

# FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER  
B&H 100 MENTHOL SP  
BRAND CODE-0431 (STD)

EFFECTIVE DATE: 10/06/86  
STANDARD PRODUCTION

MACHINE TYPE : MKK 6/KDF2  
FILTER ROD LENGTH : 110.0 MM  
FILTER CIRCUMFERENCE : 24.45 MM (LASER)  
NUMBER UP : 4  
PLUG LENGTH : 27.5 MM  
ROD R.T.D. : 12.00 IN. H2O (TOTAL ENCAP)  
PLUG R.T.D. : 3.00 IN. H2O

PLASTICIZER : ML-38 05-856-A  
APPLICATION PERCENT : 8.50 % OF DRY WEIGHT  
APPLICATION WEIGHT : 5.55 GRAMS / 100 RODS

FILTER TOW USE UP: FT-333 #10 (EASTMAN) 05-333-A  
REPLACE WITH : FT-333 #10(EASTMAN) 05-333-E  
USE UP: FT-333 #10 (CELANESE) 05-333-B  
REPLACE WITH : FT-333 #10(CELANESE) 05-333-C

DENIER PER FILAMENT : 3.9  
TOTAL DENIER : 35,000  
CROSS SECTION : # 10

PLUG WRAP : 26.25MM X 4500M KC 45-M1 06-251-A

ANCHOR ADHESIVE : POLYMER 255-11 61-007-A  
: UPACO 6732 B 61-425-A

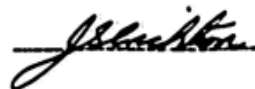
GLUE APP. FOR ANCH. ADH: SINGLE BLUE LINE

LAP ADHESIVE : FULLER HM 8229CH 61-428-A  
: NATIONAL 34-2879 (70-2156) 61-442-A  
: EASTMAN A-3 HOTMELT 61-209-A

DRY WEIGHT : 65.25 GRAMS / 100 RODS  
DRY WEIGHT W/ GLUE : 65.49 GRAMS / 100 RODS  
WET WEIGHT W/ GLUE : 71.04 GRAMS / 100 RODS

COMMENTS :  
REASON FOR CHANGE : 1. TOW ITEM CHANGED FROM 3.9/40000 (05-165-A/B) TO  
: FT-333 (05-333-A/B) USE UP AND REPLACE WITH  
: 05-333-E/C). 2. PLUG WRAP CHANGED FROM EC 612  
: (06-157-A) TO KC 45-M1 (06-251-A). BRAND CODE SPEC-IDENTIFIER  
: CHANGED TO (STD)- STANDARD PRODUCTION. 4. DO NOT MIX.  
PREPARED BY : G. M. HAYWOOD DATE: 9/15/86 PRINTED: 9/15/86 10133116

APPROVED BY:



SUPERCEDES SPECIFICATION DATED: 9/05/86

203131B674