

BASIC WEIGHT SPECIFICATION

CABARRUS COUNTY
B&H LIGHTS 100 REGULAR SP
BRAND CODE-00510 (STD)

EFFECTIVE DATE: 09/18/1995
STANDARD PRODUCTION

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	24.3683	CGMS/CC

TARGETS

PACK O. V.	:	13.00	% W/W
LOOSE ENDS	:	< 0.500	GMS/50
FIRMNESS TARGET	:	3.00	MM
RANGE	:	FROM 2.60 TO 3.40	MM (ONE WEEK N=3)
RANGE	:	FROM 2.90 TO 3.10	MM (EIGHT WEEK N=24)

FILLER WEIGHT	:	.8110143	GRAMS
CALCULATED WEIGHT:		1.7880	LBS. /1000
PAPER AND ADHESIVE	:	.0477986	GRAMS
ROD WEIGHT	:	.8588129	GRAMS
TIPPING AND ADHESIVE	:	.0469518	GRAMS
TOTAL LESS PLUG	:	.9057647	GRAMS

REASON FOR CHANGE : SPECIFICATION UPDATED TO REFLECT UPDATED PAPER
: AND ADHESIVE WEIGHT AND/OR TIPPING AND ADHESIVE
: WEIGHT. TOTAL LESS PLUG WEIGHT CHANGED. OK TO
: MIX FINISHED CIGARETTES.

PREPARED BY : K.V. SMITH PRINTING DATE : 1/19/02
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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 12/12/94

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