

CIGARETTE SPECIFICATION

LOUISVILLE
F&L FULL FLAVOR KS MENTHOL SP
BRAND CODE-OFAB1 (STD)

EFFECTIVE DATE: 06/09/1997
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	16.0	MG/CIGT	15.5	-	16.4	
TOBACCO ROD CIRCUM.	:	24.80	MM								
TOBACCO ROD LENGTH	:	63.0	MM								
FILTER LENGTH	:	21.0	MM								
TIPPING LENGTH	:	25.000	MM								
TOTAL R.T.D.	:	114	MM	H2O	FRESH MENTHOL	:	.65	MG/CIGT	.60	-	.70

TIPPING PAPER : 50MM X 3500M CORK CR SMI757M2-33 UNC 11-192-A NOT PRE-PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
NON-DILUTED 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) EVA 61-490-A

STD. FILLER - PACK O.V.: ABBH1 - 12.95% BRICA MENTHOL SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 16CU/0.6%/100% WOOD 10-370-A
REPLACE WITH : 27.00MM X 6700M 16CU/0.6%/100% ECF WOOD 10-670-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #37077-S (SYRINGE) 60-715-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0006 FILTER: 07033A

2069712015

REASON FOR CHANGE : CIGT PAPER CHGD FROM 24CU/0.6% (10-371-A U/R W/10-
: 10-671-A) TO 16CU/0.6% (10-370-A U/R W/10-670-A)
: TO INCREASE TAR. NO WT CHG. DO NOT MIX CIGTS MADE
: W/10-370-A & 10-670-A IN PK. OK TO MIX IN CTN/CASE

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 1/19/02
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APPROVED BY: _____ SUPERCEDES SPECIFICATION DATED: 4/21/97