

COPY

STOCKTON STREET
B&H LIGHTS 100'S MENTHOL 4'S
PRODUCT CODE-0522

EFFECTIVE DATE: 3/19/84

BASIC WEIGHT SPECIFICATION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	25.0455	CGMS/CC

MOISTURE

PACK MOISTURE	:	13.25	% W/W
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TARGET WEIGHTS

FILLER WEIGHT	:	.8335509	GRAMS
CALCULATED WEIGHT:		1.8377	LBS. /1000
PAPER AND PASTE	:	.0472997	GRAMS
ROD WEIGHT	:	.8808506	GRAMS
TIPPING AND ADHESIVE	:	.0442302	GRAMS
TOTAL LESS PLUG	:	.9250808	GRAMS

REASON FOR CHANGE : PAPER/PASTE WT. CHANGED DUE TO INCREASED CIGT. PAPER WIDTH

PREPARED BY:
APPROVED BY:

K. A. NEWMAN

[Signature]
OPERATIONS SERVICES

DATE: 3/14/84

PREVIOUS: 8/15/83

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