

CABARRUS COUNTY
BASIC LIGHTS KS MENTHOL SP
BRAND CODE-06260 (STD)(NG)

FINISHED FILTER ROD DESCRIPTIVE

EFFECTIVE DATE: 02/11/1999
STANDARD PRODUCTION
NEW GRAPHICS

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	391	MM H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	100	MM H2O	
FILTER ROD	:	108MM/24.45MM/FT777/45CU/391MM/ML84		07-216-A
PLASTICIZER	:	ML 84		05-859-A
APPLICATION PERCENT	:	8.66	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.76	GRAMS/100 RODS	1.44 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-C
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000H KC 45-M1		06-362-A
ANCHOR ADHESIVE	:	FULLER WB 3918 RL	EVA	61-066-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM 8229CH	HM	61-428-A
DRY WEIGHT	:	66.52	GRAMS/100 RODS	16.63 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	66.76	GRAMS/100 RODS	16.69 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	72.52	GRAMS/100 RODS	18.13 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: 07216A

REASON FOR CHANGE : SPECIFICATION COMMENTS SECTION UPDATED TO REMOVE
: PROMOTIONAL PRODUCTS E43350 0 0000; E46310 0 0000
: AND E47360 0 0000. NO OTHER CHANGES MADE.

PREPARED BY : EARTHA THOMPSON
PREPARATION DATE : 2/08/99

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APPROVED BY: _____

SUPERCEDES SPECIFICATION DATED: 7/22/98

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