

MANUFACTURING CENTER
GRIDLOCK FULL FLAVOR KS REGULAR SP
BRAND CODE-06AA1 (STD)

CIGARETTE SPECIFICATION

EFFECTIVE DATE: 09/29/1997
STANDARD PRODUCTION

CIGARETTE LENGTH : 84.0 MM FTC TAR : 15.0 MG/CIGT 14.5 - 15.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 63.0 MM
FILTER LENGTH : 21.0 MM
TIPPING LENGTH : 25.000 MM
TOTAL R.T.D. : 114 MM H20

TIPPING PAPER : 50MM X 3500M CORK CR SMI757M2-33 UNC 11-192-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
NON-DILUTED 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : NATIONAL 32-2056 EVA 61-467-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BRICA REGULAR SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-371-A
REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% ECF WOOD 10-671-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077-S (SYRINGE) 60-715-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0005 FILTER: 07033A

REASON FOR CHANGE : TAR TARGET AND RANGE CHANGED FROM 16.0 MG/CIGT
: (15.5-16.4) TO 15.0 MG/CIGT (14.5-15.4). NO OTHER
: CHANGES. OK TO MIX FINISHED CIGTS.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 9/19/97

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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 7/18/97

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