

SMITHVILLE TEST MARKET
MARL. K.S. REG. S.P. - "B"
290 B (PC)

Effective Date: March 12, 1975

FILTER SPECIFICATION FOR MARLBORO K.S. REGULAR S.P. - "B"
21MM FILTER

For a 25.0mm Circumference Cigarette

COPY

Filter Rod - 6 Up, 126mm Length

Plug Maker - Mark VI/Miniature or KDF-2/AF-1

Tow - 3.4/46,000 #70; P. M. Material Code - 05-150-A (East) or 05-150-B (Cel)

Plasticizer - Pz. C-111-X at 9% of Dry Weight; P. M. Material Code - 05-832-A
8.1 gms/100 126mm Rods

Additive - None

Mark VI and KDF-2 Plug Wrap - Ecusta 648 or Schweitzer 650; 26.5mm Wide x 7000m
P. M. Material Code 06-115-A

Glue Lines - Two

Type - Fuller 3926-C; P.M. Material Code 60-270-A
Polymer 255-11X; P.M. Material Code 60-200-A -OR Q.A. APPROVED EQUAL

MARK VI & KDF-2 Lap Adhesive - Fuller 4108; P.M. Material Code 60-996-A
Fuller 1076; P.M. Material Code 60-457-A
NATIONAL 34-2829; P.M. Material Code 60-986-A
-OR Q.A. APPROVED EQUAL

Circumference - 24.70mm

Resistance to Draw - 126mm Rod - 17.50 inches of water (PDI)
21mm Plug - 2.90 inches of water

Dry Weight - 90.00 gms/100 126mm Rods

Dry Weight (W/GL) - 90.55 gms/100 126mm Rods

Wet Weight (W/GL) - 98.65 gms/100 126mm Rods

Prepared By: Glenn E. Barnett

Approved by: Adrian McC. Lawrence
Operations Services

/dyd

This supersedes specification dated January 22, 1979. Reason for change:
To add Polymer 255-11X glue; P.M. Material Code 60-200-A. To replace Eastman A-3
with Fuller 4108; P.M. Material Code 60-996-A or NATIONAL 34-2829; P.M. Material
Code 60-986-A.

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