

CIGARETTE SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS ULTRA LIGHTS 100 REGULAR FTB
BRAND CODE-01600 (STD)

EFFECTIVE DATE: 07/19/1996
STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	6.0	MG/CIGT	5.5	-	6.4
TOBACCO ROD CIRCUM.	:	23.00	MM							
TOBACCO ROD LENGTH	:	67.0	MM							
FILTER LENGTH	:	31.5	MM							
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	114	MM H20							
DILUTION TARGET	:	57.0	+/- 5.0 %							

TIPPING PAPER /USE UP: 72MM X 3500M WHT DGL PPT KC 236M2 12-446-B LASER PERF.
REPLACE WITH : 72MM X 3500M WHT DGL PPT KC 236M2 12-446-C LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) EVA 61-490-A

STD. FILLER - PACK O.V.: A1100 - 12.80% VIRGINIA SLIMS ULTRA LIGHTS REGULAR FTB

CIGARETTE PAPER : 25.20MM X 6700M 16CU/0.6%/100% FLAX 10-998-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1600 FILTER: B07024

REASON FOR CHANGE : TIPPING PAPER MATERIAL CODE/PRESSURE DROP CHGD TO
: 12-446-B @ 0.75CM USE UP & REPLACE WITH 12-446-C @
: 1.00CM TO REDUCE DILUTION TO TARGET. NO WEIGHT
: CHANGE. OK TO MIX FINISHED CIGARETTES.

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