

NAMELE SPECIFICATIONS/PILOT PLANT WORK REQUEST

by P.E. Othmer
to P.O. Room

114 Pilot Plant Proj. No. 2328900 Date Mfg. 1/1

Requesting Dept. Proj. No. TRU
Requested by R.A. Goaterman
Subject/Purpose Burnley 100 Menthol Improvement

Merlin No.	A	B	Quantity Requested
Current Blend (Specify)	DATA Blend 11-42 Kool Ultra Blend		
Opgrade Code	289046 (21-42) 289047		
Analysis Code	287046 (20-40) 287047		
Marked Analysis Code	— (20-40) —		
End Pack Code	(40-48) —		
Tobacco Code	235216 (20-40) 289047		
Skip No.	—		
Skip No.	—		
Blend Factory <u>200/Not</u>	XLF-479 (20-40) B(L)-1388		
[LEVEL 1]			
Casing	XCF-602 (11-17) XCF-633		
Burnley (Reidried 100/Not)	XCF-602 (21-40) XCF-673		
Flue-Cured	— (11-21) —		
Top Dressing	— (11-21) —		
Flavor	— (21-40) —		
Operation No. <u>(RECORDED)</u>	0125112 289046 2328900		
Date Cased	6-3-82 (21-40) 6-1-82		
Tracer (Specify)	(40-60) —		
Menthhol Ret. (%)	14.0 (20-40) 14.0		
Moisture (%)	—		
Filter Rod	—		
Material	4.3 x 37 (14-40) 4.3 x 37		
Length (mm)	108 (14-40) 108		
Circumference (mm)	25.0/22.85 (10-18) 25.0/23.5		
Pressure Drop (in)	10.0 (14-40) 10.6		
Additive (%) - Type)	13% - Tot. (11-20) 13% - Tot. (11-20)		
Plug Wrap	5-322 ND (21-40) 5-322 ND		
Plug Wrap Perm. (Corsetar)	(20-40) —		
Anchor Lite	Separat. (44-40) Separat.		
Tray No.	E20.7-208		
Tray No.	—		
Maker No./Speed (rpm)	141-00		
Maker Type	—		
Adhesive	186-00		
Packaging	—		
Label Type	—		
Closure	—		
Overwrap	—		
Tear Type	—		
Carton Type	—		
[LEVEL 2]			
Stockroom	2 trays 2 trays		
Tech. Dept.	—		
Marketing Research	—		
Other Dept.	—		
Tipping/Fire	[LEVEL 3]		
Supplier - Color	C/D (14-40) C/D		
Length (mm)	240 (14-40) 360		
Perf. Type/Dia. M.E. (mm)	MP 21/15 (14-40) MP 21/15		
Permeability (Corsetar)	14/00 (14-40) 14/00		
Perm.-Act. (Corsetar)	13/00 (14-40) 14/00		
Basic WL (gms/m ²)	—		
Bobbin No.	—		
Filter Length (mm)	27 (14-40) 27		
Pressure Drop (in)	2.5 (14-40) 2.5		
% N.R.E. (Est.)	(14-40) —		
Gloss Pattern	Total (14-40) Total		
Skip Ann (12x20, 12x16)	— (20-40) —		
% Ventilation (Est.)	70 (14-40) 70		
Mark. Width (mm)/Color	(14-40) —		
Cigarette	[LEVEL 4]		
Length (mm)	99 (14-40) 94		
Circumference (mm)	24.8 (14-40) 24.8		
Marker No./Speed (rpm)	# 141 # 8 (14-40) # 141		
Marker Type	140-00 C 4		
Tobacco Section	—		
Length (mm)	72 (14-40) 72		
Tobacco Wt. (mg)	776 (14-40) 768		
Density (mg/loc)	220 (14-40) 218		
Est. T.S. Tar (mg/loc)	—		
Cigarette Paper	[LEVEL 5]		
Supplier - Grads	E-11625 (14-40) E-11625		
Permeability (Corsetar)	72 (14-40) 72		
Perm. - Act. (Corsetar)	(14-40) —		
Bobbin No.	—		
Burn Additive (%) - Type)	1-31-57 (14-40) 1-31-57		
Non-Tobacco Wt.	0.55 C.1 (14-40) 0.55 C.1		
Avg. Rod Weight (mg)	—		
Seam & Paper Wt. (mg)	211 (14-40) 47		
Tipping Weight (mg)	—		
Wt./100 Cigts. (gms)	47 (14-40) 49		
	1075 (14-40) 1075		
	536 (14-40) 536		

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