

COPY

EFFECTIVE DATE: 11/07/83

LOUISVILLE
ALPINE KS MENTHOL SP
PRODUCT CODE-0270

FILTER ROD DESCRIPTIVE

MACHINE TYPE	:	MRK 6/KDF2	
FILTER ROD LENGTH	:	126.0	MM
FILTER CIRCUMFERENCE	:	24.50	MM (LASER)
NUMBER UP	:	6	
PLUG LENGTH	:	21.0	MM
ROD R.T.D.	:	17.50	IN. H2O (TOTAL-ENDAP)
PLUG R.T.D.	:	2.92	IN. H2O
PLASTICIZER	:	ML 81	05-837-A
APPLICATION PERCENT	:	8.17	X OF DRY WEIGHT
APPLICATION WEIGHT	:	6.54	GRAMS / 100 RODS
FILTER TOW	:	FT-107 (EASTMAN)	05-550-A
		FT-107 (CELANESE)	05-550-B
PLUG WRAP	:	ECUSTA 612 PLUG WRAP - 26.5MM X 6000M	06-154-A
ANCHOR ADHESIVE	:	POLYMER 255-11X	61-007-A
GLUE APPLICATION	:	TWO GLUE LINES	
LAP ADHESIVE	:	FULLER HM 8229	61-211-A
DRY WEIGHT	:	80.10	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	80.65	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	87.19	GRAMS / 100 RODS
COMMENTS	:		
	:		
	:		
REASON FOR CHANGE	:		
PREPARED BY:	J. D. Ellis	DATE: 10/31/83	
APPROVED BY:	<i>J. G. Larkton</i>		
	OPERATIONS SERVICES	PREVIOUS:	

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