

February 28, 1971

SPECIFICATIONS FOR SARATOGA

Length - 84.0 mm.

Circumference - 25.0 mm.

Filter - 20 mm. - Dual 10 & 10 - Charcoal Paper & Acetate

Cigarette Rod:

Filler - Basic Marlboro Formula as of 1-4-71.

Cuts - 30/inch

Paper - Schweitzer Type 110-6; Ecusta Type <sup>4263</sup>~~555~~ (2/28/71);  
27.5 mm. Wide.

Print Die - Saratoga

Ink - J. M. Fry Type 1-376 as of 2-17-65 (Black)

Circumference - 25.0 mm.

Length - 64.0 mm.

Cigarette:

Tipping - 48 mm. Cork #7236 Hermetite

Tipping Adhesive - Southern Adh. #335-549 or equivalent.

Rod Moisture - 12.75%

Total R.T.D. - 4.30 inches of water.

Plug R.T.D. - 1.90 inches of water.

Outer Plug - 0.5 inches of water.

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