

# FINISHED FILTER ROD DESCRIPTIVE

CABARRUS COUNTY  
 \* B&H 100 MENTHOL SP  
 \* BRAND CODE-00431 (STD)

EFFECTIVE DATE: 02/23/1998  
 STANDARD PRODUCTION

\* \* SEE "COMMENTS" BELOW FOR OTHER BRANDS/CODES APPLICABLE TO THIS SPECIFICATION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	299	MM H20 (TOTAL ENCAP)	
PLUG R.T.D.	:	76	MM H20	
FILTER ROD	:	108/24.45/FT334/45-M1/299MM/8.66% PZ		07-056-A
PLASTICIZER	:	ML 84		05-859-A
APPLICATION PERCENT	:	8.66	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.59	GRAMS/100 RODS	1.40 GRAMS/25 RODS
FILTER TOW	:	FT-333 #10(EASTMAN)		05-333-E
	:	FT-333 #10(CELANESE)		05-333-C
DENIER PER FILAMENT	:	3.9		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE	:	FULLER WB 3918 RL		EVA 61-066-A
GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE				
LAP ADHESIVE	:	FULLER HM 8229CH		HM 61-428-A
DRY WEIGHT	:	64.57	GRAMS/100 RODS	16.14 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	64.81	GRAMS/100 RODS	16.20 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	70.40	GRAMS/100 RODS	17.60 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07056A

COMMENTS : OTHER BRANDS: PROMOTIONAL PRODUCT E 45410 0 0000;  
 : E 45870 0 0000

REASON FOR CHANGE : MENTHOL PZ/APPLICATION WEIGHT CHANGED FROM ML38  
 : (05-856-A) TO ML84 (05-859-A) TO INCREASE MENTHOL  
 : IN SMOKE DELIVERY. WEIGHTS ADJUSTED ACCORDINGLY.  
 : OK TO MIX FILTERS/CIGARETTES.

PREPARED BY : EARTHA THOMPSON  
 PREPARATION DATE : 2/17/98

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APPROVED BY: \_\_\_\_\_

SUPERCEDES SPECIFICATION DATED: 1/08/98

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