

CIGARETTE SPECIFICATION

CABARRUS COUNTY
* GRIDLOCK FULL FLAVOR 100 REGULAR SP
* BRAND CODE-OGAC1 (STD)

EFFECTIVE DATE: 03/06/95
STANDARD PRODUCTION

* * SEE "COMMENTS" BELOW FOR OTHER BRANDS/CODES APPLICABLE TO THIS SPECIFICATION

CIGARETTE LENGTH	:	99.0	MM	FTC TAR	:	16.0	MG/CIGT	15.5	-	16.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	72.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.500	MM							
TOTAL R.T.D.	:	5.00	IN. H2O							

TIPPING PAPER /USE UP: 63MM X 3500M CORK KC GSR 757 11-541-A NOT PRE-PERF.
REPLACE WITH : 63MM X 3500M CORK KC GSR-757 M2 11-024-A NOT PRE-PERF.

GLUE ROLLER/ TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
NON-DILUTED 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BRICA REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 27CU/0.6%/100% WOOD 10-373-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : OTHER APPLICABLE BRANDS: ONAC1/NO FRILLS

REASON FOR CHANGE : TIPPING ADHESIVE UPDATED TO REFLECT PM MATERIAL
: CODE 61-482-A (FULLER WB 9100 X), NO OTHER CHANGES

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 3/01/95

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APPROVED BY: Janice M. Busci

SUPERCEDES SPECIFICATION DATED: 9/23/94