

FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER
MARLBORO LIGHTS 100 REGULAR FTB
BRAND CODE-00190 (STD)

EFFECTIVE DATE: 09/07/2001
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	31.5	MM	
ROD R.T.D.	:	419	MM H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	108	MM H2O	
FILTER ROD	:	126MM/24.45/FT-777/45M1/8xPZ		07-033-A
PLASTICIZER	:	TRACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	6.03	GRAMS/100 RODS	1.51 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-C
	:	FT-777 #10 (MEXICO)		05-777-M
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE	:	NATIONAL 32-2084		61-469-A
GLUE APP. FOR ANCH. ADH:	TWO GLUE LINES			
LAP ADHESIVE	:	NATIONAL 34-2760	HM	61-464-A
DRY WEIGHT	:	75.37	GRAMS/100 RODS	18.84 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	75.92	GRAMS/100 RODS	18.98 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	81.95	GRAMS/100 RODS	20.49 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07033A

REASON FOR CHANGE : TOW ITEM 05-777-M (FT-777 #10 MEXICO) ADDED TO THE
: SPECIFICATION. ANCHOR ADHESIVE UPDATED TO REFLECT
: PH CODE 61-469-A. NO OTHER CHANGES. OK TO MIX.

PREPARED BY : ALLYSON HARR JONES
PREPARATION DATE : 8/28/01

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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 5/14/01

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