

CIGARETTE SPECIFICATION

CABARRUS COUNTY  
MERIT ULTRA LIGHTS 83MM REGULAR FTB  
BRAND CODE-01800 (STD)

EFFECTIVE DATE: 03/05/2001  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	5.0	MG/CIGT	4.0	-	6.0
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	56.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	116	MM H20							
DILUTION TARGET	:	50.0	+/-	5.0	%					

TIPPING PAPER : 64MM X 3500M C/W SGL PPT 265M2-36 CAL 14-227-A LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A  
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A1010 - 13.00% MERIT ULTRA LIGHTS REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6X/100% FLAX 10-775-A

INK : INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #570775 60-799-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1800 FILTER: 07007A

2069729427

REASON FOR CHANGE : TAR TARGET RANGE CHANGED TO REFLECT CURRENT PM  
: STANDARDS. TIPPING PAPER UPDATED TO A CURRENT  
: STATUS.PROMOTIONAL PRODUCTS REMOVED, PRODUCTS  
: OBSOLETE. NO OTHER CHANGES MADE.

PREPARED BY : EARTHA THOMPSON PRINTING DATE : 1/20/02  
PREPARATION DATE : 2/26/01 PRINTING TIME : 15:11:38

APPROVED BY: \_\_\_\_\_ SUPERCEDES SPECIFICATION DATED: 3/01/00