

CABARRUS COUNTY
MERIT ULTRA LIGHTS 83MM REGULAR FTB
BRAND CODE-01800 (STD)

CIGARETTE SPECIFICATION

EFFECTIVE DATE: 03/05/2001
STANDARD PRODUCTION

CIGARETTE LENGTH : 83.0 MM FTC TAR : 5.0 MG/CIGT 4.0 - 6.0
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 56.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 32.000 MM
TOTAL R.T.D. : 116 MM H2O
DILUTION TARGET : 50.0 +/- 5.0 %

TIPPING PAPER : 64MM X 3500M C/W SGL PPT 265M2-36 CAL 14-227-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A1010 - 13.00% MERIT ULTRA LIGHTS REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBOR BLACK #370775 60-799-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1800 FILTER: 07007A

REASON FOR CHANGE : TAR TARGET RANGE CHANGED TO REFLECT CURRENT PM
: STANDARDS. TIPPING PAPER UPDATED TO A CURRENT
: STATUS.PROMOTIONAL PRODUCTS REMOVED, PRODUCTS
: OBSOLETE. NO OTHER CHANGES MADE.

PREPARED BY : EARTHA THOMPSON
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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 3/01/00

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