



THE  
AMERICAN  
TOBACCO  
COMPANY

## PRODUCTION SPECIFICATIONS

AT 225-RQ (S-99)

1 OF 2  
CONFIDENTIAL

BRAND - AMERICAN Lights 100's -  
10M - Russia  
CODE - 003501327

R & D. A. ISSUE DATE 8/30/90  
FIRST MANUFACTURE OF CIGARETTES 9/5/90

### CIGARETTE SPECIFICATIONS

TOBACCO BLEND	MALIBU
CIGARETTE SIZE	100 mm x 24.4 mm circumference 73 mm tobacco column 27 mm filter
TOBACCO COLUMN WT.	918.2 mg/cigt
CIGARETTE WT.	114.7 g/100 cigs
CIGARETTE PAPER	Kef. 753/515/PUM 110-6 - 27 mm x 6000 M
TIPPING	64 mm x 3,000 M K-C GSR236M2 HD calendered white base paper Gold band with "AMERICAN" imprinted in gold 2 bands of single line perforations on 26 mm centers
TIPPING PRESSURE DROP	30 ± 3 mm at 17.5 cc/sec airflow
VENTILATION	28% ± 5
ADHESIVE ROLLER	Smooth

AMERICAN LIGHTS 100's  
10M RUSSIA

### FILTER ROD SPECIFICATIONS

TYPE OF FILTER MATERIAL	Cellulose Acetate 3.9 dpf/39,000 TD, "Y" cross section
ROD SIZE	108 mm x 24.2 mm circumference
ROD PRESSURE	
DROP TARGET	37 cm of water
ROD WT. - DRY	71.0 g/100 rods
ROD WT. - WET	76.5 g/100 rods
PLUG WRAP	Porosity - 26,000 CORESTA - 26-1/2 mm x 4,000 M
PLASTICIZER	7% Triacetin
CENTERLINES	One Required
END SEGMENTS	Not Applicable
ROD COMPOSITION	Not Applicable

APPROVED BY: SUPERINTENDENT

*Joe Scarelli*  
*E. S. Norton*