

CIGARETTE SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS 100 MENTHOL SP - U.S.A. DOMESTIC GRAPHICS
BRAND CODE-00631 (STD)(US)

EFFECTIVE DATE: 11/21/94
STANDARD PRODUCTION
U.S.A. DOMESTIC GRAPHICS

APPLIES TO EXPORT FORMULAS: 000 1 101

CIGARETTE LENGTH : 99.0 MM FTC TAR : 15.0 MG/CIGT 14.5 - 15.4
TOBACCO ROD CIRCUM. : 22.90 MM
TOBACCO ROD LENGTH : 72.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 32.000 MM
TOTAL R.T.D. : 4.90 IN. H2O FRESH MENTHOL : .70 MG/CIGT .65 - .75
DILUTION TARGET : 23.0 +/- 5.0 %

TIPPING PAPER : 64MM X 3500M WHT DGRNL KC-265H2 12-456-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A0431 - 13.15% VIRGINIA SLIMS MENTHOL SP

CIGARETTE PAPER : 25.20MM X 6700M 33CU/0.6%/100% FLAX 10-554-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: GREEN FRY #54398A (MK 9/MK 10/PROTOS) 60-932-A

PRINT DIE : VIRGINIA SLIMS (ROD DIE REF #RP-1064-01)

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 27CU
: (10-553-A) TO 33CU (10-554-A) TO REDUCE TAR
: DELIVERY. ADHESIVES UPDATED TO CURRENT STATUS.
: NO WEIGHT CHANGE. OK TO MIX FINISHED CIGARETTES.

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PREPARED BY : K. V. SMITH
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APPROVED BY: E. L. Watts gse

SUPERCEDES SPECIFICATION DATED: 4/19/94