

CABARRUS COUNTY
MARLBORO KS REGULAR SP
BRAND CODE-00290 (STD)

CIGARETTE SPECIFICATION

EFFECTIVE DATE: 09/29/1997
STANDARD PRODUCTION

CIGARETTE LENGTH : 84.0 MM FTC TAR : 15.0 MG/CIGT 14.5 - 15.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 63.0 MM
FILTER LENGTH : 21.0 MM
TIPPING LENGTH : 25.000 MM
TOTAL R.T.D. : 114 MM H2O
DILUTION TARGET : 12.0 +/- 5.0 %

TIPPING PAPER : 50MM X 3500M CORK (CR) KC GSR 757/M2 14-206-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X EVA 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077-S (SYRINGE) 60-715-A

PRINT DIE : MARLBORO

SAP CROSS REFERENCE #: CIGT: CG0291 FILTER: 07033A

COMMENTS : TIPPING PAPER 14-206-A REFLECTS CORE REDUCTION
: WITH NO PERF STOP TAGS.

REASON FOR CHANGE : TAR TGT & RANGE CHGD FROM 16.0 MG/CIGT (15.5-16.4)
: TO 15.0 MG/CIGT (14.5-15.4). CIGT PAPER CHGD FROM
: 24CU/0.6% (10-771-A) TO 33CU/0.6% (10-774-A) TO
: ADJUST TAR DELIVERY. NO WT CHANGE. OK TO MIX CIGTS

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 9/15/97

PRINTING DATE : 1/19/02
PRINTING TIME : 12:56:16

APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 6/09/97

2069717573