

FINISHED FILTER ROD DESCRIPTIVE

CABARRUS COUNTY
BASIC LIGHTS KS MENTHOL SP
BRAND CODE-06260 (STD)(NG)

EFFECTIVE DATE: 02/11/1999
STANDARD PRODUCTION
NEW GRAPHICS

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	108.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	27.0	MM
ROD R.T.D.	:	391	MM H20 (TOTAL ENCAP)
PLUG R.T.D.	:	100	MM H20
FILTER ROD	:	108MM/24.45MM/FT777/45CU/391MM/ML84	07-216-A
PLASTICIZER	:	ML 84	05-859-A
APPLICATION PERCENT	:	8.66	% OF DRY WEIGHT
APPLICATION WEIGHT	:	5.76	GRAMS/100 RODS 1.44 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)	05-777-E
	:	FT-777 #10 (CELANESE)	05-777-C
DENIER PER FILAMENT	:	2.7	
TOTAL DENIER	:	35,000	
CROSS SECTION	:	# 10	
PLUG WRAP	:	26.25MM X 6000M KC 45-M1	06-362-A
ANCHOR ADHESIVE	:	FULLER WB 3918 RL	EVA 61-066-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE		
LAP ADHESIVE	:	FULLER HM 8229CH	HM 61-428-A
DRY WEIGHT	:	66.52	GRAMS/100 RODS 16.63 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	66.76	GRAMS/100 RODS 16.69 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	72.52	GRAMS/100 RODS 18.13 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07216A

REASON FOR CHANGE : SPECIFICATION COMMENTS SECTION UPDATED TO REMOVE
: PROMOTIONAL PRODUCTS E43350 0 0000; E46310 0 0000
: AND E47360 0 0000. NO OTHER CHANGES MADE.

PREPARED BY : EARTHA THOMPSON PRINTING DATE : 1/20/02
PREPARATION DATE : 2/08/99 PRINTING TIME : 21:19:09

APPROVED BY: _____ SUPERCEDES SPECIFICATION DATED: 7/22/98

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