

FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER
MARLBORO LIGHTS 100 REGULAR FTB
BRAND CODE-00190 (STD)

EFFECTIVE DATE: 09/07/2001
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	126.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	31.5	MM
ROD R.T.D.	:	419	MM H20 (TOTAL ENCAP)
PLUG R.T.D.	:	108	MM H20
FILTER ROD	:	126MM/24.45/FT-777/45M1/8xPZ	07-033-A
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	6.03	GRAMS/100 RODS
1.51	GRAMS/25 RODS		
FILTER TOW	:	FT-777 #10 (EASTMAN)	05-777-E
	:	FT-777 #10 (CELANESE)	05-777-C
	:	FT-777 #10 (MEXICO)	05-777-M
DENIER PER FILAMENT	:	2.7	
TOTAL DENIER	:	35,000	
CROSS SECTION	:	# 10	
PLUG WRAP	:	26.25MM X 6000M KC 45-M1	06-362-A
ANCHOR ADHESIVE	:	NATIONAL 32-2084	61-469-A
GLUE APP. FOR ANCH. ADH: TWO GLUE LINES			
LAP ADHESIVE	:	NATIONAL 34-2760	HM 61-464-A
DRY WEIGHT	:	75.37	GRAMS/100 RODS
DRY WEIGHT W/ GLUE	:	75.92	GRAMS/100 RODS
WET WEIGHT W/ GLUE	:	81.95	GRAMS/100 RODS
		18.84	GRAMS/25 RODS
		18.98	GRAMS/25 RODS
		20.49	GRAMS/25 RODS

SAP CROSS REFERENCE #: _____

FILTER: 07033A

REASON FOR CHANGE : TOW ITEM 05-777-M (FT-777 #10 MEXICO) ADDED TO THE
: SPECIFICATION. ANCHOR ADHESIVE UPDATED TO REFLECT
: PH CODE 61-469-A. NO OTHER CHANGES. OK TO MIX.

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PREPARED BY : ALLYSON HARR JONES PRINTING DATE : 1/19/02
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APPROVED BY: _____ SUPERCEDES SPECIFICATION DATED: 5/14/01