Totally Inte Automation							
sochron	ous_MasterPro	g_V18_Thesi	sPicsOPUA	/ Sec_PLC_S715	00 [CPU 15	11-1 PN] / Progr	am blocks
Synchron	ous Cycle [OB61]						
	ous Cycle [OB61] Cycle Properties						
	•						
Synchronous	•	Number	61	Туре	ОВ	Language	LAD
Synchronous (General	Cycle Properties	Number	61	Туре	ОВ	Language	LAD
Synchronous (General Name	Cycle Properties Synchronous Cycle	Number	61	Туре	ОВ	Language	LAD
Synchronous (General Name Numbering	Cycle Properties Synchronous Cycle	Number	61	Type	ОВ	Language	LAD

Data type Default value Name ▼ Input Initial_Call Bool PIP_Input Bool PIP_Output Bool USInt IO_System Event_Count Int SyncCycleTime LTime ▼ Temp RET_VAL Int Word FLADDR ERROR Bool STATUS Word Int Bool Reset_Db Constant

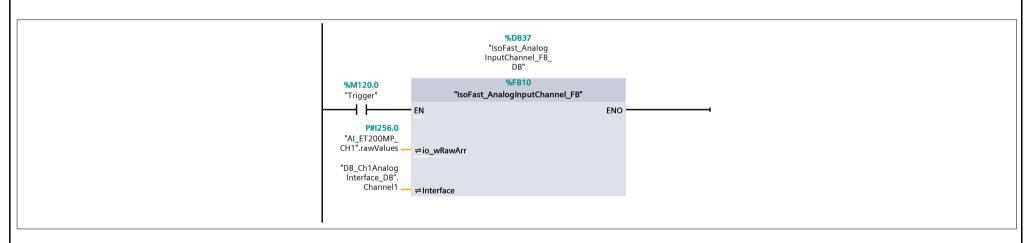
Network 1:

```
SYNC_PI
EN ENO

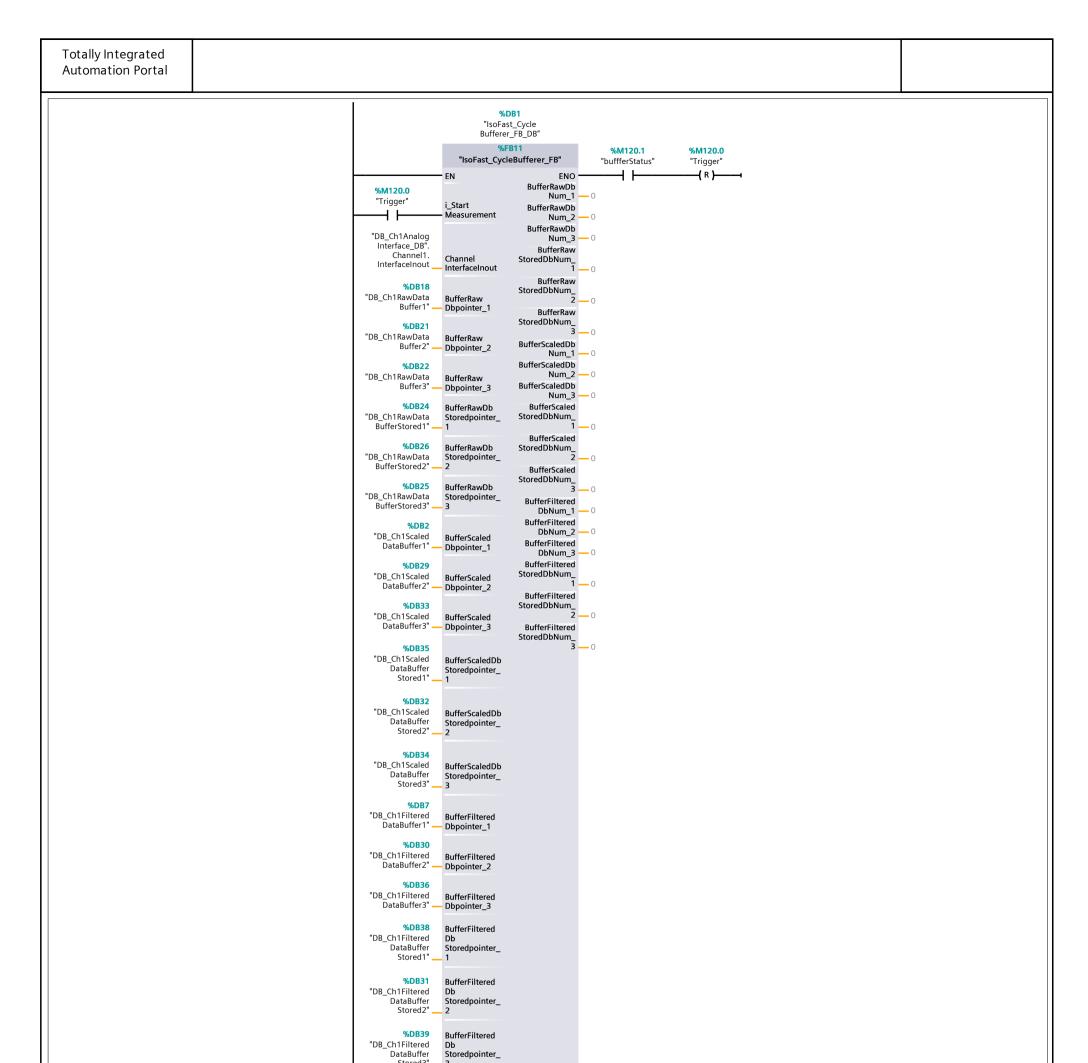
1 RET_VAL — #RET_VAL

"PIP 1" — PART FLADDR — #FLADDR
```

