

1062

SAMPLE SPECIFICATIONS/PILOT PLANT WORK REQUEST

Requested by: TEBULL (LEVEL 1) P.E. O'Brien
P.A. Rawn

Requested Dept./Proj. No. 11-40 Pilot Plant Proj. No. 2328900 Date Mfg. 1 1
 Requested by: R.A. GONTERMAN Designed by: RBS
 Subject/Purpose: Barclay 100 Menthol Improvement

	A	B		
Martin No.			Quantity Requested	
Current Brand (Specify)	<u>DHA Brand</u>	<u>Kellogg Brand</u>	Stockroom	
Cigarette Code	<u>287046</u>	<u>287047</u>	Tech. Dept.	<u>2 TRAYS</u> <u>2 TRAYS</u>
Analysis Code	<u>287046</u>	<u>287047</u>	Marketing Research	
Masked Analysis Code			Other Dept.	
End Pack Code	<u>235216</u>	<u>289047</u>	Tipping/Filter	
Tobacco Code			Supplier - Color	<u>C/D</u>
Skip No.			Length (mm)	<u>26</u>
Skip No.			Perf. Type/Dist. M.E. (mm)	<u>HP 21/15</u>
Blend (Factory Yes/No)	<u>XLF-479</u>	<u>PIU-1388</u>	Permeability (Coresta)	<u>1400</u>
Casing			Perm. - Act. (Coresta)	<u>1472</u>
Burley (Redried Yes/No)	<u>XCF-602</u>	<u>XCF-632</u>	Basic Wt. (gms/m ²)	<u>27</u>
Flue-Cured	<u>XCF-602</u>	<u>XCF-632</u>	Bobbin No.	<u>27</u>
Top Dressing			Filter Length (mm)	<u>2.5</u>
Flavor	<u>0125112</u>	<u>2328900</u>	Pressure Drop (in)	<u>2.5</u>
Operation No. (HHD/ORD)	<u>6-3-82</u>	<u>6-1-82</u>	% N.R.E. (Est.)	<u>TOTAL</u>
Date Cased			Glue Pattern	<u>TOTAL</u>
Taper (Specify)			Skip Area (12x20, 12x16)	<u>70</u>
Menthol Ret. (%)	<u>14.0</u>	<u>14.0</u>	% Ventilation (Est.)	<u>70</u>
Moisture (%)			Mask Width (mm)/Color	
Filter Rod			Cigarette	
Material	<u>4.3x3.7</u>	<u>4.3x3.7</u>	Length (mm)	<u>99</u>
Length (mm)	<u>108</u>	<u>108</u>	Circumference (mm)	<u>24.8</u>
Circumference (mm)	<u>25.0</u>	<u>25.0</u>	Maker No./Speed (gpm)	<u>138-166</u>
Pressure Drop (in)	<u>10.0</u>	<u>10.0</u>	Maker Type	<u>5-322</u>
Additive (% - Type)	<u>138-166</u>	<u>138-166</u>	Tobacco Section	
Plug Wrap	<u>5-322</u>	<u>5-322</u>	Length (mm)	<u>72</u>
Plug Wrap Perm. (Coresta)			Tobacco Wt. (mg)	<u>776</u>
Anchor Life	<u>Supersol</u>	<u>Supersol</u>	Density (gms/cc)	<u>220</u>
Tray No.	<u>5707-708</u>		Est. T.S. Tar (mg/cg)	
Tray No.			Cigarette Paper	
Maker No./Speed (gpm)			Supplier - Grade	<u>E-11625</u>
Maker Type			Permeability (Coresta)	<u>72</u>
Adhesive			Perm. - Act. (Coresta)	<u>1-31-57</u>
Packaging			Bobbin No.	<u>0.55 C.T.</u>
Label Type			Burn Additive (% Type)	
Closure			Non-Tobacco Wts.	
Overwrap			Avg Rod Weight (mg)	<u>2.11</u>
Tear Tape			Seam & Paper Wt. (mg)	<u>4.7</u>
Carton Type			Tipping Weight (mg)	<u>4.7</u>
			Wt./100 Cgts. (gms)	<u>107.5</u>
				<u>538.650</u>

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