

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
GRIDLOCK FULL FLAVOR KS REGULAR SP
BRAND CODE-0GAA1 (STD)

EFFECTIVE DATE: 09/29/1997
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	15.0	MG/CIGT	14.5	-	15.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	63.0	MM							
FILTER LENGTH	:	21.0	MM							
TIPPING LENGTH	:	25.000	MM							
TOTAL R.T.D.	:	114	MM H20							

TIPPING PAPER : 50MM X 3500M CORK CR SMI757M2-33 UNC 11-192-A HOT PRE-PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
NON-DILUTED 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : NATIONAL 32-2056 EVA 61-467-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80X BRICA REGULAR SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-371-A
REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% ECF WOOD 10-671-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077-S (SYRINGE) 60-715-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0005 FILTER: 07033A

2069712694

REASON FOR CHANGE : TAR TARGET AND RANGE CHANGED FROM 16.0 MG/CIGT
: (15.5-16.4) TO 15.0 MG/CIGT (14.5-15.4). NO OTHER
: CHANGES. OK TO MIX FINISHED CIGTS.

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 1/19/02
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APPROVED BY: _____ SUPERCEDES SPECIFICATION DATED: 7/18/97