10KV at 3000Hz