

CIGARETTE SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS 100 MENTHOL SP - U.S.A. DOMESTIC GRAPHICS
BRAND CODE-00631 (STD)(US)

EFFECTIVE DATE: 11/21/94
STANDARD PRODUCTION
U.S.A. DOMESTIC GRAPHICS

(APPLIES TO EXPORT FORMULAS: 000 1 101

CIGARETTE LENGTH	:	99.0	MM	FTC TAR	:	15.0	MG/CIGT	14.5	-	15.4
TOBACCO ROD CIRCUM.	:	22.90	MM							
TOBACCO ROD LENGTH	:	72.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	4.90	IN. H2O	FRESH MENTHOL	:	.70	MG/CIGT	.65	-	.75
DILUTION TARGET	:	23.0	+/-	5.0 %						

TIPPING PAPER : 64MM X 3500M WHT DGRNL KC-265H2 12-456-A LASER PERFORATED

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A0431 - 13.15% VIRGINIA SLIMS MENTHOL SP

(CIGARETTE PAPER : 25.20MM X 6700M 33CU/0.6%/100% FLAX 10-554-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: GREEN FRY #54398A (MK 9/MK 10/PROTOS) 60-932-A

PRINT DIE : VIRGINIA SLIMS (ROD DIE REF #RP-1064-01)

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 27CU
: (10-553-A) TO 33CU (10-554-A) TO REDUCE TAR
: DELIVERY. ADHESIVES UPDATED TO CURRENT STATUS.
: NO WEIGHT CHANGE. OK TO MIX FINISHED CIGARETTES.

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PREPARED BY : K. V. SMITH PRINTING DATE : 11/15/94
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APPROVED BY: E. L. Watts, Jr.

SUPERCEDES SPECIFICATION DATED: 4/19/94