

MANUFACTURING CENTER
BEST BUY LIGHTS KS REGULAR SP / & FAMOUS VALUE
BRAND CODE-BAF1 (STD)/ & 6050

CIGARETTE SPECIFICATION

EFFECTIVE DATE: 01/21/88
STANDARD PRODUCTION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	84.0	MM
CIGARETTE CIRCUMFERENCE:		24.80	MM
FILTER LENGTH	:	27.0	MM
TIPPING LENGTH	:	32.000	MM
PACK MOISTURE	:	12.85	% W/W
TOTAL R.T.D.	:	4.90	IN. H2O
DILUTION TARGET	:	20.0 +/- 5.0	%

TIPPING PAPER /USE UP:	64MM X 3200M CK/WHT SGL	EC-436	12-209-C LASER PERF.
REPLACE WITH	64MM X 3200M CK/WHT SGL	EC-436	12-209-D LASER PERF.

TIPPING ADHESIVE	: UPACO 6782-5	61-436-A
	: NATIONAL 32-1979	61-216-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
: MAX 80/S/3 - B-78097 PATCH SIZE: 8.5 X 20.0 MM
: P.A. 8/8-5 - B-119325

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	: ABAF1-STD-MC
	GENERIC BLEND FOR REGULAR SP (BRISTOL REGULAR)
FILLER CUTTING SIZE	: 30 CUTS PER INCH
ROD LENGTH	: 57.0 MM
ROD CIRCUMFERENCE	: 24.80 MM
CIGARETTE PAPER	: 27.25MM X 6500M E12610/K667-23CU/0.6% 10-224-A
INK	: B & H OCHRE #60806 (MARK 8/PROTOS) 60-902-A
	: B&H OCHRE #48934 (MARK 9/9-5) 60-928-A
PRINT DIE	: MACHINE NUMBER

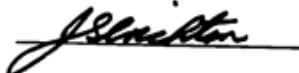
REASON FOR CHANGE : TIPPING PAPER PRESSURE DROP CHANGED FROM 6.3CM
: (12-209-C) TO 7.5CM (12-209-D) ON A USE UP AND
: REPLACE BASIS TO DECREASE DILUTION. NO WEIGHT
: CHANGE. O.K. TO MIX.

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PREPARED BY : S.M. HAYWOOD
PREPARATION DATE : 1/20/88

PRINTING DATE : 1/20/88
PRINTING TIME : 14:11:57

APPROVED BY:



SUPERCEDES SPECIFICATION DATED: 3/16/87