

FINISHED FILTER ROD DESCRIPTIVE

CABARRUS COUNTY
* B&H 100 MENTHOL SP
* BRAND CODE-00431 (STD)
* * SEE "COMMENTS" BELOW FOR OTHER BRANDS/CODES APPLICABLE TO THIS SPECIFICATION

EFFECTIVE DATE: 02/23/1998
STANDARD PRODUCTION

MACHINE TYPE : KDF-2

FILTER ROD LENGTH : 108.0 MM
FILTER CIRCUMFERENCE : 24.45 MM (LASER)
NUMBER UP : 4
PLUG LENGTH : 27.0 MM
ROD R.T.D. : 299 MM H2O (TOTAL ENCAP)
PLUG R.T.D. : 76 MM H2O

FILTER ROD : 108/24.45/FT334/45-M1/299MM/8.66% PZ 07-056-A

PLASTICIZER : ML 84 05-859-A
APPLICATION PERCENT : 8.66 % OF DRY WEIGHT
APPLICATION WEIGHT : 5.59 GRAMS/100 RODS 1.40 GRAMS/25 RODS

FILTER TOW : FT-333 #10(EASTMAN) 05-333-E
: FT-333 #10(CELANESE) 05-333-C

DENIER PER FILAMENT : 3.9
TOTAL DENIER : 35,000
CROSS SECTION : # 10

PLUG WRAP : 26.25MM X 6000M KC 45-M1 06-362-A

ANCHOR ADHESIVE : FULLER WB 3918 RL EVA 61-066-A

GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE

LAP ADHESIVE : FULLER HM 8229CH MM 61-428-A

DRY WEIGHT : 64.57 GRAMS/100 RODS 16.14 GRAMS/25 RODS
DRY WEIGHT W/ GLUE : 64.81 GRAMS/100 RODS 16.20 GRAMS/25 RODS
WET WEIGHT W/ GLUE : 70.40 GRAMS/100 RODS 17.60 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07056A

COMMENTS : OTHER BRANDS: PROMOTIONAL PRODUCT E 45410 0 0000;
: E 45870 0 0000

REASON FOR CHANGE : MENTHOL PZ/APPLICATION WEIGHT CHANGED FROM ML38
: (05-856-A) TO ML84 (05-859-A) TO INCREASE MENTHOL
: IN SMOKE DELIVERY. WEIGHTS ADJUSTED ACCORDINGLY.
: OK TO MIX FILTERS/CIGARETTES.

PREPARED BY : EARTHA THOMPSON PRINTING DATE : 1/19/02
PREPARATION DATE : 2/17/98 PRINTING TIME : 12:56:57

APPROVED BY: _____ SUPERCEDES SPECIFICATION DATED: 1/08/98

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