

CIGARETTE SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS ULTRA LIGHTS 100 REGULAR FTB
BRAND CODE-01600 (STD)

EFFECTIVE DATE: 07/19/1996
STANDARD PRODUCTION

CIGARETTE LENGTH : 98.5 MM FTC TAR : 6.0 MG/CIGT 5.5 - 6.4
TOBACCO ROD CIRCUM. : 23.00 MM
TOBACCO ROD LENGTH : 67.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.D. : 114 MM H2O
DILUTION TARGET : 57.0 +/- 5.0 %

TIPPING PAPER /USE UP: 72MM X 3500M WHT DGL PPT KC 236M2 12-446-B LASER PERF.
REPLACE WITH : 72MM X 3500M WHT DGL PPT KC 236M2 12-446-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) EVA 61-490-A

STD. FILLER - PACK O.V.: A1100 - 12.80% VIRGINIA SLIMS ULTRA LIGHTS REGULAR FTB

CIGARETTE PAPER : 25.20MM X 6700M 16CU/0.6%/100% FLAX 10-998-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1600 FILTER: B07024

REASON FOR CHANGE : TIPPING PAPER MATERIAL CODE/PRESSURE DROP CHGD TO
: 12-446-B @ 0.75CM USE UP & REPLACE WITH 12-446-C @
: 1.00CM TO REDUCE DILUTION TO TARGET. NO WEIGHT
: CHANGE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 5/27/96

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