**Program – 13**

**Aim – Write an algorithm and program to implement Assembly-Line Scheduling.**

**Alogrithm –**

1. f1[1] = e1 + a1,1

2. f2[1] = e2 + a2,1

3. for j = 2 to n

4. if ((f1[j − 1] + a1,j ) ≤ (f2[j − 1] + t2,j−1 + a1,j )) then

5. f1[j] = f1[j − 1] + a1,j and l1[j] = 1

6. else

7. f1[j] = f2[j − 1] + t2,j−1 + a1,j and l1[j] = 2

8. if ((f2[j − 1] + a2,j ) ≤ (f1[j − 1] + t1,j−1 + a2,j )) then

9. f2[j] = f2[j − 1] + a2,j and l2[j] = 2

10. else

11. f2[j] = f1[j − 1] + t1,j−1 + a2,j and

12[j] = 1 12. end for

13. if (f1[n] + x1 ≤ f2[n] + x2) then

14. f OP T = f1[n] + x1 and l OP T = 1

15. else

16. f OP T = f2[n] + x2 and l OP T = 2

**Source Code -**

#include <bits/stdc++.h>

using namespace std;

#define NUM\_LINE 2

#define NUM\_STATION 4

int min(int a, int b)

{

return a < b ? a : b;

}

intcarAssembly(int a[][NUM\_STATION],

int t[][NUM\_STATION],

int \*e, int \*x)

{

int T1[NUM\_STATION], T2[NUM\_STATION], i;

T1[0] = e[0] + a[0][0];

T2[0] = e[1] + a[1][0];

for (i = 1; i< NUM\_STATION; ++i)

{

T1[i] = min(T1[i - 1] + a[0][i],

T2[i - 1] + t[1][i] + a[0][i]);

T2[i] = min(T2[i - 1] + a[1][i],

T1[i - 1] + t[0][i] + a[1][i]);

}

return min(T1[NUM\_STATION - 1] + x[0],

T2[NUM\_STATION - 1] + x[1]);

}

int main()

{

int a[][NUM\_STATION] = {{4, 5, 3, 2}, {2, 10, 1, 4}};

int t[][NUM\_STATION] = {{0, 7, 4, 5}, {0, 9, 2, 8}};

int e[] = {10, 12}, x[] = {18, 7};

cout<<carAssembly(a, t, e, x);

return 0;

}