

CIGARETTE SPECI
MANUFACTURING CENTER
BEST BUY LIGHTS KS REGULAR SP / & FAMOUS VALUE
BRAND CODE-BAF1 (STD) / & 6050

EFFECTIVE DATE: 01/21/88
STANDARD PRODUCTION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	84.0	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	27.0	MM
TIPPING LENGTH	:	32.000	MM
PACK MOISTURE	:	12.85	% W/H
TOTAL R.T.D.	:	4.90	IN. H2O
DILUTION TARGET	:	20.0 +/- 5.0	%

TIPPING PAPER /USE UP:	64MM X 3200M CK/WHT SGL	EC-436 12-209-C LASER PERF.
REPLACE WITH :	64MM X 3200M CK/WHT SGL	EC-436 12-209-D LASER PERF.
TIPPING ADHESIVE :	UPACO 6782-5	61-436-A
	: NATIONAL 32-1979	61-216-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
: MAX 80/S/3 - B-78097 PATCH SIZE: 8.5 X 20.0 MM
: P.A. 8/8-5 - B-119325

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	ABAF1-STD-MC	
FILLER CUTTING SIZE	:	GENERIC BLEND FOR REGULAR SP (BRISTOL REGULAR)	
ROD LENGTH	:	30	CUTS PER INCH
ROD CIRCUMFERENCE	:	57.0	MM
		24.80	MM
CIGARETTE PAPER	:	27.25MM X 6500M E12610/K667-23CU/0.6%	10-224-A
INK	:	B & H OCHRE #60806 (MARK 8/PROTOS)	60-902-A
	:	B&H OCHRE #48934 (MARK 9/9-5)	60-928-A
PRINT DIE	:	MACHINE NUMBER	

REASON FOR CHANGE : TIPPING PAPER PRESSURE DROP CHANGED FROM 6.3CM
: (12-209-C) TO 7.5CM (12-209-D) ON A USE UP AND
: REPLACE BASIS TO DECREASE DILUTION. NO WEIGHT
: CHANGE. O.K. TO MIX. 90

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PREPARED BY : S.M. HAYWOOD
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APPROVED BY:

SUPERCEDES SPECIFICATION DATED: 3/16/87