

FINISHED FILTER ROD DESCRIPTIVEMANUFACTURING CENTER
B&H 100 MENTHOL SP
BRAND CODE-0431 (STD)EFFECTIVE DATE: 10/06/86
STANDARD PRODUCTION

MACHINE TYPE	:	MRX 6/KDF2	
FILTER ROD LENGTH	:	110.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	27.5	MM
ROD R.T.D.	:	12.00	IN. H2O (TOTAL ENCAP.)
PLUG R.T.D.	:	3.00	IN. H2O

PLASTICIZER	:	ML-38	05-856-A
APPLICATION PERCENT	:	8.50	X OF DRY WEIGHT
APPLICATION WEIGHT	:	5.55	GRAMS / 100 RODS

FILTER TOW	USE UP:	FT-333 #10 (EASTMAN)	05-333-A
REPLACE WITH	:	FT-333 #10(EASTMAN)	05-333-E
	USE UP:	FT-333 #10 (CELANESE)	05-333-B
REPLACE WITH	:	FT-333 #10(CELANESE)	05-333-C

DENIER PER FILAMENT	:	3.9
TOTAL DENIER	:	35,000
CROSS SECTION	:	# 10

PLUG WRAP	:	26.25MH X 4500H KC 45-M1	06-251-A
ANCHOR ADHESIVE	:	POLYMER 235-11	61-007-A
	:	UPACO 6732 B	61-425-A

GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE

LAP ADHESIVE	:	FULLER HM 8229CH	61-428-A
	:	NATIONAL 34-2879 (70-2156)	61-442-A
	:	EASTMAN A-3 HOTMELT	61-209-A

DRY WEIGHT	:	65.25	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	65.49	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	71.04	GRAMS / 100 RODS

COMMENTS :
-----REASON FOR CHANGE :
1. TOW ITEM CHANGED FROM 3.9/40000 (05-165-A/B) TO
1 FT-333 (05-333-A/B USE UP AND REPLACE WITH

1 05-333-E/C), 2. PLUG WRAP CHANGED FROM EC 612

1 (06-157-A) TO KC 45-M1 (06-251-A). BRAND CODE SPEC-IDENTIFIER
CHANGED TO (STD)- STANDARD PRODUCTION. 4. DO NOT MIX.

PREPARED BY : S. M. HAYWOOD DATE: 9/15/86 PRINTED: 9/15/86 10133:16

APPROVED BY: 

SUPERCEDES SPECIFICATION DATED: 9/05/86

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