Network 2:



Network 3:



"DB_Ch1Filtered DataBuffer Stored3" %MW660

"Tag_4" •

%M120.1 "buffferStatus" — ≠io_Status

%M120.0

"Trigger"

≓io_CurrentDb Index

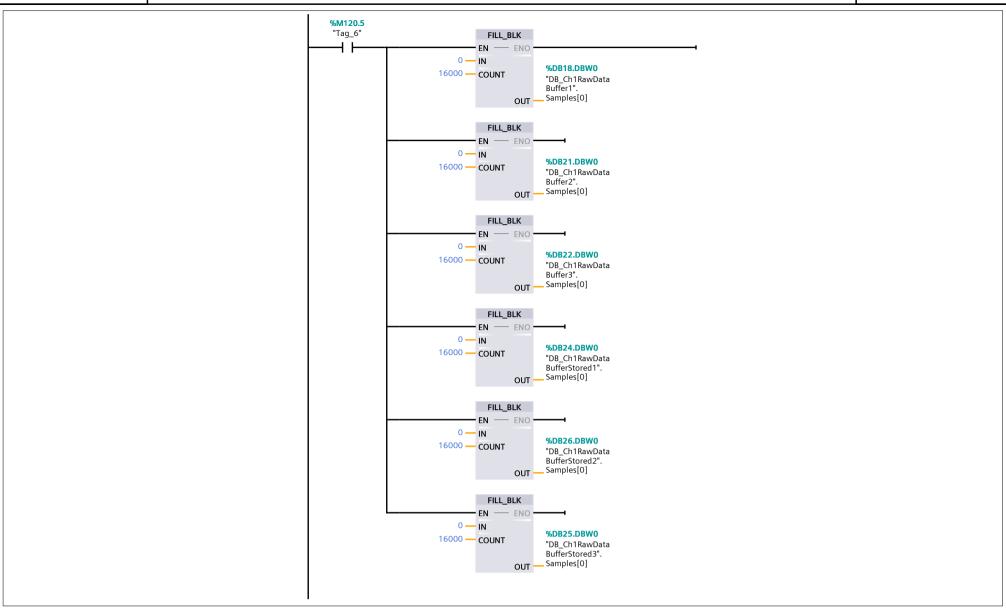
%M120.1

"buffferStatus" -(R)-

○ — ≠io_CurrentDb

Network 4:

Totally Integrated
Automation Portal



Network 5:

0001