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Total number of pages:[3]

Total number of questions:06

**B.Tech. || CHE || 5<sup>th</sup> Sem**  
**Chemical Reaction Engg-I**

**Subject Code: BTCH-502A**

**Paper ID:**

**Max Marks: 60**

**Time allowed: 3 Hrs**

**Important Instructions:**

- All questions are compulsory
- Assume any missing data

**PART A (2×10)**

All Cos

Q. 1. Short-Answer Questions:

- Define the terms Molecularity & Order of an elementary reaction.
- On doubling the concentration of a reactant the rate of reaction triples. Find the reaction order.
- Calculate the volume change co-efficient ( $\epsilon_A$ ) for gas phase reaction  $A + 2B \rightarrow 2P + 3Q$
- What are the variables that affect the rate of reaction
- Define space time & space velocity.
- What is a zero order reaction?
- What is meant of equilibrium constant?
- Half-life of a first order reaction  $A \rightarrow B$  is 10 min. What percent of A remains after 60 min?
- What are the operating conditions for an exothermic reversible reaction-taking place in a plug-flow reactor?
- How earliness of lateness of mixing affects the residence time distribution?

**PART B (8×5)**

Q 2

(a) For a gas reaction at 400 K the rate is reported as

$$-\frac{dP_A}{dt} = 3.66 p_A^2, \text{ atm/hour}$$

- What are the units of the rate constant?
- What is the value of the rate constant for this reaction if the rate equation is expressed as

$$-r_A = -\frac{1}{V} \frac{dN_A}{dt} = k C_A^2, \frac{\text{mol}}{\text{m}^3 \text{sec}}$$

CO  
1

(b) Experiment shows that the homogeneous decomposition of ozone proceeds

with a rate

$$-r_{O_3} = k [O_3]^2 [O_2]^{-1}$$

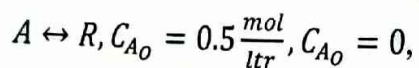
- (i) What is the overall order of reaction? (ii) Suggest a two-step mechanism to explain this rate and state how you would further test this mechanism.

OR

- (a) Differentiate by giving examples (i) Elementary and non-elementary reactions (4) CO1  
(ii) homogeneous and heterogeneous reactions

- (b) Aqueous A reacts to form R ( $A \rightarrow R$ ) and in the first minute in a batch reactor its concentration drops from  $C_{A0} = 2.03$  mol/liter to  $C_{Af} = 1.97$  mol/liter. Find the rate equation for the reaction if the kinetics are second order with respect to A. (4)

- Q 3 (a) Derive the performance equation for first-order irreversible reaction with varying volume. (3) CO2  
(b) The first-order reversible liquid reaction



takes place in a batch reactor. After 8 minutes, conversion of A is 33.3% while equilibrium conversion is 66.7%. Find the rate equation for this reaction. (5)

OR

- (a) Differentiate integral and differential method of analysis of batch reactor data. (4) CO2

- (b) Find the first-order rate constant for the disappearance of A in the gas reaction  $2A \rightarrow R$  if, on holding the pressure constant, the volume of the reaction mixture, starting with 80% A, decreases by 20% in 3 min. (4)

- Q 4 An elementary reaction  $A \rightarrow R \rightarrow S$ , takes place in a mixed flow reactor. Find the condition for maximum concentration of R. What is its value? (Assume no R and S initially). (4) CO3

OR

- (a) An aqueous feed containing A (1 mol/liter) enters a 2-liter plug flow reactor and reacts away ( $2A \rightarrow R$ ,  $-r_A = 0.05 C_A^2 \frac{\text{mol}}{\text{ltr} \cdot \text{sec}}$ ). Find the outlet concentration of A for a feed rate of 0.5 liter/min. (4) CO3  
(b) Derive the performance equation for the reaction  $A \rightarrow R$  (first order kinetics) takes place in equal-size mixed flow reactors in series. (4)

- Q5 (a) Write short notes on Optimum temperature progression. (4)  
(b) How will you find the best reactor type for adiabatic operations?

Or



Between 0°C and 100°C determine the equilibrium conversion for the elementary aqueous reaction  $A \leftrightarrow R$ ,  $\Delta G_{298}^0 = -14130 \text{ J/mol}$ ,  $\Delta H_{298}^0 = -75300 \text{ J/mol}$  CO4

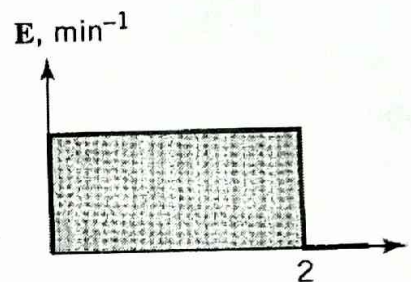
- (a) Present the results in the form of a plot of temperature versus conversion.  
 (b) What restrictions should be placed on the reactor operating isothermally if we are to obtain a conversion of 75% or higher

- Q (a) What is residence time distribution? How exit age distribution is calculated experimentally? CO5  
 6 (b) A liquid macro fluid reacts according to  $A \rightarrow R$  as it flows through a vessel. Find the conversion of A for the flow pattern and kinetics shown below: (4)

$$C_{A0} = 1 \text{ mol/liter}$$

$$-r_A = kC_A^{0.5}$$

$$k = 2 \text{ mol}^{0.5}/\text{liter}^{0.5} \cdot \text{min}$$



OR

The concentration data were observed a continuous response to a pulse input into a closed vessel. This vessel is to be used as reactor for decomposition of liquid A ( $A \rightarrow R$ ,  $-r_A = k \cdot C_A$  &  $k = 0.10 \text{ min}^{-1}$ )

t (min)	$C_{\text{pulse}}$ (g/cm <sup>3</sup> )	t (min)	$C_{\text{pulse}}$ (g/cm <sup>3</sup> )
0	0	7	4
1	1	8	3
2	5	9	2.2
3	8	10	1.5
4	10	12	0.6
5	8	13	0.2
6	6	14	0

Calculate the conversion of reactant v/s t and determine E.