

FINISHED FILTER ROD DESCRIPTIVE

STOCKTON STREET
SHENANDOAH LIGHTS 100 REGULAR SP
BRAND CODE-06780 (STD)

EFFECTIVE DATE: 01/31/1997
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	126.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	31.5	MM
ROD R.T.D.	:	419	MM H2O (TOTAL ENCAP)
PLUG R.T.D.	:	108	MM H2O
FILTER ROD	:	126MM/24.45/FT-777/45M1/8XPZ	07-033-A
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	6.00	GRAMS/100 RODS 1.50 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)	05-777-E
	:	FT-777 #10 (CELANESE)	05-777-C
DENIER PER FILAMENT	:	2.7	
TOTAL DENIER	:	35,000	
CROSS SECTION	:	# 10	
PLUG WRAP	:	26.25MM X 6000M KC 45-M1	06-362-A
ANCHOR ADHESIVE	:	NATIONAL 32-2095	PVA 61-063-A
GLUE APP. FOR ANCH. ADH: TWO GLUE LINES			
LAP ADHESIVE	:	NATIONAL 34-2760	HM 61-464-A
DRY WEIGHT	:	74.99	GRAMS/100 RODS 18.75 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	75.54	GRAMS/100 RODS 18.89 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	81.54	GRAMS/100 RODS 20.39 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07033A

2069739397

REASON FOR CHANGE : INITIAL ISSUE OF SPECIFICATION. NEW BRAND START-UP
: AT STOCKTON STREET.

PREPARED BY : EARTHA THOMPSON PRINTING DATE : 1/20/02
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APPROVED BY: _____

ORIGINAL SPECIFICATION