

STOCKTON STREET
SHENANDOAH LIGHTS 100 REGULAR SP
BRAND CODE-06780 (STD)

FINISHED FILTER ROD DESCRIPTIVE

EFFECTIVE DATE: 01/31/1997
STANDARD PRODUCTION

| | | | | |
|--------------------------|----------------|------------------------------|----------------------|---------------------|
| MACHINE TYPE | : | KDF-2 | | |
| FILTER ROD LENGTH | : | 126.0 | MM | |
| FILTER CIRCUMFERENCE | : | 24.45 | MM (LASER) | |
| NUMBER UP | : | 4 | | |
| PLUG LENGTH | : | 31.5 | MM | |
| ROD R.T.D. | : | 419 | MM H2O (TOTAL ENCAP) | |
| PLUG R.T.D. | : | 108 | MM H2O | |
| FILTER ROD | : | 126MM/24.45/FT-777/45M1/8%PZ | | 07-033-A |
| PLASTICIZER | : | TRIACETIN PZ | | 05-800-A |
| APPLICATION PERCENT | : | 8.00 | % OF DRY WEIGHT | |
| APPLICATION WEIGHT | : | 6.00 | GRAMS/100 RODS | 1.50 GRAMS/25 RODS |
| FILTER TOW | : | FT-777 #10 (EASTMAN) | | 05-777-E |
| | : | FT-777 #10 (CELANESE) | | 05-777-C |
| DENIER PER FILAMENT | : | 2.7 | | |
| TOTAL DENIER | : | 35,000 | | |
| CROSS SECTION | : | # 10 | | |
| PLUG WRAP | : | 26.25MM X 6000M KC 45-M1 | | 06-362-A |
| ANCHOR ADHESIVE | : | NATIONAL 32-2095 | | PVA 61-063-A |
| GLUE APP. FOR ANCH. ADH: | TWO GLUE LINES | | | |
| LAP ADHESIVE | : | NATIONAL 34-2760 | | HM 61-464-A |
| DRY WEIGHT | : | 74.99 | GRAMS/100 RODS | 18.75 GRAMS/25 RODS |
| DRY WEIGHT W/ GLUE | : | 75.54 | GRAMS/100 RODS | 18.89 GRAMS/25 RODS |
| WET WEIGHT W/ GLUE | : | 81.54 | GRAMS/100 RODS | 20.39 GRAMS/25 RODS |

SAP CROSS REFERENCE #:

FILTER: 07033A

REASON FOR CHANGE : INITIAL ISSUE OF SPECIFICATION. NEW BRAND START-UP
: AT STOCKTON STREET.

PREPARED BY : EARTHA THOMPSON
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APPROVED BY: _____

ORIGINAL SPECIFICATION

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