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considerations governing the design form the heart of the subject matter and serve as the link between the various analytical techniques. We also believe that learning about design and analysis of experiments is best achieved by the planning, running, and analyzing of a simple experiment.

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Analysis of experiment design is built on the foundation of the analysis of variance, a collection of models that partition the observed variance into components, according to what factors the experiment must estimate or test.

Design of experiments - Wikipedia

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Statistical Design of Experiments - University of Notre Dame

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