

CIGARETTE SPECIFICATION

CABARRUS COUNTY  
MARLBORO KS REGULAR SP  
BRAND CODE-00290 (STD)

EFFECTIVE DATE: 09/29/1997  
STANDARD PRODUCTION

CIGARETTE LENGTH : 84.0 MM FTC TAR : 15.0 MG/CIGT 14.5 - 15.4  
TOBACCO ROD CIRCUM. : 24.80 MM  
TOBACCO ROD LENGTH : 63.0 MM  
FILTER LENGTH : 21.0 MM  
TIPPING LENGTH : 25.000 MM  
TOTAL R.T.D. : 114 MM H20  
DILUTION TARGET : 12.0 +/- 5.0 %

TIPPING PAPER : 50MM X 3500M CORK (CR) KC GSR 757/M2 14-206-A LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X EVA 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077-S (SYRINGE) 60-715-A

PRINT DIE : MARLBORO

SAP CROSS REFERENCE #: CIGT: CG0291 FILTER: 07033A

COMMENTS : TIPPING PAPER 14-206-A REFLECTS CORE REDUCTION  
: WITH NO PERF STOP TAGS.

REASON FOR CHANGE : TAR TGT & RANGE CHGD FROM 16.0 MG/CIGT (15.5-16.4)  
: TO 15.0 MG/CIGT (14.5-15.4). CIGT PAPER CHGD FROM  
: 24CU/0.6% (10-771-A) TO 33CU/0.6% (10-774-A) TO  
: ADJUST TAR DELIVERY. NO WT CHANGE. OK TO MIX CIGTS

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 1/19/02  
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APPROVED BY: \_\_\_\_\_ SUPERCEDES SPECIFICATION DATED: 6/09/97

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