

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
MARLBORO LIGHTS KS MENTHOLATED FOIL SP
BRAND CODE-01580 (STD)(MF)

EFFECTIVE DATE: 01/01/1996
STANDARD PRODUCTION
MENTHOLATED FOIL

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	10.0	MG/CIGT	9.5	-	10.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.000	MM							
TOTAL R.T.D.	:	114	MM H20	FRESH MENTHOL	:	.60	MG/CIGT	.55	-	.65
DILUTION TARGET	:	25.0	+/- 5.0 %							

TIPPING PAPER : 62MM X 3500M WHT TGRNL PPT KC 236H2 12-888-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2060 EVA 61-475-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) EVA 61-490-A

STD. FILLER - PACK O.V.: A1580 - 15.00% MARL LIGHTS MENTHOLATED FOIL SP

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0025 FILTER: B07059

MENTHOLATED FOIL: 16-044-A 114MM 30# ALUMINUM 68.0MG/150MM

2069728109

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 1/20/02
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APPROVED BY: _____ SUPERCEDES SPECIFICATION DATED: 10/10/95